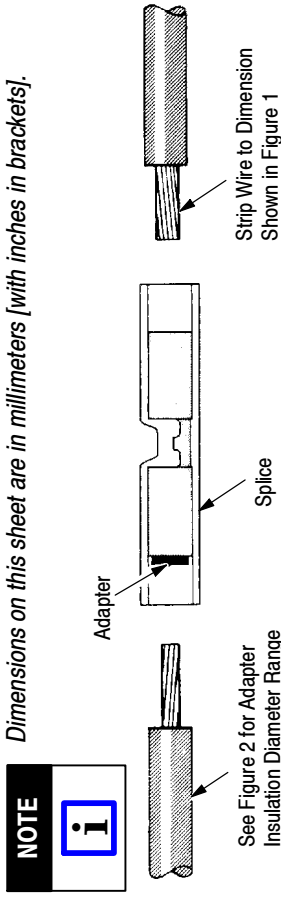


PIDG butt splices, listed in Figure 1, are supplied with adapters installed. They permit the use of a smaller wire in one end of the splice. The end of the splice containing the adapter must be crimped first in the tooling required to crimp the end of the splice not containing the adapter. Read instructions packaged with tooling before crimping the splice.

The adapters, see Figure 2, are also available separately to be used with standard PIDG butt splices.



Dimensions on this sheet are in millimeters [with inches in brackets].

SPICE SELECTION DATA				ADAPTER END	
SPICE NUMBER AND WIRE RANGE	MAX. INSUL. DIA.	STRIP LENGTH	WIRE RANGE	MAX. INSUL. DIA.	TOOLING REQUIRED
327583 16 - 14	3.81 [.150]	6.78 ± .41 [.267 ± .016]	22 - 18	2.92 [.115]	16 - 14 PIDG
327638 12 - 10	5.59 [.220]	9.12 ± .41 [.359 ± .016]	16 - 14	4.32 [.170]	12 - 10 PIDG
327639 12 - 10			22 - 18	3.56 [.140]	

Figure 1

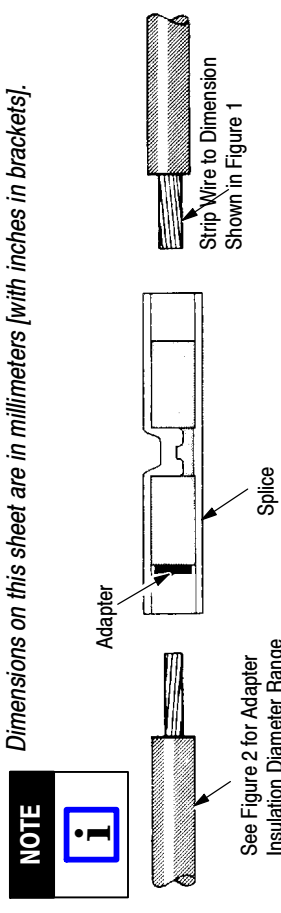
ADAPTER SELECTION DATA				USED WITH	
ADAPTER NUMBER AND WIRE RANGE	ADAPTER INSUL. RANGE	COLOR CODE	ADAPTER INSUL. RANGE	COLOR CODE	USED WITH
327635 1-327635-1● 16 - 14 to 22 - 18	1.27■ - 2.92 [.050■ - .115]	RED	1.27■ - 2.92 [.050■ - .115]	RED	16 - 14 PIDG BUTT SPlice
327637 12 - 10 to 16 - 14	1.78 - 4.32 [.070 - .170]	BLUE	1.78 - 4.32 [.070 - .170]	BLUE	12 - 10 PIDG BUTT SPlice
327636 12 - 10 to 22 - 18	1.52 - 3.56 [.060 - .140]	RED	1.52 - 3.56 [.060 - .140]	RED	

Figure 2

● Contains Shorter Insulation Skirt Not visible After Assembly.  
■ 1.52 mm [.060 in.] Min in Tools Having Three Insulation Crimping Adjustments.

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327637 12 - 10 to 16 - 14	1.78 - 4.32 [.070 - .170]	BLUE	1.78 - 4.32 [.070 - .170]	BLUE	12 - 10 PIDG BUTT SPlice
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