

**18 Pos. Header with Action Pin**

**SCOPE**

The specification describes the product performances defining the functional limits. Any test not mentioned here following, will not be considered by Tyco Electronics for the product validation.

**REFERENCE DOCUMENTS**

Enclosed to the present specification, the following documents must be considered:

Drawing 284582 - 18 Pos. Header with Action Pin  
Fiat spec. 9.90110 – Rev. July 1999

**PRODUCT PROFILE- PRODUCT DESCRIPTION**

The product sold by Tyco is composed of the following Pin Headers, to be mounted to Printed Circuit Board :

**P/N 284582-1 18 Pos. Header with Action Pin**

The Pin Headers are suitable to be mated with the following Receptacle Connectors mounted on Frame, respectively:

**P/N 284134-1/-3 9 Pos MQS Crimp module**

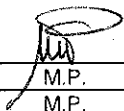
**P/N 284126-1 9 Pos MQS IDC module**

**P/N 284136-1/-2 18 Pos Frame (Crimp/IDC)**

**P/N 284360-1/-2 18 Pos Frame (Crimp)**

The connector assembly operations are made by different users:

BITRON , producer of the electronic, is responsible for the application of the Pin Headers connectors into the electronic BOX , which will be then assembled on the car and mated with the relevant counterpart Receptacle Connectors under the responsibility of the OEM ( FIAT ). Tyco is not responsible for malfunctions caused by an uncontrolled process during the assembly operations in BITRON or in FIAT.

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**OPERATING CONDITIONS AND RATINGS**

Maximum Voltage: 24 V d.c. ; for application at higher voltage please contact AMP.

Current  $I = 6$  A max with  $0,75 \text{ mm}^2$  wire for MQS contact

Operating temperature  $85^\circ\text{C}$  max ;  $-30^\circ\text{C}$  min.

Test temperature:  $+105^\circ\text{C}$  max;  $-30^\circ\text{C}$

**TEST CONDITIONS**

If not specified, tests must be performed under the following conditions:

Ambient temperature:  $23^\circ\text{C} \pm 5^\circ\text{C}$

Relative Humidity: 45 – 70%

Room pressure: 860-1060 mbar

**TEST DESCRIPTION**

TEST TYPE	TEST CONTROLS	TEST PARAMETERS
1) VISUAL EXAMINATION	Any cracking or deformation allowed on the specimen at new ad after mechanical and environmental test	Visual examination of the specimen by eyes or by lens
2) THERMAL CYCLING	No deformation or cracking of plastic parts Voltage drop: ≤10mV/A	5 cycles composed of: 4 hours at + 105°C±2°C 4 hours at - 30°C±2°C 5 cycles composed of: 4 hours at + 105°C±2°C 4 hours at + 40°C±2°C and 90-95%r.h. 4 hours at - 30°C±2°C
3) ACCELERATED AGEING	No deformation or cracking of plastic parts Discoloration are admitted Voltage drop: ≤10mV/A	200h at 105°C
4) VOLTAGE DROP	≤10mV/A	Between a point of wire at 1cm from the conn. Edge and pin length up to the pcb Termination resistance is obtained after deducing the mV drop of wire length used for termination. Current rating according to FIAT spec. 91107
5) INSULATION RESISTANCE	≥10MΩ	Between two adjacent contacts >500V ac. , t= 60 s
6) DIELECTRIC BREAKDOWN RESISTENCE	No breakdown	Between two adjacent contacts ≥1000V ac. , t= 60 s
7) VIBRATION TEST (Random passenger compartment)	-Any electrical discontinuity greater than per t >1μ s -milliVolt drop within limits indicated a new -visual examination	Random vibration test (as diagram fig.1 enclosed ) Duration: 16 hrs on the direction of mating axis Test current : 1mA
8) CONNECTOR MATING FORCE	F ≤ 40 N	-connector fully loaded -operating speed 25 mm/min.
9) CONNECTOR UNMATING FORCE	F ≤ 40 N	-connector fully loaded ) -operating speed 25 mm / min.

10) CONNECTOR INSERTION FORCE TO PRINTED CIRCUIT BOARD	$F \leq 3240 \text{ N}$	Applied a force on header perpendicular to PCB -operating speed 25 mm/ min.
11) CONNECTOR RETENTION FORCE TO PRINTED CIRCUIT BOARD	$F \geq 900 \text{ N}$	Applied a force on header perpendicular to PCB -operating speed 25 mm/ min.
12) PIN RETENTION FORCE IN HEADER	$F \geq 25 \text{ N}$	-operating speed 25 mm/ min.
13) SALT SPRAY RESISTANCE	-Visual examination Any corrosion spot on contacts - millivolt drop within the limits at new	Na Cl 5% Duration: 96 hrs
14) KESTERNICH	-Visual examination -millivolt drop 100% more than the values at new	4 cycles as follows: -8 hrs under industrial atmosphere -16 hrs ambient temperature

For additional performances on counterpart connectors and contacts see Product Specifications 108-20182 and 108-18030.

## TEST SEQUENCE

TEST TYPE	A	B	C	D	E	F	G						
1) VISUAL EXAMINATION	1,6	1,4	1,5	1,6	1,3	1,5	1,5						
2) THERMAL CYCLES	3												
3) ACCELERATED AGEING	4												
4) VOLTAGE DROP	2,5		2,4			2,4	2,4						
5) INSULATION RESISTENCE		2											
6) DIELECTRIC BREAKDOWN		3											
7)RANDOM VIBRATION			3										
8)CONN.MATING FORCE				4									
9)CONN.UNMATING FORCE				5									
10)INSERT. FORCE TO PCB				2									
11)RETENT. FORCE TO PCB				3									
12)PIN RETENTION FORCE					2								
13)SALT SPRAY						3							
14)KESTERNICH							3						

FIGURE 1

Random vibration test for car body

