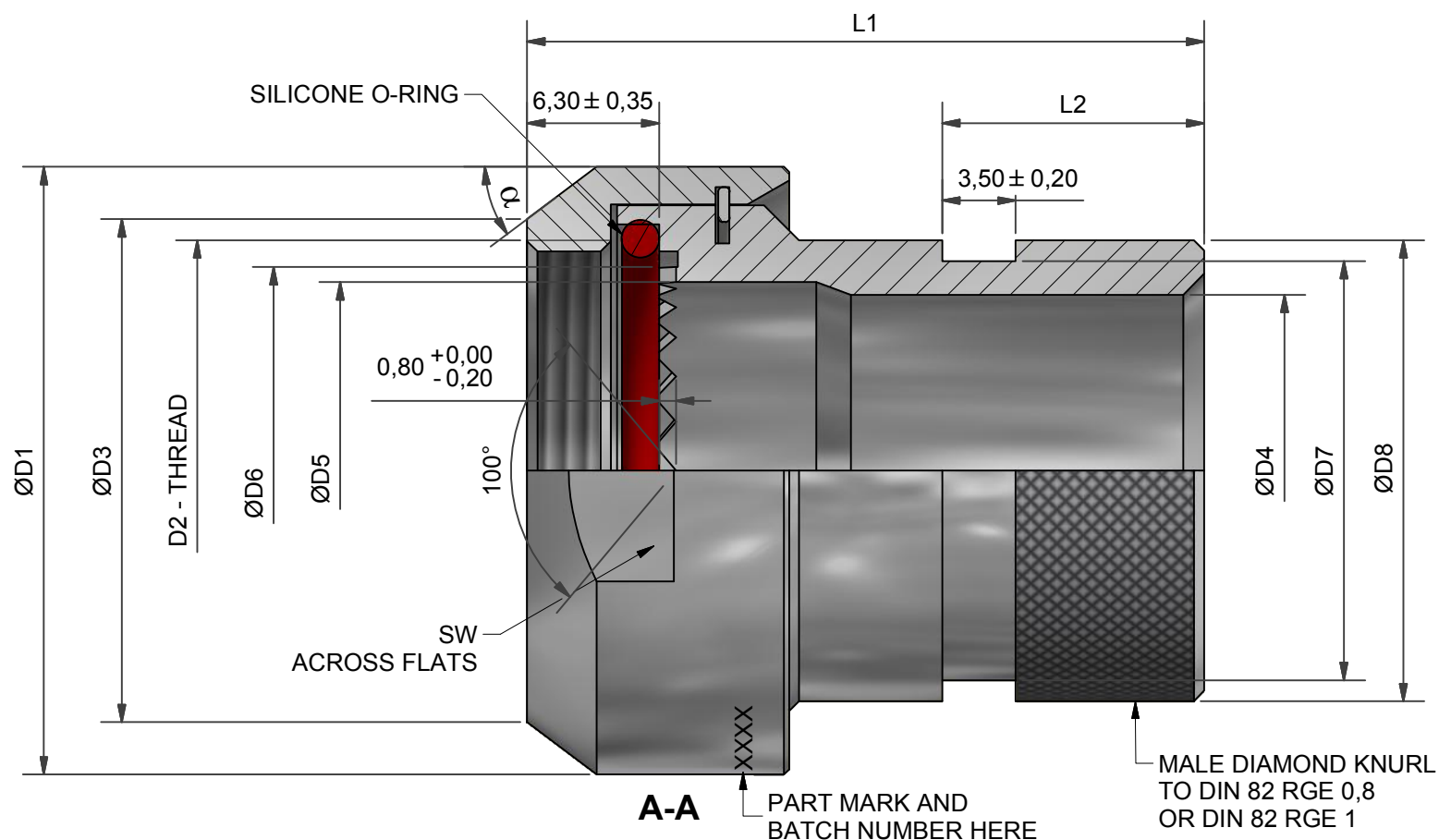




VG PART NUMBERING

VG95319-1011E001A

VG SERIES

DASH NUMBER

MATERIAL AND FINISH OPTION

A = ALUMINIUM ALLOY - CADMIUM OLIVE

DRAB OVER ELECTROLESS NICKEL

B = ALUMINIUM BRONZE - SHOT BLAST

S = STAINLESS STEEL - PASSIVATED

POLAMCO PART NUMBERING

PVG1EH1-001-1-B

POLAMCO SERIES

INTERFACE

ANGLE (1 = STRAIGHT)

DASH NUMBER (TABLE 1)

MATERIAL

FINISH (TABLE 2)

ANY OPTIONS OUTSIDE THOSE POSSIBLE WITH VG PART NUMBER ARE AVAILABLE BUT WILL NOT BE VG APPROVED PARTS.
FOR FULL LIST OF MATERIAL AND PLATING OPTIONS PLEASE VISIT OUR WEBSITE

TABLE 1

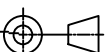
DASH NO.	SHELL SIZE	ØD1 ±0,2	D2	ØD3 +0,2/-0,1	ØD4 +0,2/-0	ØD5 +0,2/-0	ØD6 +0,2/-0	ØD7 +0/-0,2	ØD8 +0,5/-0	L1 MAX	L2 +0/-0,4
001	09	19	M12 X 1	14,25	8,65	8,50	10,80	12,00	14,00	33,00	12,50
002	11	22	M15 X 1	17,00	12,00	12,00	13,80	14,00	16,00	33,00	12,50
003	13	25	M18 X 1	20,00	13,80	13,80	16,80	16,00	18,00	33,00	12,50
004	15	29	M22 X 1	24,00	16,80	18,00	20,80	20,00	22,00	33,00	12,50
005	17	32	M25 X 1	27,00	19,80	21,10	23,80	23,00	25,00	33,00	12,50
006	19	36	M28 X 1	30,00	22,80	24,10	26,80	24,50	28,00	33,00	12,50
007	21	39	M31 X 1	33,00	25,80	27,10	29,80	28,50	32,00	33,00	15,00
008	23	43	M34 X 1	36,00	26,80	30,10	32,80	30,50	34,00	33,00	15,00
009	25	46	M37 X 1	39,00	30,80	33,30	35,80	34,50	38,00	33,00	15,00

TABLE 2

CODE	FINISH
C	ELECTROLESS NICKEL
B	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

SEE SS0076 FOR FULL RANGE OF FINISH OPTIONS

DASH NO.	SHELL SIZE	α ±1°	SW +0/-0,2	NO. OF TEETH	MASS (g) MAX
001	09	35°	17	12	10
002	11	37°	20	16	12
003	13	37°	23	20	14
004	15	37°	27	24	17
005	17	37°	30	28	20
006	19	40°	34	32	30
007	21	40°	37	36	40
008	23	40°	41	40	45
009	25	40°	44	44	50

DRAWN		DATE		 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER: VG95319-1011E SERIES				 Polamco 	
P.FRYER		10/08/2010								
DESIGN APPROVAL		DATE		TITLE: BACKSHELL						
DOC TYPE		Customer Drawing			UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°	ASSY USED ON: VG95319-1006, VG95319-1007, VG95319-1008, VG96938-3 (MIL-DTL-38999 SERIES II)				
ISSUE/REV DA		DCR ---		MATERIAL SEE PART NUMBER BREAKDOWN						
NCAGE CODE U5792		WEIGHT 17.77 g		FINISH SEE PART NUMBER BREAKDOWN	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP		SHT 1	DRAWING NO: P17427