



**KEYING PLUG FOR
AMP-BLADE* CONNECTORS
CATALOG NO. 1-582156-9**

IS-7025	
REL.	11-28-62
REV.	

1. To insert Keying Plug:
 - (a) Line up Raised Rib on Keying Plug with Offset in Cavity. See Figure 1.
 - (b) Push Keying Plug; narrow end first, into Cavity until it is just below surface of Housing. See Figure 1.

NOTE: Make sure that Plug is inserted from front of Housing.
2. To remove Keying Plug:
 - (a) Insert small Drift or Dowel Pin into Cavity from back of Housing.
 - (b) Push on Pin until Keying Plug is removed.

NOTE: Be careful not to damage Plug or Cavity.
3. Mating Blade in Blade Housing must be cut off to accept Keyed Receptacle Housing.
4. Cut off Blade, which mates with Cavity containing Plug, with A-MP Tool No. 811145 as shown in Figure 2.

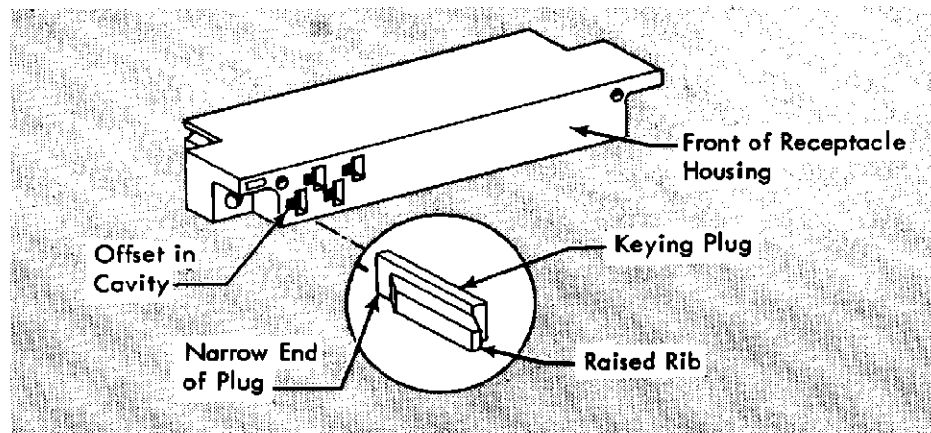


Fig. 1

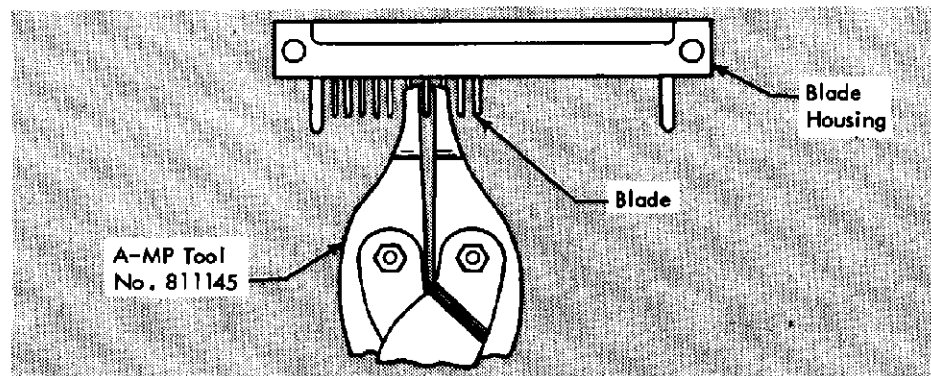


Fig. 2

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