

HT-200 HIGH TEMPERATURE HEAT SHRINK TUBING

HT-200 heat-shrinkable tubing is a very flexible, highly flame-resistant, high-clarity, high-temperature, chemical-resistant tubing made from a fluoropolymer material. This Raychem tubing provides very-thin-wall insulation and strain relief of multipin connectors, solder joints and other delicate electrical connections and terminations. It is well-suited for applications that require dense packing of components or visual inspection of covered components such as downhole sensors. It is especially suitable for applications requiring superior chemical and solvent resistance. Its high temperature performance meets or exceeds military and industrial standards. HT-200 meets NASA outgassing requirements making it suitable for use in space applications such as satellites.

KEY FEATURES

- 2:1 shrink ratio for all standard sizes
- Tough, very flexible, very-thin-wall insulation
- High flame-resistance meeting the requirements of ASTM D2671, Procedure C.
- High temperature performance that meets or exceeds military and industrial standards
- Low recovery temperature helps protect temperature-sensitive substrates
- Protection from most industrial solvents, fuels, and chemicals
- Meets NASA outgassing requirements

APPLICATIONS

- Downhole oil and gas exploration tools
- Military and commercial aircraft
- Satellites
- Automotive engines
- Industrial equipment
- Battery covers

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ELECTRICAL

- Provides excellent electrical insulation
- Not recommended for use as a primary insulator at temperatures exceeding 135°C (275°F)

MECHANICAL

- Tough fluoropolymer material provides abrasion and cut-through resistance
- Provides strain relief when installed on delicate electrical connections and terminations

TEMPERATURE RATING

- Full recovery temperature: 130°C (266°F)
- Operating temperature range: -70°C to 200°C (-94°F to 392°F)

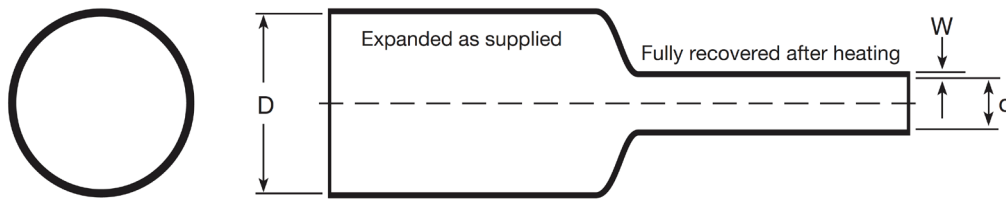
STANDARDS AND SPECIFICATIONS

- RW-1200
- SAE AS23053/18 Class 3

ORDERING INFORMATION

- Color: Clear (-X) Standard; other colors available on request
- Standard packaging: On spools (-SP), varying lengths (consult TE for details)
- Ordering description: Specify product name, size, color and packaging; for example, HT-200-3/16-X-SP.

HT-200 DIMENSIONS



| Size | Expanded I.D. (D) | | Maximum Recovered I.D. (d) | | Nominal Recovered Jacket Wall (W) | |
|------|-------------------|-------|----------------------------|-------|-----------------------------------|------------|
| | in. | mm. | in. | mm. | in. | mm. |
| 3/64 | .046 | 1.17 | .023 | .58 | .010 ± .002 | .25 ± .051 |
| 1/16 | .063 | 1.60 | .031 | .79 | .010 ± .002 | .25 ± .051 |
| 3/32 | .093 | 2.36 | .046 | 1.17 | .010 ± .002 | .25 ± .051 |
| 1/8 | .125 | 3.18 | .062 | 1.58 | .010 ± .002 | .25 ± .051 |
| 3/16 | .187 | 4.75 | .093 | 2.36 | .010 ± .002 | .25 ± .051 |
| 1/4 | .250 | 6.35 | .125 | 3.18 | .012 ± .003 | .30 ± .076 |
| 3/8 | .375 | 9.53 | .187 | 4.75 | .012 ± .003 | .30 ± .076 |
| 1/2 | .500 | 12.70 | .250 | 6.35 | .012 ± .003 | .30 ± .076 |
| 3/4 | .750 | 19.05 | .375 | 9.53 | .017 ± .003 | .43 ± .076 |
| 1 | 1.000 | 25.40 | .500 | 12.70 | .019 ± .003 | .48 ± .076 |

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PROPERTY REQUIREMENTS

| Property | Unit | Requirement | Test Method |
|--|----------------------|---|--|
| PHYSICAL | | | |
| Dimensions | Inch (mm) | As shown on HT-200 Dimensions table | ASTM D2671 ^{NOTE 1} |
| Longitudinal Change | Percent | +0, -10 maximum | |
| Tensile Strength | psi (MPa) | 1500 (10.3) minimum | RW-1200, Section 4.3.1 |
| Ultimate Elongation | Percent | 250 minimum | ASTM D2671 |
| Concentricity (Expanded) | Percent | 70 minimum | ASTM D2671 |
| Secant Modulus (Expanded) | psi (MPa) | 2.5 x 10 ⁴ (172) maximum | ASTM D2671 |
| Specific Gravity | | 2.0 maximum | ASTM D2671 |
| Low Temperature Flexibility 4 hours at -70°C ± 2°C (-94 ± 4°F) | | No cracking | AMS-DTL-23053, Paragraph 4.6.7.1 |
| Heat Shock 4 hours at 300 ± 3°C (482 ± 5°F) | | No dripping, flowing or cracking | RW-1200, Table 2 ASTM D2671 |
| Heat Resistance 168 hours at 250 ± 3°C (437 ± 5°F) Followed by tests for: Tensile Strength Ultimate elongation | psi (MPa) Percent | 1200 (8.3) minimum 200 minimum | AMS-DTL-23053, Paragraph 4.6.9 RW-1200, Section 4.3.1 ASTM D2671 |
| Vacuum Outgassing TML (Total Mass Loss) VCM (Volatile Condensable Material) | Percent Percent | 1.0 maximum 0.1 maximum | NASA SP-R-0022A |
| Clarity Stability 24 hours at 200 ± 3°C (392 ± 5°F) | | Marking legible through tubing wall (Clear only) | AMS-DTL-23053 |
| ELECTRICAL | | | |
| Dielectric Strength | Volts/mil (V/mm) | 500 (19,700) minimum | ASTM D2671 ^{NOTE 2} |
| Volume Resistivity | Ohm-cm | 1 X 10 ¹³ minimum | ASTM D2671 |
| CHEMICAL | | | |
| Copper Mirror Corrosion 16 hours at 175 ± 2°C (347 ± 4°F) | | Non-corrosive | ASTM D2671, Procedure A |
| Flammability | | Self extinguishing within 15 seconds, 25% maximum flag burn | ASTM D2671, Procedure C |
| Fungus Resistance | | Rating of 0 | ASTM G21 |
| Water Absorption 24 hours at 23 ± 3°C (73 ± 5°F) | Percent | 0.1 maximum | ASTM D2671 |
| Fluid Resistance 24 hours at 24 ± 3°C (75 ± 5°F) JP-8 Fuel (MIL-DTL-83133) Hydraulic Fluid (MIL-PRF-5606) Lubricating Oil (MIL-PRF-23699) Lubricating Oil (MIL-PRF-7808) SKYDROL 500 Hydraulic Fluid Salt Water (5% NaCl, A-A-694) De-icing Fluid (AMS 1424) Water Followed by tests for: Tensile Strength Ultimate Elongation | psi (MPa) Percent | 1200 (8.3) minimum 250 | AMS-DTL-23053, Paragraph 4.6.11 ASTM D2671 |

NOTE 1: Condition the specimens for 3 minutes at 200 ± 3°C (392 ± 5°F) and cool to room temperature before final measurements.

NOTE 2: Recover the specimen on the metal mandrels for 10 minutes, minimum, at 175 ± 2°C (347 ± 4°F) or until the tubing is completely shrunk on the mandrels.

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PRODUCT OFFERING

| Material Description | Material Number |
|----------------------|-----------------|
| HT-200-3/64-X-SP | CV4354-000 |
| HT-200-1/16-X-SP | CV4355-000 |
| HT-200-3/32-X-SP | CV4356-000 |
| HT-200-1/8-X-SP | CV4357-000 |
| HT-200-3/16-X-SP | CV4358-000 |

| Material Description | Material Number |
|----------------------|-----------------|
| HT-200-1/4-X-SP | CV4359-000 |
| HT-200-3/8-X-SP | CV4360-000 |
| HT-200-1/2-X-SP | CV4361-000 |
| HT-200-3/4-X-SP | CV4362-000 |
| HT-200-1-X-SP | CV4363-000 |

NOTE : Samples of each part number in these tables are available from inventory.

TE TECHNICAL SUPPORT CENTER

| | |
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| UK: | +44 (0) 800-267666 |
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1-1773915-7 04/17 Revised