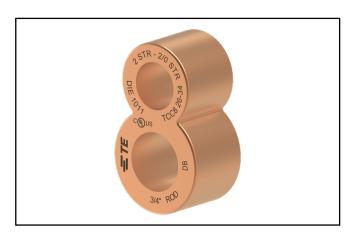




#### EPP-3565-6/20

# **Copper Compression 8-Shape Grounding Connector**

# TCC8



## **TE Connectors & Fittings**

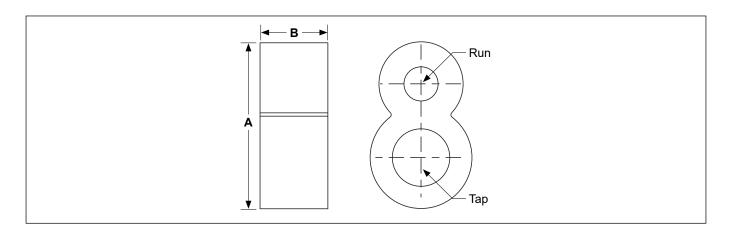


Table 1

Catalog No.	AWG Copper Cable Range	Metric Copper Cable Range	Ground Rod	Height (A)	Width (B)	Burndy¹ Crimping Die		
	Run (AWG)	Run (Sq.mm.)	Tap Inch (mm)	Inch (mm)	Inch (mm)	Die Part No.	Die Index	Number of Crimps
TCC8 26-12	#2 STR - 2/0 STR	35 - 70	1/2" ( 12.7)	1.94 (49.3)	0.88 (22.4)	PU998	998	1
TCC8 26-58	#2 STR - 2/0 STR	35 - 70	5/8" (15.9)	1.97 (50.0)	0.88 (22.4)	U1011	1011	2
TCC8 26-34	#2 STR - 2/0 STR	35 - 70	3/4" (19.0)	2.19 (55.6)	0.88 (22.4)	U1011	1011	2
TCC8 26-100	#2 STR - 2/0 STR	35 - 70	1" (25.4)	2.44 (62.1)	0.88 (22.4)	U1011	1011	2
TCC8 29-12	4/0 STR - 250 MCM	120	1/2" ( 12.7)	1.94 (49.3)	0.88 (22.4)	U1011	1011	2
TCC8 29-58	4/0 STR - 250 MCM	120	5/8" (15.9)	2.14 (54.4)	0.88 (22.4)	U1011	1011	2
TCC8 29-34	4/0 STR - 250 MCM	120	3/4" (19.0)	2.19 (55.6)	0.88 (22.4)	U1011	1011	2
TCC8 29-100	4/0 STR - 250 MCM	120	1" (25.4)	2.44 (62.1)	0.88 (22.4)	U1011	1011	2
TCC8 34-58	300 MCM - 500 MCM	150 - 240	5/8" (15.9)	2.14 (54.4)	0.88 (22.4)	U1011	1011	2
TCC8 34-34	300 MCM - 500 MCM	150 - 240	3/4" (19.0)	2.44 (62.1)	0.88 (22.4)	U1011	1011	2
TCC8 34-100	300 MCM - 500 MCM	150 - 240	1" (25.4)	2.69 (68.3)	0.88 (22.4)	U1011	1011	2

<sup>1:</sup> BURNDY is trademark of their respective owners

#### 1. Introduction

Purpose of this instruction sheet is to provide installation procedures for copper compression 8-Shape grounding connectors. The 8-Shape grounding connector will accommodate copper conductors only and are compatible with the conductor wire sizes shown in **Table 1**.

#### i NOTE:

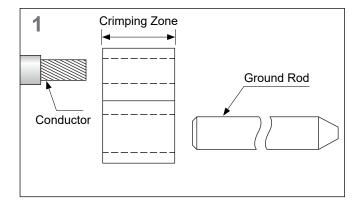
- \* marked products when crimped with the approved die sets as listed in **Table 1**, the connectors comply with the requirement of Underwriters Laboratories Inc. (UL) 467 International C.22.2 No. 41-13 and Listed by UL in File No. E69905.
- This Product line is tooling compatible with compact stranding, conventional concentric and compressed stranding of commercially available copper stranded wires.
- Dimensions in this document are in both mm and inches.
  Figures are not drawn to scale.

#### 2. Installation Procedure

Identify the conductor size. Choose the 8-Shape grounding connector according to the application and the conductor size.

#### 2.1 Conductor Preparation

- Strip cable to the recommended length given in **Table 1**. Avoid nicking or cutting the conductor. Ensure the conductor end has a straight (right-angle) cut before installing. See **Figure 1**.
- 2. Wire brush the conductor ends. Use a brush dedicated for copper conductor only.



# 2.2 8-Shape Grounding Connector Installation (See Figure 1)

- Insert the conductor into the 8-Shape as per Run & Tap Size.
- Choose a crimping die according to the conductor wire size. Die should match the description marked on the 8-Shape Grounding Connector.
- 3. Install the die into the tool head.
- 4. Ensure the conductor is properly aligned in 8-Shape before crimping.
- 5. Start crimping from one end to other end. Make sure the die closes completely before going to the next crimp.

#### i NOTE:

- All crimps are to be located within the crimping zone. See Figure 1.
- Do NOT overlap crimps. Rotate die 15 to 30 degrees when proceeding to the next crimp.

### **A** CAUTION

 Damaged or worn 8-Shapes must not be used. 8-Shapes may be removed from the wire, discarded, and replaced with new ones. Always use newly cut cable with these 8-Shapes. It is not a regular procedure to reuse portions of already crimped cable.

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Please dispose of all waste according to environmental regulations.



The Information contained in these installation instructions is for use only by installers trained to make electrical power installations and is intended to describe the correct method of installation for this product. However, TE Connectivity has no control over the field conditions which influence product installation.

It is the user's responsibility to determine the suitability of the installation method in the user's field conditions.

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