	THIS DRAWING IS UNPUBLISHED.	RELEASED	FOR PUBLICATION	7 20	6	
	ATLANTIC VERSION TERMINATOR	PART NUMBER	RIGHTS RESERVED.	DESCRIPTION	FEED TYPE	
	INTERFACE ADAPTER					
		-2837131-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SUPERSEDED BY :
		-2837131-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SUPERSEDED BY :
		-2837131-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	
)		<u>-2837131-6</u> <u>-2837131-7</u>	A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	SERVO <u>4</u> LATCH PLATE <u>12</u> NONE	OBSOLETE OBSOLETE
		7 - 2837131 - 7	A	CRIMP TOOLING KIT	-	
	APPLICATOR CRIMP SIZE WIRE 1.27 mm [.03 INSUL 2.03 mm [.03 APPLICATOR INSTRUC 408-10389	TYPE 50] F 80] F				
× .	TERMINAL DATA: WUR TERMINAL NAME: TEF WIRE STRIP LENGTH 2.38-3.14 mm [.094124 TERMINAL APPLICATION SPECIFICATION	RMINAL H INJ NONE -	TERMINAL IN	CRIMP SPECIFICATION SULATION DIAMETER RANGE 10 mm [.039083 IN] - -		
		RTH TERMINAL .	TE TERMIN	AL WURTH TERMINAL		
	SIZE ₩ mn 20 AWG 0. 22 AWG 0.	RIMP HEIGHT n [INCH] 82+/-0.05 [.032 70+/-0.05 [.028 64+/-0.05 [.025	+ / 002] + / 002]	CRIMP HEIGHT REFERENCE SETTING 5.8 6.4 7.0		
}	ASSEMBLY. SEE E	SURFACES LIGH PER THE APPL WITH THE APPL CIFIC DATA TO BELOW FOR PART	ICATOR INS ICATOR. BE ENTERE NUMBER:	STRUCTION D INTO BLANK MEMORY CHIP AT ATOR" CONVERSION: 8-2837131-	1	
	PNEUMATIC FE Servo feed W		T APPLICAI MP HEIGHT	OR" CONVERSION: 8-2837131- ADJUST": 8-2837131-	4 5	
	APPLICATOR BETW	VEEN BENCH AND				
	APPLY PART NUME	3ER 2-23419-6	LOCTITE TO	O THREADS OF ITEM 62 & 180. D THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITE	M 37 & 180.	
	A GREASE THREADS MAGNET, ITEM 1 ACTUATE THE COL	66 MUST BE ORI		ITEMS 35 & 252. RECTLY IN ORDER TO PROPERLY		
	CRIMP HEIGHT R	EFERENCE SETTI QUALIFIED AT	THE FACTOR	E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE		
		STORAGE LOCAT		TO INSTRUCTION SHEET		
٨	REMOVE ITEM 13	AND ATTACH TO	THE LOCAT	RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL		
	12 WHEN ASSEMBLING			JUST APPLICATOR (-6) Nominal shim height of 4.98.		
	THIS APPLICATO	R IS SPECIFIC	FOR USE I	N A STRIPPER SEAL TERMINATIN	IG UNIT.	
	TERMINAL LUBRIG	CANT IS RECOMM	1ENDED.			
	AMP 4805 REV 31MAR2000					

_	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
<u> </u>	-	1	-	1	1	1	8 - 2 1 0 8 4 - 0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	1	2119798-1	DETENT PIN	247
	-77	- 7	- 6	- 5	- 2	- 1	PART NO	DESCRIPTION	I T E M N O

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED D IT IS SUBJECT TO CHANGE AND T SHOULD BE CONTACT DIMENSIONS: mm MATERIAL

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*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

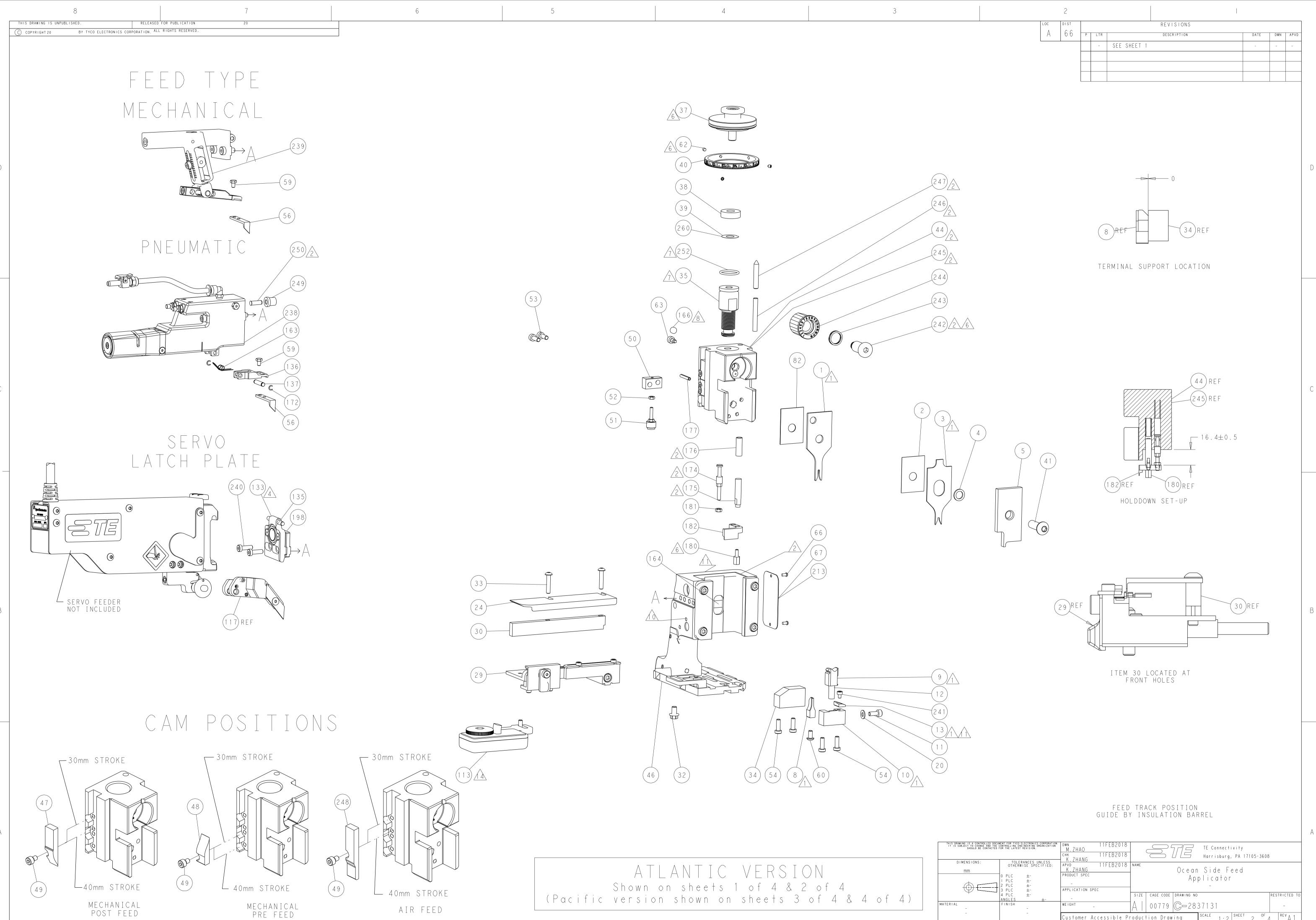
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1 1 1 277724-1 AAF-15, AAF-SPETRA, CISEN-TO-CISEN 24.2 1 2 1 277802-7 DELABURE, ISSUEA, CAREAR, MAX 16 24.2 2 1 2 2 2 1 2 2 2 2 2 1 2 2 2 2 1 2 2 2 2 1 2 3 1 1 2 2 2 2 3 1 1 2 1 2 2 2 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 1 1 1 1 1 1 <th1< th=""> 1 1 <th1< td=""><td>1</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>J</td><td>245</td></th1<></th1<>	1	-	-	-														J	245
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32F REF 240638-1 SP21KG, FED FINGER 16.2 - 1 - 323627-7 PIN, RETA(N. GRVD, 3716 X 654 137 - 1 - 323627-7 PIN, RETA(N. GRVD, 3716 X 654 137 - 1 - 323627-7 PIN, RETA(N. GRVD, 3716 X 654 137 - 1 - 1533743-1 57493 FEE NETE ATCH ASM 133 21 1 1 121995-1 ASSN, LUBR(CATCH, SIDE TICD 113 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 113 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 133 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 133 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 133 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 133 1 1 1 211995-1 TASSN, LUBR(CATCH, SIDE TICD 135 1 1 1 21163640 SIG, SIDE TICT, SIDE TAN SIDE TICD 135	-	- 1	2															NT T	$\frac{172}{100}$
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REF FE - - SEE NOTE 2 HEPOPY CHIP, PROSEANNED 135 1 - - G33343-1 SERVO FED LATCH ANN 133 1 1 - - G33343-1 SERVO FED LATCH ANN 133 1 1 1 - 2119944-1 FES FEF - 2119944-1 1 1 1 - 2119955-1 ASSY, LUBRICATOR, SIDE FIDE 133 1 1 1 2119340-1 TAG, DENTIFICATION PACAGE ?1 2 2 2 21219333-4 SSC, HES, ROCK PH, RH, RES, 2 × 188 66 1 1 1 2119783-1 LIPTER, ADJUSTECT DLT 63 3 3 3 92783-5 SCT, SET, NGC, CALE, PH, MA 6.0 50 - 1 1 3140825-5 FAK, HG, CAP, RAK 6.0 50 - 1 1 31402-5 SCT, SET, NET, HG, CAP, RAK 6.0 50 1 1 1 1 1 1	-	-	1	-												. 8	54	·	
1 1 - - 153372-1 SERVO FED LATCH AM 133 2FF REF - - 2119375-1 FEES FINGER ASSEMBLY, SF 111 1 1 1 7 2119375-1 FEES FINGER ASSEMBLY, SF 113 1 1 1 7 2119375-1 ECE, CRIMPER 82 1 1 1 7 2119375-1 ECE, CRIMPER 82 1 1 1 7 2119375-1 ECE, CRIMPER 82 2 2 2 2 211972-5 ECE, CRIMPER 82 3 3 992763.5 SCR, SET, SOC, COME PRT, M3 x 4.0 62 1 1 1 7 213338-4 SCR, BEE, FOLD, MCE, NEK X 8.0 59 - 1 1 7 513388-1 FAG., FCD FAG., M4 X 12 54 2 2 2 133888-1 FAG., ECE, NEK HD, CAP, Roks, M4 X 12 54 1 1 1 531030-1 HAG., SCR, SET HD, CAP, Roks, M4 X 12 55 1 1 1 1	- RFF	- RFF		-														-	
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1 1 1 7 455888-6 SPACER, CRIMPER 82 1 1 1 2118956-1 DCCLETRATICN PACKAGE 71 2 2 2 2 2 218078-1 SCIEG, DELVE, RH, BOHS, 2 x 188 86 - 1 1 211979-1 IMPIER, ADJUSTMENT BC, C. CONF. PNT, M3 x 4 3 82 3 3 39763-5 SCI, SET, SCC, CONF. PNT, M3 x 4 3 82 - 1 1 2078383-4 SCI, MEX. MC AP, MA X 6.0 53 - 1 1 SCIEG, SET, MEX. MC CAP, MA X 6.0 53 - 1 1 SCIEG, SET, MEX. MC AP, MA X 6.0 53 - 1 1 SCIEG, SET, MEX. MC AP, MA X 6.0 53 1 1 1 SCIEG, SET, MEX. MC AP, MA X 6.0 53 1 1 1 SCIEGAS-5 SCIEGA, SET HD CAP, MA X 6.0 53 1 1 1 SCIEGAS-5 SCIEGAS, SET HD CAP, MA X 6.0 44 2 2 2 SCIEGAS-5 SCIEGAS, SET HD CAP, MA X 6.0 45 - -	REF	REF	-															· ·	117
1 1 1 7 2119956-1 DOCUMENTATION PACEAGE 71 - - 1 7 2119760-1 TAG. IDENT FIGATION 67 2 2 2 216078-1 SCERW. BILYE, RH, ROHS, 2 x 188 66 - 1 1 7 2197383-4 SCER. SET. SCC. COME PAT. M3 x 4.0 62 - 1 1 7 219383-4 SCER. SET. SCC. COME PAT. M3 x 4.0 62 - - 1 1 7 219383-4 SCER. SET. SCC. COME PAT. M3 x 4.0 62 - - 1 1 511022-5 SCER. MEN D CAP. MA X 6.0 59 - - 1 1 5118020-1 SACE. SKT HD CAP. BAS. M4 X 12 53 1 1 1 501030-1 NUT. HEX. RES. BAS.0 M4 X 6.0 49 - - 1 1 60753-2 SACER. CAW. PEE FED 48 - - 1 1 622-9 SCE. SKT HD CAP. MAX 6.0 49 - - 1 1 6219652-1 FEED CAW. PEE FED	1	1	1	1										SID)e fee	ED			
2 2 2 2138078-1 SCREW, DELVE, RH, Rohs, 2 x 188 66 - 1 1 2119793-1 LIMITER, ADJUSTVENT SOLT 63 - 1 1 1 2079383-4 SCR, ST, SC, OCH, ST, SC, COM, PAT, M3 x 4.3 62 - 1 1 5-18022-5 SCR, HIX HD CAP, M4 X 6.0 59 - - 1 1 5138685-1 PAWL, FED 53 4 4 4 2138680-1 SHCS, JOW HEAD, RoHS, M4 X 12 54 2 2 2 2168083-3 SCR, STI HD CAP, RoHS, M4 X 12.0 53 1 1 1 60733-2 STACE, TOMEE 59 - - 1 1 6673-2 SAC, NOME MA X 6.0 49 - - 1 1 6673-2 STACE, TOMEEM 50 - - 1 1 1 2119652-1 FIED CAV, PRE FEED 24 1 1 1 2119632-1 FIED CAV, PRE FEED 24 1 1 1 2119637-1 APLICATOR ASIEMS X263 <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>KAGE</td> <td></td> <td></td> <td></td> <td></td> <td>71</td>	1	1	1	1										KAGE					71
- 1 1 2119793-1 LIMITER, ADJUSTVENT BOLT 6.3 - 3 3 992783-5 SCR, SET, SOC, COME TMIL 43 x 4.0 6.2 - - 1 1 1209383-4 SCR, BEST, SOC, COME TMIL 43 x 4.0 6.2 - - 1 1 136885-1 FAM., FEED SCR, BEST, MAX x 5.3 6.0 - - 1 1 136885-1 FAM., FEED SCR, SCR, MEX HD CAP, MAX x 12.0 53 1 1 1 136883-3 SCR, SKT HD CAP, RoHS, MAX x 12.0 53 1 1 1 181242-5 SUMACK, MED, DUMOK ST 1 1 1 18023-3 SCR, SKT HD CAP, RoHS, MAX x 12.0 53 - - 1 2118652-1 FEED CAM, PORT FEED 48 - - 1 2118652-1 FEED CAM, PORT FEED 44 1 1 1 2119657-1 SAR, AMSTILE, SIDE FEED 44 1 1 11 2119657-1 SAR, AMSTILE, SIDE FEED 44 1 1 1219857-1	-	-	1	1															• •
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- 1 1 1 5-18022-5 SC3, HEX HB CAP, M4 X 6.0 59 - - 1 1 138685-1 FAM., FEED 56 4 4 4 4 4 4 2 SC3, SKT HD CAP, RoHS, M4 X 12 0 53 1 1 1 5018030-1 VUT, HEX, RIG, BOHS, M4 X 6.0 2.9 1 1 1 690733-2 STACER, TONKER 50 - - 1 2 18023-9 SC3, SKT HD CAP, M4 X 6.0 2.9 - - 1 2 18023-9 SC3, SKT HD CAP, M4 X 6.0 2.9 - - 1 2 18053-1 FED CAP, POST FEED 2.6 - - 1 2 18055-1 FED CAP, ROST FEED 2.7 1 1 1 2 219852-1 FED CAP, ROST FEED 2.7 1 1 1 2 219323-1 SAH APP STYLE, SIDE FEED 2.7 1 1 1 2 219325-1 SATLCATOR BASIC ASSEMBLY, SF 2.6 1	_	3	3	3													x 4.0		
- - 1 1 1338685-1 PAWL, FEED 56 4 4 4 2188400-1 SHCS, LOW HEAD, RoHS, M4 X 12 53 2 2 2 2188083-3 SCR, SKT HD CAP, RoHS, M4 X 12 53 1 1 1 S018030-1 NUT, HEX, REG, RoHS, M3 52 1 1 1 1 801753-2 SPACER, TOMAER 50 - - 1 2 18023-3 SCR, SKT HD CAP, RoHS, M4 X 6.0 49 - - 1 1 18023-3 SCR, SKT HD CAP, M4 X 6.0 49 - - 1 1 102219656-1 APELICATOR BASIC ASSEMBLY, SF 46 - 1 1 1 2119673-1 APELICATOR BASIC ASSEMBLY, SF 46 - 1 1 1219837-1 APELICATOR BASIC ASSEMBLY, SF 46 - 1 1 1219833-7 SCR, SKT HEAC, RHS (MA X 23) 41 - 1 1 1219837-1 APELICATOR SHIM PACK 39 1 1 1 1219803-1	1	1	1	1					SCR,	, E	BHSC,	, Roł	HS (M4 X	(8)				
2 4 4 2188400-1 SFCS, LOW HEAD, RoHS, WA X 12 54 2 2 2 2188083-3 SCS, SKT HD CAP, RoHS, WA X 12.0 53 1 1 1 518030-1 YUT, NEX, REG, RoHS, M3 52 1 1 1 680753-2 SFACEN, TOWER 50 - 1 2 18023-9 SCR, SKT HD CAP, MA X 6.0 49 - - 1 2118653-1 FEED CAM, PEE FEED 48 - - 1 2118653-1 FEED CAM, PEE FEED 44 1 1 1 2078383-7 SCR, BHSC, ROHS (M8 X 25) 41 1 1 1 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 1 2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 1 2119644-4 AM WASHER, PRECISION 38 1 1 1 2119645-1 CARUAR TAWER, PRECISION 38	-	-	1	1									Υ Ρ,	M4 X	6.0				
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1 1 1 811242-5 BUMPER. HOLD DOWN 51 1 1 1 690753-2 SPACER. TONKER 50 - - 1 2 18023-9 SCR. SKT HD CAP M4 X 6.0 49 - - 1 2119652-1 FEED CAN. PRE FEED 48 - - 1 2119653-1 FEED CAN. PGST FEED 47 1 1 1 2-2119656-1 APPL CATOR BASIC ASSEMBLY. SF 46 - 1 1 2119370-1 RAM. AMP STYLE, SIDE FEED 44 - 1 1 2119656-1 BPL CATOR SHIM PACK 39 1 1 1 2119657-1 APPL CATOR SHIM PACK 39 1 1 1 2119057-1 APPL CATOR SHIM PACK 39 1 1 1 2119057-1 APPL CATOR SHIM PACK 39 1 1 1 2119057-1 BPL CATOR SHIM PACK 39 1 1 1 2119057-1 BPL CATOR SHIM PACK 39 1 1 1 2119085-1	2	2	2	2					SCR,	, S	SKT H	HD CA	ΑP,	Rohs	5, M4			•	53
1 1 1 1 690753-2 SPACER, TONKER 50 - - 1 2119652-1 FEID CAM, PRE FEED 48 - - 1 2119652-1 FEID CAM, PRE FEED 47 1 1 1 2119653-1 RED CAM, POSI FEED 47 1 1 1 2119653-1 RED CAM, POSI FEED 47 1 1 1 2119656-1 APPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 2119624-1 AN, AMP STYLE, SIDE FED 44 1 1 1 2119624-1 DISC, NUMBERED FA WIRE ADJUSTMENT 30 - 1 1 1 2119927-1 APPLICATOR SHIN PACK 39 1 1 1 2119927-1 APPLICATOR SHIN PACK 39 1 1 1 2119927-1 APPLICATOR SHIN PACK 39 1 1 1 2119927-1 RAM MASHER, PRECISION 38 1 1 1 2119927-1 BOLT, ADJUSTMENT 35 1 1 1 </td <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td>М 3</td> <td></td> <td></td> <td></td> <td></td>	1	1	1	1											М 3				
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- - 1 2:19653-1 FEED CAM, POST FEED 47 1 1 1 2:2119655-1 APPLICATOR BASIC ASSEMBLY, S ² 46 - 1 1 1 2:19635-1 RAM, AMP STYLE, SIDE FEED 42 - 1 1 1 2:19645-1 DISC, NUMBERED FA WIRE ADJUSTMENT 40 - 1 1 1 2:19957-1 APPLICATOR SHIM PACK 39 1 1 1 1:2190645-1 FA HEAD, ATLANTIC STYLE 37 - 1 1 1:2190692-1 BOLT, ADJUSTMENT 35 1 1 1 1:752356-3 SUPPORT, TERMINAL 34 2 2 2 2:079383-5 SCR, BHSC, RoHS 1M4 X 200 33 1 1 1 1:320908-6 SFACER, STRIP GUIDE 30 1 1 1 1:320908-2 STRIP GUIDE 29 1 1 1 1:320908-3 SECKUT, SHEAR 20 1 1 1 1:320928-2 STRIP GUIDE 24 1	-	-	1	2		18	023-	9	SCR,	, S	SKT F	HD CA	AP M		6.0				49
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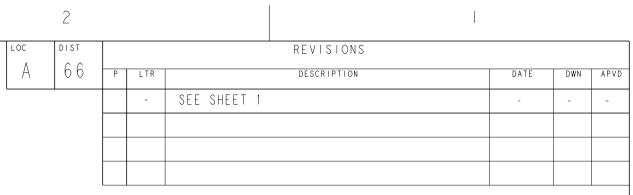
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

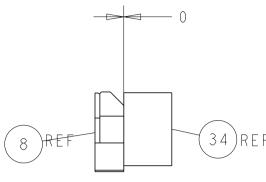


AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

MATERIAL





SCALE 1:2 SHEET 2 OF 4 REVAI

stomer Accessible Production Drawing

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	
		-2 - 2837131 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
		-2-2837131-2-	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
)		-2-2837131-5 -2-2837131-7	A	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4 NONE	OBSOLETE
	APPLICATOR CRIMP SIZE WIRE 1.27 mm [.0 INSUL 2.03 mm [.0 APPLICATOR INSTRUC 408-10389	TYPE 50] F 80] F	A	CRIMP TOOLING KIT	_	
	3311101-1 € WIRE SIZE SIZE CF 20 AWG 0. 22 AWG 0.	RMINAL H T IN] NONE -	ERMINAL IN Ø1.00-2. - - TE TERMIN + /002]	CRIMP SPECIFICATION SULATION DIAMETER RANGE 10 mm [.039083 IN] - - - - - AL WURTH TERMINAL - <th></th> <th></th>		
}	3. LUBRICATE DA SHEET SUPPLI APPLICATOR S ASSEMBLY. MECHANICA PNEUMATIC SERVO FEE 5. ADJUSTMENT O APPLICATOR B	NG SURFACES LI ILY PER THE AP ED WITH THE AP PECIFIC DATA T SEE BELOW FOR L FEED WITH "S FEED WITH "SM D WITH "FINE C F THE STRIPPER ETWEEN BENCH A	PLICATOR PLICATOR. OBEENTE PART NUM MART APPL ART APPLI RIMP HEIG MAYBE R ND LEADMA	RED INTO BLANK MEMORY CHIP A BER: ICATOR" CONVERSION: 8-283713 CATOR" CONVERSION: 8-283713	1 - 4 1 - 4 1 - 5	
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		TOR IS SPECIFI RICANT RECOMME		IN A STRIPPER SEAL TERMINAT	ING UNIT.	
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PACIFIC VERSION		-	mm		
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- 7 7	- 2 7	- 2 5	- 2 2	- 21	PART NO	DESCRIPTION	I T E M NO

*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

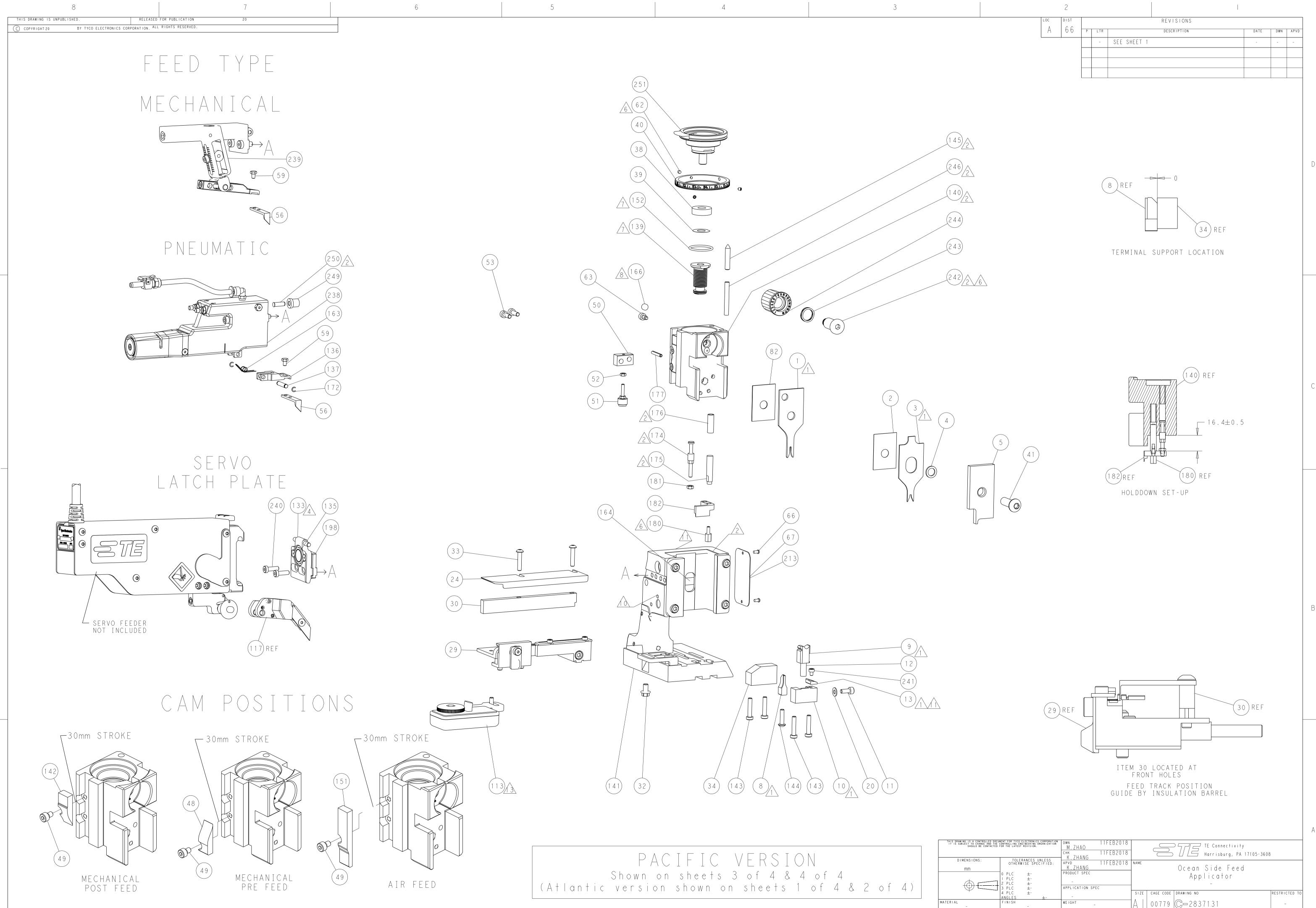
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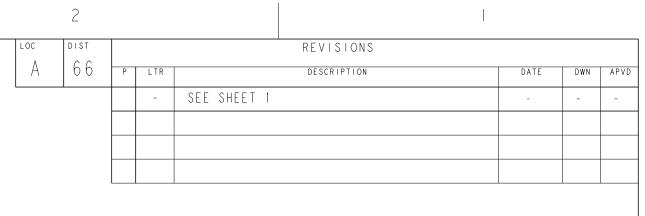
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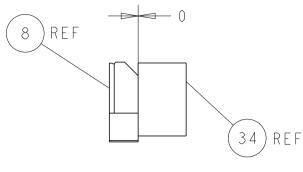
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SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION



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