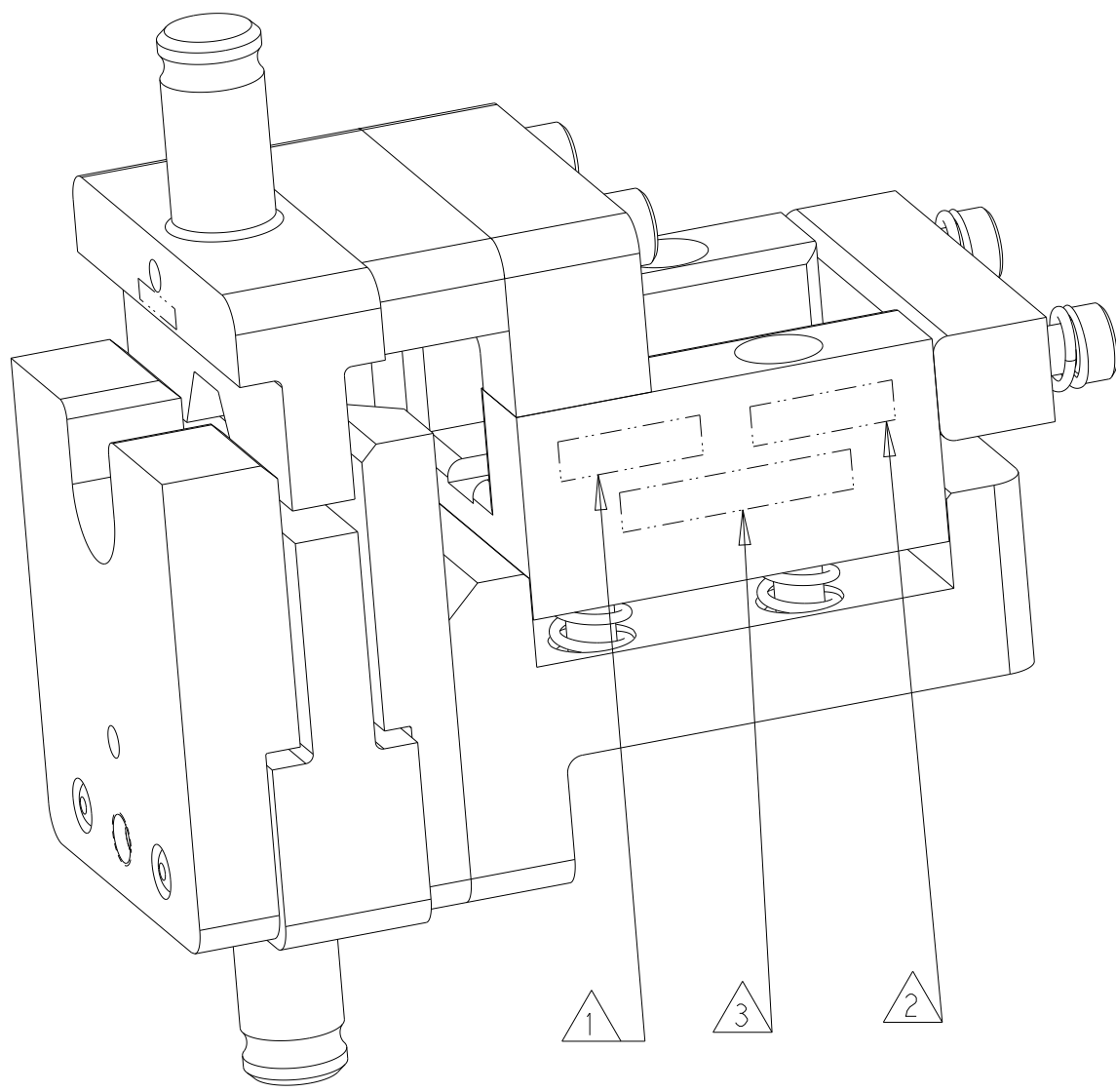
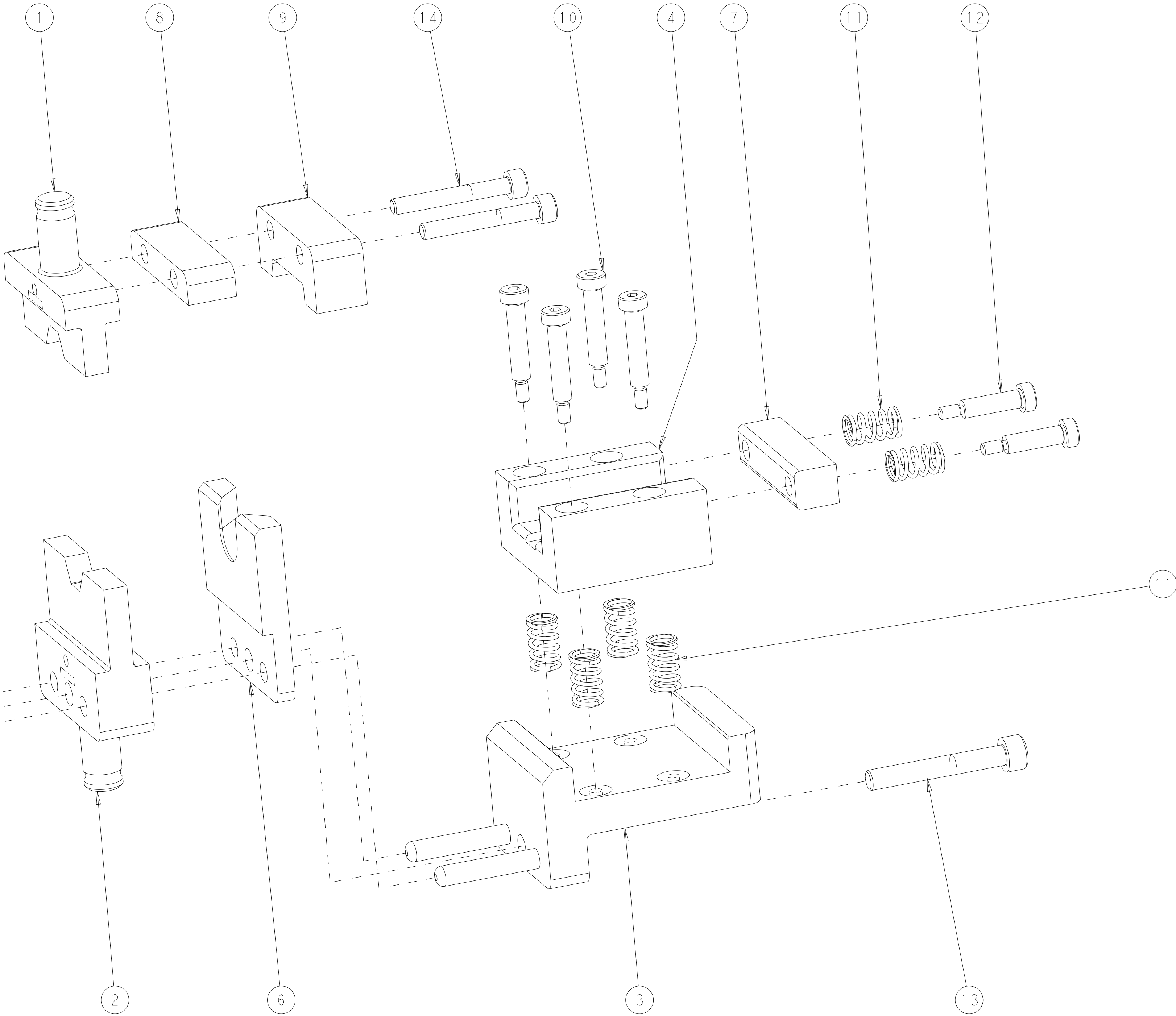


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PART NUMBER	REV	DESCRIPTION
2385674-1	A	HV DIE SET
7-2385674-7	A	CRIMP TOOLING KIT
9-2385674-1	A	DIE SET WITH DIE HOLDER

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	05OCT2021	LG	TE

FERRULE NAME	OUTER FERRULE HVA280 MULTI-CORE		
FERRULE PART NUMBER	1587724-3, 1587723-3, 2103171-1		
APPLICATION SPECIFICATION	114-32034		
REFERENCE DRAWING	2103219		
USED ON	2305470-1	2326378-1	
INSTRUCTION SHEET	408-35241		

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
KROMBERG & SCHUBERT FLR52Y	2X4.0+2X0.5mm ²	11.80±0.1	C9



1	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
2	-	2	1-18023-6	SCR, SKT HD CAP M4 X 30.0	14
1	-	1	8-18023-4	SCR, SKT HD CAP M5 X 35.0	13
2	-	2	2168419-8	BOLT, M3 X 6, 4.5 DIA X 15 SHLD	12
6	-	6	3-22281-6	SPRING, COMPRESSION	11
4	-	4	2168419-9	BOLT, M3 X 6, 4.5 DIA X 20 SHLD	10
1	-	1	1-2234129-5	TERMINAL HOLD DOWN	9
1	-	1	1-2234194-2	SPACER	8
1	-	1	2367577-4	HOUSING, TERMINAL STOP	7
1	-	1	1-2234127-1	REAR LOCATOR, FERRULE	6
1	-	1	1-2234127-0	REAR LOCATOR, FERRULE	5
1	-	1	2393543-1	SHIELD LOCATOR	4
1	-	1	2365895-2	HOUSING, LOCATOR	3
1	1	1	2361399-4	NEST HVM HEX	2
1	1	1	2361398-5	CRIMPER HVM HEX	1
-91	-77	-1	PART NO	DESCRIPTION	ITEM NO

- 1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- 3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN J. LI	21JUN2021	 TE Connectivity	
TOLERANCES UNLESS OTHERWISE SPECIFIED:			CHK A. JIANG	21JUN2021		
DIMENSIONS:			APVD Y. YIN	21JUN2021	NAME DIE SET 2 HVA280-2P F	
MM			PRODUCT SPEC		-	
			APPLICATION SPEC		-	
			SIZE		CAGE CODE	
MATERIAL			WEIGHT		DRAWING NO	
-	-	-	-	-	A 00779 C=2385674	
			CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	1:1
					SHEET	1 OF 1
					REV	A