



INTERCONTEC ONE CABLE AUTOMATION



德国制造高科技产品 High-tech made in Germany

我们的使命是，开发适用于多种应用的卓越信号、现场总线和电源连接器。

凭借专业技能和市场专业知识，我们挑战现有标准。我们以远见卓识来确定未来的连接器技术，为我们的客户提供创新性和以市场为导向的解决方案。

我们的连接器遵循高度精密的工程原理，确保极其简单和高效的装配过程。

通过精心设计高度用户友好的优质系统解决方案，并在很短的时间内将其推向市场，我们迅速响应客户的需求。这是 TE Connectivity 和 Intercontec 产品的关键优势。

It is our mission to develop outstanding signal, fieldbus and power connectors for a wide range of applications.

With know-how and market expertise we challenge existing standards. We take a visionary approach to determine the connector technology of the future to provide our customers with innovative and market-oriented solutions.

Our connectors follow highly sophisticated engineering principles safeguarding an extremely easy and efficient assembly process.

By elaborating highly user-friendly optimum system solutions which are brought to the market in a very short time we quickly respond to our customers' needs. This is the key strength of TE Connectivity and the INTERCONTEC products.



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DIN EN ISO 9001:2015

质量

根据 DIN EN ISO 9001:2015 质量管理体系, 为全球用户提供符合标准的质量。

根据这些国家和国际标准进行的资格认证正在 Niederwinkling 的内部测试实验室进行。

在许多方面都超过国家和国际标准的严格且特殊的 Intercontec 要求基于特定公司标准而设定, 并通过 Intercontec 实验室中的真实测试进行记录和验证。连接器组件的高自动化水平以及生产过程中的实时控制提供了非常高的工艺可靠性和出色质量。

所有经过压接机加工的端子都经过拔出力和压接质量测试。定期进行显微切片测试和插接次数测试。

在生产过程中, 在 IP 防护、插针配置、连续性和插接测试方面集成了实时控制功能, 可确保我们的电缆组件具有出色的性能。

产品认证

请在以下位置查找所有相关产品认证:

<https://www.te.com/deu-de/products/brands/intercontec.html>

Quality

The quality management system according to DIN EN ISO 9001:2015 provides standard conforming quality for users worldwide.

Qualifications for certifications according to these national and international standards are being performed at the in-house test laboratory in Niederwinkling.

Very high, special INTERCONTEC demands, which surpass national and international standards in many regards are set in specific company standards, documented and verified with real life tests in the INTERCONTEC laboratory. The high automation level of the connector assembly with real-time control during production provides highest process liability and optimum quality.

All contacts that are processed with a crimp machine are extraction force and crimp quality tested. In regular intervals microscopic micro-section tests and mating cycle tests are conducted.

Integrated real-time controls during production in terms of IP protection, pin configuration, continuity and mating tests guarantee optimum performance of our cable assemblies.

Product Certifications

Please find all relevant product certificates under:

<https://www.te.com/global-en/products/brands/intercontec.html>

DIN 60529

IP 66/67

IP 防护等级符合 EN 60529

除非另有特别说明, 否则所有 Intercontec 连接器均具有 IP 66/67 防护等级。根据设计规格, 连接器必须能够抵御限制性能的环境影响(灰尘、湿度、清洁溶剂等)。

(参见附录中的表格)

IP Protection Rating according to EN 60529

All INTERCONTEC connectors are IP 66/67 rated unless specifically stated otherwise. According to the design specification connectors have to be protected against environmental influences that limit the performance (dust, humidity, cleaning solvents, etc.).

(see tables in the appendix)

DIN EN ISO 60512**屏蔽和电磁兼容性 (EMC)**

Intercontec 屏蔽层涂抹在可同轴旋转 360° 的外壳上,能够提供出色的电磁兼容性。根据 EMC 法规,设备必须满足以下标准:

1. 电磁干扰必须限制在可完成预期操作的范围内。
2. 设备必须提供适当的抗电磁干扰电阻,以确保能够完成预期操作。

Shielding and Electromagnetic Compatibility (EMC)

The INTERCONTEC shielding rests on the housing coaxially 360° which provides optimum electromagnetic compatibility. According to legal EMC regulations devices must fulfill the following standards:

1. Electromagnetic interference must be limited to the degree that the intended operation is possible.
2. Devices must provide an appropriate resistance against electromagnetic interference to ensure the intended operation is possible.

载流量

有关载流量的所有规格均在 Intercontec 实验室中根据 DIN EN 60512 确定。在此过程中,将创建一个载流量图表(降额曲线),其中显示了同时流经所有端子的最大连续电流。

温度上限由端子和绝缘材料的热特性确定。环境温度与工作电流引起的温度上升值之和不得超过连接器的温度限值。

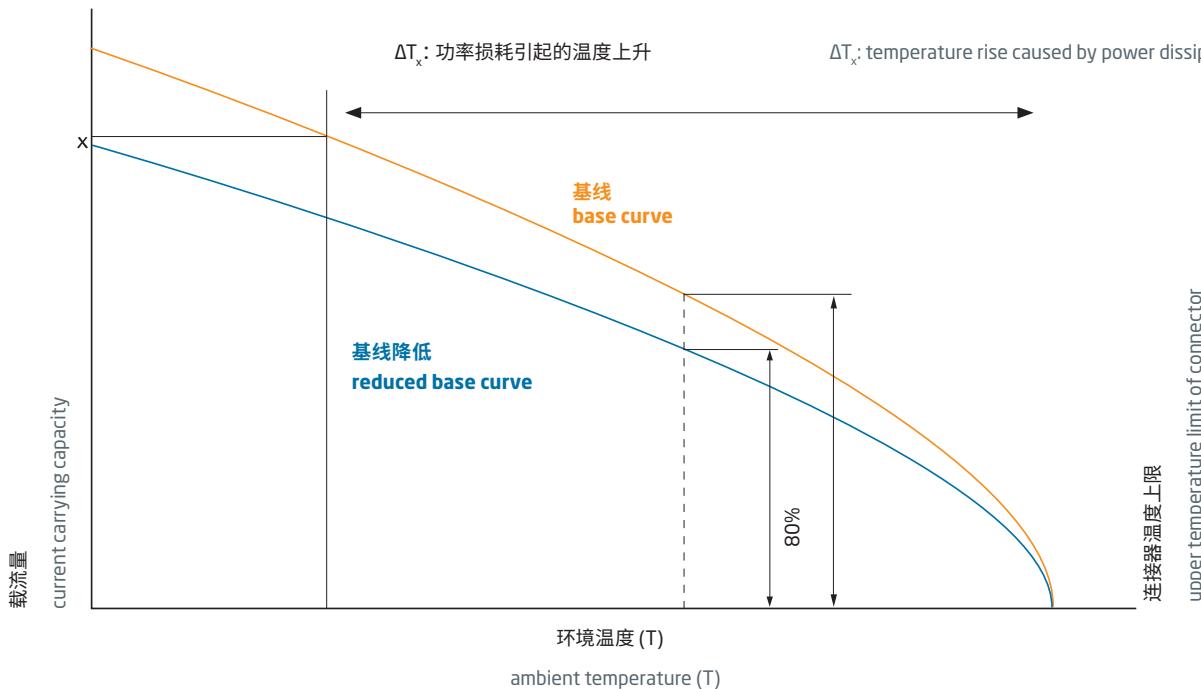
载流量不是一个恒定值,而是随着环境温度的升高而降低。

Current Carrying Capacity

All specifications regarding electric current carrying capacity were determined in the INTERCONTEC laboratory according to DIN EN 60512. In this process a current carrying capacity diagramm (derating curve) is created, which shows the maximum continuous current flowing through all contacts simultaneously.

The upper temperature limit is defined by the thermal characteristics of contact and insulation material. The sum of ambient temperature and the temperature rise caused by the operating current must not exceed the temperature limit of the connector.

The current carrying capacity is not a constant value, but decreases with rising ambient temperature.



材料

外壳	镀镍黄铜, 锌压铸, 涂塑	根据应用的不同, 金属外壳的材料是黄铜或锌压铸。锌压铸用于较大尺寸的零件, 黄铜主要用于圆形零件。体积较小的金属外壳上的特殊塑料涂层旨在减轻连接器重量。
联接螺母	镀镍黄铜, 镀镍压铸锌	
绝缘塑芯	PA/PBT, UL 94/V0	对于连接器的绝缘塑芯, 主要使用 PBT 和高质量 PA 变体, 特别适用于高应力技术压铸件。这种塑料具有非常好的化学、电气和机械性能。
端子	镀金黄铜	端子特性主要取决于材料。 特别重要的是: ▶ 稳定性和灵活性特性 ▶ 最高工作温度 ▶ 导电性 ▶ 成形性
密封	FKM/HNBR	必须使用特殊密封件来满足耐油、耐油脂、耐溶剂、耐酸、耐碱和耐化学物以及极端温度的工业要求。在 Intercontec, 这种标准材料是氟橡胶 [Viton]。
	EPDM	对于需要耐候、抗臭氧、抗紫外线和耐 -50°C 低温的特殊户外应用, 我们使用三元乙丙橡胶 (EPDM)。
夹圈	镀镍压铸锌, 镀镍黄铜	

Materials

Housing	brass nickel-plated, zinc diecast, plastic coated	Depending on the application the material of the metal housing is either made of brass or zinc diecast. Zinc diecast is used for larger lot sizes and brass primarily for round parts. Special plastic coats on metal housings with reduced volume are designed to reduce the connector weight.
Coupling Nut	brass nickel-plated, zinc diecast nickel-plated	
Insulation Insert	PA/PBT, UL 94/V0	For insulation inserts of connectors mostly PBT and high-quality PA-variants are used that are especially suitable for highly stressed technical diecast parts. This plastic has very good chemical, electrical and mechanical properties.
Contacts	brass gold plated	The contact characteristics depend mainly on the materials. Especially important are: ▶ stability and flexibility characteristics ▶ max. operating temperature ▶ electrical conductivity ▶ formability
Sealing	FKM/HNBR	Special seals have to be used to cope with industrial requirements for resistance against oil, grease, solvents and acids, bases and chemicals as well as extreme temperatures. At INTERCONTEC the standard material is fluor rubber [Viton].
	EPDM	For special outdoor applications, which require weather, ozone, UV and temperature resistance down to -50° C ethylene propylene diene rubber (EPDM) is used.
Clamp Ring	zinc diecast nickel-plated, brass nickel-plated	

值符合 VDE 0110/EN 61984, 部件 6.19.2.2

污染度	3
过压类别	III
最大操作高度	2000 m

可根据请求提供单独的 VDE 认证和认可。

Values according to VDE 0110/EN 61984, part 6.19.2.2

pollution degree	3
over voltage category	III
max. height for operation	2000m

Individual VDE certifications and accreditations available on request.

般技术数据

端子安装方式	压接
密封材料	FKM
温度范围	-20 °C 至 130 °C / 从 -50 °C 起可选
防护类型	已连接: IP 66, IP 67 可选: IP 68, IP 69 K
屏蔽	EMC 屏蔽四通道, 单独屏蔽, 符合Cat 5 和 ISO / IEC-11801 (2002)E
插接次数	最少500
线径范围	Ø 3,5 - Ø 14,5 mm
连接器方向	直式插座: 方向可调 弯式插座: 330° 连续可调
锁定类型	SpeedTec 快速锁定紧固件

General Technical Data

Contact termination	crimp version
Sealing material	FKM
Temperature range	-20 °C to 130 °C / optional from -50 °C
Protection type	connected: IP 66, IP 67 optional: IP 68, IP 69 K
Shielding	EMC shielding quad, separately shielded acc. Cat 5 and ISO / IEC-11801 (2002)E
Mating cycles	min. 500
Clamping range	Ø 3,5 - Ø 14,5 mm
Connector orientation	Straight receptacles: adjustable orientation Angled receptacles: continuously adjustable 330°
Locking Types	SpeedTec quick lock fastener

电气数据

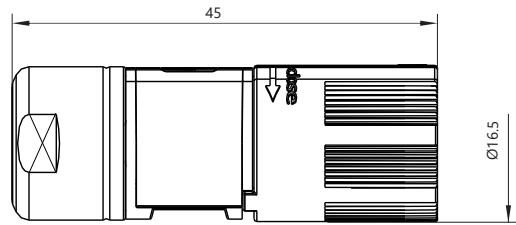
Electrical Data

	系列 Series	最大连接横截面处的 额定电流 rated current at max. connection cross section		额定电压 rated voltage	额定绝缘电压 (L-L) rated insulation voltage	插针数 numbers of pins	端子 contact Ø [mm]	最大横截面 max. cross section
		[A] nach VDE	[A] nach UL (USR)					
8	912	8	8	630	630	6	4 (3+PE)	1
		1	1	48	48	1	4	0,6
10	912	8	8	300	300	2,5	4 (3+PE)	1
		1	1	32	32	0,8	4	0,6
10	917	8	8	50	50	0,8	2	0,6
		1	1	63	63	6	1	0,34 mm ²
10	923	20	25	630	630	6	4 (3+PE)	2
		5	5	48	48	1,5	2	1,5 mm ²
		5	1,2	48	48	1,5	4	0,34 mm ²

插头

Plug

SpeedTec QUICK LOCKING SYSTEM



B S 100B

A 镀镍, 涂塑

nickel-plated, plastic coated

插头

镀镍和涂塑, 带 SpeedTec 快速
锁定紧固件

Plug

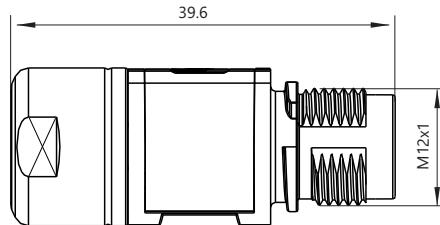
Nickel-plated and plastic
coated, with SpeedTec quick
lock fastener

包装单位:100 件
Packaging unit: 100 pieces

延长插头

Extension

SpeedTec QUICK LOCKING SYSTEM



B K 100B

A 镀镍, 涂塑

nickel-plated, plastic coated

延长插头

镀镍和涂塑, 用于 SpeedTec 快速
锁定紧固件

Extension

Nickel-plated and plastic coated,
for SpeedTec quick lock fastener

包装单位:100 件
Packaging unit: 100 pieces

绝缘塑芯和端子

4|4|1**8-针端子****8-pin Contact**(4 x Ø 1 mm D-Sub
(3 + PE) +
4 x Ø 0,6 mm)插接视图
mating view**N|0|0****公端子****Ø 0,6 mm**

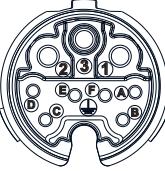
不是产品内容的一部分

male contact**Ø 0,6 mm**

Not part of product contents

**Ø 0,6 mm**压接范围 0.03 - 0.34 mm²
crimping range 0.03 - 0.34 mm²**61-0252-011-000**

Insulation Inserts and Contacts

4|6|1**10-针端子****10-pin Contact**(4 x Ø 1 mm D-Sub
(3 + PE) +
6 x Ø 0,6 mm)插接视图
mating view**N|0|0****Bandoleer 端子插针****D-Sub Ø 1 mm**

不是产品内容的一部分

Bandoleer contact**pin D-Sub Ø 1 mm**

Not part of product contents

**Ø 1 mm**

AWG 24-28

Ø 1 mm

AWG 20-24

Ø 1 mm

AWG 18-22

1658540-4**1658539-1****1658541-1** 货号 Art. No.**N|0|0****公端子****Ø 1 mm**

不是产品内容的一部分

male contact**Ø 1 mm**

Not part of product contents

**Ø 1 mm**压接范围 0.25 - 0.75 mm²crimping range 0.25 - 0.75 mm²**61-0386-011-000**仅与 8 针版本兼容
only compatible with 8-pin version

货号 Art. No.

电缆固定夹

Cable Clamps

0|8**电缆固定夹**

电缆夹紧范围 8.0 - 8.9 mm

0|8**Cable Clamp**

cable clamping range 8.0 - 8.9 mm

应力消除和防扭曲保护功能集成了 360°
EMI 防护屏蔽连接。Strain relief and anti-twist protection
integrated 360° EMI protected shield
connection.**0|9**

电缆夹紧范围 8.7 - 9.9 mm

cable clamping range 8.7 - 9.9 mm

弯式插座

Receptacles Angled

SpeedTec

QUICK LOCKING SYSTEM



B G 100B

C 铬酸钝化

chromated

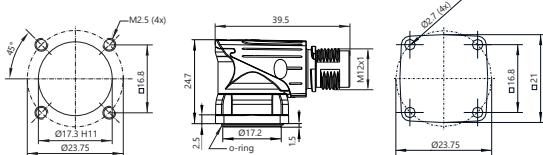
可旋转弯式插座

铬酸钝化, 用于 SpeedTec 快速锁定紧固件, 法兰安装 21 x 21 mm, 轴向 O 型环密封

Receptacle Angled, Rotatable

Chromated, for SpeedTec quick lock fastener, flange mount 21 x 21 mm, axial O-Ring seal

Mounting hole



包装单位:100 件

Packaging unit: 100 pieces

SpeedTec

QUICK LOCKING SYSTEM



类似图示
Illustration similar

B G 101B

C 铬酸钝化

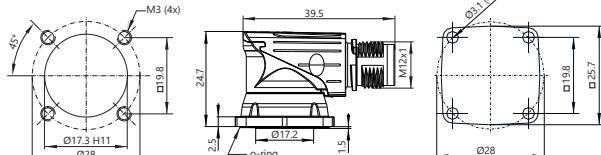
chromated

可旋转弯式插座

铬酸钝化, 用于 SpeedTec 快速锁定紧固件, 法兰安装 25 x 25 mm, 轴向 O 型环密封

Chromated, for SpeedTec quick lock fastener, flange mount 25 x 25 mm, axial O-Ring seal

Mounting hole



包装单位:100 件

Packaging unit: 100 pieces

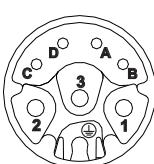
绝缘塑芯和端子

N 0 0

8-针端子

8-pin Contact

(4 x Ø 1 mm D-Sub
(3 + PE) +
4 x Ø 0,6 mm)



插接视图

mating view

N 0 0

公端子

Ø 0,6 mm

不是产品内容的一部分

male contact

Ø 0,6 mm

Not part of product contents



Ø 0,6 mm

压接范围 0.03 - 0.34 mm²
crimping range 0.03 - 0.34 mm²

货号 Art. No. 61-0252-011-000

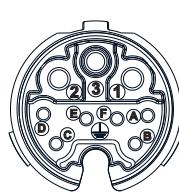
Insulation Inserts and Contacts

N 0 0

10-针端子

10-pin Contact

(4 x Ø 1 mm D-Sub
(3 + PE) +
6 x Ø 0,6 mm)



插接视图

mating view

N 0 0

Bandoleer 端子插针

D-Sub Ø 1 mm

不是产品内容的一部分

Bandoleer contact

pin D-Sub Ø 1 mm

Not part of product contents



Ø 1 mm

AWG 24-28

1658540-4

Ø 1 mm

AWG 20-24

1658539-1

Ø 1 mm

AWG 18-22

1658541-1

N 0 0

公端子

 $\varnothing 1\text{ mm}$

不是产品内容的一部分

male contact

 $\varnothing 1\text{ mm}$

Not part of product contents

 $\varnothing 1\text{ mm}$ 压接范围 0.25 - 0.75 mm²
crimping range 0.25 - 0.75 mm²

61-0386-011-000

仅与 8 针版本兼容
only compatible with 8-pin version

货号 Art. No.

附件, 工具

Accessories, Tools



C5-0034-000-000

D-Sub 端子安装工具

Mounting tool
for D-Sub contacts

C6-0222-000-000

装配工具

Assembly Tool

用于 912 屏蔽元件, 位置

For 912 shielding element,
position

8A-0050-000-000

塑料保护帽

与插座和延长插头兼容

Plastic Protection Cap

Compatible with receptacles and
extensions

CO-0324-000-000

数显压接工具(通过定位器进行压接设置)

Digital Crimp Tool
(Crimp Set with Locator)适用于端子线规 0.03 - 2.5 mm²。
可调节的定位器装置允许处理各
种端子。强固型设计, 自校准, 带有
壳体和定位器 CO-0265-000-000。for contacts wire gauge 0.03 -
2.5 mm². The adjustable locator
unit allows the processing of
various contacts. Solid design,
self-calibrating, with case and
locator CO-0265-000-000.

CO-0265-000-000

定位器

与压接工具 CO-0235-000-
000 和 CO-0372-000-000 兼
容。CO-0324-000-000 的产
品内容部分。

Locator

Compatible with crimp tool
CO-0235-000-000 and
CO-0372-000-000.
Part of product contents of
CO-0324-000-000.

插槽

Sockets

插针

Pins

60-0278-011-000

61-0252-011-000

插头

Plug

SpeedTec
QUICK LOCKING SYSTEM



B S 1 2 7 A

A 镀镍

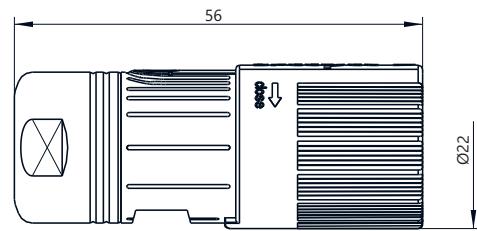
nickel-plated

插头

镀镍, 带 SpeedTec 快速锁定
紧固件

Plug

Nickel-plated with SpeedTec
quick lock fastener



包装单位:100 件
Packaging unit: 100 pieces

Isolierkörper und Kontakte

Insulation Inserts and Contacts

601

10-针插槽

10-pin Socket

(4 x Ø 1 mm
(3 + PE) +
6 x Ø 0,6 mm)插接视图
mating view

N 00

母端子

Ø 0,6 mm

不是产品内容的一部分

female contact

Ø 0,6 mm

Not part of product contents



Ø 0,6 mm

开槽, 压接范围 0,03 - 0,34 mm²
slotted, crimping range 0.03 - 0.34 mm²

60-0278-011-000

Ø 0,6 mm

开槽, 压接范围 0,14 - 0,5 mm²
slotted, crimping range 0.14 - 0.5 mm²

60-0463-013-000

N 00

Bandoleer 端子插槽

D-Sub Ø 1 mm

不是产品内容的一部分

Bandoleer contact

socket D-Sub Ø 1 mm

Not part of product contents



Ø 1 mm

AWG 24-28

1658538-2

Ø 1 mm

AWG 20-24

1658537-3

Ø 1 mm

AWG 18-22

1658542-1 货号 Art. No.

N 00

母端子

Ø 1 mm

不是产品内容的一部分

female contact

Ø 1 mm

Not part of product contents



Ø 1 mm

开槽, 压接范围 0,25 - 0,75 mm²

slotted, crimping range 0.25 - 0.75 mm²

60-0469-011-000

货号 Art. No.

电缆固定夹

Cable Clamps

87

冠状夹具

适用于电缆夹紧范围 3.5 - 6.0 mm

87

Crown Clamp

suitable for cable clamping range 3.5 - 6.0 mm

集成式密封、防扭曲和同轴冠状屏蔽连接。

Integrated seal, anti-twist protection and
coaxial crown shield connection.

85

适用于电缆夹紧范围 6.0 - 9.5 mm

suitable for cable clamping range 6.0 - 9.5 mm

86

适用于电缆夹紧范围 9.5 - 12.0 mm

suitable for cable clamping range 9.5 - 12.0 mm

延长插头

Extension

SpeedTec
QUICK LOCKING SYSTEM



类似图示 illustration similar



A 镀镍

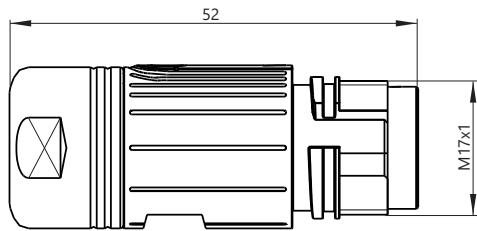
nickel-plated

延长插头

连接插头
镀镍和涂塑, 用于 SpeedTec 快速
锁定紧固件

Extension

Nickel-plated and plastic coated,
for SpeedTec quick lock fastener

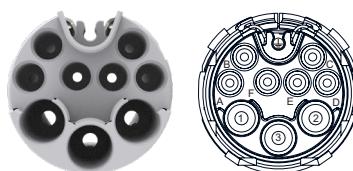


包装单位:100 件
Packaging unit: 100 pieces

绝缘塑芯和端子

Insulation Inserts and Contacts

604

10-针端子
10-pin Contact(4 x Ø 1 mm
(3 + PE) +
6 x Ø 0,6 mm)插接视图
mating view

N00

公端子
Ø 0,6 mm
不是产品内容的一部分male contact
Ø 0,6 mm
Not part of product contentsØ 0,6 mm
压接范围 0,03 - 0,34 mm²
crimping range 0,03 - 0,34 mm²

61-0252-011-000

Ø 0,6 mm
压接范围 0,14 - 0,5 mm²
crimping range 0,14 - 0,5 mm²

61-0382-013-000

N00

Bandoleer 端子插针
D-Sub Ø 1 mm
不是产品内容的一部分Ø 1 mm
AWG 24-28

1658540-4

Ø 1 mm
AWG 20-24

1658539-1

Ø 1 mm
AWG 18-22

1658541-1

货号 Art. No.

电缆固定夹

Cable Clamps

87

皇冠型线夹
适用于电缆夹紧范围 3,5 - 6,0 mm

Crown Clamp

suitable for cable clamping range 3.5 - 6.0 mm

集成式密封、防扭曲和同轴冠状屏蔽连接。

Integrated seal, anti-twist protection and
coaxial crown shield connection.

85

适用于电缆夹紧范围 6,0 - 9,5 mm

suitable for cable clamping range 6.0 - 9.5 mm

86

适用于电缆夹紧范围 9,5 - 12,0 mm

suitable for cable clamping range 9.5 - 12.0 mm

弯式插座

Receptacles Angled



类似图示
illustration similar

B G C O 70A

C 铬酸钝化 chromated

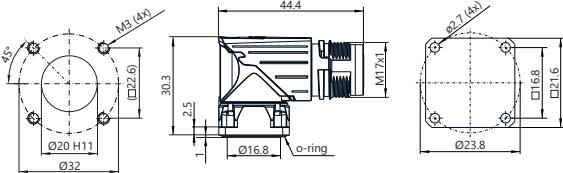
可旋转弯式插座

铬酸钝化, 用于 SpeedTec 快速锁定紧固件, 法兰安装 21 x 21 mm, 轴向 O 型环密封

Receptacle Angled, Rotatable

Chromated, for SpeedTec quick lock fastener, flange mount 21 x 21 mm, axial O-Ring seal

Mounting hole



包装单位:50 件
Packaging unit: 50 pieces



类似图示
illustration similar

B G C O 71A

C 铬酸钝化 chromated

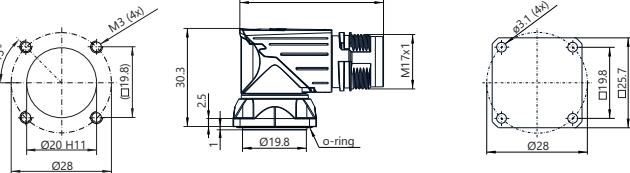
可旋转弯式插座

铬酸钝化, 用于 SpeedTec 快速锁定紧固件, 法兰安装 25 x 25 mm, 轴向 O 型环密封

Receptacle Angled, Rotatable

Chromated, for SpeedTec quick lock fastener, flange mount 25 x 25 mm, axial O-Ring seal

Mounting hole



包装单位:50 件
Packaging unit: 50 pieces



类似图示
illustration similar

B G C O 72A

C 铬酸钝化 chromated

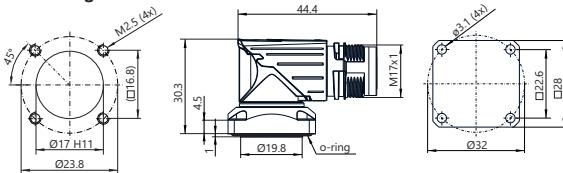
可旋转弯式插座

铬酸钝化, 用于 SpeedTec 快速锁定紧固件, 法兰安装 28 x 28 mm, 轴向 O 型环密封

Receptacle Angled, Rotatable

Chromated, for SpeedTec quick lock fastener, flange mount 28 x 28 mm, axial O-Ring seal

Mounting hole



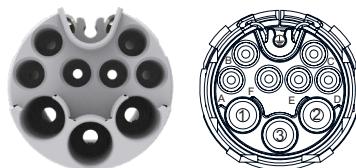
包装单位:50 件
Packaging unit: 50 pieces

绝缘塑芯和端子

603

10-针端子

10-pin Contact

(4 x Ø 1 mm
(3 + PE) +
6 x Ø 0,6 mm)插接视图
mating view

N 00

公端子

Ø 0,6 mm

不是产品内容的一部分

male contact

Ø 0,6 mm

Not part of product contents



Ø 0,6 mm

压接范围 0.03 - 0.34 mm²
crimping range 0.03 - 0.34 mm²

61-0252-011-000



Ø 0,6 mm

压接范围 0.14 - 0.5 mm²
crimping range 0.14 - 0.5 mm²

61-0382-013-000

Insulation Inserts and Contacts

N 00

Bandoleer 端子插针

D-Sub Ø 1 mm

不是产品内容的一部分

Bandoleer contact

pin D-Sub Ø 1 mm

Not part of product contents



Ø 1 mm

AWG 24-28

1658540-4

Ø 1 mm

AWG 20-24

1658539-1

Ø 1 mm

AWG 18-22

1658541-1

货号 Art. No.

N 00

公端子

Ø 1 mm

不是产品内容的一部分

male contact

Ø 1 mm

Not part of product contents



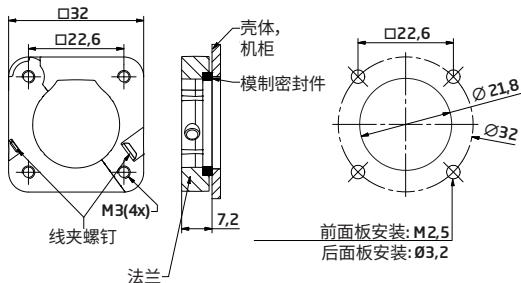
Ø 1 mm

压接范围 0.25 - 0.75 mm²

crimping range 0.25 - 0.75 mm²

61-0386-011-000

货号 Art. No.



EO-0194-002-000

铰链式金属法兰

带密封环, 可与直型外壳一起使用

Metal Flange, Hinged

with sealing ring, can be used with straight housing



类似图示
illustration similar

8B-0142-002-000

金属保护帽

与插头和穿板式连接器 SpeedTec 兼容, 包括用于挂接的带孔眼绳索

Metal Protection Cap

compatible with plugs and bulkhead connectors SpeedTec includes cord with eyelet for attachment



8A-0029-000-000

塑料保护帽

与插座和延长插头 SpeedTec 及螺钉版本(包括附件束带)兼容

Plastic Protection Cap

compatible with receptacles and extensions SpeedTec and screw version, includes retaining band for attachment



8B-0048-001-000

金属保护帽

与插座和延长插头 SpeedTec 及螺钉版本兼容, 包括密封件和用于挂接的带孔眼绳索

Metal Protection Cap

compatible with receptacles and extensions SpeedTec and screw version, includes seal and cord with eyelet for attachment



C6-0108-000-000

可旋转插座的调整杆

用于设置可自由旋转的弯式插座的电缆出口方向

Adjusting Lever for Rotatable Receptacles

for setting direction of cable outlet of freely rotatable angled receptacles



CS-0034-000-000

D-Sub 端子安装工具**Mounting tool
for D-Sub contacts**

CO-0324-000-000

**数显压接工具
(通过定位器进行压接
设置)****Digital Crimp Tool
(Crimp Set with Locator)**

for contacts wire gauge 0.03 - 2.5 mm². The adjustable locator unit allows the processing of various contacts. Solid design, self-calibrating, with case and locator CO-0265-000-000.



WA-1092-000-000

固定装置用于轻轻拧紧直型连接器, 以便
通过螺丝安装在电缆固定夹上**Fixture**for gently tightening straight
connectors to screw on cable
clamp

CO-0265-000-000

定位器

与压接工具 CO-0235-000-
000 和 CO-0372-000-000 兼
容。CO-0324-000-000 的产品
内容部分。

Locator

Compatible with crimp tool
CO-0235-000-000 and
CO-0372-000-000.
Part of product contents of
CO-0324-000-000.



CO-0201-000-000

中型压接工具适用于 Ø 1 mm 和 Ø 2 mm 端子
最大线规 4 mm², 包括定位器**Crimp Tool, mid-size**for Ø 1 mm and Ø 2 mm
contacts max wire gauge
4 mm², includes positioner有关兼容的定位插件, 请参见
右图For compatible positioning insert
see right

插槽	Sockets	插针	Pins
60-0278-011-000		61-0252-011-000	
60-0463-013-000		61-0382-013-000	

CO-0403-000-000

定位插件

与压接工具 CO-0201-000-000
兼容。不是 CO-0201-000-000 产
品内容的一部分。

Positioning insert

Compatible with crimp tool
CO-0201-000-000.
Not part of product contents of
CO-0201-000-000.

插槽	Sockets	插针	Pins
60-0469-011-000		61-0386-011-000	

弯式插座

Receptacles Angled



类似图示
illustration similar

B G **V101**

A 镀镍

nickel-plated

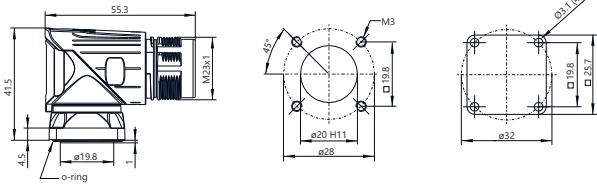
可旋转弯式插座

镀镍, 用于 SpeedTec 快速锁定紧固件, 法兰安装 25 x 25 mm, 轴向 O 型环密封

Receptacle Angled, Rotatable

Nickel-plated, for SpeedTec quick lock fastener, flange mount 25 x 25 mm, axial O-Ring seal

Mounting hole



B G

A 镀镍

nickel-plated

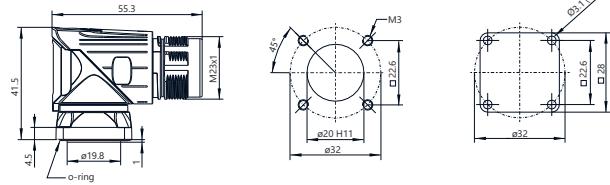
可旋转弯式插座

镀镍, 用于 SpeedTec 快速锁定紧固件, 法兰安装 25 x 25 mm, 轴向 O 型环密封

**Receptacle Angled,
Rotatable** 可旋转弯式插座 **Receptacle Angled,
Rotatable**

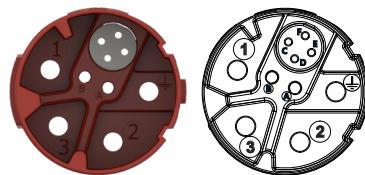
镀镍, 用于 SpeedTec 快速锁定紧固件, 法兰安装 28 x 28 mm, 轴向 O 型环密封

Mounting hole



绝缘塑芯和端子

702

10-针端子
10-pin Contact(4 x Ø 2 mm
(3 + PE) +
2 x Ø 1 mm +
4 x Ø 0,6 mm)插接视图
mating view

N 00

端子插针
Ø 1 mm
不是产品内容的一部分Ø 1 mm
压接范围 0,14 - 1,0 mm²
crimping range 0.14 - 1.0 mm²

61-0004-011-000

Contact pin
Ø 1 mm
Not part of product contentsØ 1 mm
压接范围 0,5 - 1,5 mm²
crimping range 0.5 - 1.5 mm²

61-0221-011-000

Insulation Inserts and Contacts

N 00

公端子
Ø 2 mm
不是产品内容的一部分Ø 2 mm
压接范围 0,35 - 2,5 mm²
crimping range 0.35 - 2.5 mm²

61-0193-011-000

male contact
Ø 2 mm
Not part of product contents

货号 Art. No.

N 00

公端子
Ø 0,6 mm
不是产品内容的一部分Ø 0,6 mm
压接范围 0,03 - 0,34 mm²
crimping range 0.03 - 0.34 mm²

61-0252-011-000

male contact
Ø 0,6 mm
Not part of product contents

货号 Art. No.

**A2-0164-001-000****弯折保护
Bend Protection**高达 \varnothing 11 mm, 带夹圈
up to \varnothing 11 mm with clamp ring**A2-0165-001-000****弯折保护
Bend Protection** \varnothing 11 mm - \varnothing 14 mm, 带夹圈
 \varnothing 11 mm - \varnothing 14 mm with clamp ring**A2-0034-001-000****夹圈适配器 M25 x 1.5
Clamp ring adaptor M25 x 1.5**适用于电源插头和电源延长插头的电缆
出口suitable for cable outlets from power
plugs and power extensions**A2-0045-001-000****夹圈适配器 M25 x 1.5
Clamp ring adaptor M25 x 1.5**带特殊定距套, 可与使用电源插头和电
源延长插头的非 Intercontec 电缆固定夹
配合使用
with special distance sleeve for com-
patibility with non-INTERCONTEC cable
clamps using power plugs and power
extensions**8A-0002-000-000****塑料保护帽
Plastic protection cap**塑料保护帽, 适用于延长插头和插座
plastic protection cap suitable for
extension and receptacle**8B-0070-000-000****塑料保护帽
Plastic protection cap**适用于 SpeedTec 和螺纹插头, 包括密封
件和束带suitable for SpeedTec and threaded
plugs, includes sealing and retaining
band**8B-0071-000-000****塑料保护帽
Plastic protection cap**适用于 SpeedTec 和螺纹插座,
包括束带suitable for SpeedTec and threaded
receptacles, includes retaining band**8B-0011-001-000****金属保护帽
Metal protection cap**轴向密封, 带导线搭接片。
适用于延长插头和插座axial sealing, with wire strap.
Suitable for extension and receptacle



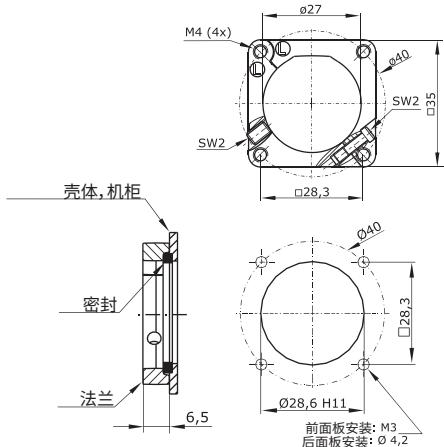
EO-0222-002-000

铰链式金属法兰

带密封环, 可选择与连接器和延长插头一起使用

**Metal flange,
hinged**

with sealing ring, can be used alternatively with connectors and extensions



CO-0265-000-000

定位器

与压接工具 CO-0235-000-000 和 CO-0372-000-000 兼容。CO-0324-000-000 的产品内容部分。

Locator

Compatible with crimp tool CO-0235-000-000 and CO-0372-000-000. Part of product contents of CO-0324-000-000.



CO-0324-000-000

数显压接工具(通过定位器进行压接设置)

适用于端子线规 0.03 - 2.5 mm²。可调节的定位器装置允许处理各种端子。强固型设计, 自校准, 带有壳体和定位器 CO-0265-000-000。

**Digital Crimp Tool
(Crimp Set with Locator)**

for contacts wire gauge 0.03 - 2.5 mm². The adjustable locator unit allows the processing of various contacts. Solid design, self-calibrating, with case and locator CO-0265-000-000.



WA-1672-000-000

气动压接工具**Pneumatic Crimp Tool**

紧凑的免维护台式工具, 压力可达 25 kN, 操作压力 6 bar。手动或脚踏式开关。

交付时不带任何压接插件。

Compact maintenance-free table tool for pressure force up to 25 kN, operating pressure 6 bar. Hand- or foot-operated switch.

Delivery without any crimping inserts.



CO-0235-000-000

数显压接工具(通过 2 个定位器装置进行压接设置)

适用于端子线规 0.03 - 2.5 mm²。两个可调节的定位器装置允许处理各种端子。强固型设计, 自校准, 带有 2 个定位器装置和壳体。

Digital Crimp Tool (Crimp Set with 2 Locator units)

for contacts wire gauge 0.03 - 2.5 mm². Two adjustable locator units allow the processing of various contacts. Solid design, self-calibrating, with 2 locator units and case.

插槽	Sockets	插针	Pins
60-0278-011-000	61-0252-011-000		
60-0216-011-000	60-0221-011-000		

**CO-0372-000-000****适用于 WA10672 的小型数字压接插件**

包括定位器 CO-0242-000-000 和 CO-0243-000-000。将手动工具 CO-0235-000-000 的压接插件相关联。

**Digital crimp insert,
small for WA10672**

Locator CO-0242-000-000 and CO-0243-000-000 included. Correlates the crimp inserts of hand tool CO-0235-000-000.

**CO-0101-000-000****小型压接工具**

适用于 $\varnothing 1$ mm 端子, 最大线规 1.5 mm^2 , 包括调位器和定位器

Crimp Tool, small

for $\varnothing 1$ mm contacts, max wire gauge 1.5 mm^2 , includes positioner and locator

插槽	Sockets	插针	Pins
60-0001-011-000		61-0004-011-000	

**CO-0242-000-000****CO-0235-000-000
定位器**

是产品内容的一部分。

**Locator for
CO-0235-000-000**

Part of product contents.

插槽	Sockets	插针	Pins
60-0001-011-000		61-0004-011-000	

**CO-0244-000-000****CO-0235-000-000
定位器**

是产品内容的一部分。

**Locator for
CO-0235-000-000**

Part of product contents.

插槽	Sockets	插针	Pins
60-0001-011-000		61-0004-011-000	



CO-0201-000-000

中型压接工具适用于 $\varnothing 1\text{ mm}$ 和 $\varnothing 2\text{ mm}$ 端子, 最大线规 4 mm^2 , 包括定位器

有关兼容的定位插件, 请参见下图

Crimp Tool, mid-sizefor $\varnothing 1\text{ mm}$ and $\varnothing 2\text{ mm}$ contacts max wire gauge 4 mm^2 , includes positioner

For compatible positioning inserts see below



CO-0373-000-000

适用于 WA10672 的中型数字压接插件将手动工具 CO-0201-000-000 的 1 mm 和 2 mm 端子相关联, 最大线规 4 mm^2 **Digital crimp insert, midsize for WA10672**Correlates the hand tool CO-0201-000-000 for 1 mm and 2 mm contacts max. wire gauge 4 mm^2 

CO-0003-000-000

用于 $\varnothing 1\text{ mm}$ 端子的定位插件

与压接工具 CO-0201-000-000 和 CO-0217-000-000 兼容

Positioning Insert for $\varnothing 1\text{ mm}$ Contacts

compatible with crimp tools CO-0201-000-000 and CO-0217-000-000



CO-0004-000-000

用于 $\varnothing 2\text{ mm}$ 端子的定位插件

与压接工具 CO-0201-000-000 和 CO-0373-000-000 兼容

Positioning insert for $\varnothing 2\text{ mm}$ Contacts

compatible with crimp tools CO-0201-000-000 and CO-0373-000-000

插槽	Sockets	插针	Pins
60-0001-011-000		61-0004-011-000	

插槽	Sockets	插针	Pins
			61-0193-011-000



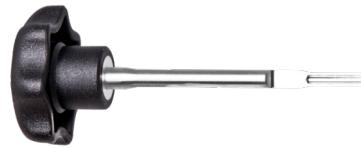
C5-0003-000-000

用于 Ø 2 mm 端子的装配工具

Assembly Tool
for Ø 2 mm contacts

用于已压接或已焊接端子的安装工具

Fitting tool for already crimped
or soldered contacts



C5-0002-000-000

用于 Ø 1 mm 端子的装配工具

Assembly Tool for
Ø 1 mm contacts

用于已压接或已焊接端子的安装工具

Fitting tool for already crimped
or soldered contacts



C6-0019-000-000

可旋转插座的调整杆

Adjusting Lever for
Rotatable Receptacles

用于设置可自由旋转的弯式插座的电缆出口方向

for setting direction of cable
outlet of freely rotatable angled
receptacles

术语和定义 Terms and Definitions

圆形连接器技术

圆形连接器用于将电力和信号传输到工业、医疗和环境技术以及航空航天应用中的电机、驱动器和控制装置。

连接器不能在有电压和载荷的情况下连接和断开。

耦合器可以在有电压和载荷的情况下连接和断开。

连接技术

压接是指向下压、凹进和折叠。压接连接已广泛取代焊接连接，并已在实践中提供了出色的性能。DIN 标准 EN 60352 等提供了压接质量规格。压接是电线和压接端子的永久性电气连接。重要的测试标准是压接宽度、压接高度和最大张应力。有两种不同的端子类型可用于压接：

转向端子:这是一种非常常见的端子类型。该线规适用于端子的压接套筒。使用可调节压接工具时，应根据制造商的数据设置压接深度。

冲压端子:Bandoleer(卷盘馈入)端子分为不同的压接尺寸，以提供电线和端子的安全连接。自动化处理能够确保获得卓越的工艺可靠性。绝缘压接为导体提供额外支撑，以避免在发生振动时损坏电线

间隙和绝缘击穿间隙 - 术语和定义

额定电压:额定电压是由制造商指定的电压值，作为连接器额定功率和应用范围的基础。

额定耐电压:此电压值表示特定连接器及其绝缘材料可以承载的最大临时过电压。

空气击穿间隙:空气击穿间隙定义为两个导电元件之间通过空气的最短距离。

漏电距离:绝缘击穿间隙定义为绝缘材料表面上两个导电元件之间的最短距离。

过压类别

该标准将过压分为四种安装类别。下面简要介绍了适用于连接器的三种类别：

安装类别 I:设备仅用于此类机器或作为不会发生过压的系统的一部分。此安装类别中的设备通常在超低电压下运行。

安装类别 II:设备仅用于此类机器或作为不会发生闪电过压的系统的一部分。然而，可能会发生由转换引起的过压。这包括家用电器等。

安装类别 III:设备可安装在机器上或作为系统的一部分，在这些系统中不需要考虑闪电过压，但对这些设备及其供应系统的安全性和可用性有特殊要求。

绝缘材料的分类

绝缘击穿间隙取决于绝缘材料的电痕特性。绝缘材料根据其相对漏电起痕指数 (CTI) 进行分类。

Circular Connector Technology

Circular Connectors are used to transmit electrical power and signals to motors, drives and controls in industrial, medical and environmental technology applications as well as aerospace.

Connectors must neither be connected nor disconnected under voltage and load.

Couplers can be connected and disconnected under voltage and load.

Connection Technologies

To crimp means to press, to indent and to fold. Crimp connections have widely replaced solder connections and have delivered optimal performance in practice. DIN Standard EN 60352 amongst others provides specifications for the crimp quality. A crimp is a permanent electrical connection of a wire and a crimp contact. Important test criteria are crimp width, crimp height and maximum tensile stress. There are two different contact types available for crimping:

Turned Contacts: This is a very common contact type. The wire gage is adapted to the contact's crimp sleeve. When using an adjustable crimp tool the depth of the crimp should be set according to manufacturer's data.

Stamped Contacts: Bandoleer (reel feed) contacts are divided into different crimp sizes to provide a secure connection of wire and contact. Automated processing ensures highest process liability. The insulation crimp gives additional support to the conductor to avoid damage to the wires under vibration

Clearance and Creepage Distance - Terms and Definitions

Rated Voltage: The rated voltage is a voltage value specified by the manufacturer that serves as basis for the power rating and range of application of a connector.

Rated Withstanding Voltage: This voltage value indicates the maximum temporary overvoltage a specific connector and its insulation materials can carry.

Clearance Distance: The clearance distance is defined as shortest distance through the air between two conductive elements.

Creepage Distance: The creepage is defined as shortest distance on the surface of an insulating material between two conductive elements.

Overvoltage Categories

The norm divides overvoltages in four installation categories. The three categories applicable to connectors are briefly described below:

Installation Category I: Equipment is intended for use only in such machines or as part of systems where no overvoltage can occur. Equipment in this installation category is normally operated at extra low voltage.

Installation Category II: Equipment is intended for use in machines or as part of systems where lightning overvoltages can not occur. Overvoltages caused by switching however may occur. This includes domestic appliances for example.

Installation Category III: Equipment is intended for installation in machines or as part of systems in which lightning overvoltages need not be considered, but which are subject to particular requirements regarding safety and availability of the equipment and its supply systems.

Categorization of Insulation Material

The creepage distances depend on the tracking characteristics of the insulation material. Insulation materials are categorized according to their Comparative Tracking Index (CTI).

Finding a TE Part Number - 18 digits

TE CONNECTIVITY PART NUMBER

A S A 046 N 00 85 050A 000

INTERCONTEC PART NUMBER

A S T A 046 N N 00 85 050A 000

Series / 系列:
 A = 信号 (617, 623, 627)
 B = Power (917, 923) / 功率
 C = 940
 D = 958
 E = 615/915
 P = singletec 923

包装:
 内部代码
Packaging:
 internal code

外壳:
 ST Plug / 插头 → S
 KU Extensions / 延长插头 → K
 EG Receptacles, straight 直式插座 → E
 ED Receptacles, angled, rotatable 可旋转弯式插座 → G
 DF Bulkhead connector / 穿板式连接器 → D
 EW Receptacles, angled 弯式插座 → F
 SD Plug, angled, rotatable 可旋转弯式插头 → U

电缆固定夹:
 内部代码
 对于穿板式连接器, 插座和弯式插座的相应字段标记为“OO”。

壳体表面:
 例如: A = 镀镍
Housing Surface:
 e.g.: A = nickel-plated

端子:
 内部代码
 NN OO = 端子不属于交货内容一部分。

绝缘塑芯:
 内部代码
Insulation Inserts:
 internal code

Contacts:
 internal code
 NN OO = contacts not part of delivery contents.

* Please order separately with denoted item number

MALE / 公端			FEMALE / 母端		
OLD / 旧	NEW/ 新	CONNECTION / 连接	OLD / 旧	NEW/ 新	CONNECTION / 连接
MR	M	CRIMP	FR	F	CRIMP
MS	S	SOLDER / 焊接	FS	G	SOLDER / 焊接
MD	D	BOARD SOLDER / 板焊接	FD	H	BOARD SOLDER / 板焊接
MU	U	MIXED COMPONENTS / 混合元件	FU	P	MIXED COMPONENTS / 混合元件
MT	T	SCREWED / 带螺纹	FC	C	SCREW M5 LIMOTEC / 螺钉 M5 LIMOTEC
MC	K	SCREW/CRIMP / 螺钉/压接 762			
MM	A	618 扭矩			
NN	N	NO CONTACTS / 常开 (NO) 触点	NN	N	

Finding a TE Part Number - 15 digits

INTERCONTEC PART NUMBER: 60.004.11

Part Number (Old) / 部件号(旧)	Position/ 位置 1	Letter / Number 字母/数字	Position/ 位置 2	Letter / Number 字母/数字	Position/ 位置 3	Letter / Number 字母/数字	Position/ 位置 4	Letter / Number 字母/数字	Position/ 位置 5	Number 数字	Position/ 位置 6	Number 数字	Position/ 位置 7	Number 数字	Position/ 位置 8	Special Character / 特殊字符	Position/ 位置 9	Letter / Number 字母/数字	Position/ 位置 10	Number 数字	Position/ 位置 11	Special Character / 特殊字符	Position/ 位置 12	Letter / Number 字母/数字	Position/ 位置 13	Letter / Number 字母/数字	Position/ 位置 14	Letter / Number 字母/数字	Position/ 位置 15	Letter / Number 字母/数字
10.415.02	1	O	.						4	1	5	.							0	2										
60.004.11	6	O	.						0	0	4	.							1	1										
60.046.21.015	6	O	.						0	4	6	.							2	1										
81.139.T92	8	1	.						1	3	9	.				T		9	2											
8C.001.01.001	8	C	.						0	0	1	.				F		1	5											
A6.032.F15	A	6	.						0	3	2	.					0	0	0	-	S	W								
BB.182.00-SW	B	B	.						1	8	2	.					0	0	0	.	0	1	0							
FF.051.00.010	F	F	.						0	5	1	.					0	0	0	.	0	0	0							
40.A132.00	4	O	.	A	1	3	2	.																						

TE CONNECTIVITY PART NUMBER: 60-0004-011-0000

Part Number (New) / 部件号(新)	Position/ 位置 1	Letter / Number 字母/数字	Position/ 位置 2	Letter / Number 字母/数字	Position/ 位置 3	Letter / Number 字母/数字	Position/ 位置 4	Letter / Number 字母/数字	Position/ 位置 5	Number 数字	Position/ 位置 6	Number 数字	Position/ 位置 7	Number 数字	Position/ 位置 8	Special Character / 特殊字符	Position/ 位置 9	Letter / Number 字母/数字	Position/ 位置 10	Number 数字	Position/ 位置 11	Special Character / 特殊字符	Position/ 位置 12	Letter / Number 字母/数字	Position/ 位置 13	Letter / Number 字母/数字	Position/ 位置 14	Letter / Number 字母/数字	Position/ 位置 15	Letter / Number 字母/数字
10-0415-002-000	1	O	-	0	4	1	5	-	-	0	0	4	-	0	-	0	0	1	1	2	.	0	0	1	0	0	0	0		
60-0004-011-000	6	O	-	0	0	0	0	0	1	0	0	4	-	0	0	0	0	1	1	2	.	0	0	0	0	0	0	0		
60-0046-021-015	6	O	-	0	0	0	0	0	4	1	6	-	0	0	0	0	0	2	1	1	.	0	0	1	0	1	0	0		
81-0139-T92-000	8	1	-	0	1	3	9	-	-	T		9	2	-	-	0	0	0	1	1	.	0	0	0	0	0	0	0		
8C-0001-001-001	8	C	-	0	0	0	0	0	1	-	0	0	1	-	0	0	0	1	1	-	0	0	0	0	0	0	1			
A6-0032-F15-000	A	6	-	0	0	0	0	0	3	2	-	0	0	F	1	1	5	-	0	0	0	0	0	0	0	0	0			
BB-0182-000-0SW	B	B	-	0	1	8	2	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	S	W					
FF-0051-000-010	F	F	-	0	0	5	1	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0			
40-A132-000-000	4	O	-	A	1	3	2	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			

常用铜线换算表(单位 AWG 和 mm²Conversion table of prevalent copper wires in AWG and mm²

基于 DIN EN 60529 的 IP 防护等级

IP protection rating according to DIN EN 60529

导线横截面 Wire Cross-Section		线径 Wire Diameter		
AWG	mm ²	sq. inches	mm	inches
40	0.005	0.000008	0.080	0.00315
39	0.006	0.000010	0.090	0.00353
38	0.008	0.000012	0.101	0.00397
37	0.010	0.000016	0.113	0.00445
36	0.013	0.000020	0.127	0.00500
35	0.016	0.000025	0.134	0.00562
34	0.020	0.000031	0.160	0.00631
33	0.025	0.000039	0.180	0.00708
32	0.032	0.000050	0.202	0.00795
31	0.040	0.000063	0.227	0.00893
30	0.051	0.000079	0.255	0.01003
29	0.064	0.000100	0.286	0.01126
28	0.081	0.000125	0.321	0.01264
27	0.102	0.000158	0.361	0.01420
26	0.129	0.000200	0.405	0.01594
25	0.162	0.000252	0.455	0.01790
24	0.205	0.000317	0.511	0.02010
23	0.258	0.000400	0.573	0.02257
22	0.326	0.000505	0.644	0.02535
21	0.410	0.000636	0.723	0.02846
20	0.518	0.000802	0.812	0.03196
19	0.653	0.001012	0.912	0.03589
18	0.823	0.001276	1.024	0.04030
17	1.038	0.001609	1.150	0.04526
16	1.309	0.002028	1.291	0.05082
15	1.650	0.002558	1.450	0.05707
14	2.081	0.003225	1.628	0.06408
13	2.624	0.004067	1.828	0.07196
12	3.309	0.005129	2.053	0.08081
11	4.172	0.006467	2.305	0.09074
10	5.261	0.008155	2.588	0.10190
9	6.631	0.010279	2.906	0.11440
8	8.367	0.012969	3.264	0.12850
7	10.551	0.016354	3.665	0.14430
6	13.298	0.020612	4.115	0.16200
5	16.766	0.025987	4.620	0.18190
4	21.149	0.032781	5.189	0.20430
3	26.665	0.041331	5.827	0.22940
2	33.624	0.052117	6.543	0.25760
1	42.409	0.065733	7.348	0.28930
0	53.488	0.082907	8.252	0.32490

序号 No.	第 1 位 数字 1 st Digit	注释 Comment	
		定义 Definition	注释 Comment
0	无防护 No protection		
1	防止直径为 50mm 或更大的固体异物。 Protected against solid foreign objects with a diameter of 50 mm or larger.		
2	防止直径为 12.5mm 或更大的固体异物。 Protected against solid foreign objects with a diameter of 12.5 mm or larger.		
3	防止直径为 2.5mm 或更大的固体异物。 Protected against solid foreign objects with a diameter of 2.5 mm or larger.		
4	防止直径为 1mm 或更大的固体异物。 Protected against solid foreign objects with a diameter of 1 mm or larger.		
5	防尘。 Dust-protected.	不能完全阻止灰尘进入, 但灰尘的渗入量不能影响设备的正常运行或损害安全。 Ingress of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the apparatus or to impair safety.	
6	防尘 Dust tight	无灰尘进入 No ingress of dust	

IP 防护等级符合 DIN EN 60529

IP protection rating according to DIN EN 60529

第 2 位数字 IP No.	2 nd Digit	注释 Comment
定义 Definition		
0 无防护 No protection		
1 防止垂直落下的水滴 Protected against vertically falling water drops		
2 防止外壳倾斜至 15° 时垂直落下的水滴 Protected against vertically falling water drops when housing is tilted up to 15°		
3 防止喷水 Protected against water sprays	从垂直轴的两侧以 60° 角喷溅的水不应产生有害影响。 Water sprayed at a 60° angle from either side of the vertical axis, shall have no harmful effect.	
4 防止溅水 Protected against splashed water	从任何方向溅到外壳上的水不应产生有害影响。 Water splashed against the housing from any direction shall have no harmful effect.	
5 从任何方向猛烈溅到外壳上的水不应产生有害影响。 Water splashed as powerful jet against the housing from any direction shall have no harmful effect.		
6 从任何方向喷射到外壳上的水不应产生有害影响。 Water splashed as jet against the housing from any direction shall have no harmful effect.		
7 防止暂时浸入水中带来的影响 Protected against the effects of temporary immersion in water	当外壳在 1 米深的水中浸泡 30 分钟时, 水的进入量不得造成有害影响。 Water shall not enter in such quantity as to cause harmful effects when the housing is immersed for 30 min. under 1 m of water.	
8 防止长时间浸入水中带来的影响 Protected against the effects of long submersion in water	经制造商和用户同意, 当外壳持续浸没在水中时, 水的进入量不得造成有害影响。这些条件必须比上述针对防护等级 7 的条件更严格。 Water may not enter in such quantity as to cause harmful effects when the housing is continuously submerged in water under conditions which shall be agreed to by manufacturer and user. These conditions must be more severe than those above for numeral 7.	
9 经制造商和用户同意, 当外壳持续浸没在水中时, 水的进入量不得造成有害影响。这些条件必须比上述针对防护等级 7 的条件更严格。 Protected against the penetration of water during high pressure / steam cleaning	从任何方向流向外壳的水以及压力增加都不应产生任何有害影响。 Water directed at the housing from any direction and with increased pressure shall not have any harmful effect.	

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