



# Solar IPC Technology for High-Performing Utility-Scale Solar Projects

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EVERY CONNECTION COUNTS





# Meet Our TE Experts



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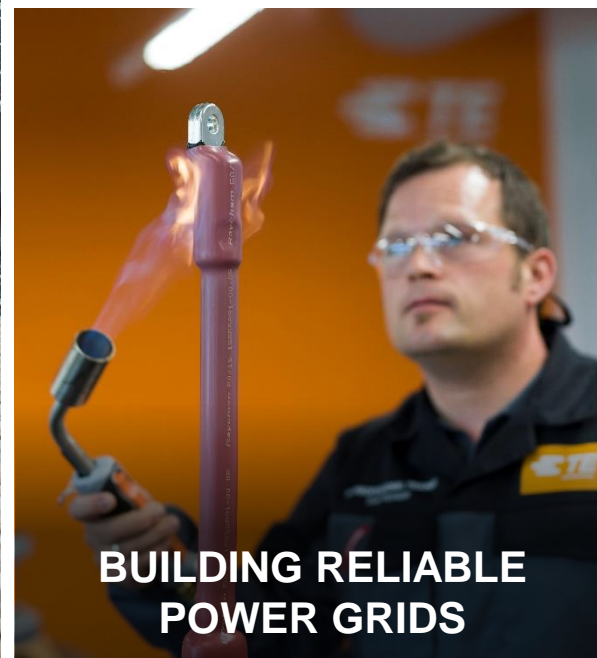


FULFILLING OUR PURPOSE IN ENERGY

WE CREATE  
A SAFER,  
SUSTAINABLE,  
PRODUCTIVE AND  
CONNECTED  
FUTURE.



PROTECTING WILDLIFE  
AND YOUR ASSETS



BUILDING RELIABLE  
POWER GRIDS



ADVANCING RENEWABLE  
ENERGY



ENABLING THE SMART  
GRID OF THE FUTURE





# Solar Projects are Complex and Costly

Selecting the right technology is crucial for success

## Solar sites are exposed to:

- Extreme temperature fluctuations
- High humidity levels
- Tight implementation timelines



Inadequate technology can lead to major **project failures**

# How it All Started

IPCs or **Insulation Piercing Connectors** were designed to create a connection without stripping the wire insulation.

**TE pioneered the IPC technology** 40 years ago and was the first to develop an IPC specifically for solar applications.

**20+ GW**  
Solar IPCs deployed by  
TE worldwide

**First IPC Design**  
(SIMEL)

**First MV IPC**  
15 kV at 600 kcmil

**Pre-assembled multitap**  
Solar IPC (UL & IEC)



**1980s**

**1990s**

**2000s**

**2010s**

**2020s**

TE acquires SIMEL

**First UL listed**  
Solar IPC



**Continued upgrades**  
(Wider range of cables)



**Distribution Networks**

**Solar Applications**



# Key Differences in IPC Technology



	Overhead Distribution Networks (Utility)	Solar Requirements	TE's Solar IPC Technology
Voltage Class	<ul style="list-style-type: none"> <li>600V AC</li> </ul>	<ul style="list-style-type: none"> <li>1500V DC</li> </ul>	<ul style="list-style-type: none"> <li>1500V DC</li> </ul>
Clearance/Creepage Distance	<ul style="list-style-type: none"> <li>Not required</li> </ul>	<ul style="list-style-type: none"> <li>14 mm through air</li> <li>15 mm over surface</li> </ul>	<ul style="list-style-type: none"> <li>&gt;24 mm from any live part</li> </ul>
Flame Retardancy	<ul style="list-style-type: none"> <li>HB (Lowest rating)</li> </ul>	<ul style="list-style-type: none"> <li>V0 (UL)</li> <li>Minimum HB or V-2 (IEC)</li> <li>Glow wire (IEC 60695-2-11)</li> </ul>	<ul style="list-style-type: none"> <li>V0 UL94</li> <li>Glow wire (IEC 60695-2-11)</li> </ul>
Outdoor Rating	<ul style="list-style-type: none"> <li>Not required</li> </ul>	<ul style="list-style-type: none"> <li>f1 UV rating (UL746C)</li> <li>Weather Resistance (ISO 4892-2)</li> </ul>	<ul style="list-style-type: none"> <li>f1 UV rating (UL746C)</li> <li>EN 50483-4 (EU)</li> <li>Weather Resistance (ISO 4892-2)</li> </ul>
Insulation Thickness	<ul style="list-style-type: none"> <li>Single</li> </ul>	<ul style="list-style-type: none"> <li>Single (UL) or Double (IEC)</li> <li>Thicker than distribution networks</li> </ul>	<ul style="list-style-type: none"> <li>Single (UL) or Double (IEC)</li> <li>Thicker than distribution networks</li> </ul>
Applicable Standards	<ul style="list-style-type: none"> <li>ANSI c119.5</li> </ul>	<ul style="list-style-type: none"> <li>Depends on customer requirements</li> </ul>	<ul style="list-style-type: none"> <li>UL9703 &amp; UL486 A/B</li> <li>IEC 62852</li> </ul>

# Solar IPC Technology Use cases

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# Use Case: Installation

## Challenge



Increased **project timelines** and **project costs** due to installation **quality** and **availability** of labor

## Solution

- Components that do not require special installation skills
- Pre-assembled components designed for flexibility, enabling easy adaptation and minimizing installation time
- Expert guidance and support



**Up to 40%**  
savings in installation costs



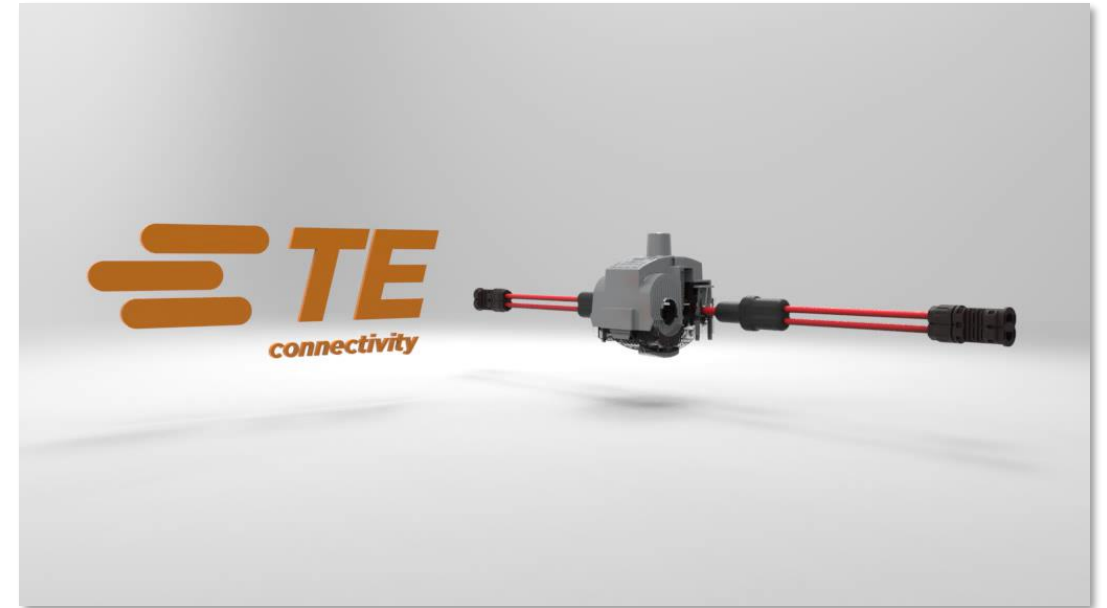
# Ease of Installation

## What it is

- Solar IPC with integrated tap cables
- Safety connectors to prevent dust or humidity during installation
- Field installation - allows for flexibility and adaptation on the ground

## Features

- **Protection, insulation, and high-quality sealing** ensure fast, easy and safe connections of PV cables
- **Pre-positioned tap** accelerates the installation and minimizes field challenges
- Single SIPC accommodates the **full range of trunk bus sizes** from 4/0 to 1000 kcmil



**Up to 200 Solar IPCs installed\***  
per person per day

\*As reported by TE customers

# Use Case: Performance

## Challenge




 Solar projects endure **extreme conditions and temperature variations**

## Solution

- Components should last throughout the life of the project
- Choose components designed and tested to withstand extreme conditions (heat, frost, humidity)
- Check compliance with c/UL and IEC standards – specific for solar applications





# Qualifications You Should Look for

Industry Standard	Test Type	Duration	TE Test
UL486 A/B	Electrical	1000h	1000h
UL 9703	Thermal Cycling	1200h	1200h
	Humidity Freeze	240h	240h
IEC 60068-2-14	Thermal Shock	200h	200h
IEC 62852	Humidity	1000h	1000h
EN 50483	Electrical	2300h	<b>4300h</b>
	Climatic test	1000h	1000h
	Corrosion Aging	1300h	1300h
IP68 / IEC 60529	Water immersion	1h	<b>24h</b>

**8264h**

Total Testing

**3300h** Electrical

**4694h** Environmental

# Case Study: Adaptability in the Field

## 12 MW area reconfigured

**REGION** North America

**CUSTOMER** 75 MW Solar Farm

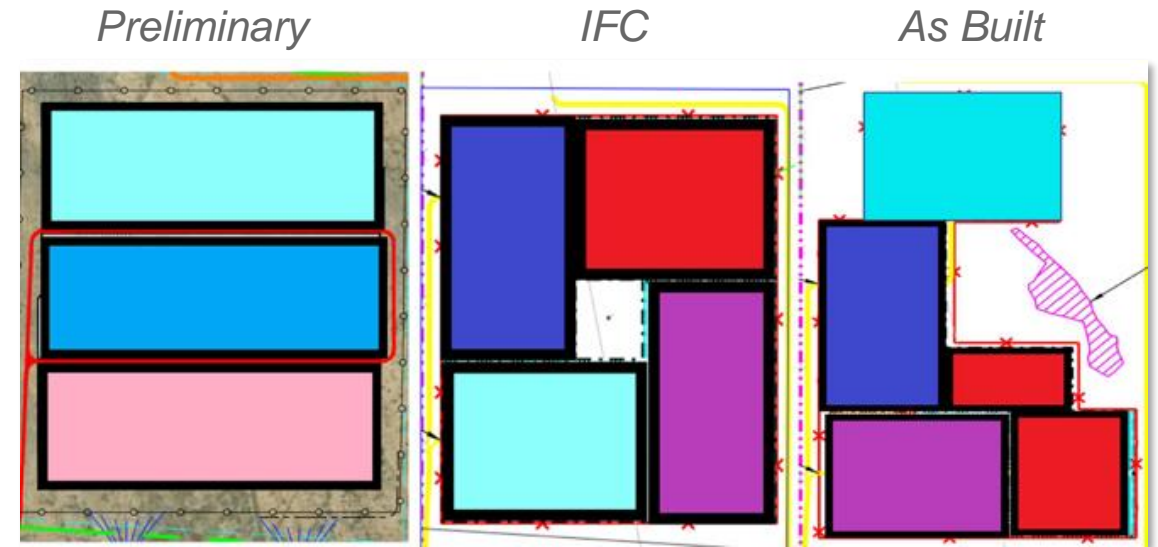
### CUSTOMER CHALLENGE

- Construction of a solar farm halted when a sacred burial site was discovered
- Need to **reconfigure the solar farm layout using existing materials**
- Protect the sacred area with no additional costs

### SOLUTION

Customizable Trunk Solution CTS with pre-assembled solar IPCs was **adjusted in the field reshaping the original cabling design** to circumvent the burial site

[LEARN MORE](#)



### OUTCOME

- 12 MW area reconfigured within original time & budget
- Zero Change Orders & Zero Liquidated Damages
- Sacred burial ground remained protected



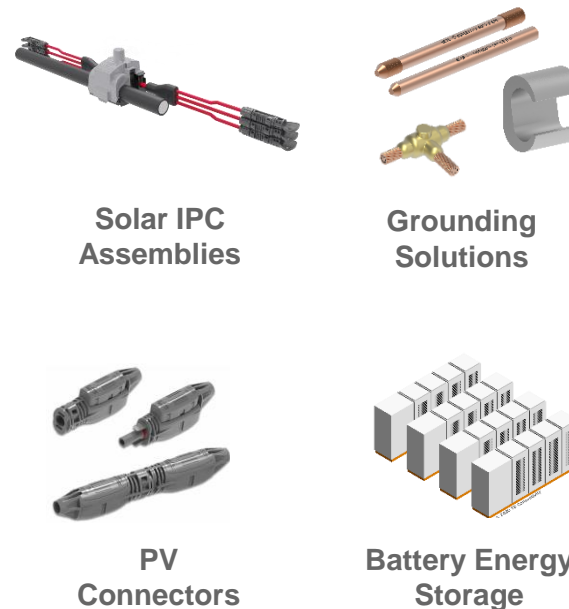
# Customer Collaboration Drives Innovation

## TE Material Science Expertise



Innovation from TE's core platforms

## Latest Products to Market



**20+GW** of solar power enabled with TE's Solar IPC Technology

## Sustainability in the Field



**Up to 50%** savings on waste disposal on site and eco-friendly packaging

# Ready to Make Every Connection Count?

Visit [TE.com/cts](https://TE.com/cts) to discover our Customizable Trunk Solution for utility-scale solar farms

Watch our [Solar IPC Assembly video](#) to see the key installation steps for our product

Scan the QR code to get more information about TE's Solar IPC Assemblies for UL and IEC



## Q&As



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# EVERY CONNECTION COUNTS

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