



FIGURE 1

1. INTRODUCTION

These instructions cover the recommended procedure for assembling the 45 degree outlet Shield and Cable Clamp shown in Figure 1.

2. ASSEMBLY PROCEDURE

A. Attach one half of the Shield to the Connector Block using one of the following combinations.

1. Two Guide Pins or Sockets with Lock Washers.
2. Two No. 6-32 x 3/8" Machine Screws with Lock Washers.
3. One No. 6-32 x 3/8" Machine Screw and one Guide Pin or Socket.

B. Attach the other half of the Shield as follows:

1. Bundle the Wires to fit through the Cable Outlet.
2. Attach the other half of the Shield using one of the procedures described in paragraph (A).
3. Make certain all the Wires are properly positioned between the Collars on the Shield halves.
4. Position the Clamp around the Wires, then start the Screws.
5. Leaving some slack in the wires between the Clamp and Block, tighten the Cable Clamp Screws.

NOTE

If A-M-P Guide Pins are used, read the instructions (IS 7121) packaged with them.