





# SENSOR TECHNOLOGIES FOR THE AUTOMOTIVE INDUSTRY

TE Connectivity (TE) is one of the largest sensor companies in the world, with innovative sensor solutions that help customers transform concepts into smart, connected creations. To transport passengers safely and efficiently, vehicles need data. Today's cars can sense and respond to changing conditions, inside and out.

TE sensors help provide the data for control, adaptation and response of vehicle functions that increase safety, comfort, and efficiency. Our technology is an integral part of many modern nervous systems in vehicles.



### ENGINE/E-MOTOR

Our engine and e-motor sensors are used in vehicle applications such as travel sensor for turbo charger actuator, pneumatic (EGR) Cylinder, CAM and Crank Shaft Speed sensors and resolvers for e-motor commutation.



#### **EXHAUST**

TE provides a range of sensors for exhaust gas applications, such as urea quality, level and temperature, urea pump pressure and exhaust gas temperature (EGTS). These sensors help the OEM to comply with the latest emission regulations and significant performance improvement of modern aftertreatment systems.



## CHASSIS

We provide a range of chassis solutions for roof and convertible switches, actuator and cylinder position, seat position and weight classification.

Our humidity and temperature technologies are used in Heating, Ventilation and Air Conditioning (HVAC) systems to prevent wind screen fogging and for energy management.





TE Connectivity is committed to making cars safer, greener and more connected. We support this commitment by integrating innovative sensors in demanding application areas such as automated transmissions, engines, clutch, brake and other mission critical areas.

Our sensors are designed and manufactured to exacting specifications, often on a custom basis. Together with our customers, we are working to solve today's biggest application challenges in new and creative ways.

#### **BRAKE**

Our brake sensors are used in vehicle applications such as travel sensor for brake master cylinder position (optional redundancy), travel sensor for rear axle steering, rotary sensor for brake pedal position detection (optional redundancy); contactless brake light switch and wheel speed sensor. We also provide pressure sensors such as the vacuum brake booster sensor and brake line pressure for ABS/ESC modules.



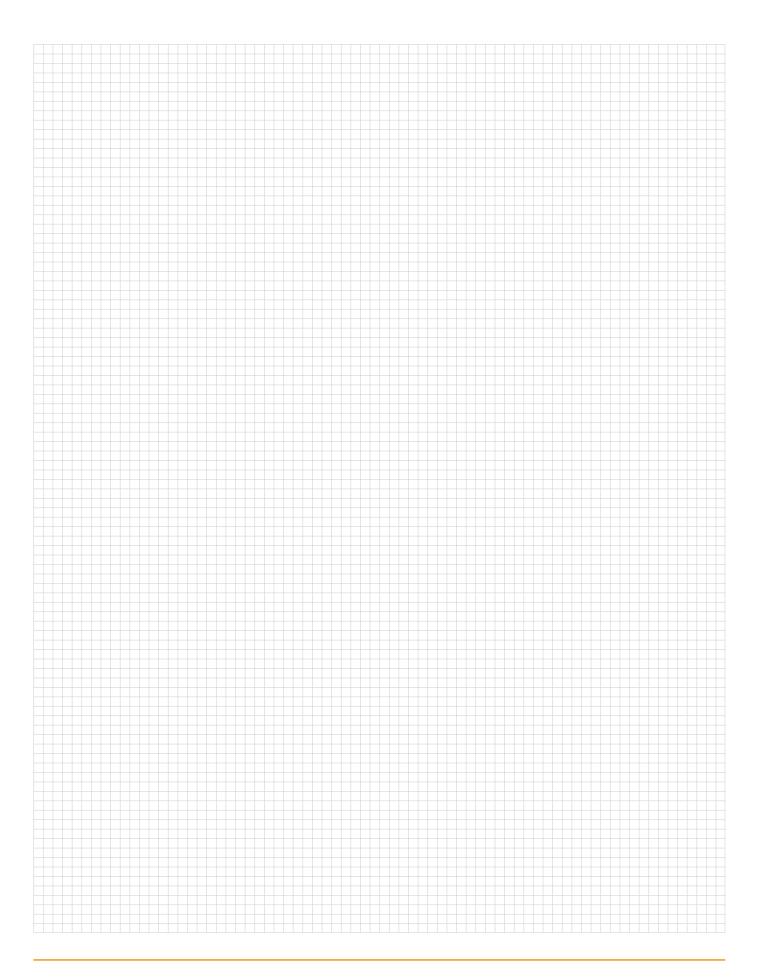
#### TRANSMISSION

TE's transmission sensors are used in vehicle applications such as all gear/neutral detection for manual transmission (MT) to support start and stop function, drive mode (travel or rotary) for automatic (AT), continuously variable (CVT), or dual clutch (DCT) transmissions. We also provide pressure and temperature solutions.



### CLUTCH

The clutch sensors are used in vehicle applications such as Permanent-magnetic Linear Contactless Displacement (PLCD) sensors for concentric slave cylinder and clutch slave cylinder, rotary sensors for clutch pedal position detection; contactless switch for clutch master cylinder and travel sensor for clutch master cylinder and Dual Clutch Transmission (DCT).





Our Engine / E-Motor sensors are used in vehicle applications such as travel sensor for turbo charger actuator (truck), pneumatic EGR Cylinder (truck), and pneumatic turbo charger actuator; rotary sensor for EGR actuator, and resolver for e-motor commutation.

#### Position

- Actuator Valve
- Resolver Commutation
- Oil Level \*

#### Pressure

- Oil Pressure
- Air Intake
- GDI Pressure
- MAP / TMAP / TMAP and Humidity \*

#### Temperature

■ Engine Oil

#### Humidity

- Air Intake
- Combined Humidity / Pressure / Temperature

\* in development

#### **Sensor Technologies for the Automotive Industry Engine / E-Motor / Exhaust Sensors**

#### Single Coil Resolver (SCR)



Industry

Automotive

Application

Hybrid powertrain / e-motor

Functions

Angular position sensor for electric motors

for EV and HEV cars

Technology Features

Inductive Magnetic Field

- Temperature range -40°C to +170°C (works in oil if neccessary)
- Up to 20,000/min (rpm)
- High accuracy
- · Pole pair numbers:

2-, 3-, 4-, 5-, 6-, 10-, 12-, and 18-speed

- · Customized cable assembly and connector interface
- Fault-tolerant with excentricity (static/dynamic) through patented winding scheme
- · Fault-tolerant against external fields





Industry

Automotive

Application

E-motor for hybrid and electrical vehicles Measuring rotor position of E-motor

**Functions** Technology

MCR (Multi-Coil Resolver) Features

- Non-contact measurement of rotor position
  - Analog output
  - · High accuracy
  - Temperature up to +150°C
  - Rotational speed up to 20,000 rpm
  - Adaptable to pole pairs of E-motor

#### Ni1000SOT



Industry Application Automotive

Functions

**Engine Oil Temperature** Measuring temperature of engine oil

Technology

Nickel RTD

Features

• Resistance: 1000 ohms at 0°C

- Temperature range: -55°C to +160°C
- Measurement current: 0-5mA, typ. 0.2mA
- ESD class 1
- Tolerance: ± (0.4+0.007 x |T|) in range from 0°C to +160°C

#### **GDI Sensor Element**







Industry Application Automotive **GDI** Engine

**Functions** 

Measuring pressure of fuel pipe

Kristal Bond Technology

Features

- Pressure range up to 300 bar
- Small Diameter < 6mm

#### **Sensor Technologies for the Automotive Industry Engine / E-Motor / Exhaust Sensors**

#### **EGR Actuator Sensor**



Industry

Industrial & Commercial Transportation

Application Exhaust Gas Recirculation

**Functions** Measuring piston position of Pneumatic

Cylinder for truck

Technology Features

Active PLCD (moving magnet)

• Non-contact travel measurement through cylinder wall

• Robust design for truck application

HTD 2610



Industry

Automotive

Capacitive

Application

Humidity at air intake manifold

**Functions** Technology Dew point measurement

Features

• Humidity range: 0% RH to 100% RH

• Humidity time constant

(with 2 m/s flow rate): typical 5 S

• Temperature range: -40°C to +125°C

• Calibration: +/-1° DP at 25° C

• Operating Voltage: 12 V

LIN output

**Turbocharger Pneumatic Actuator Position Sensor** 

(Truck)



Industry

Industrial & Commercial Transportation

Application Turbo charger for truck

**Functions** Measuring piston position of Pneumatic

Actuator (over pressure)

Technology

Active PLCD (moving magnet)

Features

• Non-contact travel measurement

· Highly insensitive against vibration and temperature (up to +160°C)

**Turbocharger Pneumatic Actuator Position Sensor** (Automotive)



Industry

Automotive

Application

Turbo charger

**Functions** Measuring piston position of pneumatic

actuator (vacuum)

Technology

3D Hall (moving magnet)

Features

• Non-contact travel measurement inside the actuator

• Unguided magnet

· Wear and tear free

· High life time accuracy

#### **Urea Pressure Sensor U86B**



Industry

Automotive

Industrial & Commercial Transportation

Application Functions Selective Catalytic Reduction (SCR)

Pressure measurement of urea liquid in SCR systems

Technology

Features

Piezoresistive
• Analor or SENT output

• Pressure range: 0-3, 7, 10, or 14 bar

• Total Error Band: ±2.0

• Operating temperature: -7°C ... +105°C

Cable option

#### **Urea Temperature Sensor**



Industry
Application
Functions

Industrial & Commercial Transportation Selective Catalytic Reduction (SCR) Pressure measurement of urea liquid

in SCR systems

NTC

Technology Features

- Suitable for high pressure applications
- NTC Custom tolerances available: ±2%, ±3%, and ±5%,
- Beta 25/85: 3976
- Operating temperature: -40°C ... +125°C
- 8mm sensor tip diameter
- Freeze cycle proven design

#### **NTC Temperature Sensor**



Industry

Automotive

Application

48 V Beltdriven Starter Generator (BSG)

temperature monitoring

Functions

Monitor the temperature inside of the

48V motor

Technology

NTC

Features

- Operating temperature: -40°C ... +200°C
- Resistance @ 25°C: 30 KOhms
- Beta value 25/85: 3960 K

#### **Pressure Sensor Transmission**



Industry

Application

Functions

Technology Features Automotive

Transmission CVT, DCT, AT & others Measuring transmission oil pressure Semiconductor Strain Gage (SemSG)

• Lightweight: <18 grams

- Operating pressure: 1 80 / 20 bar (gauge)
- Proof pressure:
  - >2x or more to operating range
- Burst pressure:
- > 500 bar or more to operating range
- Operating temperature: -40°C to +140°C
- Interface: Analog or SENT
- $\bullet$  Compliance with ASIL "B", optional ASIL "C"



Our transmission sensors are used in vehicle applications such as neutral detection sensor for Manual Transmission (MT) to support the start and stop function; drive mode sensor (travel or rotary measurement) for Automatic Transmission (AT), Continuously Variable Transmission (CVT), and Dual Clutch Transmission (DCT).

- All Gear Detection
- Drive Mode (P R N D L)
- DCT Gear / Shift
- Clutch

Position

#### Pressure

- Transmission Control Unit (TCU) Hydraulic Oil
- Pneumatic Air
- Transfer Case 4WD

#### Temperature

- Oil Sump
- Wet Clutch
- Oil Pump

#### Speed

- Input Speed (TISS)
- Output Speed (TOSS)
- Gear Speed

#### **Speed Sensor Platform**



Industry Application Automotive

Functions Me

Transmission, Engine, Clutch, Chassis, Brake Measuring gear speed, travel and angle position

Technology I

Hall (moving magnet)

- Features
- · Triggered by ferromagnetic gear wheel
- Current interface with direction detection
- Sealed connector interface
- Diagnostics ability due to two-wire interface
- IP6K9
- Temperature range: -40°C up to +150°C

#### Hall Sensor T40MC2



Industry

Automotive

Application

Transmission, Engine, Clutch, Chassis, Brake

Functions

Measuring travel position

Technology Features Hall (moving magnet)

- Non-contact measurement up to 40mm
- Highly insensitive to vibration
- Temperature up to +150°C
- Analog or PWM interface
- Small geometry
- Optional redundancy
- Supply 5V (optional 12V)
- 4-way MCON connector interface
- Optional protocol (e.g. SENT)

#### **AMT Position Sensor**



Industry
Application
Functions

Industrial & Commercial Transportation
Automated Manual Transmission (AMT)

Measure position of shift rails / forks (linear)

**Technology** 3D Hall (moving magnet)

Features • Non-contact travel

- Robust design for truck application
- One fastener interface to reduce installation time
- 3D Hall with temperature compensation factor
- 4-way MCON sealed connector interface
- Operating temperature: -40°C ... +150°C

#### **Dual Clutch Position Sensor**



Industry Application Functions

Technology

Features

Automotive

**Dual Clutch Transmission** 

Measuring piston position of clutch actuator

Active PLCD (moving magnet) or Hall

- Two sensors in one housing
- Small and robust design

## Sensor Technologies for the Automotive Industry Transmission Sensors

#### **Drive Mode Sensor**



Industry

Automotive

Application

Automated Transmission (AT)

**Functions** 

Measuring drive mode position (PRND) inside

the gearbox

Technology Features Active PLCD (moving magnet) or Hall

- · Non-contact travel measurement
- Robust and oil sealed design
- · High measurements accuracy
- No wear and tear

#### **All Gear Detection Sensor**



Industry

Application

Manual Transmission (MT)

Functions

**Features** 

Technology

Measuring gear and shift position

3D Hall

Automotive

- Non-contact rotary and travel measurement integrated in one housing
- Robust design

#### **Gear Fork Position Sensor**



Industry

Application Dual Clutc

Functions

ins Measur

Technology Features Automotive

Dual Clutch Transmission

Measuring gear fork position

Active PLCD (moving magnet) or Hall

- Non-contact measurement through transmission wall
- High life time accuracy
- Small magnet design

#### **Neutral Position Sensor**



Industry

Automotive

Application

Start-/Stop application

Functions

Measuring gear lever position inside manual

transmission

Technology Features Active PLCD (moving magnet) or Hall

- Non-contact measurement through transmission wall
- High life time accuracy
- Small magnet design
- Diagnostics ability due to two-wire interface

#### **Speed Sensor SP1M**



Industry Application Automotive Transmission

Functions

Measuring gear speed

Technology Features

Hall (with integrated magnet)

- Triggered by ferromagnetic gear wheel
- Current interface with direction detection
- Sealed connector interface
- Diagnostics ability due to two-wire interface
- IP69K
- Temperature range: -40° C ... +150° C

#### **DCT Transmission Sensor Module**



Industry

Automotive

Application

**Dual Clutch Transmission** 

**Functions** 

Measuring drive mode position and

gear speed inside transmission

Technology

Active PLCD or Hall

**Features** 

- · Sensor module with integrated position and speed sensors
- Oil sealed pass through connector system
- Highly robust design

#### **DCT Transmission Sensor Module**



Industry

Automotive

Application

**Dual Clutch Transmission** 

Functions

Measuring shift fork position, gear speed and temperature inside transmission

Technology

Hall and NTC

Features

- Sensor module with integrated speed (2x), position (4x) and temperature sensors
- Oil sealed 12 pin pass through connector
- · Highly insensitive against vibration, temperature and pollution inside the transmission

#### **DCT Transmission Sensor Module**



Industry

Automotive

Application

**Dual Clutch Transmission** 

**Functions** 

Measuring shift fork position, gear speed and temperature inside transmission

Technology

Active PLCD, Hall and NTC

- **Features**
- Sensor module with integrated speed (2x), position (4x) and temperature sensors
- Oil sealed connector system
- Highly insensitive to vibration, temperature and pollution inside the transmission

# Sensor Technologies for the Automotive Industry Transmission Sensors

#### **Gear-Shift-Split Detection Sensor**



Industry
Application
Functions
Technology
Features

Industrial & Commercial Transportation Automated Manual Transmission (AMT) Measuring gear-shift and split position Active PLCD (moving magnet)

- · Non-contact measurement
- High life time accuracy
- Small magnet design

#### **Neutral Position Sensor**



Industry

Automotive

Application

Start-/Stop application

**Functions** 

Measuring gear lever position inside

manual transmission

Technology Features Hall (moving magnet)

- Non-contact measurement
- Oil tight connector interface
- High life time accuracy
- Small magnet design
- Diagnostics ability due to three-wire interface

#### **Water in Fuel Detection Sensor**



Industry
Application
Functions

Automotive Fuel Filter

Water detection

Technology Features Resistance measurement

- Flexible electrical interface (AC or DC, 12 V or 24 V)
- Different measurement levels
- Bayonet or thread interface
- Optional header or pigtail interface

#### **Gear Detection Sensor**



Industry Application Functions

Technology
Features

Automated Manual Transmission Measuring gear position

Industrial & Commercial Transportation

Measuring gear position

Active PLCD (moving magnet)

- Non-contact measurement
- High life time accuracy
- Small magnet design
- Highly insensitive to vibration, temperature and pollution inside the transmission

#### **Redundant Neutral Position Sensor**



Industry Application

Automotive

Start-/Stop application Measuring gear lever position

Functions inside manual transmission

Technology Features

Active PLCD (moving magnet) or Hall

- Non-contact measurement through transmission wall
- High lifetime accuracy
- Small magnet design
- Diagnostics ability due to two-wire interface

#### **Shift Detection Sensor**



Industry

Application

Measuring shift position

Functions Technology

Features

**Automated Manual Transmission** Active PLCD (moving magnet)

Industrial & Commercial Transportation

- Non-contact measurement
- High lifetime accuracy
- Small magnet design
- Highly insensitive to vibration, temperature and pollution inside the transmission

#### Drive Mode / Transmission Rotary Sensor (TRS)



Industry Application Automotive Transmission

Functions Technology

Drive mode and shift drum detection Hall 3D with integrated magnet

Features

• Operating voltage: 5±0.5 V

- Operating temperature: -40°C to -140°C
- Operating travel range: 360°
- · Analog and digital (SENT) output
- Accuracy over lifetime 1%
- · Compliance with ASIL "C"

#### **Pressure Sensor Transmission**



Industry Application Automotive

**Functions** 

Transmission CVT, DCT, AT & others Measuring transmission oil pressure

Technology Features

Semiconductor Strain Gage (SemSG)

- Lightweight: <18 grams
- Operating pressure: 1 80 / 20 bar (gauge)
- Proof pressure:
  - >2x or more to operating range
- Burst pressure:
  - > 500 bar or more to operating range
- Operating temperature: -40°C to +140°C
- Interface: Analog or SENT
- Compliance with ASIL "B", optional ASIL "C"