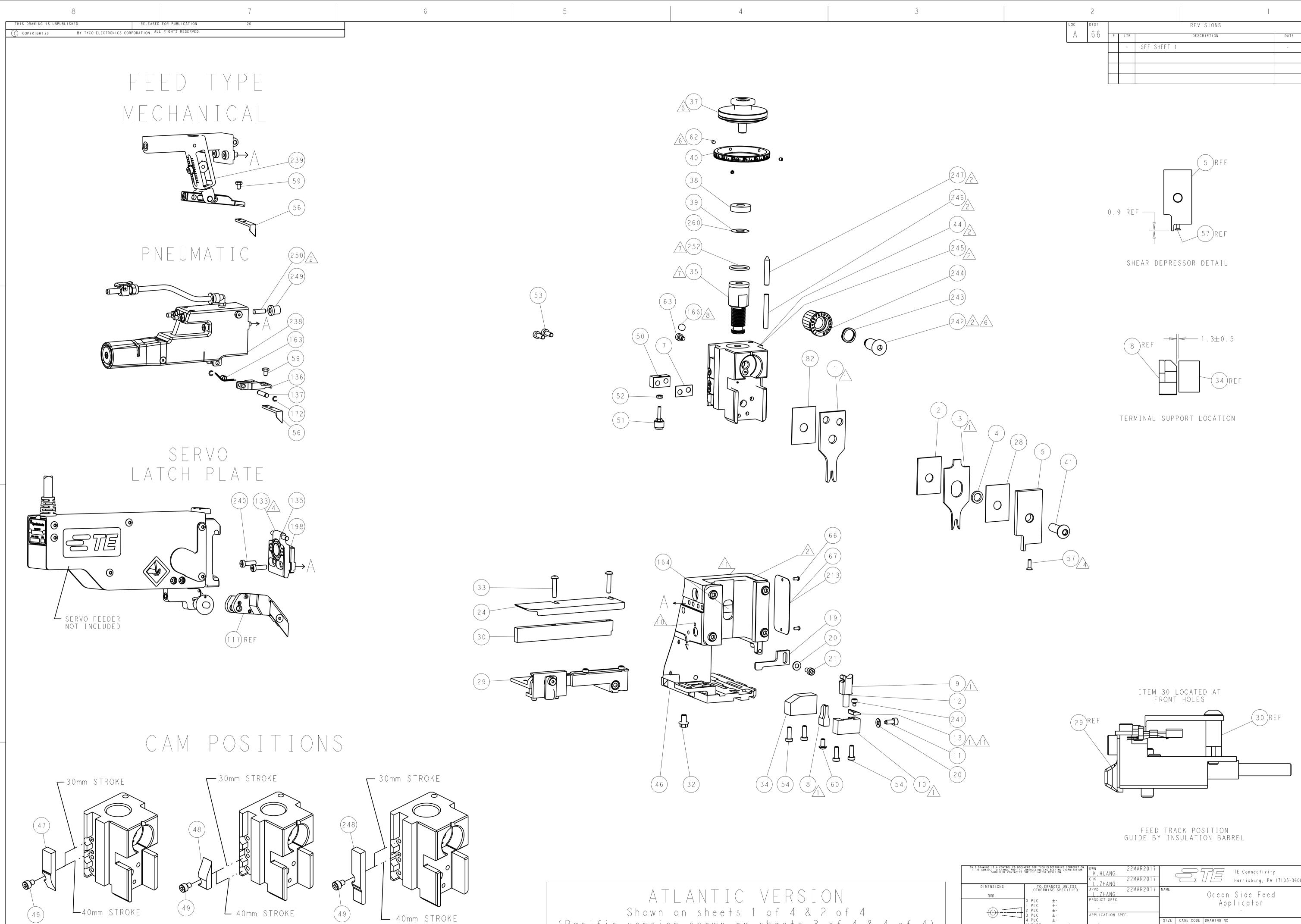
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© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. ATLANTIC VERSION PART TERMINATOR NUMBER REVISION DESCRIPTION INTERFACE ADAPTER	FEED TYPE	CONVERT TO		APPLIC	ATOR STYLE CON Part	VERSION CHART NUMBERS REQUI			
2836401-1 A FINE CRIMP HEIGHT ADJUS	T MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2836401-5 8-2836401-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY -	2)
2836401-2 A FINE CRIMP HEIGHT ADJUS	T PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2836401-5 8-2836401-4	2119653-1 1901094-3 -		- 2168400-6 (QUANTITY -	2)
2836401-5 A FINE CRIMP HEIGHT ADJUS	LAICH PLAIE/4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	5 - 1 8 0 2 2 - 5 5 - 1 8 0 2 2 - 5	2119653-1 2119641-1	- 2119799-1	- 2063440-1	
2836401-6ANON-CRIMP HEIGHT ADJUS2836401-7AFINE CRIMP HEIGHT ADJUS7-2836401-7ACRIMP TOOLING KIT	ZALAICH PLAIEZIZ	- - - -		- - - -	- - -	- - -		- - - - -	
2303637-1 8100-2567 (A) 2113386-1 (A) 7165-0547 1.4	DIAMETER nm-1.8mm nm-2.2mm								
 RECOMMENDED SPARE PARTS GREASE BEARING SURFACES LIGHTLY LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP A ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-283640 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-283640 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-283640 	1 - 4 1 - 4 1 - 5		L A R B E L	INSTALLA GEST WIR OW MINIM	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. US Ed crimp	SE OF SE HEIGHT	TTINGS	6
 SERVO FEED WITH FINE CRIMP HEIGHT ADJUST: 8-283640 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-283640 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF I GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERL ACTUATE THE COUNTER. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION. WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) 	1-6 FEM 37.		- - - 7	- <u>1</u> - <u>1</u> - <u>1</u> - <u>1</u> 7 - 7 - 6 - 5	1 1 8-21	084-0 O-RING	ATOR SHIM PACK , .676 ID, .0 ⁻¹ DESCRIP	70 DIA. MAT. 252	
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.4 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. 14 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.			(Pa		ATLAN own on sh rsion sho	eets 1 ot	f 4 & 2		MATERI

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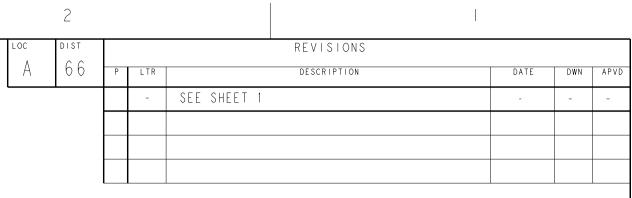
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				A	RELEA	D	22MAR2017	КН	GB
-	_	1	-	211964		USH ROD, AIR FEED			250
-	-	1	-	180325		USHING, FLANGED EED CAM, AIR FEED			249 248
-	1	1	1	211979		ETENT PIN			247
-	1	1	1	1 - 2227		PRING, COMPRESSION		-	246
1	- 1	- 1	- 1	211975- 211908		AM, AMP STYLE, SIDE FEED, AM, SNAIL, INSULATION AD.			245 244
1	1	1	1	207976		ASHER, WAVE SPRING, CREST			243
1	1	1	1	211908		ETAINER, INSULATION DIAL			242
2	2	-	1	7-1802 216840		CR, SKT HD CAP M3 X 4.0 HCS, LOW HEAD, RoHS, M5 X	16		241 240
-	-	_	1	211958		ECHANICAL FEED ASSEMBLY			239
-	- 1	1	-	206344 211974		IR FEED MODULE AG,IDENTIFICATION			238 213
1	1	_	_	190109		PACER, FEEDER			198
-	-	2	-	21045		ING, RETAIN, EXTERN, 3/16		NT .	172
RFF	1 RFF	1 REF	1 RFF	994969 994970		AGNET, RARE EARTH HIGH EN DUNTER, MAGNETIC	ERGY		<u>166</u> 164
-	-	1	-	240638		PRING, FEED FINGER			163
-	-	1	-	3-2362		IN, RETAIN, GRVD, 3/16 X	. 854		137
- REF	- REF	1	-	211979 SEE NOT		OLDER,FEED FINGER, AF EMORY CHIP, PROGRAMMED		-	136 135
1	1	_	_	163374	3 - 1	ERVO FEED LATCH ASM			133
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1	1	1	1	455888		PACER, CRIMPER OCUMENTATION PACKAGE			<u>82</u> 71
_	-	1	1	211974	0 - 1	AG, IDENTIFICATION			67
2	2	2	2	216807		CREW, DRIVE, RH, R⊙HS, 2 IMITER, ADJUSTMENT BOLT	x .188	•	66 63
-	3	3	3	992763		CR, SET, SOC, CONE POINT,	M3 x 4	. 0 .	62
1	1	1	1	207938	3 - 4	CR, BHSC, RoHS (M4 X 8)			60
-	- 1	1	1	5-1802 985575		CR, HEX HD CAP, M4 X 6.0 CR, FLT SKT HD CAP M3 X 1	0 0		<u>59</u> 57
-	_	1	1	133868		AWL, FEED	0.0		56
4	4	4	4	216840	0 - 1	HCS, LOW HEAD, Rohs, M4 X			54
2	2	2	2	216808 501803		CR, SKT HD CAP, Rohs, M4 UT, HEX, REG, Rohs, M3	X 12.0		<u>53</u> 52
1	1	1	1	811242		UMPER, HOLD DOWN			51
1	1	1	1	690753		PACER, TONKER			50
-	-	1	2	18023		CR, SKT HD CAP M4 X 6.0 EED CAM, PRE FEED			49
-	_	-	1	211965		EED CAM, POST FEED			4 7
1	1	1	1	211965		PPLICATOR BASIC ASSEMBLY,	SF		46
-	1	1	1	211937 207938		AM, AMP STYLE, SIDE FEED CR, BHSC, RoHS (M8 X 25)			44
-	1	1	1	211964		ISC, NUMBERED FA WIRE AD.			40
-	1	1	1	211995		PPLICATOR SHIM PACK			39
1	1	1	1	1-21196 211908		AM WASHER, PRECISION A HEAD, ATLANTIC STYLE			<u>38</u> 37
-	1	1	1	211909	2 - 1	OLT, ADJUSTMENT			35
1	1	1	1			UPPORT, TERMINAL		•	34
2	2	2	2	207938		<u>CR, BHSC, Rohs (M4 X 20)</u> EX HEAD, FLANGED, M5 x 8m	m LONG	•	<u>33</u> 32
1	1	1	1	1 - 1 3 2 0 9	08-0	PACER, STRIP GUIDE	-		30
1	1	1	1	211995 455888		SSEMBLY, STRIP GUIDE PACER, CRIMPER		•	<u>29</u> 28
1	1	1	1	1 3 2 0 9 2		TRIP GUIDE		•	28
1	1	1	1	216808	3 - 2	CR, SKT HD CAP, RoHS, M4	Х 8.0		21
2	2	2	2	1 - 1802		ASHER, FLAT, REG M4 TRIPPER, SIDE FEED		•	20
1	1	1	1			NSERT, SHEAR		•	13
1	1	1	1	3 - 2 2 2 8	0 - 3	PRING, COMPRESSION		-	12
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1	1	1	1	318707		LOATING SHEAR, FRONT			9
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]	1	1	1	1 - 2 4 0 6 4	+ - /	PACER		•	76
1	1	1	1	211978	1 - 1	EPRESSOR, SHEAR			5
1	1	1	1	1 - 23801		LOCK, CRIMPER SPACER			4
1	1	1	1 1	2 - 16339		RIMPER, INSULATION O PREM PACER, CRIMPER	IUM	•	3
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0 PL	C =	±-		APVD 22 L.ZHANG PRODUCT SPEC	2MAR2017	Ocean Side Fee Applicator	d		
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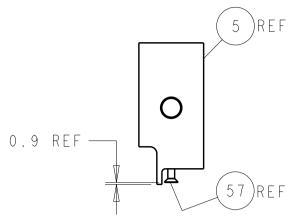
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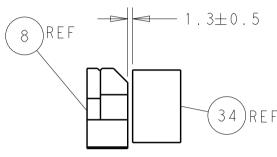


MECHANICAL PRE FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) \bigcirc







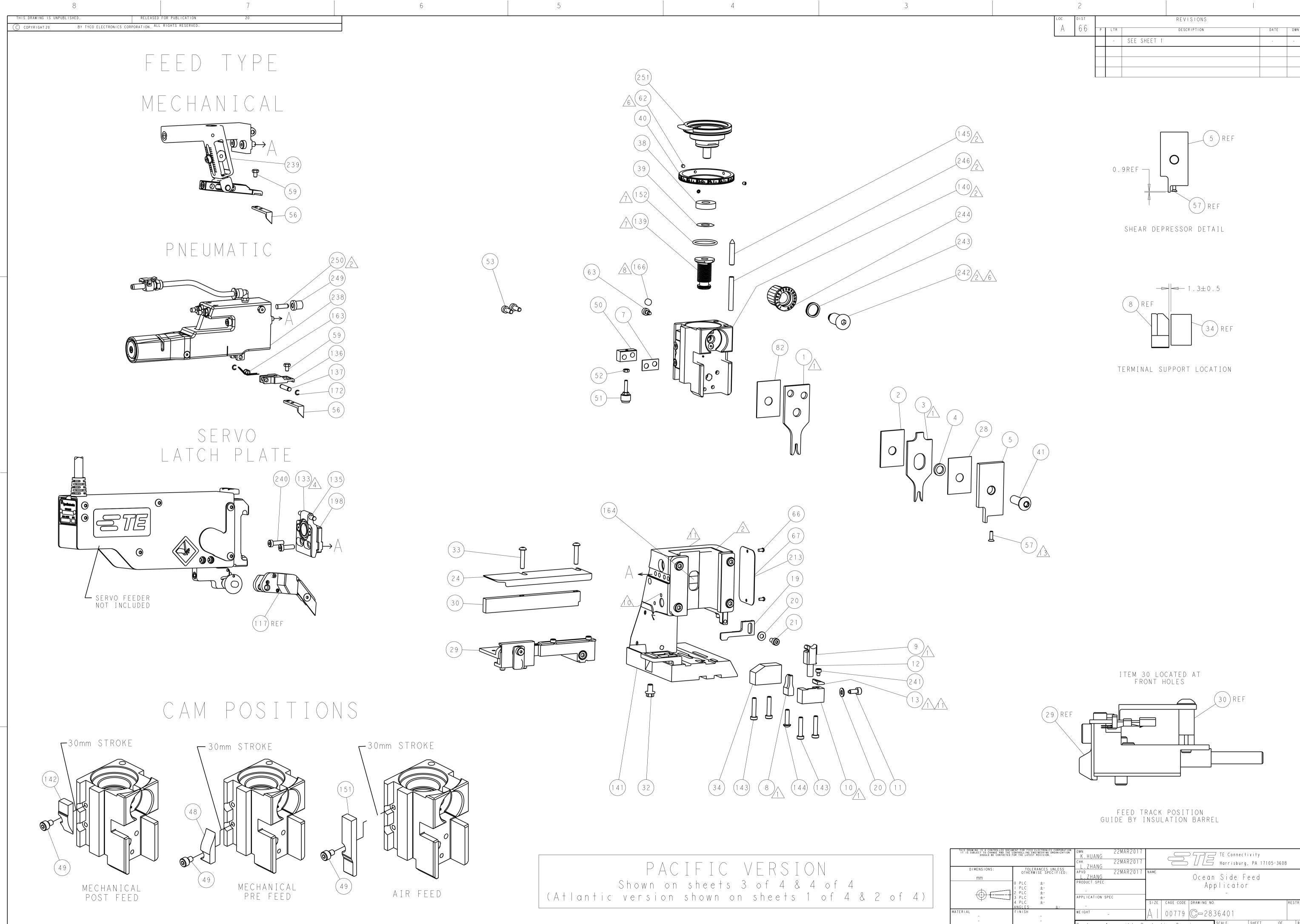
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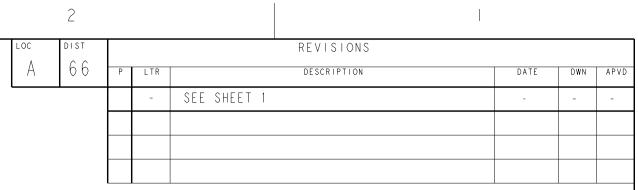
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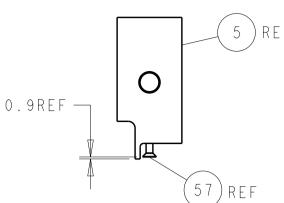
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	N DESCRIP	TION	FEED TYPE	CONVERT TO		APPLIC	ATOR STYLE CON Part	NVERSION CHAR NUMBERS REQU		
	INTERFACE ADAFTER	2 - 2836401 - 1	1 A	FINE CRIMP HE	IGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 -	5 - 18022 - 5 8 - 2836401 - 5 8 - 2836401 - 4	2119641-2 1901094-3 -	1	2063440-1 2168400-6 (QUANTITY 2) -
		2 - 2836401 - 2	2 A	FINE CRIMP HE	IGHT ADJUST	PNEUMATIC	MECHANICAL FEED Servo latch plate	2119949-1 2119951-1	1338685-1	5-18022-5 8-2836401-5	2119653-2 1901094-3 -	-	- 2168400-6 (QUANTITY 2)
		2 - 2836401 - 5		FINE CRIMP HE		SERVO LATCH PLATE	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	8-2836401-4 5-18022-5 5-18022-5	2119653-2 2119641-2	- - 2119799-1	- 2063440-1
D		2 - 2836401 - 7 7 - 2836401 - 7		FINE CRIMP HE CRIMP TOOL		NONE -		-	-	-			
	APPLICATOR CRIMP SIZE WIRE 1.98 mm [.0 INSUL 3.40 mm [.1 APPLICATOR INSTRUC 408-10389	TYPE 78] F 341 O											
C	APPLICATION SPECIFICATION (B) TERMINALS APPL TE TERMINAL SUMI 2303637-1 WIRE SIZE SIZE CF mr 1.25mm2 1.	040 SEALED H 3 INJ 31002567 Rev 5/ TER-WDL04M-M Re	MALE T INSULAT Ø /1/2013 - ev 3/8/2017 ev 3/8/2017 TE SEA (A) 21133 (B) 21133 (B) 21133	ERMINAL TION DIAMETER RAN - - AL SUMITOMO 386-1 (A) 7165-	IGE SEAL CABLE DI 0547 1.4mm- 0548 1.8mm-2	AMETER 1.8mm							
В	APPLICATOR S ASSEMBLY. MECHANICA PNEUMATIC SERVO FEE 5. ADJUSTMENT O APPLICATOR B 6 APPLY PART N APPLY PART N 7 GREASE THREA 8 MAGNET MUST ACTUATE THE 9 CRIMP HEIGHT APPLICATOR W NECESSARY WH	NG SURFACES I ILY PER THE A ED WITH THE A SPECIFIC DATA SEE BELOW FC L FEED WITH "S D WITH "FINE F THE STRIPPE ETWEEN BENCH UMBER 1-23419 UMBER 2-23419 ODS, GROOVE AN BE ORIENTED C COUNTER. REFERENCE SE AS QUALIFIED EN RUNNING AP	APPLICATOR APPLICATOR. TO BE ENT DR PART NUN SMART APPL SMART APPLI CRIMP HEIC ER MAY BE F AND LEADMA 9-5 LOCTIT 9-6 LOCTITE ND O-RING CORRECTLY ETTING WAS AT THE FAC PPLICATOR I OCATION RE	"ERED INTO BLANK M MBER: LICATOR" CONVERSI ICATOR" CONVERSIC	ON: 8-2836401 N: 8-2836401 8-2836401 ING THE TEM 62. TEM 242. 52. ERLY O WHEN THE MAY BE	- 4 - 4			LARGES BELOW	TALLATION T WIRE SI	ZE SETTI EQUIRED	NG. USE CRIMP HE	, ITEM 40 TO OF SETTINGS IGHT SETTING ING.
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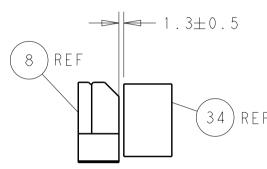
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1 1 1 1 1 1 1 1 1 1 1 1 1 2 19559-1 368 AELAN STYLE, SIDE FEED 14 - - - - - - - 3:32627-2 PAIN, AELAN, AELASTMENT 13:3 - - - 1 - - 1:4 1:4(4), 4(400), 2(10, X), 5(5, X) 13:3 - - 1 - - 1:4 1:4(5) 1:4(11), 4(10, 10, 10, 10, 11) 1:4(11, 10, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 10, 11) 1:4(11, 10, 10, 10, 11) 1:4(11, 10, 10, 10, 11) 1:4(11, 10, 10, 11) 1:4(11, 10, 10, 10, 10, 10, 10, 10, 10, 10,			4	4	4	4			143
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- 1 1 1 2119992-2 6C.T. AD_USY KENT 133 - - - 1 - 23627 YHA, ETAIN, GAYO, J/16 X, 857 133 - - REF - SIE VGTE 4 MHORY CHP, PROGRAMMED 133 - - REF - SIE VGTE 4 MHORY CHP, PROGRAMMED 133 - - REF - 2119444-' 7120 FIED LATCH ASM 133 - 1 1 1 245588-6 DECUMENTATION PACKAGE 71 - 1 1 1 211956-'' DECUMENTATION PACKAGE 71 - 1 1 1 2119783-'' LIMITEA, ADUSTRITION 67 - 1 1 1 2119783-'' LIMITEA, ADUSTRITION 67 - - 1 1 1 2119783-'' LIMITEA, ADUSTRITION 63 - - 1 1 2119783-'' LIKIN ECATINAL ADUSTRITION 63 67 - - 1 1 219725-S SC3, ETL ECATINAL	_		1	1	1	1			· 1 4 (
- - - 1 - 2119789-1 HOLDER, FED FINGER, AF 133 - - 5EF - SEE VOTE 4 PEROPERCEPT, PROGRAMMED 133 - - 5EF - 2119344-1 SEE VOTE 4 PEROPERCEPT, SEE 11 - 1 1 1 453884-8 SPACEE, CELIMER 82 - 1 1 1 453884-8 SPACEE, CELIMER 82 - 1 1 1 2119793-1 JENTER, ADUSTRIATION PACASAGE 71 - 1 1 1 2119793-1 JENTER, ADUSTRIATION PACASAGE 52 - - 1 1 295678-3 SCR, SET, SCC, CORE POINT, M3 ± 4.20 53 - 1 1 1385857-1 PALL, FED AS 33 32 52 - - 1 1 1385857-1 PALL, FED AS 50 - - 1 1 1385857-1 PALL		_	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
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