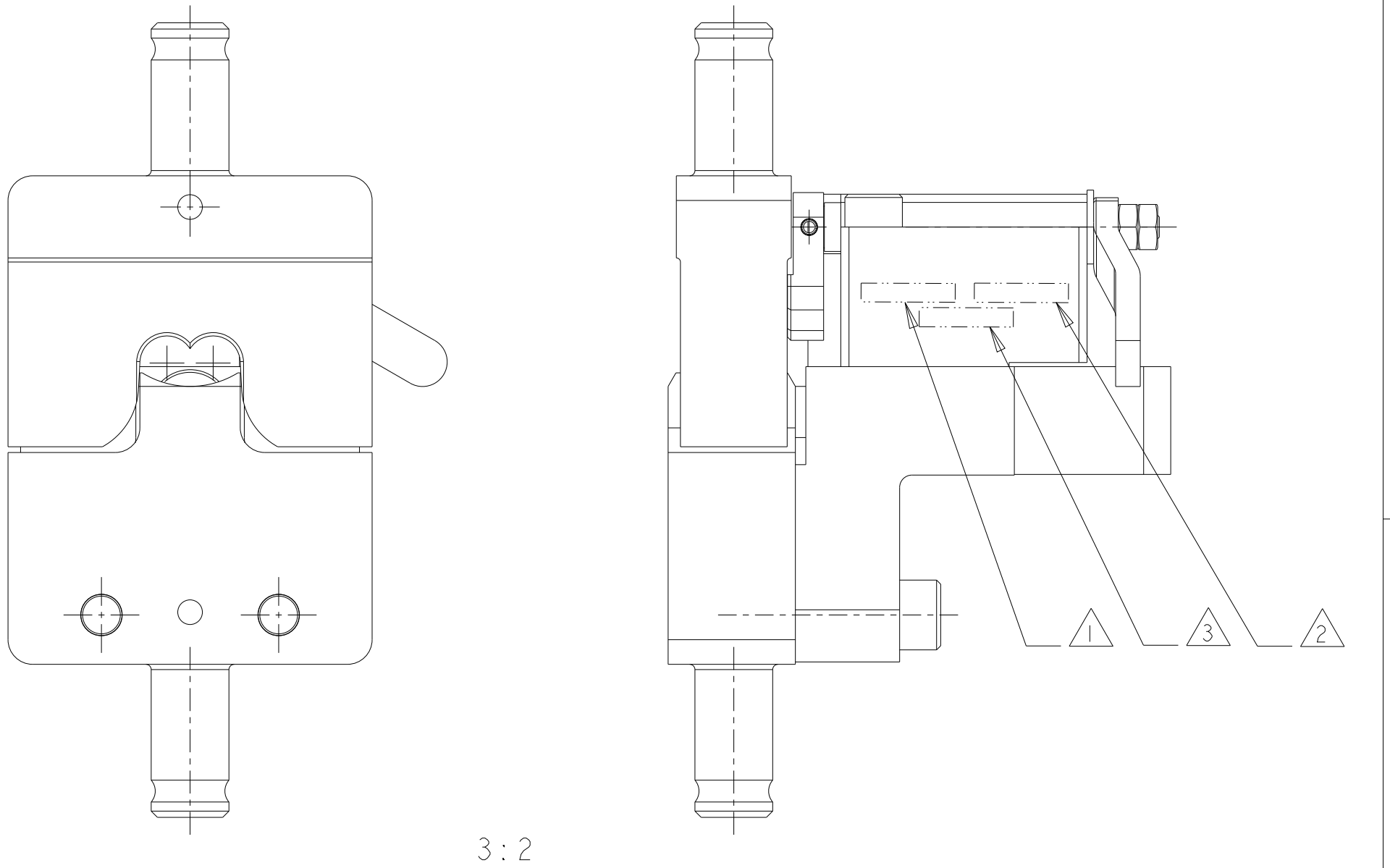


PART NUMBER	REV	FIRST USED	DESCRIPTION
2359761-1	C	-	HV DIE SET
7-2359761-7	C	-	CRIMP TOOLING KIT
9-2359761-1	C	-	DIE SET WITH DIE HOLDER

REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
A		INITIAL RELEASE	06MAY2021	LS	MP
B		ECR-22-134250	29MAR2022	LS	TE
C		ECR-22-135204	13APR2022	LS	MP
C1		REVISED PER ECR-23-187199	15SEP2023	GK	KH

TERMINAL NAME	DIA 8MM,TERMINAL		
TE TERMINAL PART NUMBER(S)	2355358-3		
APPLICATION SPECIFICATION	114-94083		
REFERENCE DRAWING	115-18519-32		
USED ON	2305470-1	2326378-1	
INSTRUCTION SHEET	408-35334		

CABLE SUPPLIER/ SPECIFICATION	CABLE SIZE	CRIMP HEIGHT	CRIMP HEIGHT REFERENCE SETTING
COROPLAST FHLR2GCB2G	16MM2	7.0 ±0.1	C2
COROPLAST FHLR2GCB2G	25MM2	7.5 ±0.1	D1



1	-	-	-	2305470-1	HV DIE HOLDER WITH FINE ADJUST	100
1	-	1	-	18028-2	WASHER, FLAT, REG M4	19
2	-	2	-	7-18023-6	SCR, SKT HD CAP M3 X 25.0	18
2	-	2	-	519021-7	NUT, HEX -	17
1	-	1	-	519059-4	SPRING-TYPE STRAIGHT PIN -	16
2	-	2	-	1-18023-5	SCR, SKT HD CAP M4 X 25.0	15
1	-	1	-	2-18023-1	SCR, SKT HD CAP M5 X 20.0	14
1	-	1	-	6-22282-3	SPRING, COMPRESSION	11
1	-	1	-	8-653861-7	SPRING, COMPRESSION	10
1	-	1	-	2305469-1	RETAINER, SPRING	9
1	-	1	-	2305821-4	PIN, EXTRUSION -	8
1	-	1	-	2386384-1	LEVER -	7
1	-	1	-	2401532-1	WIRE STOP -	6
1	-	1	-	2386383-1	SHAFT -	5
1	-	1	-	2386446-2	HOLD DOWN -	4
1	-	1	-	2305468-2	LOCATOR, HV TERMINAL	3
1	1	1	-	2386452-2	ANVIL HVM F	2
1	1	1	-	2386453-2	CRIMPER HVM F	1
-91	-77	-1	U/M	PART NO	DESCRIPTION	ITEM NO

- △1 APPLY "DIE SET PN" PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- △2 IDENTIFY PART NUMBER AND REVISION LETTER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
- △3 IDENTIFY SERIAL NUMBER PER TEC-115-67-2 IN APPROXIMATE AREA SHOWN.
4. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L SANDHU 04FEB2021	 TE Connectivity										
DIMENSIONS:		CHK L SANDHU 06MAY2021											
mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME M.PAJUELO 06MAY2021	DIE SET HV 8MM-90 T 16-25MM2									
	0 PLC ±.	PRODUCT SPEC	-										
	1 PLC ±.	APPLICATION SPEC	-										
	2 PLC ±.	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO -								
	3 PLC ±.	WEIGHT	-	A100779C=2359761									
	4 PLC ±.	MATERIAL	-	-									
	ANGLES ±.	FINISH	-	-	CUSTOMER ACCESSIBLE PRODUCTION DRAWING	SCALE	2:1	SHEET	1	OF	1	REV	C1