



HMN-USB Insert Series

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1. SCOPE

1.1. Content

This specification covers the performance, tests and quality standards for the contact inserts of heavy duty connector series **HMN-USB-M/F**. The contact inserts are available for positions number 4. HMN-USB-F includes a USB female module with 4 position numbers, while HMN-USB-M is only a blank plastic insert.

1.2. Qualifications

When tests are performed, the following specified specifications and standards shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification to the extent specified herein. In the case of a conflict between the requirements of this specification and the product drawing or of conflicts between the requirements of this specification and the referenced documents, this specification shall take precedence.

2.1. TE Connectivity Documents

A. Customer drawing and name: HMN-USB insert series

2.2. Other Documents

- EN 61984: Connectors - Safety requirements and tests
- IEC 60068: Environmental testing
- IEC 60512: Connectors for electronic equipment -Test and measurements
- IEC 60529: Degrees of Protection Provided by Enclosures (IP Code)
- IEC 60664-1: Insulation coordination for equipment within low-voltage systems (Part 1)
- EN 61373: Railway application - Rolling stock equipment - Shock and vibration test
- ISO 6988: Metallic and other non-organic coatings - Sulfur dioxide test with general condensation of moisture
- IEC 60352-2: Crimped connections – General requirements, test methods and practical guidance
- EIA-364: Electrical connector/socket test procedures including environmental classifications



3. REQUIREMENTS

3.1. Design and Construction

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

3.2. Materials

Materials used in the construction of this product shall be as specified on the applicable product drawing.

3.3. Rated

- Rated Current / Voltage / Impulse Voltage / Pollution Degree
1A 50V 0.8KV 3
- Operation Temperature -40°C to +70°C
- Protection Class II
- Overvoltage category III

3.4. Performance and Test Description

Product shall be designed to meet the electrical, mechanical and environmental performance requirements specified in paragraph 3.5 Unless otherwise specified, all tests shall be performed at ambient environmental conditions per IEC 60512 / EN 61984.

3.5. Test Requirements and Procedures Summary

General			
No.	Test Items	Requirements	Condition according to
3.5.1	Visual and dimensional examination	Meets requirements of product drawing	Visual and dimensional examination IEC 60512-1-1/-2, Test 1a and 1b 6.2 of EN 61984

Mechanical			
3.5.2	Durability of marking	Marking shall be still readable according to 6.2 of EN61984 (If marking made by impression, molding, pressing or engraving or the like are not subjected to this test)	Test piston: Size 1 Wet test with liquid: water Duration: 10 cycles Force:5N IEC 60068-2-70 Test Xb (7.3.2 of EN61984)

3.5.3	Polarisation and coding	For multi-pole connector, require provision against incorrect mating according to 6.3 & 6.9.1 of EN 61984 No damage likely to impair function	For unenclosed connector (internal connections) 20N For enclosed connector (external connections) 1.5 x Mating force, but not higher than 80Ns Test 13e of IEC 60512-13-5
3.5.4	USB PCBA assembly and USB patch cable retention force in module	No axial displacement likely to impair normal operation, min 50N force for USB PCBA assembly in HMN-USB-F and min 50N force for USB patch cable in HMN-USB-M 6.18.2 of EN 61984	Test load applied in axial direction, test speed:20mm/min. Test 15a of IEC 60512-15-1
3.5.5	Module retention in frame	Male module: minimum of 100N Female module: minimum of 100N No axial displacement likely to impair normal operation.	Test load applied in axial direction, test speed:20mm/min. Test 15a of IEC 60512-15-1
3.5.6	Mechanical strength impact	Connector and internal insulation shall no damage to impair normal use. A reduction of clearance and creepage distance is not allowed. 6.18.1 & 6.18.3 of EN 61984	Dropping height: - 750mm for specimens of mass ≤ 250g - 500mm for specimens of mass > 250g Dropping cycles:8 positions in 45° step, one cycles per position IEC 60512-7-2 Test 7b
3.5.7	Mechanical Operation (Durability)	1500 operation cycles without load No damage likely to impair normal use	Shall be engaged and disengaged by means of a device simulating normal operating conditions at the rate of 200 Max. cycles per hour IEC 60512-9-1 Test 9a
3.5.8	Vibration, Random	No damage likely to impair function No discontinuities greater than $t > 1\mu s$	Frequency:5~150Hz Per EN 61373, Category 1, Class B (IEC60068-2-6 Test Fc)
3.5.9	Shock	No damage likely to impair function No discontinuities greater than $t > 1\mu s$	Acceleration:50m/s ² Duration:30ms Total 18 shocks(three positive and three negative in each of the three orthogonal axes) Per EN 61373

Electrical

3.5.10	Low Level Contact Resistance [Resistance from start points to the end points of contacts of HMN-USB-F module]	Initial	Max.120mΩ	EIA 364-23 Measure at to 20mV open circuit at 100mA maximum.
		Final	The contact resistance rise shall be no more than 50 % of the reference value or 5 mΩ. The higher value is permissible.	
3.5.11	Temperature Rise Test	Maximum temperature rise(ΔT) less than 30°C		Length of test cable see table 7 of 7.3.8 of EN 61984 Rated current: 1A Max. IEC 60512-5-1 Test 5a

3.5.12	Dielectric Voltage Withstand Test	No flashover or breakdown of voltage 6.13 of EN 61984	Impulse test voltage according to Table 8, applied three impulses of each polarity and interval of at least 1s between impulses. 7.3.12 of EN 61984
3.5.13	Insulation Resistance	Not less than 400 MΩ	Test voltage 500V DC Time:60s IEC 60512-3-1 Test 3a Method B

Environmental

3.5.14	Cold	No damage likely to impair function 6.6.3;6.8;6;15;6.18.3 of EN 61984	Subject mated specimen to -40°C Duration time:16h, Test Ab Per IEC 60512-11-10 Test 11j (IEC 60068-2-1)
3.5.15	Dry Heat	No damage likely to impair function 6.6.3;6.8;6;15;6.18.3 of EN 61984	Subject mated specimen to +70°C Duration time:168h Test Bb Per IEC 60512-11-9 Test 11i (IEC 60068-2-2)
3.5.16	Damp Heat, cyclic	No damage likely to impair function	Subject mated specimen to Min ambient temperature: 25°C Max ambient temperature: 45°C Number of cycles:21 Variant 1 IEC 60512-11-12 Test 11m
3.5.17	Rapid Change of temperature (Temperature Cycle)	No damage likely to impair function	Subject mated specimen to Ta=-40±2°C to Tb=+70±2°C, duration t1: 1h each extreme, 100 cycles IEC 60512-11-4 Test 11d (IEC 60068-2-14 Test Na)
3.5.18	Corrosion (Alternative)	No damage likely to impair function Per 6.21 of EN 61984	Test 1: Flowing mixed gas corrosion according to test 11g, method 1 or method 4 (Table 1) Duration time: 4days (96h) IEC 60512-11-7 Test 11g 7.3.14 of EN 61984
			Alternative: Test 2: Sulphur dioxide test with general condensation of moisture according to EN ISO 6988 Duration time:24h (1 test cycle) 7.3.14 of EN 61984



Number of Specimen as below table1:

Table 1 - Number of Specimen		
Test	Description	Numbers & consist of
Group A	Mechanical Test, Separate specimen	3 pairs connectors
Group B	Service life Test	3 pairs connectors
Group C	Thermal Test, Mated	3 pairs connectors
Group D	Climatic Test, Mated	3 pairs connectors
Group E	Temperature Cycle Test	3 pairs connectors
Group F	Vibration and Shock Test	3 pairs connectors

Note: For connector family of the same design and comparable size, test may be made only on that member of the family which represents the worse case for that test.

3.6. Test Sequences

Test or Examination	Test Group					
	A	B	C	D	E	F
	Test Sequence ¹⁾					
Visual and dimensional examination	1,7	1,5	1,3	1,11	1,8	1,6
Durability of marking	2					
Polarisation and coding (If application)	3					
USB PCBA assembly and USB patch cable retention force in module	4					
Module retention in frame	6					
Mechanical strength impact	5					
Mechanical Operation (Durability)		3				
Vibration, Random						3
Shock						4
Low Level Contact Resistance		2,4		2,8	2,5	2,5
Temperature Rise Test			2			
Dielectric Voltage Withstand Test				3,9	6	
Insulation Resistance				4,10	7	
Cold				5		
Dry Heat				6		
Damp Heat, cyclic					4	
Rapid Change of temperature (Temperature Cycle)					3	
Corrosion (Alternative)				7		

Notes:

1) Numbers indicate the sequence in which the tests are performed.



4. QUALITY ASSURANCE PROVISIONS

4.1. Qualification Testing

A. Specimen Selection

Specimens shall be prepared in accordance with product drawing and shall be selected at random from current production.

B. Test Sequence

The samples shall be prepared in accordance with product drawings. They shall be selected at random from current production.

4.2. Requalification Testing

If changes significantly affecting form, fit or functions are made to the product or manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of the original testing sequence as determined by development/product, quality and reliability engineering.

4.3. Acceptance

Acceptance is based on verification that the product meets the requirements of paragraph 3.5. Failures attributed to equipment, test setup or operator deficiencies shall not disqualify the product. If product failure occurs, corrective action shall be taken and specimens resubmitted for qualification. Testing to confirm corrective action is required before re-submittal.

4.4. Quality Conformance Inspection

The applicable quality inspection plan shall specify the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with the applicable product drawing and this specification. Bulk wire resistance shall be subtracted from resistance readings.