	THIS DRAWING IS UNPUBLI		RELEASED FOR PUBLICATION	7		6
	© COPYRIGHT 20 PART NUMBER	by tyco electro	DESCRIPTION	FEED TYPE		ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2266422-1 2266422-2 7-2266422-1	C C C	FINE CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL PNEUMATIC MECHANICAL	_	
	7 - 2266422 - 2 7 - 2266422 - 7	C	PNEUMATIC AND CRIMP TOOLING KIT CRIMP TOOLING KIT	PNEUMATIC -		
D						
	CRIMP WIRE 1.00		TYPE F O			
С	TERMINAL DAT, TERMINAL NAM WIRE STRIP 2.60-3.00 mm [. TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 2113536-1	E: CTX50 LENGTH 102118 IN 63901-4 APPLIED MOLEX	RECEPTACLE - UNSEALED INSULATION DIAM Ø0.95-1.20 mm [.03 1900 Rev C - 	ETER RANGE		
	WIRE SIZE 0.35mm2 0.22mm2	mm [HEIGHT 4 NCE SETTING 5.6 5.7		
В	2 REFER T STORAGE 3 APPLY P 4 CRIMP H APPLICA NECESSA 5 TERMINA 6 UNLESS	OF APPLIC ART NUMBE EIGHT REF TOR WAS QU RY WHEN RU L LUBRICA	D INSTRUCTION SHEET FOR CLEA CATOR. R 2-23419-6 LOCTITE TO THREA ERENCE SETTING WAS THE SETTI JALIFIED AT THE FACTORY. ADJI JNNING APPLICATOR IN THE FIEI NT IS RECOMMENDED. OTHERWISE TORQUE VALUES SHAN	DS OF ITEM 242. NG USED WHEN THE USTMENT MAY BE LD.	AND	
А						

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Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

ATLANTIC VERSION

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

*WARNING



SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

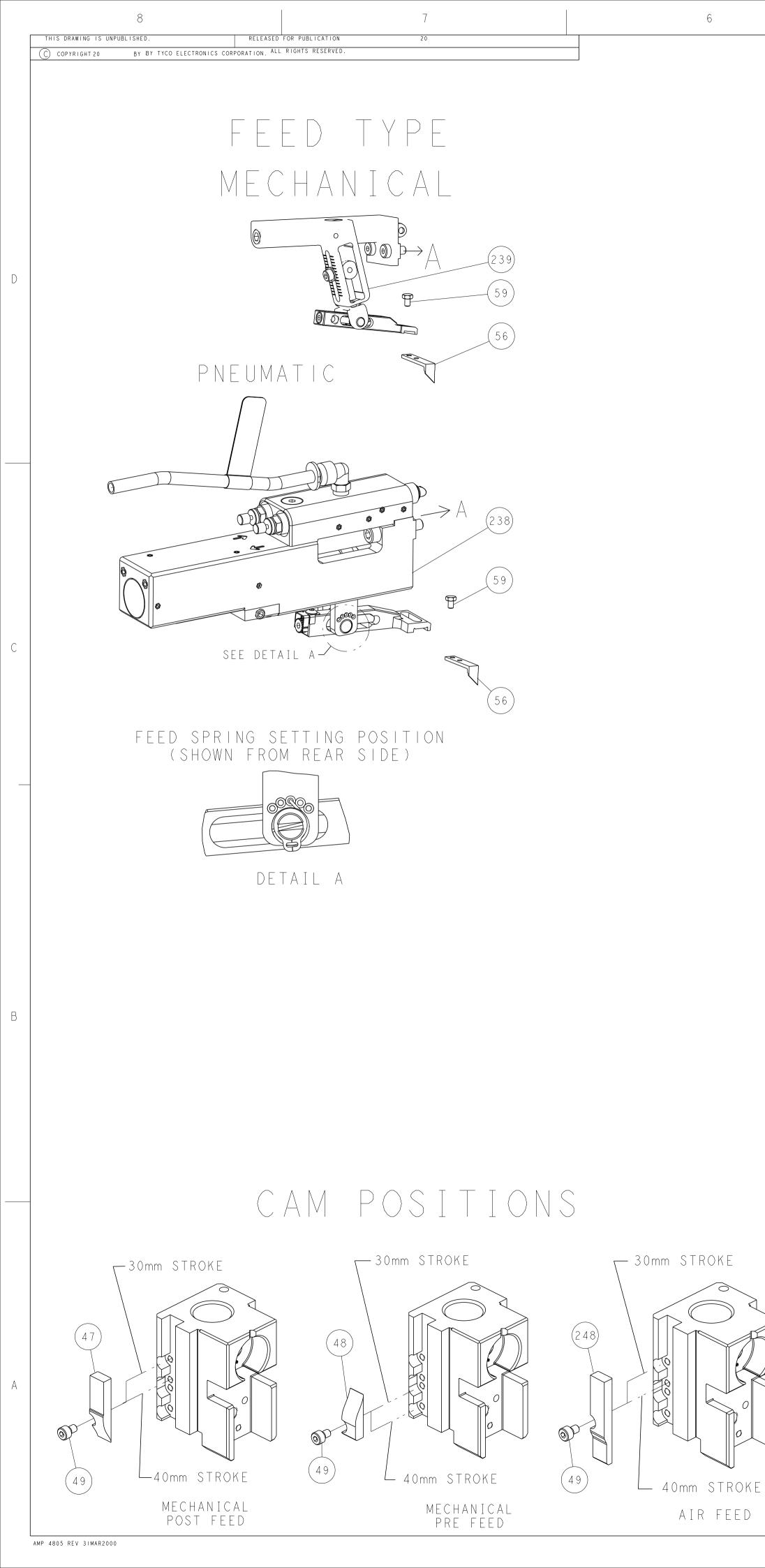
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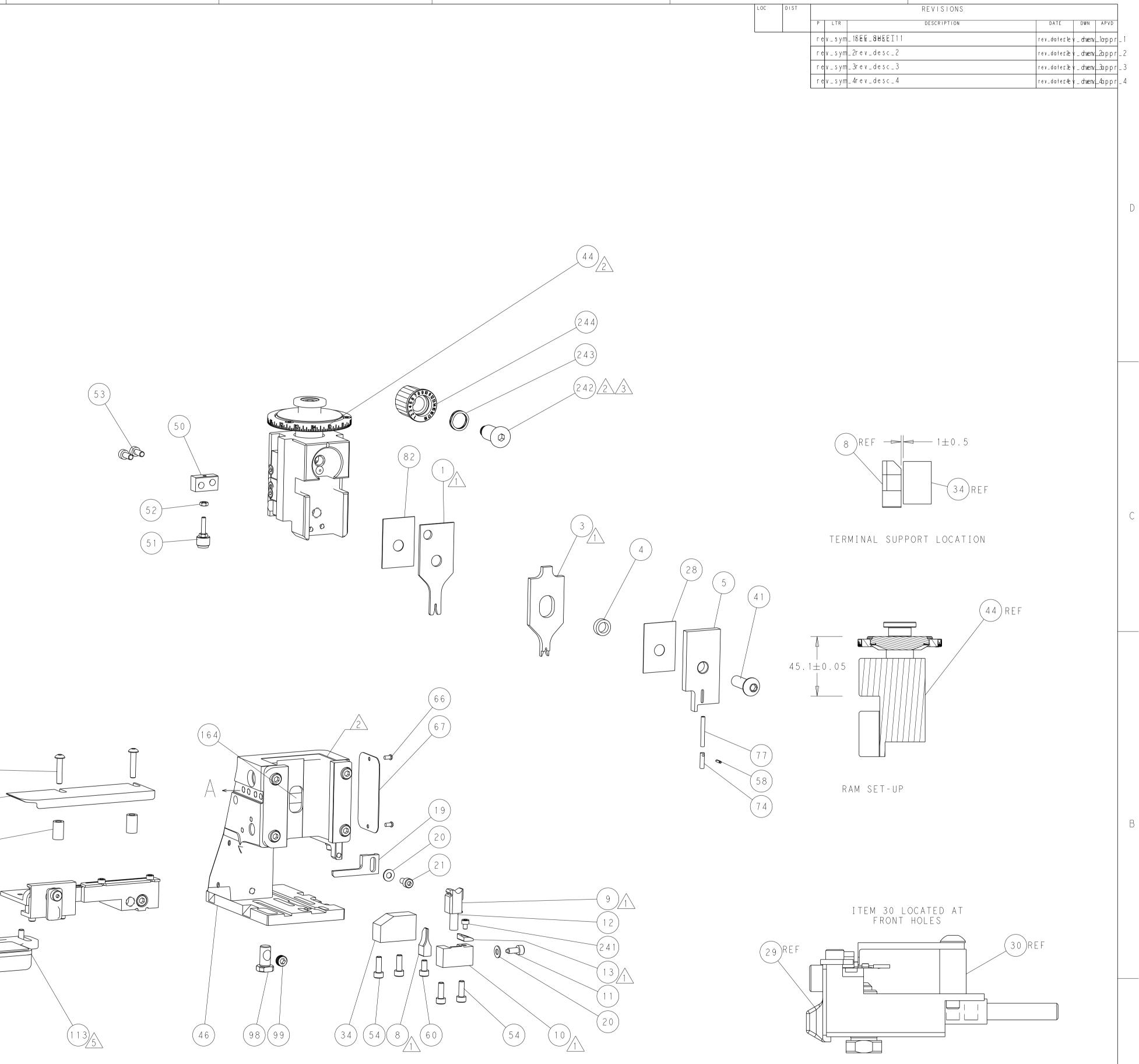
DIMENSIONS:

MATERIAL

ſ		1		1				1010
-	_	1	-	1	- 1		FEED CAM, AIR FEED	248
_	_	1	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
/3	_	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	_		1		1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241
-	_	-		-		2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-		-		-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	REF	REF		COUNTER, MAGNETIC	164
$\overline{5}$	-					2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1		2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1		POST, LOCKING	98
-	-	1	1	1	1	455888-5	SPACER, CRIMPER	82
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	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	60
	-	1	1	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	1	1	1	1	1338685-1	PAWL, FEED	56
	-	4	4	4	4	2168083-3	SCR, SKT HD CAP, Rohs, M4 X 12.0	54
	-	2	2	2	2	1 - 2 1 6 8 0 8 3 - 0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49
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	_	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33
-	_	2	2	2	2		SPACER, CYLINDRICAL, STRIP GUIDE	. 30
-	_	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	_	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	_	1	1	1	1	1 3 2 0 9 2 8 - 2	STRIP GUIDE	24
-	_	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	_	2	2	2	2		WASHER, FLAT, REG M4	20
-	_	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
Λ	_	1	1	1	1		INSERT, SHEAR	13
	_	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	_	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	· 1 1
\bigwedge	_	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10
	_	1	1	1	1		FLOATING SHEAR, FRONT	. 9
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-	_	_	_	_	_	_	-	. 6
	_	1	1	1	1	2119780-6	DEPRESSOR, SHEAR	5
	_	1	1	1		4 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	• 4
\bigwedge	1	2	2	1		1-1633966-8	CRIMPER, INSULATION O	• 3
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\bigwedge	1	2	2	1	1	9-1633609-8	CRIMPER, WIRE	· 1
$ \land \land$								ITEM
	-77	- 72	- 71	- 2	- 1	PART NO	DESCRIPTION	NO
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						снк1AUG2014 Y.YIN	Harrisburg, PA 17105-3608	
DIMENSIONS	:	01	TOLERAN	CES UNLE SPECIF	ISS IED:	APVD 1AUG2014 U.GUO	NAME Ocean Side Feed	
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T		REVISIONS											
6	Ρ	LTR	DESCRIPTION	DATE	DWN	APVD							
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		С	ECR-22-140612	26MAY2022	ТB	RK							





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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

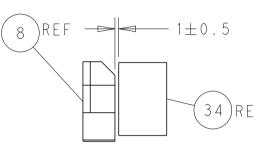
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LOC	DIST			REVISIONS				
		Р	LTR	DESCRIPTION	DATE	DWN	APVD	
		re	v_sym	_18E0_8HEEI11	rev_daterie v	/_ chwenv.	_la-ppr_	1
		re	v_sym	_2rev_desc_2	rev_dater2ev	/_drwenv.	_2appr_	2
		re	v_sym	_ 3rev_desc_3	rev_dater3ev	/_drwenv.	_3appr_	3
		re	v_sym	_ 4r e v _ d e s c _ 4	rev_dater4e	/_ chwenv.	_4appr_	4



FEED TRACK POSITION GUIDE BY INSULATION BARREL

			_					
DOCUI THE (TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 1AUG2014 J.HOU			775			
	TOLERANCES UNLESS	снк 1AUG2014 <u>Y.YIN</u>						
	OTHERWISE SPECIFIED:	APVD 1AUG2014		cean S	ide Fe	e d		
-	0 PLC ±- 1 PLC ±-	PRODUCT SPEC	A	pplica	tor			
	2 PLC ±- 3 PLC ±- 4 PLC ±-	APPLICATION SPEC	 SIZE	CAGE CODE	DRAWING NO			RESTRICTED TO
	ANGLES ±-				\mathbb{C} = 226	\$6122		_
	-	- Customer Accessible P				SCALE 1.2 SHEE	ET OF	REV
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		SHEETS 3 & 4	4 ARE	NOTE	(EQUIRI	LU FOR AIL	ANTIC	VERSION

	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	7	6
	PART PEVISIO	N DESCRIPTION	FEED TYPE	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2-2266422-1 C	FINE CRIMP HEIGHT ADJ	UST MECHANICAL	
	2-2266422-2 C 7-2266422-7 A	FINE CRIMP HEIGHT ADJ CRIMP TOOLING KIT	UST PNEUMATIC -	
D				
	APPLICATOR D CRIMP SIZE	ΑΤΑ		
	WIRE 1.00 mm [.039] INSUL 1.07 mm [.042] APPLICATOR INSTRUCTI			
	408-35042			
	TERMINAL DATA: MOLEX		AP SPECIFICATION	
	WIRE STRIP LENGTH 2.60-3.00 mm [.102118 IN	N] Ø0.95-1.20 mm	LD DIAMETER RANGE [.037047 IN]	
С	APPLICATION SPECIFICATION	4900 Rev C -	-	
0		D <u>5</u> TERMINAL TE TERMINAL D23-0421	MOLEX TERMINAL	
_	SIZE mm	[INCH] REF	MP HEIGHT 4 ERENCE SETTING	
		-/-0.03 [.028+/001] -/-0.03 [.027+/001]	5.6	
	A RECOMMENDED SP			
В	STORAGE OF APPL	IED INSTRUCTION SHEET FOR ICATOR. BER 2-23419-6 LOCTITE TO		AND
	4 CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN	EFERENCE SETTING WAS THE QUALIFIED AT THE FACTORY. RUNNING APPLICATOR IN THE	SETTING USED WHEN THE . ADJUSTMENT MAY BE E FIELD.	
		CANT IS RECOMMENDED. ED OTHERWISE TORQUE VALUES	S SHALL BE USED PER	
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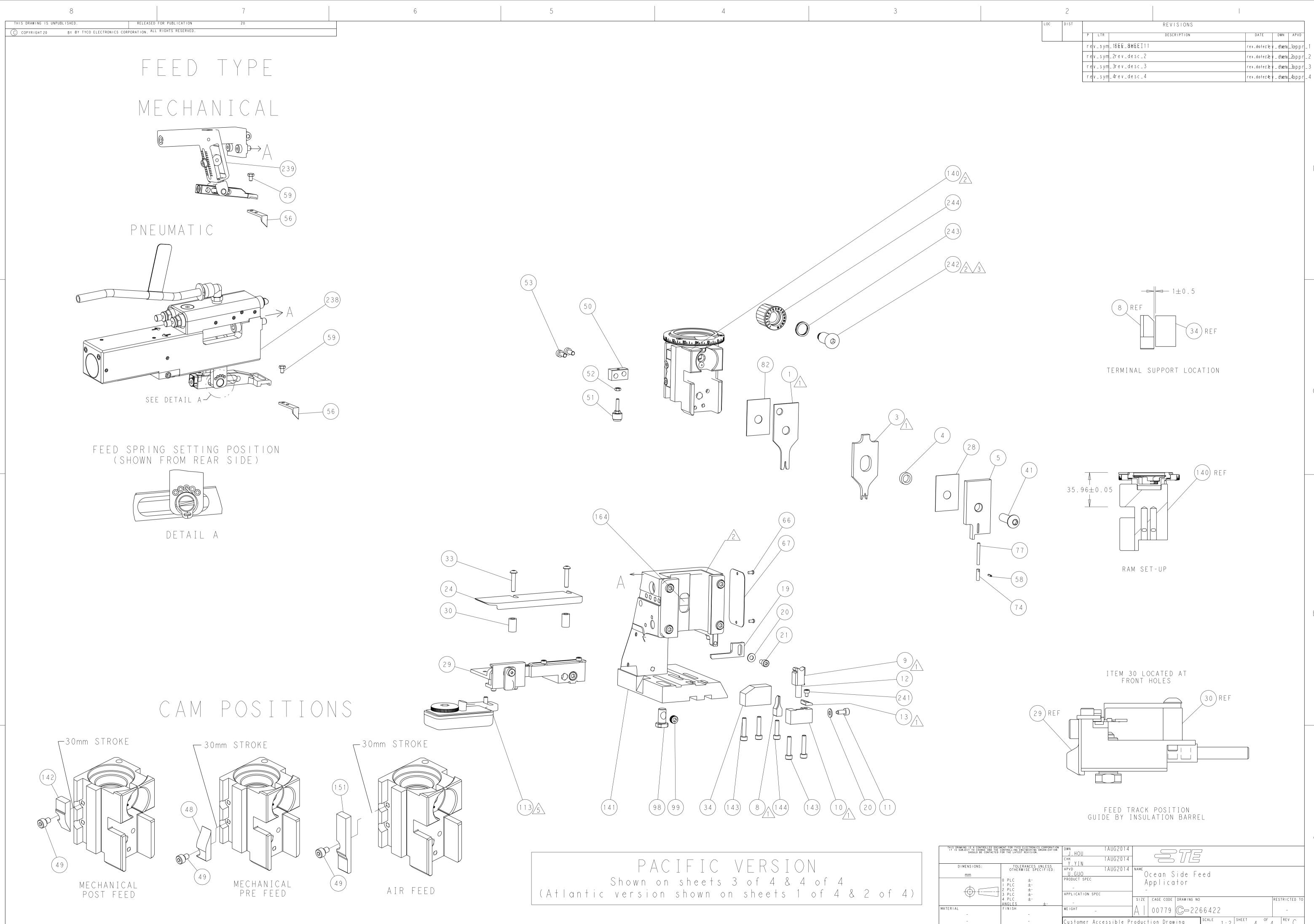
PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm MATERIAL --

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

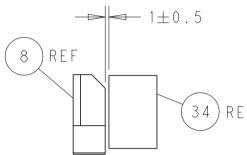
	-	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
	_	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	
\wedge	_	1	1	2119083-1	RETAINER, INSULATION DIAL	242
$\overline{2}$		1	1			
	_		1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	_	REF	REF	994970-2	COUNTER, MAGNETIC	164
	_	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	_	_	1	2119653-2	FEED CAM, POST FEED	142
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	-		1	1 - 1 8 0 3 5 8 3 - 0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
$\sqrt{5}$	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	. 113
/	_	1	1	2844908-1	SCREW, LOCKING	99
	-		l	2844907-1	POST, LOCKING	. 98
	-	1	1	455888-5	SPACER, CRIMPER	. 82
	_	1	1	5-547505-2	SPRING, COMPRESSION	• 77
	_	1	1	854769-4	HOLDER, INS	
						74
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	/ 1
	-	1	1	2119740-1	TAG, IDENTIFICATION	.67
	_	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	. 66
		1				
	-		1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	. 59
	-	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	1	1	1338685-1	PAWL, FEED	56
	_	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
		<u> </u>				
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	. 52
	-	1	1	811242-5	BUMPER, HOLD DOWN	51
	_	1	1	690753-2	SPACER, TONKER	. 50
		1	2			
	-		2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49
	-	-	1	2119652-1	FEED CAM, PRE FEED	.48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	. 41
	_	1	1	1752356-3	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	. 33
	-	2	2	2 - 2844962 - 3	SPACER, CYLINDRICAL, STRIP GUIDE	. 30
	_	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	. 29
		1	1			
	-			455888-3	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE	. 24
	_	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	. 21
	_	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20
~	-	1	1	2119533-1	STRIPPER, SIDE FEED	. 19
/1	-	1	1	2119806-1	INSERT, SHEAR	13
	_	1	1	3-22280-3	SPRING, COMPRESSION	12
		1	1			· 1 1
\wedge	_			1 - 356885 - 4	STOP, SHEAR	
1	_	1	1	2119805-1	SHEAR HOLDER, FRONT	. 10
$\sqrt{1}$	_	1	1	1803095-6	FLOATING SHEAR, FRONT	. 9
$\langle \rangle$	1	1	1	7 - 1633932 - 2	ANVIL, COMBINATION	· 8
$ \rangle$				1 1000002-6	TANVIL, COMDINATION	
	_	-	-	-	-	/
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\wedge	_			4 - 2 3 8 0 1 1 - 1	BLOCK, CRIMPER SPACER	4
	1	1	1	1 - 1 6 3 3 9 6 6 - 8	CRIMPER, INSULATION O	. 3
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1	-	1	1	9-1633609-8	CRIMPER WIDE	· 1
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1	- 1		1	PART NO	DESCRIPTION	ITEM
1	- 1 - 7 7	- 22	- 21			NO
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1 1 MENT FO CONTROL FOR THE		- 2 2 ERING ORGAN		 dwn 1AUG2014		
1 1 1 MENT FO CONTROL FOR THE			PORATION	 dwn 1AUG2014 ноц снк 1AUG2014		
	R TYCO ELEC LING ENGINE LATEST REV	TRONICS CORF ERING ORGAN	PORATION	 dwn 1AUG2014 снк 1AUG2014 Y.YIN		
с	R TYCO ELEC LING ENGINE LATEST REV TOLERAN DTHERWISI	ICES UNLE ESPECIF	SS IED:	 dwn 1AUG2014 J.HOU 1AUG2014 Y.YIN 1AUG2014 APVD 1AUG2014 U.GUO	_ Ocean Side Feed	
C 0 PL	R TYCO ELEC LING ENGINE LATEST REV TOLERAN DTHERWISI	LITRONICS CORF ERING ORGAN 'ISION. ICES UNLE E SPECIF ±-	SS IED:	 dwn 1AUG2014 J.HOU 1AUG2014 снк 1AUG2014 Y.YIN 1AUG2014	NAME Ocean Side Feed Applicator	
0 PL 1 PL 2 PL	R TYCO ELEC LING ENGINE LATEST REV TOLERAN THERWISI .C :: .C ::	LITRONICS CORF TRING ORGAN VISION. ICES UNLE E SPECIF ±- ±- ±-	SS IED:	DWN 1AUG2014 J.HOU 1AUG2014 Y.YIN 1AUG2014 Y.YIN 1AUG2014 U.GUO 1AUG2014 U.GUO PRODUCT SPEC	_ Ocean Side Feed	
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DIST			·	REVISIONS				
	Р	LTR		DESCRIPTION	DATE	DWN	APVD	
	re	v_sym	_18EE_8H5EI11		rev_daterie v	/_drwenv.	_1a-p p r	_ 1
	re	v_sym	_2rev_desc_2		rev_dater2ev	ı _ dwenv.	_2appr	_ 2
	re	v_sym	_ 3rev_desc_3		rev_dater3ev	ı _ drwenv.	_3appr	_ 3
	re	v_sym	_4rev_desc_4		rev_dater_4ev	/_dwenv.	_4appr	_ 4



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LOC	DIST			REVISIONS				
		Р	LTR	DESCRIPTION	DATE	DWN	APVD	
		re	v_sym	_ 18Ev_8H5EI11	rev_dateriev	v _ chwenv,	_1a−p p r	_ 1
		re	v_sym	_2rev_desc_2	rev_dater2ev	v _ chwenv	_2appr	_ 2
		re	v_sym	_ 3rev_desc_3	rev_dater3ev	v _ chwenv	_3appr	_ 3
		re	v_sym	_ 4r e v _ d e s c _ 4	rev_dater4ev	r _ chwenv	_4appr	_ 4





DOCU THE TED	DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			DWN J.HOU chk Y.YIN	1 AUG 2 0 1 1 AUG 2 0 1							
	TOLER OTHERWI O PLC I PLC 2 PLC 3 PLC	ANCES U SE SPEC ±- ±- ±- ±-	NLESS CIFIED:	APVD U.GUO PRODUCT SPEC - APPLICATION S	1 AUG 2 0 1	C)cean S Applica		e e d			
	4 PLC ANGLES	±-	+-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH	-		WEIGHT	-	A I	00779	C-22	66422			-
		-		Customer	Accessible	Produc	tion Draw	ing	scale 1:2	SHEET	4 OF 2	4 ^{Rev} C
				SH	EETS 1 &	s 2 Al	re not	REQUI	RED FOR	P A C I	FIC	VERSION