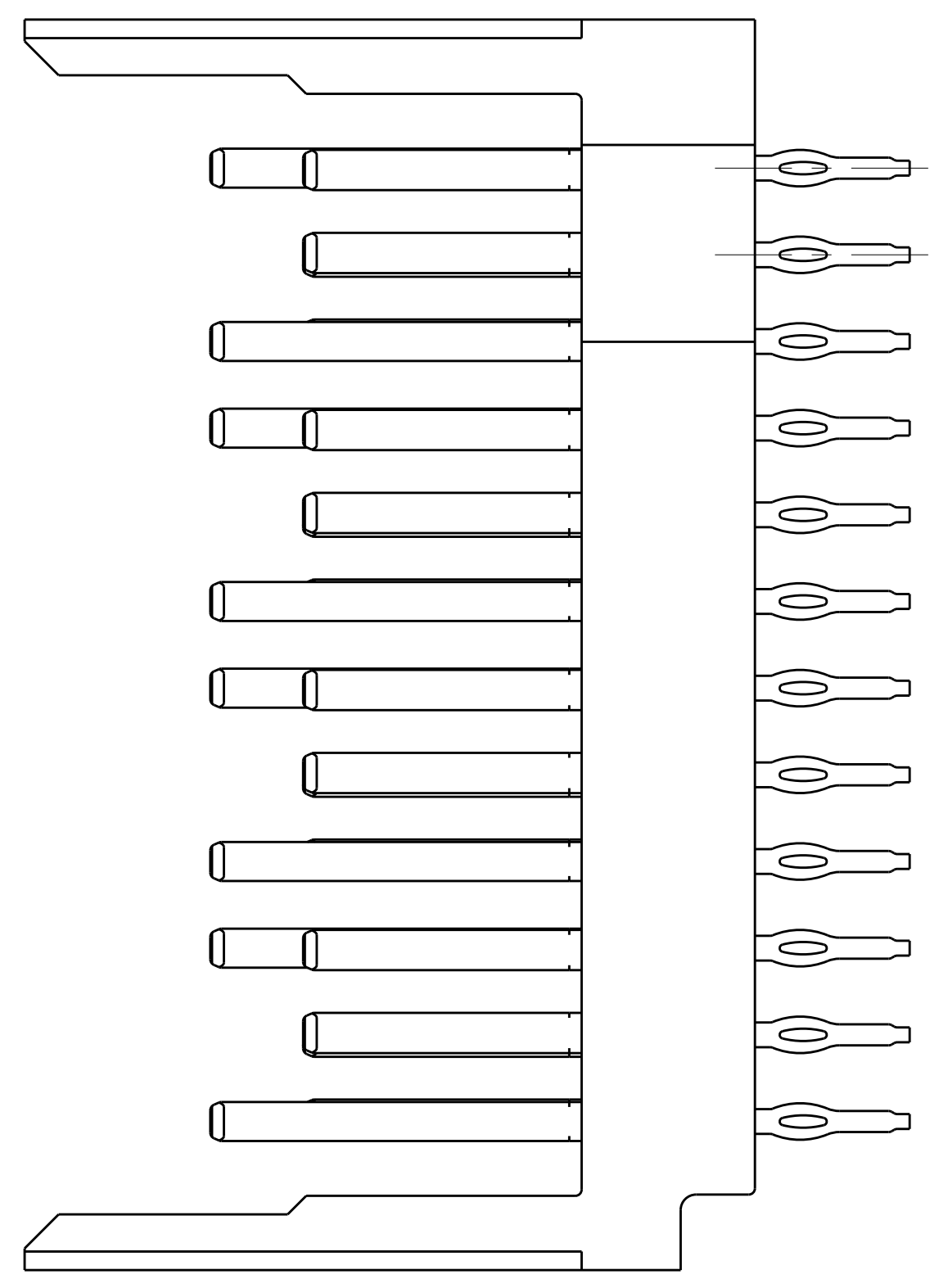
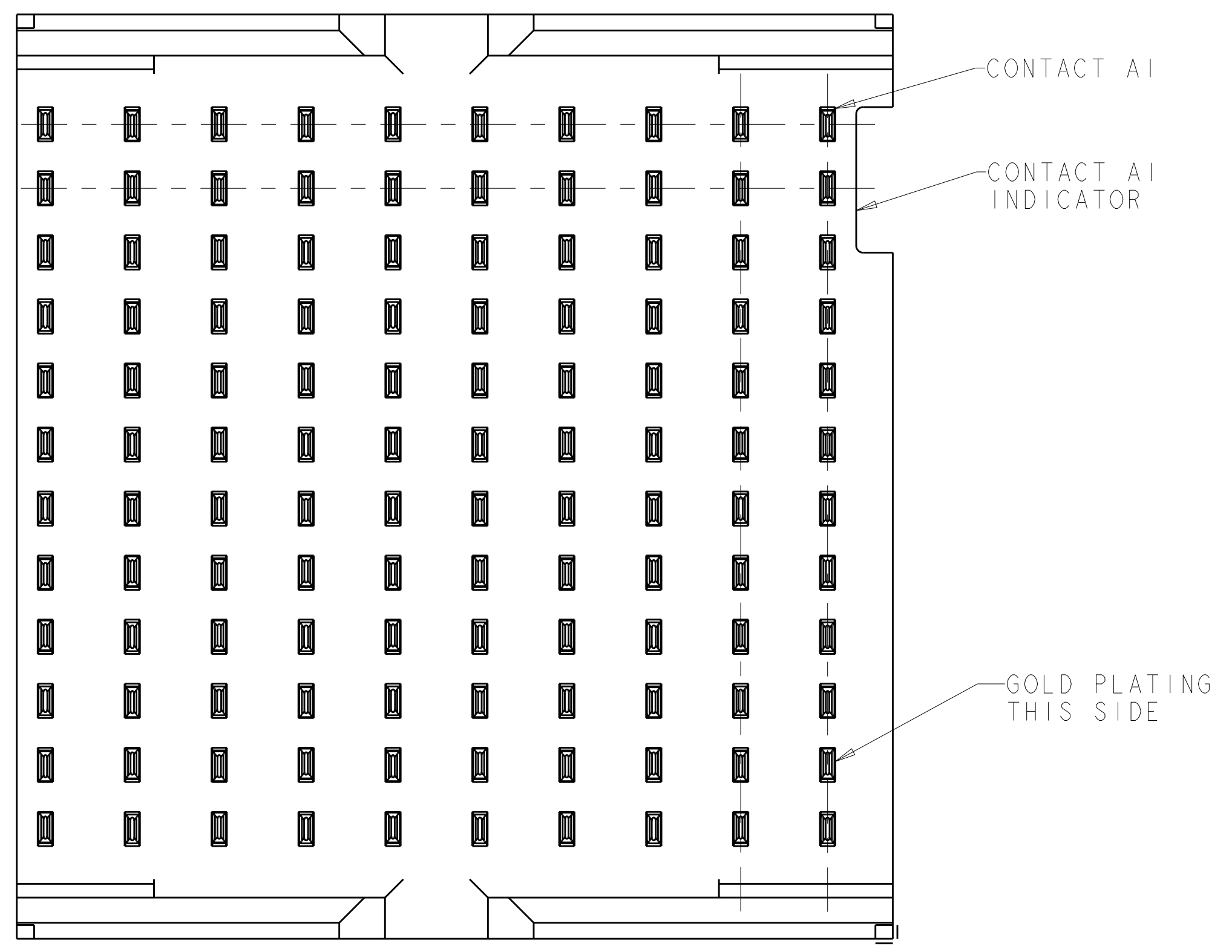
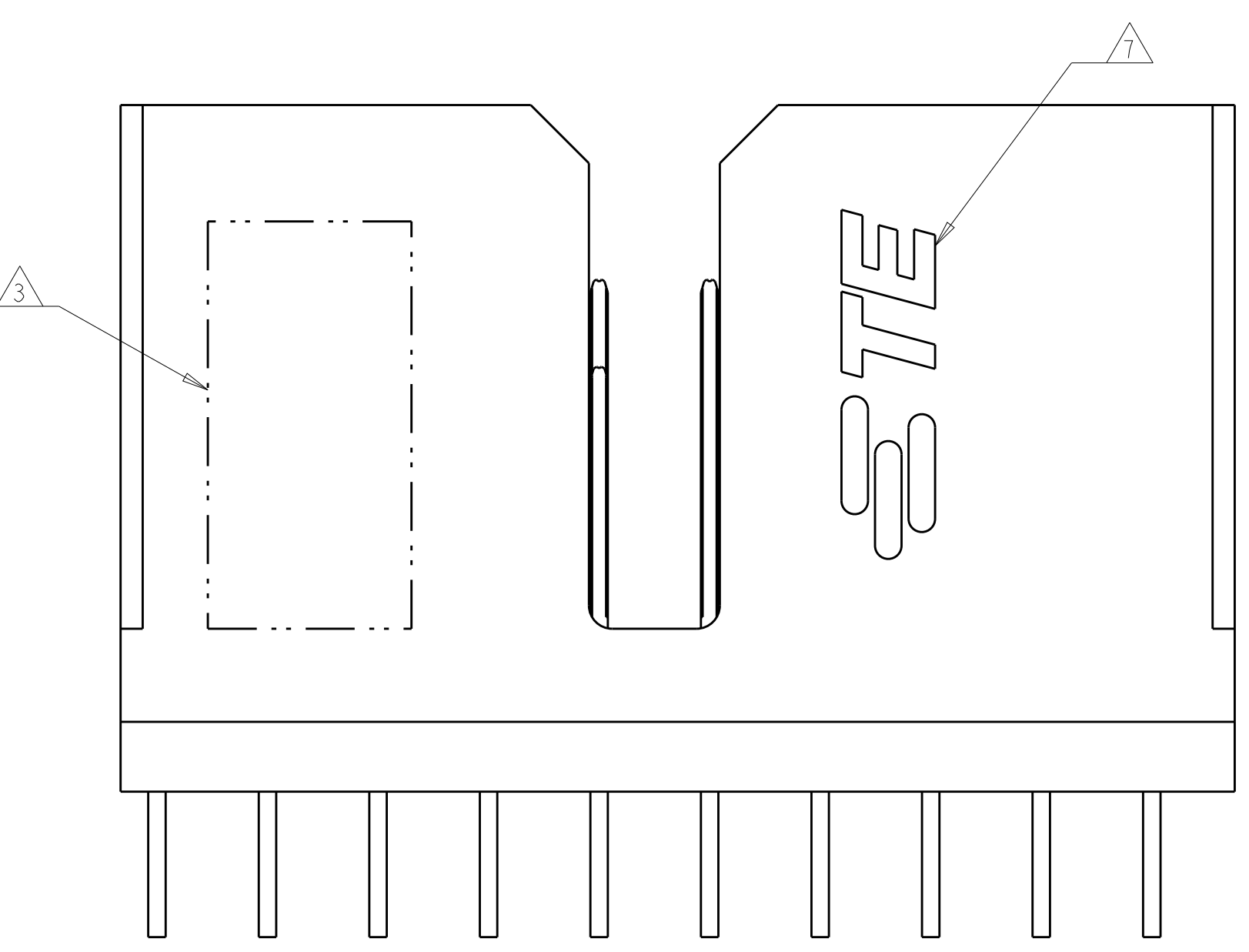


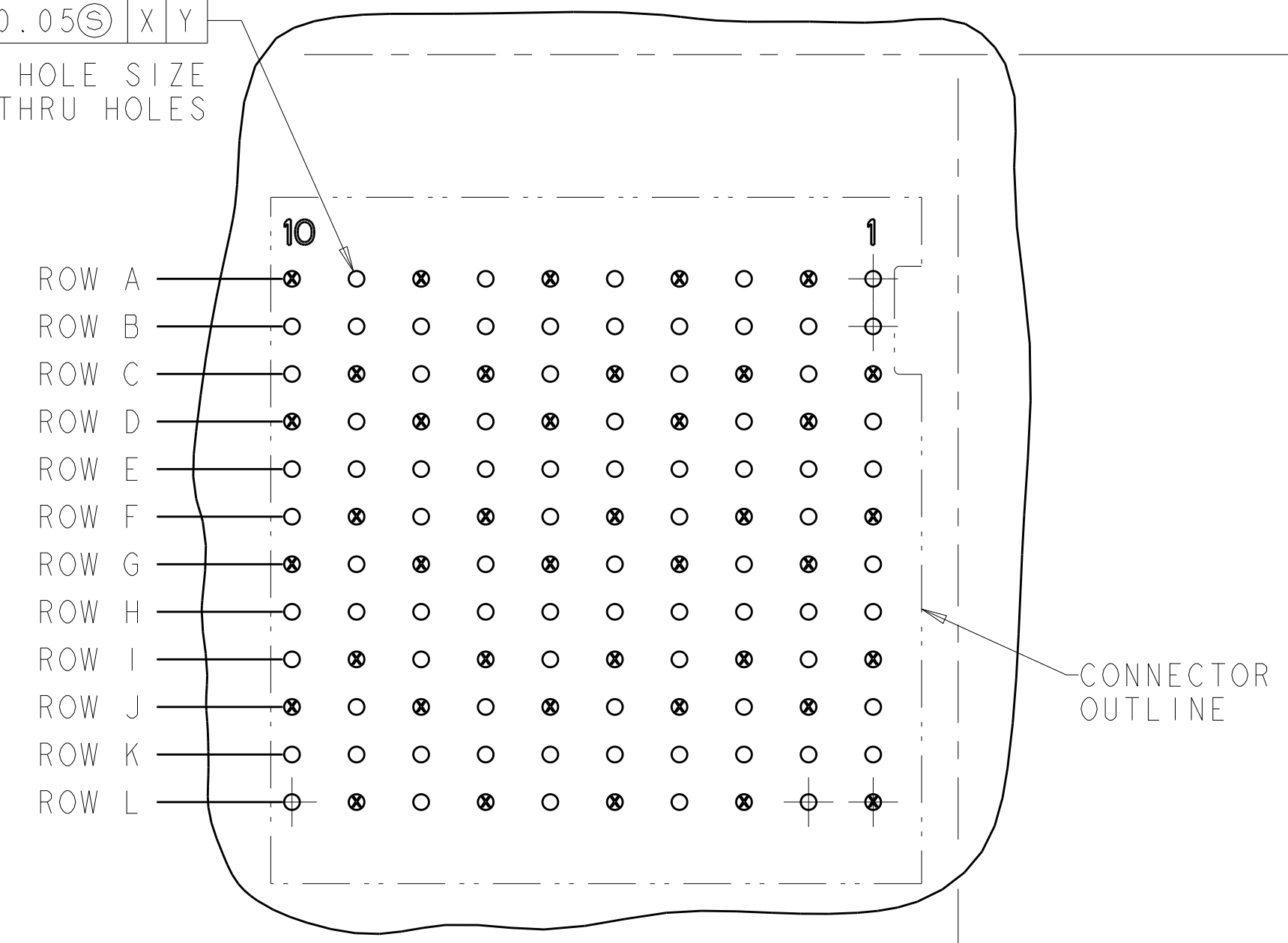
LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		E		REVISED PER ECO-13-010626	31JUL2013	KH	RP
		F		REVISED PER ECO-19-009248	28JUN2019	AP	SY



- △ MATERIAL:  
CONTACT - PHOS BRONZE  
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III, APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIMATE AREA.



△ ⊕ ∅0.05 ⊙ X Y  
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL  
 ⊗ = GROUND  
 RECOMMENDED PC BOARD LAYOUT BACKPLANE, COMPONENT SIDE SHOWN  
 SCALE 6:1

1934311-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 13JUN2007	TE Connectivity
DIMENSIONS:		CHK W. DAVIS 13JUN2007	
mm	0 PLC ±	APVD W. DAVIS 13JUN2007	NAME HEADER ASSEMBLY, OPEN ENDED, 4 PAIR 10 COLUMN TinMan
	1 PLC ±	PRODUCT SPEC	
	2 PLC ±	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO
	3 PLC ±	MATERIAL	A100779C=1934311
	4 PLC ±	FINISH	RESTRICTED TO
	ANGLES ±	WEIGHT	CUSTOMER DRAWING
		SCALE 10:1	SHEET 1 OF 1
			REV F