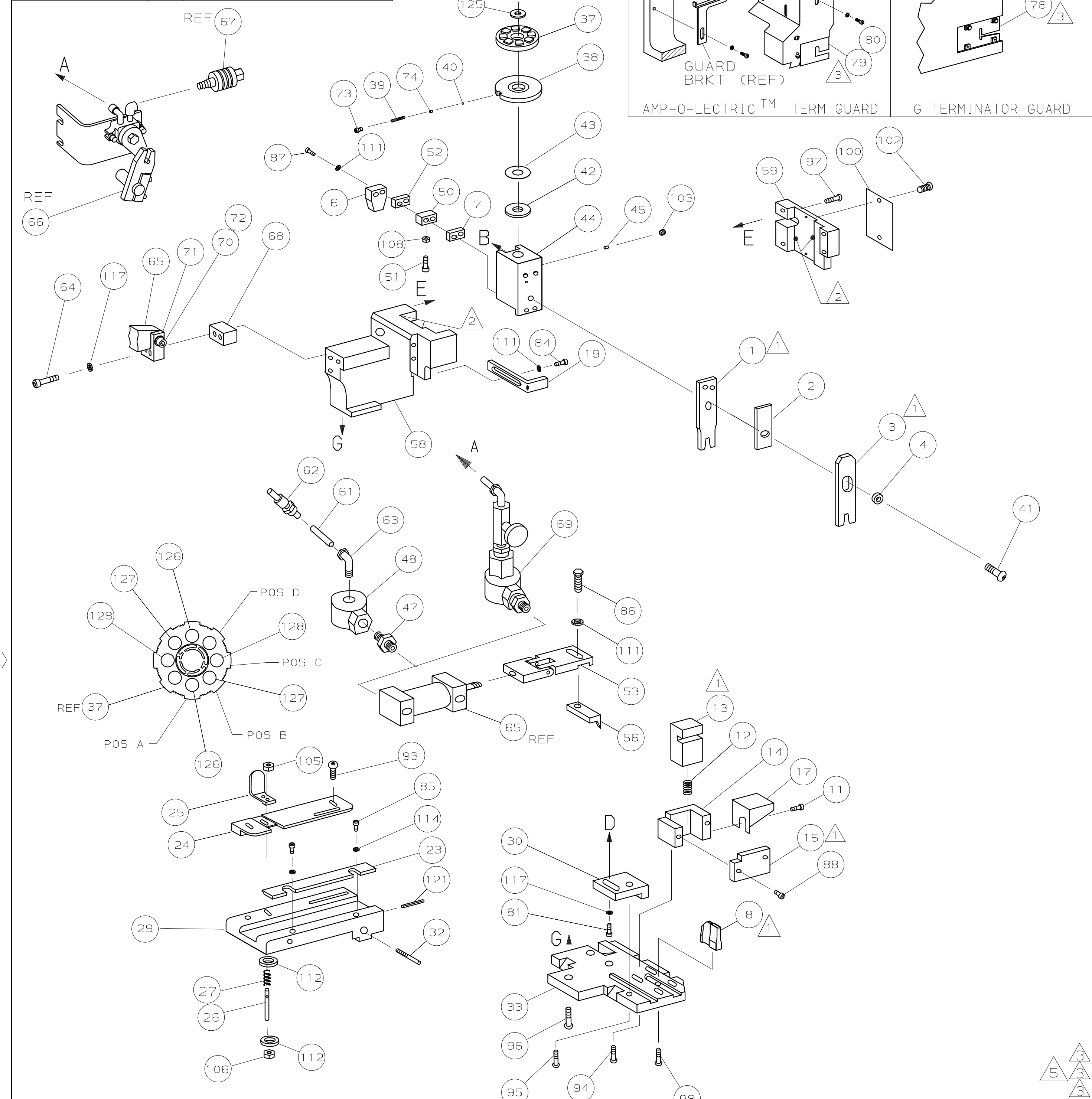


PART NUMBER	REV	FIRST USED
466209-1	S	122500-1 OR 467000-1
466209-2	S	565435-5
466209-3	S	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 79 REQUIRED FOR -1 WHEN USING A "T" BENCH TERMINATOR

TERMINAL NAME: HERMAPHRODITIC TERMINAL		350651	
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.103 ±.002 [2.62 ±0.05mm]	12	
B	.092 ±.002 [2.34 ±0.05mm]	14	
C	.085 ±.002 [2.16 ±0.05mm]	16	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.140 [3.56mm]	F	16-12
INSUL	.310 [7.87mm]	F	.150-.260
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
-	114-1004	1.060	408-8040
			SET UP GAGE LAYOUT
			458637-1 758

QTY	REQD	PER	ASSY	PARTS LIST	DESCRIPTION	ITEM NO
2	2	2	-	C	9-354778-2	PIN, WIRE DISC (.2955)C 129
2	2	2	-	C	7-354778-8	PIN, WIRE DISC (.2885)B 127
2	2	2	-	C	4-354778-9	PIN, WIRE DISC (.2740)A 126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION 125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE 124
1	1	1	-	-	4088040	SF APPL INST 408-8040 123
						122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL 121
						120
						119
						118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK 117
						116
						115
2	2	2	-	A	21024-3	WASHER, LOCK (#6)FRONT STP GUIDE 114
						113
2	2	2	-	A	1-21899-3	WASHER, FLAT #8 112
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER 111
						110
						109
						108
						107
1	1	1	-	A	21021-2	NUT, HEX (6-32 SL) DRAG 106
1	1	1	-	A	21018-6	NUT, HEX MACH (8-32) DRAG 105
						104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM 103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE 102
						101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION 100
						99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL 98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP 97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HSG 96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK 95
2	2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN 94
2	2	2	-	A	1-21002-6	SCR,BHC (8-32x.25)R STP GDE 93
						92
						91
						90
						89
2	2	2	-	A	1-21000-8	SCR,SHC (6-32x.25)R SHEAR PLATE 88
2	2	2	-	A	2-21000-9	SCR,SHC (8-32x.75)DEP-HOLD 87
1	1	1	-	A	2-22603-1	SCR,HEX HD (8-32x.38)FEED FINGER 86
2	2	2	-	A	2-21000-4	SCR,SHC (6-32x1.00)F ST GUIDE 85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER 84
						83
						82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL 81
-	1	-	-	B	455755-4	GUARD ASSY 80
-	-	1	-	B	467005-2	GUARD ASSY 79
REF	-	-	-	B	679532-1	INSERT, GUARD 78
						77
						76
						75
1	1	1	-	A	690603-1	SPRING, ASSIST 74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC 73
1	1	1	-	A	4-21002-8	SCR,BHC (3/8x1.00)FEED MT 72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET 71
						70
						69
						68
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QTY	REQD	PER	ASSY	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	PARTS LIST	DESCRIPTION	ITEM NO
-1					LEADMAKER OR BENCH T	AIR FEED	
-2					BENCH MODEL K	AIR FEED	
-3					BENCH MODEL G	AIR FEED	
1	1	1	-	A	21024-8	WASHER, LOCK (3/8)FEED BRKT 70	
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY 69	
1	1	1	-	A	461690-1	SPACER, AIR FEED 68	
-	REF	-	-	A	24042-2	VALVE, SHUT OFF 67	
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY 66	
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH) 65	
2	2	2	-	A	4-21000-3	SCR,SHC (10-32x2.00)AIR ASSY 64	
1	-	1	-	A	983427-6	ELBOW, SWIVEL 1/8 NPT - 1/4 T 63	
1	-	1	-	A	23238-1	QUICK DISCONNECT 62	
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25 61	
						60	
1	1	1	-	C	454220-1	CAP, RAM 59	
1	1	1	-	D	454485-1	HOUSING 58	
						57	
						56	
						55	
						54	
						53	
						52	
						51	
						50	
						49	
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST 48	
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT 47	
						46	
						45	
1	1	1	-	A	690191-1	PLUG, NYLON 44	
1	1	1	-	C	455673-1	RAM 43	
1	1	1	-	A	690125-1	WASHER, LAMINATED 42	
1	1	1	-	A	690124-1	WASHER, RAM 41	
1	1	1	-	A	690686-2	BOLT, CRIMPER (5/16x1.00) 40	
1	1	1	-	A	23241-6	BALL, STEEL 39	
1	1	1	-	A	690170-1	SPRING, COMPRESSION 38	
1	1	1	-	C	690142-1	DISC, INSULATION 37	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC 36	
1	1	1	-	A	22480-5	WASHER, SPRING 35	
1	1	1	-	B	690212-1	POST, RAM 34	
						33	
1	1	1	-	D	458143-1	PLATE, BASE 32	
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT 31	
						30	
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ 29	
1	1	1	-	C	461142-1	PLATE, STRIP GUIDE 28	
						27	
1	1	1	-	A	3-22280-5	SPRING, DRAG 26	
1	1	1	-	B	22354-8	STUD, DRAG 25	
1	1	1	-	B	387650-8	DRAG, TERMINAL 24	
1	1	1	-	D	1-460462-1	GUIDE, STRIP (REAR) 23	
1	1	1	-	A	460461-2	GUIDE, STRIP (FRONT) 22	
						21	
						20	
1	1	1	-	B	690472-2	STRIPPER 19	
						18	
1	1	1	-	A	691668-1	GUARD, CHIP (REAR) 17	
						16	
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LOC A
DIST 66

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