



TWO STEP BAND STRAP - STRAIGHT

| | VG95319-1015-A0 | 01 |
|--|-----------------|----|
| SCREEN TERMINATION BAND ———————————————————————————————————— | | |
| BAND STYLE — 00 - ONE STEP BAND 10 - TWO STEP BAND | | • |
| DAND SIZE IDENTIFIED | | |

NOTES:

- 1. THE BAND STRAPS ARE CONSTRUCTED FROM 300 SERIES PASSIVATED CORROSION RESISTING STEEL.
- 2. THE PRODUCT SHALL BE IDENTIFIED ON THE PACKAGE LABEL.
- 3. PART MARKING:

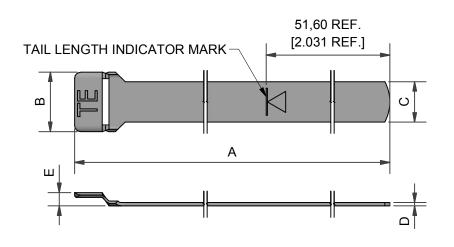
ONE STEP BAND STRAP WILL BE PERMANENTLY MARKED WITH TE LOGO. TWO STEP BAND STRAP WILL BE PERMANENTLY MARKED WITH TE LOGO.

4. RECOMMENDED INSTALLATION TOOLS:

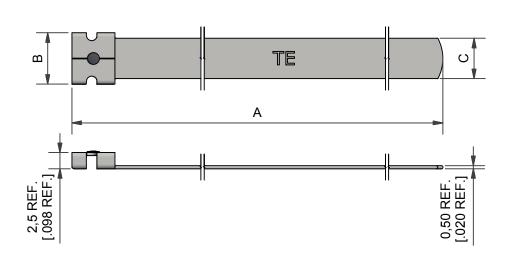
VG95319-1015-A003: M81306/1-02 OR EQUIVALENT. VG95319-1015-A004: M81306/1-02 OR EQUIVALENT. VG95319-1015-A001: M81306/1-01 OR EQUIVALENT. VG95319-1015-A101: TF1700 OR EQUIVALENT. VG95319-1015-A103: M81306/2-02 OR EQUIVALENT.

5. THE INSTALLATION TOOL FOR ONE STEP BAND AND TWO STEP BAND ARE NOT INTERCHANGEABLE.

| DRAWN N.HAWKINS APPROVED BY | DATE 09/08/2018 | 3RD ANGLE PROJECTION NOT TO SCALE | PART NUMBER: VG95319-1015-*** | * SERIES | |
|-----------------------------|-----------------------------|--|--|---|--------------------|
| M.PAUL CHECKED BY | 09/08/2018 | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL | TITLE: | | |
| R.STYLES | 10/10/2018 | LINEAR +/-0,25MM ANGULAR +/- 1° MATERIAL | SCREEN TERMINATIO | N BAND | Polamco |
| TYPE Cus | stomer Drawing DCR | SEE PART NUMBER BREAKDOWN | ASSY USED ON: | RESTRICTED TO: | = TE |
| AB NCAGE CODE | E U5792 WEIGHT N/A | FINISH SEE PART NUMBER BREAKDOWN | THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY. | POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP | DRAWING NO: P45298 |



ONE STEP BAND STRAP - STRAIGHT A ±1,8 [±.071] 362,1 [14.260] 206,3 ±1,0 [±.040] 8,9 [.350] 5,0 [.197] 5,0 [.197] PART **ENTRY** D Ε ±0,2 [±.010] NUMBER SIZE REF. REF. 0,5 [.020] 1,9 A001 03 TO 24 [.244] 2,9 [.075] 0,4 1,8 A003 03 TO 12 [8.120] 362,0 [14.252] [.114] 2,9 [.114] [.016] [.071] 0,4 1,8 A004 03 TO 24 [.016] [.071]



| TWO STEP BAND STRAP - STRAIGHT | | | | | |
|--------------------------------|---------------|----------------------|----------------------|----------------------|--|
| PART NUMBER | ENTRY SIZE | A ±1,8 [±.071] | B ±1,0 [±.040] | C ±0,2 [±.010] | |
| A101 | 03 TO 24 | 358,8 [14.126] | 8,3 [.327] | 6,2 [.244] | |
| A102 | 03 TO 24 | 241,00 [9.49] | 5,0 [.197] | 3,0 [.118] | |
| A103 | 03 TO 24 | 362,0 [14.252] | 5,0 [.197] | 3,0 [.118] | |

| DRAWN | DATE | | 3RD ANGLE | PART NUMBE | R· | | | |
|-----------------------|---------------|----------------|--|--|--|------------------------------------|-----|--------------|
| | 9/08/2018 | $\oplus \Box$ | PROJECTION NOT TO SCALE | T / ((T T T T T T T T T T T T T T T T T | VG95319-1015-*** | * SERIES | | |
| APPROVED BY | | LINI FCC OTHER | | TIT! E | | | | |
| M.PAUL 09 | 9/08/2018 | ALL DIMENSIONS | RWISE SPECIFIED S IN MILLIMETRES RAL TOL | TITLE: | | | | |
| CHECKED BY | | LINEAR + | -/-0,25MM | | SCREEN TERMINATIO | N BAND | | D-1 |
| | 0/10/2018 | | AR +/- 1° ERIAL | | SCREEN TERMINATIO | IN DAIND | | Polamco |
| DOC TYPE Customer Dra | wing | SEE PAR | T NUMBER | ASSY USED ON: | | RESTRICTED TO: | | = TE |
| ISSUE/REV DCF | 7 | | (DOVIN | AGGT GGED ON. | | RESTRICTED TO: | | connectivity |
| AB | | | NISH | | PYRIGHT AND THE PROPERTY OF POLAMCO LTD | | SHT | DRAWING NO: |
| NCAGE CODE U5792 | WEIGHT N/A | _ | T NUMBER KDOWN | | PIED, USED FOR MANUFACTURE OR OTHERWISE T PRIOR WRITTEN CONSENT OF THE COMPANY. | LOWER BRISTOL ROAD BATH BA2 1EP | 2 | P45298 |

| RECOMMENDED TOOLING | | | | | | |
|--|---|----------------------------|---|--|--|--|
| PART NUMBER | DESCRIPTION | BAND SLOT WIDTH (MM) | VISUALISATION | | | |
| MIL SPEC: - M81306/1-02 VG SPEC: - VG95236T18A0002 | PRE-CALIBRATED HAND TOOL FOR ONE STEP MICRO BAND VG95319-1015-A003 VG95319-1015-A004 | 3,18 | CUT-OFF HANDLE TENSION RELEASE LEVER BAND SLOT TOOL BODY CUT-OFF BLADE PULL-UP HANDLE GRIPPER RELEASE HANDLE | | | |
| MIL SPEC: - M81306/1-01 VG SPEC: - VG95236T18A0001 | PRE-CALIBRATED HAND TOOL FOR ONE STEP STANDARD BANDS VG95319-1015-A001 | 6,35 | CUT-OFF HANDLE BAND SLOT TOOL BODY CUT-OFF BLADE GRIPPER RELEASE HANDLE | | | |
| MIL SPEC: - M81306/2-02 INCLUDES: - TIGHTENING TOOL - M81306/2-02B - FOLDING TOOL - M81306/2-02D VG SPEC:TIGHTENING TOOL - VG95236T18B0002 -FOLDING TOOL - VG95236T18BB002 | PRE-CALIBRATED HAND TOOL FOR TWO STEP MICRO BAND VG95319-1015-A102 VG95319-1015-A103 | 3,18 | TIGHTENING TOOL M81306/2-02B CUT OFF HANDLE FOLDING TOOL M81306/2-02D BAND SLOT & CUT OFF MECHANISM | | | |
| MIL SPEC: - TF1700 INCLUDES: - TIGHTENING TOOL - M81306/2-01A - FOLDING TOOL - TF1696 (SLIP JOINT PLIERS) VG SPEC:TIGHTENING TOOL - VG95236T18B0001 - FOLDING TOOL - TF1696 (SLIP JOINT PLIERS) | PRE-CALIBRATED HAND TOOL FOR TWO STEP STANDARD BAND VG95319-1015-A101 | 6,65 | TIGHTENING TOOL M81306/2-01A CUT OFF HANDLE FOLDING TOOL TF1696 BAND SLOT & CUT OFF MECHANISM | | | |
| DRAWN DATE | 3RD ANGLE PART NUM | ИBER: | | | | |
| N.HAWKINS 09/08/2018 APPROVED BY | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES | VG953 | 319-1015-*** SERIES | | | |
| CHECKED BY R.STYLES 10/10/2018 — | ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1° MATERIAL | SCREE | EN TERMINATION BAND Polamco | | | |
| DOC TYPE Customer Drawing ISSUE/REV DCR | SEE PART NUMBER BREAKDOWN ASSY USED | ON: | RESTRICTED TO: | | | |
| AB NCAGE CODE U5792 WEIGHT N/A | SEE PART NUMBER IT MUST NOT E | BE COPIED, USED FOR | THE PROPERTY OF POLAMCO LTD POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP COMPANY. POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP COMPANY. | | | |