		8			7		6	
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	2150622-2 7-2150622-2 7-2150622-7	B B A	FINE CRIMP HEIGH PNEUMATIC AND ( TOOLING KI CRIMP TOOLING	CRIMP T	PNEUMATIC PNEUMATIC -			
D								
	CRIMP S WIRE 7.11 mm		T A T Y P E F F					
С	TERMINAL DATA TERMINAL NAME WIRE STRIP 7.14-7.90 mm TERMINAL APPLICATION TERMINAL SPECIFICATION TERMINALS TE TERMINAL 881001-1	E: RING LENGTH (.28131) 114 APPLIED TETE	TONGUE INSULA 1NJ 2084 	TION DIAMI .60 mm [.18	PECIFICATION ETER RANGE 1260 IN] - - TE TERMINAL 881001-4			
	WIRE SIZE SIZE 10.00mm2 8.00mm2	3.94+/	P HEIGHT INCH] -0.05 [.155+/002] -0.05 [.145+/002]	CRIMP REFERE	HEIGHT 4 NCE SETTING 5.9 9.0			
В	<ul> <li>REFER TO STORAGE</li> <li>APPLY PA</li> <li>CRIMP HE APPLICAT NECESSAR</li> <li>TERMINAL</li> <li>UNLESS S DOCUMENT</li> </ul>	OF APPLIC ART NUMBER OR WAS QU Y WHEN RU - LUBRICAN PECIFIED , 101-350	O INSTRUCTION SHEET ATOR. 2-23419-6 LOCTITE RENCE SETTING WAS ALIFIED AT THE FACT NNING APPLICATOR IN IT IS RECOMMENDED. OTHERWISE TORQUE VA	TO THREAD THE SETTIN TORY. ADJU N THE FIEL	DS OF ITEM 242. NG USED WHEN THE STMENT MAY BE D. L BE USED PER	AND		*WARNING ON INSTAL SETTING FO SETTINGS THE CRIMP PROPER SE
А								

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STALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE NG FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE NGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO RIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR R SETUP AND ADJUSTMENTS.

5

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

					10333101				1
	-	1	1		1803078-3	SPA	CER, PRECISION	259	
	_	1	1		2119641-1	FEE	D CAM, AIR FEED	248	
	_	1	1		2119082-7		, SNAIL, INSULATION ADJUSTMENT	244	
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3	-	1	1		2119083-1	RET	AINER, INSULATION DIAL	242	
	-	1	1		2844940-4	AIR	FEED MODULE	238	
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	_				455888-3		CER, CRIMPER -	82	
	-	1	1		1803607-4	DOC	UMENTATION PACKAGE	71	
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	_	1	1		2119740-1	-	, IDENTIFICATION	67	
	_	2	2		2168078-1		EW, DRIVE, RH, Rohs, 2 x .188	66	
	-	1	1		2168083-2	SCR	, SKT HD CAP, RoHS, M4 X 8.0	60	
	-	1	1		5-18022-5	SCR	, HEX HD CAP, M4 X 6.0	59	
	_	4	4		2168400-1	-	S, LOW HEAD, RoHS, M4 X 12	57	
	_	2	2		2168083-9		, SKT HD CAP, RoHS, M4 X 20	56	
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	_				18023-9		, SKT HD CAP M4 X 6.0	49	
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	_	1	1		1803517-2	RAM	ASSEMBLY, EF ATLANTIC	44	
	_	1	1		1803602-2	-	, BHSC, RoHS (M8 X 40)	4 1	
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	_	8	8		1 - 1 8 0 2 8 - 2	-	HER, FLAT, REG M4	33	
	-	2	2	1	-2079383-5	SCR	, BHSC, RoHS (M8 X 40)	31	
	-	2	2		2168083-2	SCR	, SKT HD CAP, R₀HS, M4 X 8.0	29	В
	_	1	1		690455-2	-	IPPER, FRONT CASTING	27	
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	_	2	2		-2168083-6		, SKT HD CAP, Rohs, M4 X 35	25	
	-	1	1		1752371-2	PLA	TE, STRIP GUIDE	24	
	_	2	2		2 - 2 2 2 8 1 - 3	SPR	ING, COMPRESSION	22	
	_	1	1		1633168-1	-	, STOCK DRAG	21	
		1	1			-			
					- 464452 - 1		G, STOCK	20	
	_			4	- 1 9 0 1 6 9 6 - 1	SIR	IP GUIDE, REAR	19	
	-	1	1	4	-1901695-1	STR	IP GUIDE, FRONT	18	
	_	4	4	1	-2079383-1	SCR	, BHSC, RoHS (M6 X 12)	17	
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^	_				6-238011-8		CK, CRIMPER SPACER	4	
<u>/1</u>	1	2	1	6	-1803187-1	CRI	MPER, INSULATION F	3	
	-	1	1	1	- 455888 - 5	SPA	CER, CRIMPER -	2	
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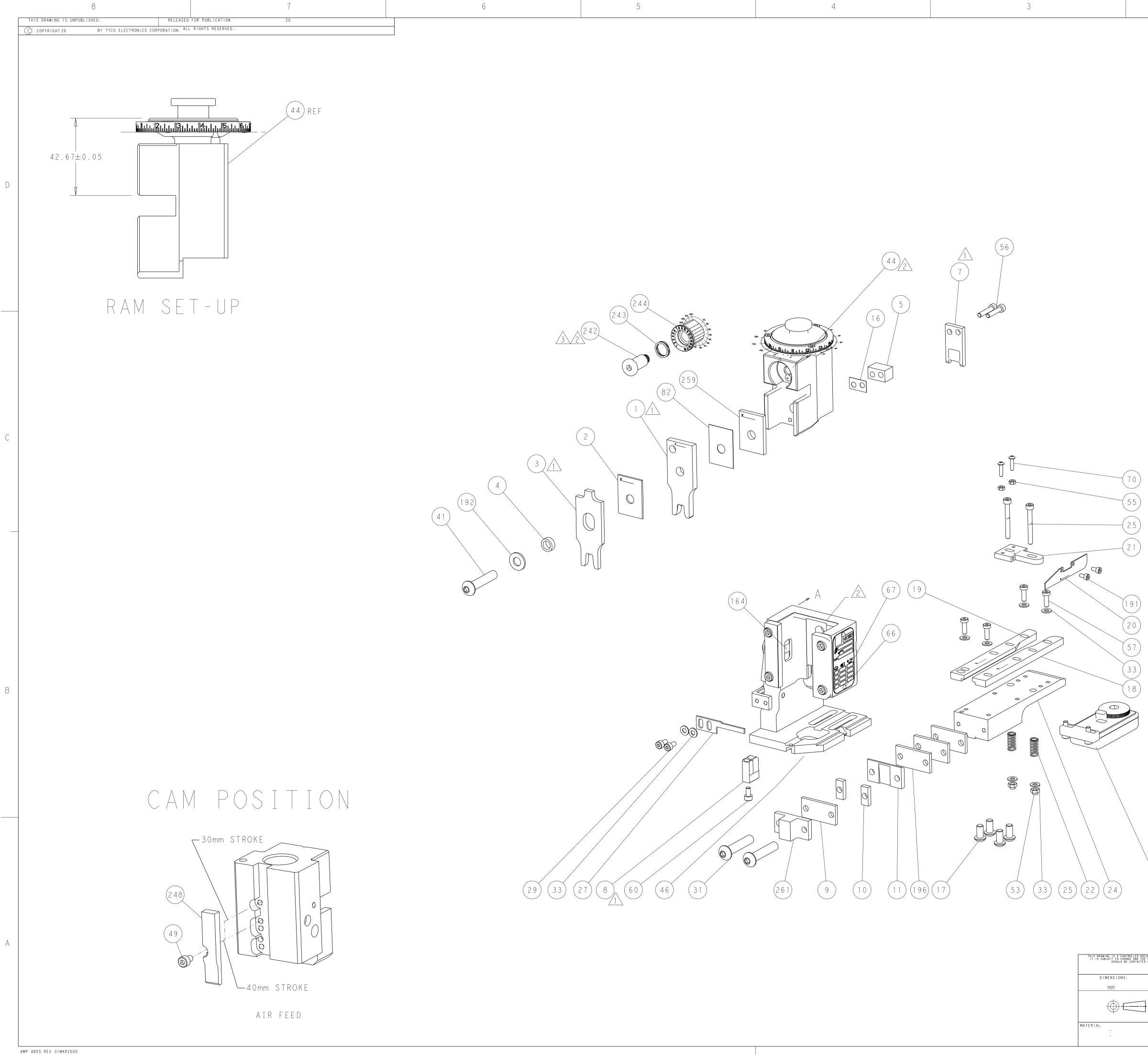
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			dwn <u>K.HUANG</u> chk L.ZHANG	17SEP2015	-		72	TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES OTHERWISE SP 0 PLC ±- 1 PLC ±- 2 PLC ±-	UNLESS PECIFIED:	APVD U.GUO PRODUCT SPEC -	17SEP2015	NAME			n End Feed plicator	
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