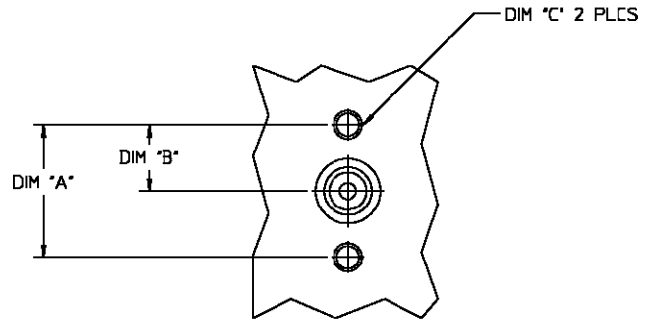




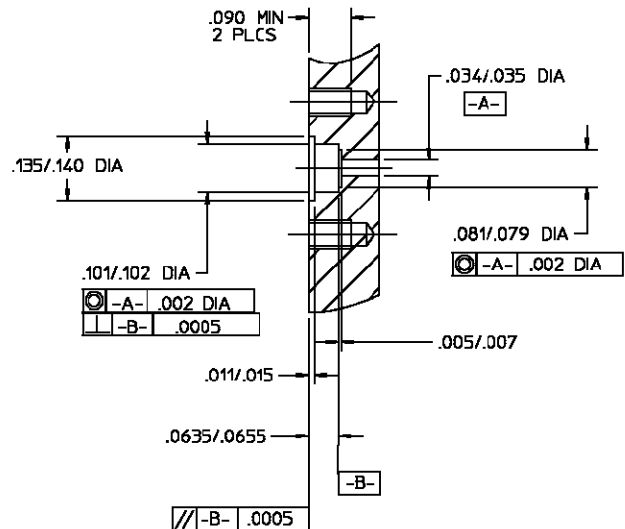
OSMP Hermetic Seal Installation
1056721-1, 1056722-1, 1056724-1, 1056729-1
1056731-1, 1056742-1, and 1056749-1

Instruction Sheet
408-4752
 (was A.P. 29-006)
 15 FEB 00 Rev O
 EC 0990-0168-00

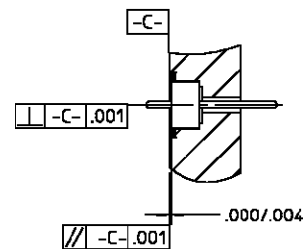
- 1.0 PREPARE MOUNTING HOLE PATTERN AS SHOWN.
- 1.1 MOUNTING HOLE MAY BE PREPARED USING STEP REAMER 2598-5422-54



- 2.0 ASSEMBLE FLANGE ASSEMBLY, OF SOLDER FIXTURE TOOL, ONTO PANEL.
- 2.1 ASSEMBLE HERMETIC SEAL INTO MOUNTING HOLE.
- 2.2 ASSEMBLE APPROPRIATE SOLDER PREFORM INTO MOUNTING HOLE.
- 2.3 THREAD SEAL FIXTURE INTO FLANGE ASSEMBLY AND BOTTOM.
- 2.4 APPLY SUFFICIENT HEAT TO FLOW SOLDER.
- 2.5 DISASSEMBLE SOLDER FIXTURE FROM PANEL.
- 2.6 ASSEMBLY IS NOW COMPLETE.



INSTALLED SEAL



287/277	.144/.138	.060-80, UNF-2B	2598-5393-54
486/476	.244/.238	.086-56, UNC-2B	2598-5392-54
333/323	.167/.161	.086-56, UNC-2B	2598-5391-54
DIM "A"	DIM "B"	DIM "C"	SOLDER FIXTURE