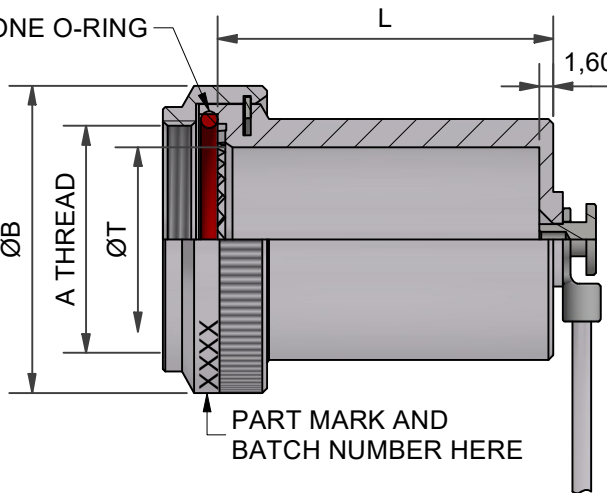
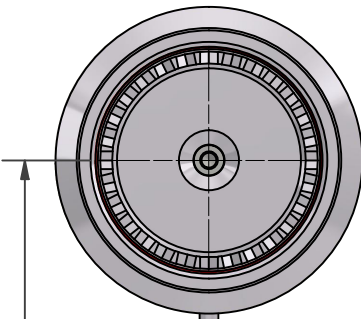


REV	DESCRIPTION	DRAWN	APPROVE	DATE
BG	ECR 8118	C.W	R.S	22/02/21
BH	CRN26531	N.H	R.S	22/06/23
BJ	CRN26424	N.H	R.S	06/12/23
BK	CRN26424	C.W	R.S	11/12/23
BL	CRN26424	C.W	R.S	14/12/23

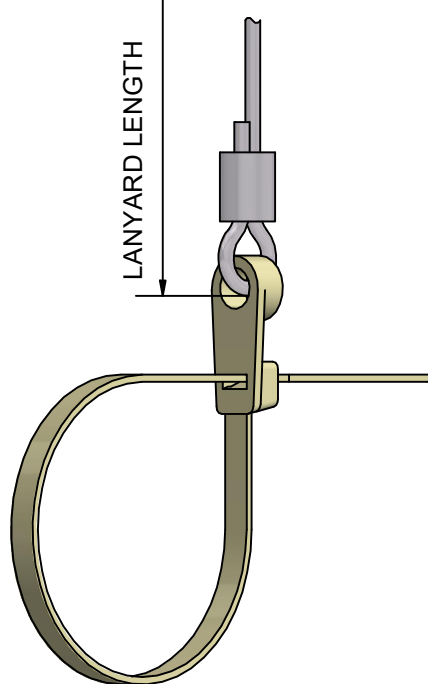
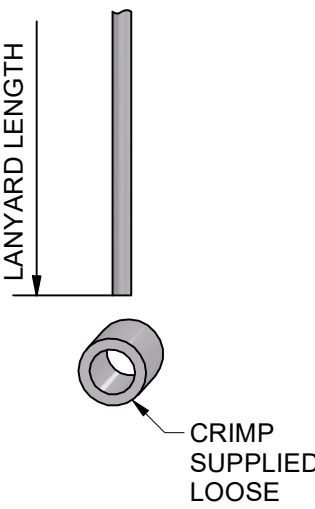
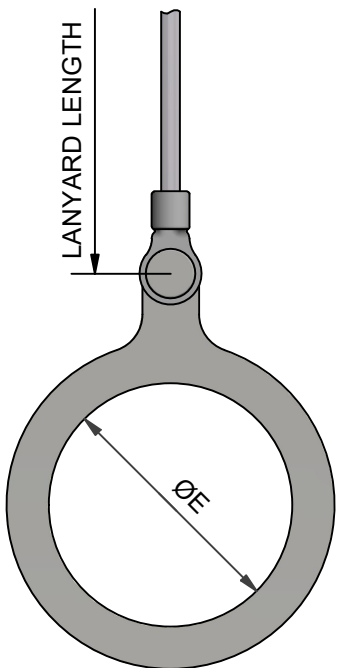
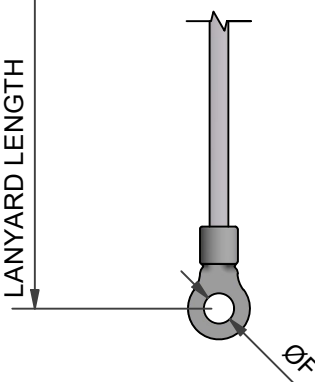
WITH ATTACHMENT



BODY STRAP VERSION

DETACHABLE LANYARD VERSION

ATTACHMENT OPTIONS:



-01 TO -05
EYELET
OPTION
(TABLE 2)

RING OPTION
-A TO -J
(FITS OVER JAM NUT THREAD)
OR -09 TO -25
(FITS OVER ACCESSORY THREAD)
(TABLE 3)

-CF
CRIMP
FERRULE
OPTION

-00
NO
TERMINATION

-TR
TIE-WRAP
OPTION

BCH1-17-1-C-L30-WR4-17

SERIES

CONNECTOR INTERFACE

ANGLE

SHELL SIZE (TABLE 1)

MATERIAL (TABLE 5)

FINISH (TABLE 6)

LENGTH OPTION IN mm

SEE NOTE

OMIT FOR STANDARD LENGTH (TABLE 1)

INSERT -BS FOR BODY STRAP LANYARD

-M4 FOR DETACHABLE LANYARD

ATTACHMENT STYLE

LANYARD TYPE (TABLE 4)

LANYARD LENGTH (IN INCHES)

ATTACHMENT (SEE ABOVE)

OMIT FOR NO ATTACHMENT
(SEE SHEET 2)

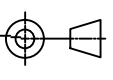
NOTE:

NON-STANDARD LENGTHS AVAILABLE IN 5,00mm INCREMENTS

MINIMUM LENGTH L10

ADD 10 TO MINIMUM LENGTH FOR -BS OPTION

ADD 5 TO MINIMUM LENGTH FOR -PH OPTION

DRAWN		DATE			PART NUMBER:	BCH1 SERIES	
D. WRIGLEY		20/07/2018					
DESIGN APPROVAL		DATE		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°	TITLE:	BLANKING COVER	
M. PAUL		20/07/2018					
DOC TYPE	Customer Drawing			MATERIAL SEE PART NUMBER BREAKDOWN	ASSY USED ON: MIL-DTL-38999 SERIES III & IV	POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	
ISSUE/REV	DCR						
BL	3969			FINISH SEE PART NUMBER BREAKDOWN	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	SHT 1	DRAWING NO: P25611
NCAGE CODE U5792		WEIGHT NA					



Polamco



TABLE 1

SHELL SIZE	A THREAD	ØB MAX	ØT MIN	L STANDARD
09	M12 x 1.0	18,0	6,8	23,0
11	M15 x 1.0	21,0	10,3	25,5
13	M18 x 1.0	24,5	13,6	29,5
15	M22 x 1.0	29,0	16,3	32,5
17	M25 x 1.0	32,5	19,5	36,0
19	M28 x 1.0	35,5	21,9	40,0
21	M31 x 1.0	37,0	25,2	42,5
23	M34 x 1.0	40,0	28,3	45,5
25	M37 x 1.0	43,5	31,5	48,5

TABLE 2

EYELET REF.	ØF
01	3,2
02	3,7
03	4,3
04	5,3
05	6,4

TABLE 3

TO FIT ACCESSORY THREAD RING REF.	ØE MAX	TO FIT JAM NUT THREAD RING REF.	ØE MAX
09	15,1	A	18,0
11	18,0	B	21,4
13	19,4	C	25,8
15	22,6	D	28,8
17	25,8	E	32,0
19	28,8	F	35,0
21	32,0	G	38,3
23	34,1	H	41,7
25	40,1	J	44,6

TABLE 4

CODE	LANYARD TYPE
WR	NYLON COVERED (CLEAR) STAINLESS STEEL WIRE ROPE
TC	TEFLON COVERED (CLEAR) STAINLESS STEEL WIRE ROPE
WG	TEFLON COVERED (OLIVE DRAB) STAINLESS STEEL WIRE ROPE
WB	TEFLON COVERED (BLACK) STAINLESS STEEL WIRE ROPE
WRB	PVC COVERED (BLACK) STAINLESS STEEL WIRE ROPE
LC	LINK CHAIN
BK	BLACK CORD
VGB	1,5mm BLACK POLYESTER CORD EQV. TO DIN83330-E1,5
B	BEAD CHAIN
R	OLIVE DRAB POLYESTER CORD
NB	OLIVE DRAB NYLON CORD
NK	BLACK NYLON CORD

TABLE 5

CODE	MATERIAL
1	ALUMINIUM
2	NICKEL ALUMINIUM BRONZE
4	STAINLESS STEEL (SUPPLIED WITH VITON O-RING)
7	BLACK ACETAL
74	COMPOSITE

LIST NOT EXHAUSTIVE, SEE MATERIAL TABLE FOR OTHER OPTIONS

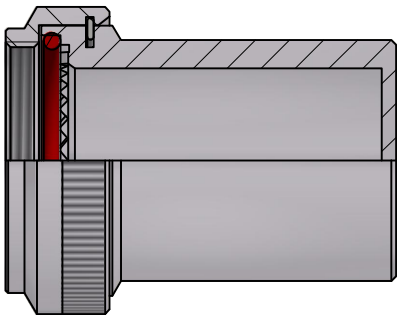
TABLE 6

CODE	DESCRIPTION
B	CADMIUM, OLIVE DRAB OVER ELECTROLESS NICKEL
C	ELECTROLESS NICKEL
G	BLACK ANODISE, SULPHURIC
J	PASSIVATE
U	UNPLATED CLEAN FINISH NOT SHOT BLASTED
Z	SHOT BLAST FOR NON-REFLECTIVE FINISH
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

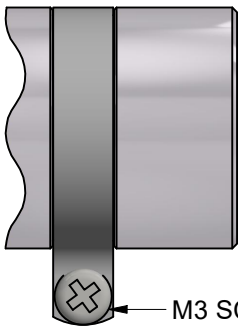
LIST NOT EXHAUSTIVE, SEE PLATING TABLE FOR OTHER OPTIONS

WITHOUT ATTACHMENT

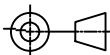
BCH1-17-1-C(-L20)
NO ATTACHMENT VERSION



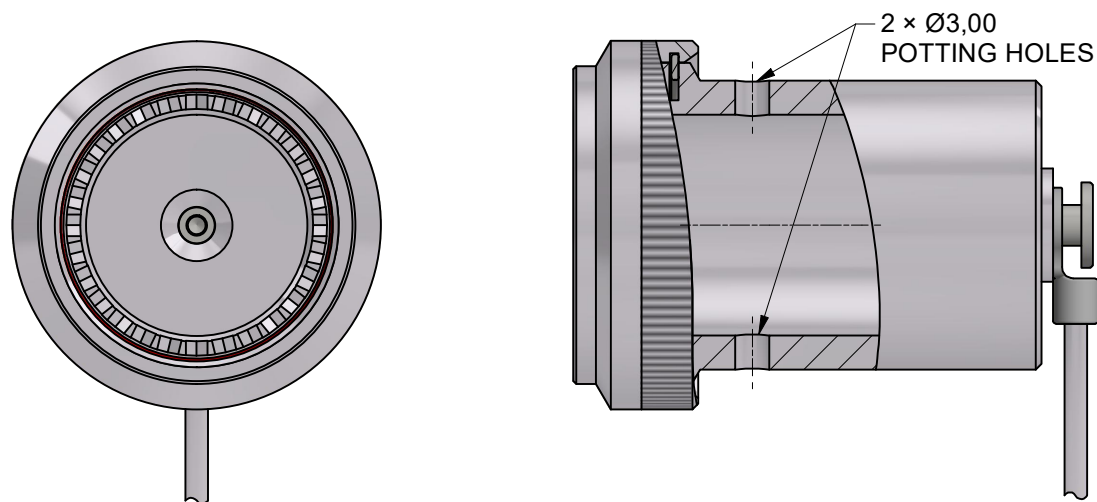
BCH1-17-1-C(-L20)-BS
BODY STRAP ONLY VERSION
(NO ATTACHMENT)



M3 SCREW AND LOCK NUT

DRAWN		DATE		 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:					 Polamco  TE connectivity
D. WRIGLEY		20/07/2018			BCH1 SERIES					
DESIGN APPROVAL		DATE			TITLE:					
M. PAUL		20/07/2018								
				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/- 0,25MM ANGULAR +/- 1°	BLANKING COVER					
DOC TYPE	Customer Drawing			MATERIAL SEE PART NUMBER BREAKDOWN FINISH SEE PART NUMBER BREAKDOWN	ASSY USED ON: MIL-DTL-38999 SERIES III & IV					
ISSUE/REV		DCR			THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.					
BL		3969								
NCAGE CODE U5792		WEIGHT NA		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP					SHT 2	DRAWING NO: P25611

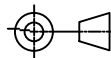
POTTING HOLE OPTION



OMIT FOR NO ATTACHMENT
(SEE SHEET 2)

BCH1-17-1-C-L30-BS-PH-WR4-17

SERIES _____
CONNECTOR INTERFACE _____
ANGLE _____
SHELL SIZE (TABLE 1) _____
MATERIAL (TABLE 5) _____
FINISH (TABLE 6) _____
LENGTH OPTION IN mm _____
SEE NOTE ON SHEET 1
OMIT FOR STANDARD LENGTH (TABLE 1)
INSERT -BS FOR BODY STRAP LANYARD _____
ATTACHMENT STYLE _____
INSERT -PH FOR POTTING HOLES _____
LANYARD TYPE (TABLE 4) _____
LANYARD LENGTH (IN INCHES) _____
ATTACHMENT (SEE SHEET 1) _____

DRAWN		DATE	 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:				BCH1 SERIES		 Polamco	
D. WRIGLEY		20/07/2018									
DESIGN APPROVAL		DATE		TITLE:				BLANKING COVER			
M. PAUL		20/07/2018		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0.25MM ANGULAR +/- 1°							
DOC TYPE	Customer Drawing		MATERIAL SEE PART NUMBER BREAKDOWN	ASSY USED ON: MIL-DTL-38999 SERIES III & IV				POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP		SHT 3	DRAWING NO: P25611
ISSUE/REV BL		DCR 3969	FINISH SEE PART NUMBER BREAKDOWN								
NCAGE CODE U5792		WEIGHT NA									