connectivity							T (FSR)	NO.	_1	rev.	/ date
ECT / RE	F. NO.	PROCE	SS / TO	OL I	NO.		049 04 18			Α	24-01-2018
NEW TOO	L or OTO	OOL MODIF	CATION	0	COM	ERIAL or PONENT IANGE	CUSTOME				OT BATCH
EQUIPME	NT			DART	(C) DES	CRIPTION			OF TOOL	OR PROC	ESS Packaging
083075-1 r	rev F			CA	RIFAS	SEMBLY	NECTOR S/LINE AND LV-2		ie L lold L	Die Cas	
.003070 11		212 10 16	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		2P	US. HV-5	ANDEVE		ssy	Other	
	100	212 42 16	CS								
ULTS pre	liminary FSI	IONS	RESULT			DRA	WING / SPEC NO.		R	EPORT N	0.
PERFOR			Пок		NOK						
Ta	Dimension		ОК	Supplied the	NOK						
16	Electi	rical 🔲	Ok		NOK						
/n	Vis lease specify be	sual	OF	<u> </u>	Non						Other info.
Comment:	ease speemy 11										Attached ?
											Yes
										REPORT	NO
SULTS fir	nal FSR DRMED INSPEC	TIONS	RESUI	Т		DR	AWING / SPEC NO.			REPORT	NO.
PERIO		sional 🗸	V	K [	NOK						
١,	Termination tech	nique 🗸	1	OF STREET	NOK						
	Ele	ectrical 🗸	100		NOK	100					
1	(please specify k										Other info.
Comments											Attached?
											,,,,
ECISION	DDD OVAL										
	PPROVAL EMPORARY AF	PPROVAL			VAL	ID UNTIL					
	IO APPROVAL	11011									
	O AITHORE										
CTIONS		SPECI	FICATION	1	RESULT		AC	CTION			RESP + DATE DUE
	SUBJECT	- SF EOI									
						-				Other info	attached? Yes
					701/41	AUTHORI	TES (Signatures be	elow indic	ates appr	oval of th	is report)
						AUTHOR	120 (- 9	Name:	Marzen	a Muszyń	iska
	Mon	CT / TOOL /	PROCES	SAPP	ROVAL	0	IAI ITY FNGINEER	Signature	date:		/ 24-01-20
TOOL/P ENGI	ROCESS	ne: nature / date:			/ 00-00-0	000 Q	JALITY ENGINEER	Signature /	date:	Sarneok	WIII.
ENGI PRO	PROCESS Nam NEER Sign DUCT Nam	nature / date:	PROCESS			000 Q1	JALITY ENGINEER  MANUFACTURING.  ENG (or equivalent)	Signature  Name:  Signature	Bartosz	<u> </u>	
PRO ENG	ROCESS Nam NEER Sign DUCT Nam INEER Sigr	ne: nature / date: ne: Maa nature / date: /		Oriel	/ 00-00-0	000 Q1 018 F	JALITY ENGINEER  MANUFACTURING. ENG (or equivalent)  CUSTOMER DEV.	Signature /	Bartosz / date:	<u> </u>	WIII.
ENGI PRO	ROCESS Nam NEER Sign DUCT Nam INEER Sigr	ne: nature / date: ne: Maa nature / date: /	rten yan I	Oriel	/ 00-00-0	000 Q1 018 F	JALITY ENGINEER  MANUFACTURING.  ENG (or equivalent)	Name: Signature Name: Name:	Bartosz / date: / date:	<u> </u>	<b>1</b> 1 24-01-2

ECT / REF. NO. PROCESS / TOOL NO.							OCUMENT NO. 19 04 18	date A	24-01-2018	
0				0			Della College (College College	corrective actions		
			Detailed in	formati				corrective actions  Measurement	Measuring method	Requirement
nspection Item	Dwg Loc	Measurement Sample 1	Measurement Sample 2		Measurem Sample			Sample 5		
								000	ruler	610 +/-5 mm
Dimensional		610	610		609	_	611	609 1,073	micrometer	1,07 +/-0,03 mm
Total langth L np height 18 AWG	293390-1	1,074	1,08	3	1,075	5	1,081	1,073		
np neight to Avvo	250000					North Section				
Termination							porrect	correct	visual, 217-85504	correct
Crimping (pin c.)	293390-1	correct	correct		corre	ct	correct	Correct	pull tester, EN-PN 60352-2	min.90 N
Il Force (0,82 mm²)		161,5	152,0		0.424				microscope, 114-18022	0,30 +/-0,15 mm
Rear bellmouth		0,423	0,41			30 THE 1-			microscope, 114-18022	≤ value of rear belimou
Front bellmouth		0,313	0,30		0,32				microscope, 114-18022	max.1,0 mm
nductor extension		0,621		0,100					microscope, 114-18022	max.0,5 mm
Cut off tubs		0,168	0,18		0,20			1	microscope, 114-18022	max.0,03 mm
Burr		0,029	0,0	107	0,02	- 0	correct	correct	visual, SIPK/2083075	correct
ontact pos.in con.		correct	corr	ect	corre	#CL	Correct			
ontact poom.										5V
Electrical						- ad	passed	passed	Multimeter	5V
Short c.&cont.		passed	passed		pass		passed	passed	Signat.1000H+108-18857.3.1.1	500 V, 10 ms,
Hipot test		passed	pas	sed	pass	sea	passou			Rc 5 Ω, Ri 5 MΩ
(ad.PAC 042 13)										01/
Visual						V	OK.	OK.	visual, 217-85501	OK.
C.sheath		OK.	_	)K	0	K.	OK.	OK.	visual	OK.
Closing of housings		OK.		K.	1-0	N.	0.5			
					Backnei	na vorifi	cation/testing b	y PAE		
			1		Status	ng verm		Notes	/specifications/report number	
	aracteristic		_	√YES		NO			to a topoo (lever packagin	n)
Product	vs packing me	ethod revised		VYES		NO		packg acc	c to spec 107-18032 (layer packagin	9/
Customer	r's packing red	uirements met		YES		NO			,liashlo	
		requirements met		√YES		√N0			not applicable	
	Drop test perf				7 7 7		PPQ	APQ	Comments	
Packaging		Box PN:							recommended	
Customer sampl		973057-1 +	0724	62 2 8	740045-2	(2x50)	100		used	· 查丁罗斯特别
Pilot batch	by PAE	973057-1 +	sep. 9731	03-2 Q	140010			2		
Number of operato		cted on the bas			nectivity dra	awing ir	n rev.E	ns (217-85501, 21	7-85504, 114-18022, 114-18	751,
Number of operator Remarks:  1. Cable samples During the quali PN EN 60352-2 2. Pull force and a 3. For termination 4. There were later	ity inspection  but only incrime heigh	n and reporting n parts listed in it were measure	ed on rando	om sam	nples.	ns. h G-pre	ess tool was us			
Remarks:  1. Cable samples During the quali PN EN 60352-2 2. Pull force and	ity inspection  but only in  crimp heigh  with conta  coratory cor	on and reporting n parts listed in it were measure act 293390-1 the nditions during	ed on rando e aplicator the inspect	om sam 18555 ion: 25	nples. i89-3-C wit i,2 °C and i	ns. h G-pre 39 % of	ess tool was us humidity.	ed.	oval of this report)	
Remarks: 1. Cable samples During the quali PN EN 60352-2 2. Pull force and 3. For termination 4. There were lat	by inspection (b) but only in crimp heigh on with contact or atom of cable ass	n and reporting a parts listed in twere measure act 293390-1 the additions during by: 28,0 g	ed on rando e aplicator the inspect	18555 ion: 25	nples. i89-3-C wit i,2 °C and i	h G-pre 39 % of OVAL AUTI QUAL	ess tool was us humidity.  HORITIES (Signatur	es below indicates approdume: Marzena M Signature / date:	oval of this report) luszyńska	/ 24-01-2018 / 24-01-2018
Remarks:  1. Cable samples     During the quali     PN EN 60352-2  2. Pull force and a  3. For termination  4. There were late  Net weight of	by inspectice by but only in crimp heigh with contact or coratory	n parts listed in twere measure act 293390-1 the ditions during by: 28,0 g	ed on rando e aplicator the inspect	18555 ion: 25	nples. 189-3-C wit 1,2°C and	NANUFA	HORITIES (Signatur ITY ENGINEER CTURING, ENG (or equivalent)	es below indicates approlame: Marzena W	oval of this report) luszyńska	/ 24-01-2018