

# PACKAGING SPECIFICATION

## 1. GENERAL

### 1.1 PURPOSE

This packaging specification covers the packaging material, packaging method & packaging quantities for Bottom Cover, S101, Engine Compartment FRB.

### 1.2 SCOPE

This specification is applicable to the packaging of P/N 2066569-1.

## 2. PACKAGING MATERIAL

### 2.1 Packing material

S. No.	Part#	Description	Qty
01	2196659-4	Carton Box	1
02	2196661-8	Layer pad	3
03	2066927-1	Honey Comb	2

Table 1

### 2.2 Sealing Material

Transparent adhesive tape.

### 2.3 Shipping Label


TE Standard Packaging Label: 100 x 100 mm

## 3. PACKING QUANTITIES

Part#	Qty/Layer	No. of Layers/Box	Qty/Box
2066569-1	8	2	16

Table 2

THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON THE CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP INDIA PRIVATE LTD.

				DR Kunal Ghadge		TE Connectivity	
				CHK Rajesh Koti			
				APP Ramesh Kumar		No 107-72134	REV A
A	New Release	KG	09.04.15	PAGE	PACKING SPECIFICATION		
LTR	RevisionDetails	DR	DATE	1 of 4	Bottom Cover, S101, Engine Compt. FRB		

DIST

AMP

002- FR REV A

#### **4. PACKAGING METHOD**

##### **i) Empty Carton Box**

Prepare a carton box (2196659-4) by folding and closing one side with Adhesive Tape.



##### **ii) Layer pad**

Place a single layer pad (2196661-8) in the bottom of empty box.



### iii) Honey Comb placement & Part arrangement

Place honey comb as in picture below and arrange parts as shown in figure. Direction of all parts must be as shown in figure. Quantity will be as per table 2.

**Note:** Please do not place parts in hot condition. Allow the parts to cool for sometime and then arrange the parts as per picture.

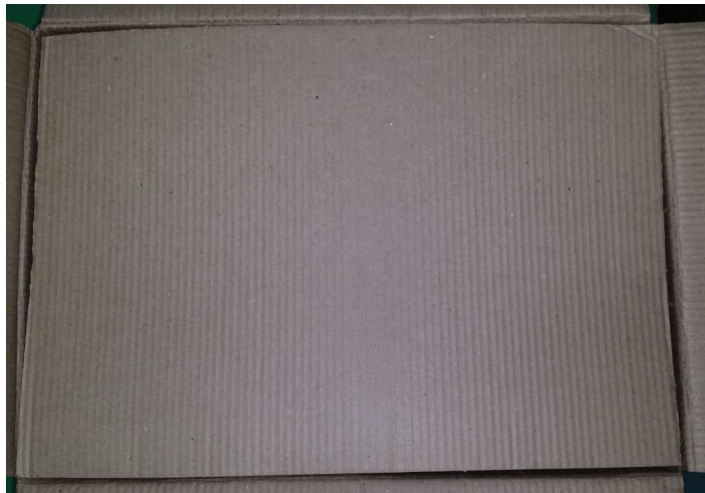


iv) After placing all 08 component in 1<sup>st</sup> layer, cover 1<sup>st</sup> layer with a layer pad.

v) Repeat 3<sup>rd</sup> step to form 2<sup>nd</sup> layer.

### vi) Layer pad

After placing all part in carton box, cover the top end of box with a layer pad.



**vii) Final Packing**

Close the box and fix it with adhesive tape. & paste label on the carton box.

