

Features

- 1-pole switches
- Nominal load up to 5A at 250VAC
- Min. switching current 10 mA at 12VDC
- Switching frequency up to 100 cycles/min.
- Variety of available actuator geometries and sizes
- High quality silver alloy or gold plated contacts


## Applications

- Automotive equipment
- General mechanical engineering
- Appliance and industrial engineering
- Medical equipment
- Commercial vehicles


## KISSLING

 MICRO SWITCH
## Series MND 1

## Quality Switch

Our MND1 KISSLING micro switches have been specifically designed for mission critical applications with extended environmental requirements in a centrally controlled miniature housing.

These high quality micro switches are precise and display both reliable and consistent switching behavior under the harshest conditions and over product lifespans of 10 million cycles. The switch has a load switching range from 0.1A up to 5A (AC). The housings are made of thermoplastic and are sealed up to IP67 depending on the configuration.

This series offers high switching security, since in operation the moving contact is activated in a cross traverse with respect to the fixed contact. This movement provides automatic self cleaning of the main contact surface and inhibits welding or sticking. These switches are intended to be used in extreme environmental conditions.

## Specification

## Technical Data

| Housing Material | Thermoplast GF |
| :--- | :--- |
| Interior protection | IP67 IEC 60529/IP6K7 ISO 20653 |

## Mechanical Data

| Pre-travel (change over contact) | $0.6 \mathrm{~mm}-1.5 \mathrm{~mm}$ |
| :--- | :--- |
| Overtravel (Plunger long) | min .2 mm |
| Overtravel (Plunger short) | max. 1 mm |
| Movement differential | $0.2 \mathrm{~mm}-0.7 \mathrm{~mm}$ |

Operating force $<10 \mathrm{~N}$
Release force $>1 \mathrm{~N}$
Max operating force <2ON

| Current carrying parts | Cu-alloy |
| :--- | :--- |
| Contact material | Silver alloy or gold plated contacts |
| Mechanical life | 10 Mio. |
| Frequency | max. $100 / \mathrm{min}$ |
| Operating speed | $\mathrm{min} .0 .1 \mathrm{~mm} / \mathrm{sec}$ |
| Operating speed in direction of plunger | $\mathrm{max} .10 \mathrm{~mm} / \mathrm{sec}$ |
| Temperature range (depending on cable type) | $-40^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ |
| Temperature range(special edition) | $-40^{\circ} \mathrm{C}$ to $+200^{\circ} \mathrm{C}$ |

## Electrical data

|  | 460VAC, 1,5A |
| :--- | :--- |
| Nominal voltage / Continuous current | $250 \mathrm{VAC}, 5 \mathrm{~A}$ |
|  | $24 \mathrm{VDC}, 2 \mathrm{~A}$ |
| Min. switching capacity | $12 \mathrm{VDC}, 10 \mathrm{~mA}$ |

## Technical drawings

Hole measurement 4


Hole measurement 2.5


## Switching Function

Change-over
Cable exit base


Change-over
NO
Cable exit side



NC
$N C(s w) \longrightarrow \varlimsup^{\Sigma} \mathrm{NC}(\mathrm{br})$

## Cable configuration

Cable exit base


## Change-over

PVC-Cable H03VV-F $4 \times 0.5 \mathrm{~mm}^{2}$
NO | NC
PVC-Cable HO3VV-F $2 \times 0.75 \mathrm{~mm}^{2}$

## Cable exit side



## Change-over

PVC-Cable FLXX $3 \times 0.35 \mathrm{~mm}^{2}$
NO | NC
PVC-Cable HO3VV-F $2 \times 0.75 \mathrm{~mm}^{2}$

## Cable exit

Conductor end sleeve DIN 46228


## Accessories

## Push Button

sturdy for manual actuation
color: grey
Special symbols and other colors availbale


Mounting set
for machine operation with cams
additional required force of approx. 10N


Ordering Information


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