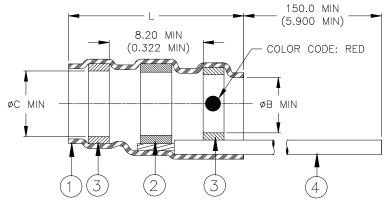
## SPECIFICATION CONTROL DRAWING



Product Revision		T.J 4	Product Dimensions			Cable Dimensions			
Product		Ident Code	L±1.75	øΒ	øС	øD	øΕ	øF	øG
Name		Code	(L±0.075)	min	min	max	max	min	min
SO175-1-55-22-95	A	SO1751R	16.50	1.90	2.67	1.90	2.67	0.90	0.50
			(0.650)	(0.075)	(0.105)	(0.075)	(0.105)	(0.035)	(0.020)
SO175-2-55-22-95	A	SO1752R	16.50	2.67	3.68	2.67	3.68	1.40	0.75
			(0.650)	(0.105)	(0.145)	(0.105)	(0.145)	(0.055)	(0.030)
SO175-3-55-22-95	A	SO1753R	16.50	4.32	5.08	4.32	5.08	2.15	1.25
			(0.650)	(0.170)	(0.200)	(0.170)	(0.200)	(0.085)	(0.050)
SO175-4-55-22-95	A	SO1754R	19.10	5.97	6.48	5.97	6.48	3.30	1.80
			(0.750)	(0.235)	(0.255)	(0.235)	(0.255)	(0.130)	(0.070)
SO175-5-55-22-95	A	SO1755R	19.10	6.98	7.62	6.98	7.62	4.30	2.50
			(0.750)	(0.275)	(0.300)	(0.275)	(0.300)	(0.170)	(0.100)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI/J-STD-006.

FLUX: TYPE ROM1 per ANSI/J-STD-004.

THERMAL INDICATOR: Fusible ring, melt point: 232°C, completely melted at 240°C.

- 3. MELTABLE RINGS: Environment resistant thermoplastic. Color: blue.
- 4. PRE-INSTALLED LEAD: Raychem 55A0813-22-95 in accordance with MIL-W-22759/41-22-95 AWG22 stranded nickel-plated copper. Color: white with green stripe.

## **APPLICATION**

- 1. These parts are designed to provide an environment resistant shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having nickel-plated shields and insulations compatible with the insert material. For compatible insulations, consult Tyco Electronics/Raychem.
- 2. When installed per Tyco Electronics/Raychem process standard RCPS-100-70, assemblies will meet performance requirement Raychem Specification RT-1404, and 514.1920/99 Aerospatiale Matra Specification.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -55°C to +175°C. For best results, prepare the cable as shown:



305 Co		Raychem nstitution Drive, Park, CA. 94025, USA	SOLDERSLEEVE DEVICE SHIELD TERMINATION WITH LEADS, IMMERSION RESISTANT (175 °C, LEAD-FREE)								
Unless otherwise specified dimensions are in millimeters.  [Inches dimensions are shown in brackets]  TOLERANCES:   ANGLES: N/A   Tyco Electronics reserve				aa tha	DOCUMENT NO.: SO175-X-55-22-95						
0.00 N/A 0.0 N/A 0 N/A	ROUGHN MICRON	NESS IN	Tyco Electronics reserve this drawing at any time evaluate the suitability of application.	. Use	rs should	PROD. REV.: SEE TABLE	DOC. ISSUE:	DATE: 27OCT2023			
PREPARED BY: E. SOWJANYA		REPLACES: D020142	DCR NUMBE		R: 030222	SCALE: None	SIZE:	SHEET: 1 of 1			

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