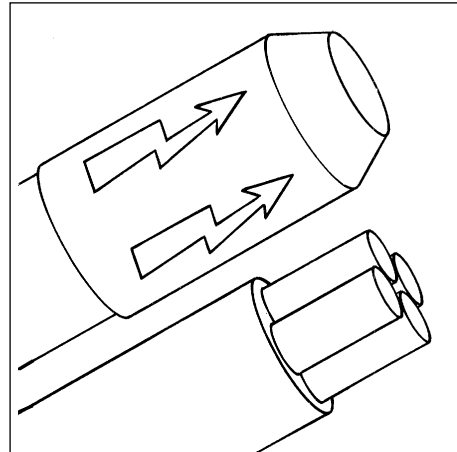




TE's Raychem Cable Accessories



**Installation Instruction
EPP-2766-4/16**

**End Seals for Plastic and
Paper Insulated Cables
up to 1kV**

To view the TE Energy website:



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General Instructions

Use a propane (preferred) or butane gas torch. Ensure the torch is always used in a well-ventilated environment. Adjust the torch to obtain a soft blue flame with a yellow tip. Pencil-like blue flames should be avoided. Keep the torch aimed in the shrink direction to preheat the material. Keep the flame moving continuously to avoid scorching the material. Clean and degrease all parts that will come into contact with adhesive. If a solvent is used follow the manufacturer's handling instructions. Tubing should be cut smoothly with a sharp knife leaving no jagged edges. Start shrinking the tubing at the position recommended in the instruction. Ensure that the tubing is shrunk smoothly all around before continuing along the cable. Tubing should be smooth and wrinkle free with inner components clearly defined.

The Information contained in these installation instructions is for use only by installers trained to make electrical power installations and is intended to describe the correct method of installation for this product. However, TE Connectivity has no control over the field conditions which influence product installation.

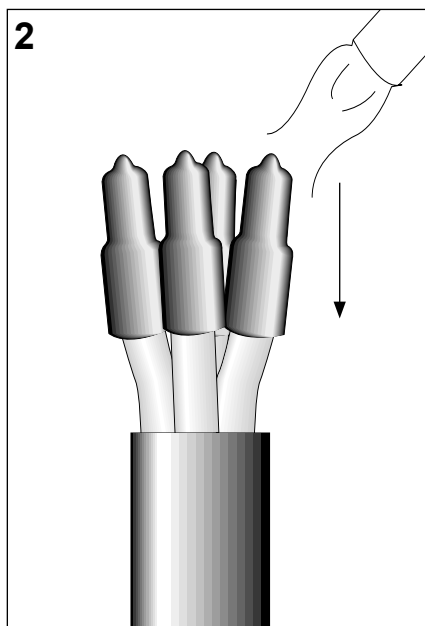
It is the user's responsibility to determine the suitability of the installation method in the user's field conditions. TE Connectivity's only obligations are those in TE Connectivity's standard Conditions of Sale for this product and in no case will TE Connectivity be liable for any other incidental, indirect or consequential damages arising from the use or misuse of the products.

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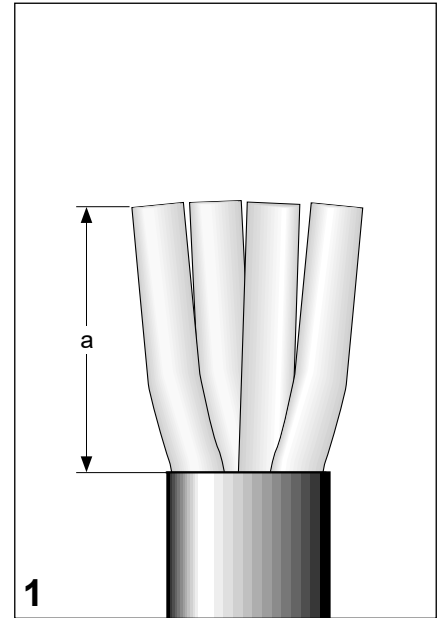
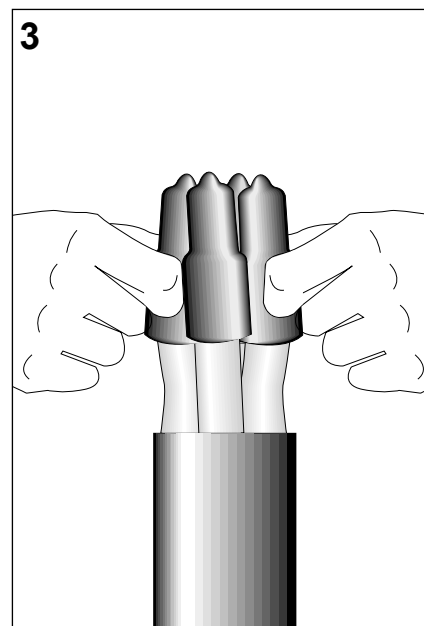
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Type	Cross section mm ²	a mm
EPKE-4x004-025	4 - 25	30
EPKE-4x016-050	16 - 50	50
EPKE-4x035-150	35 - 150	70
EPKE-4x095-240	95 - 240	110

Place the caps over the individual conductors and shrink them into place, starting at the closed end and working towards the cable. Allow to cool. Abrade outer sheath radially.



! Press the cool cores together.

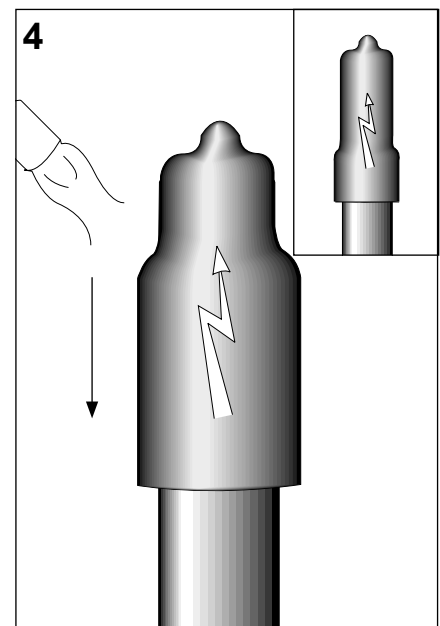


Remove the outer sleeve to dimension **a** as shown in the table. Remove sharp edges, if any.

! Separate the cores to get enough shrinking space.

Place the end cap over the cores. Shrink the cap into place, starting at the closed end and working towards the cable.

End Seal completed. Allow to cool before applying any mechanical strain.



Please dispose of all waste according to environmental regulations.

