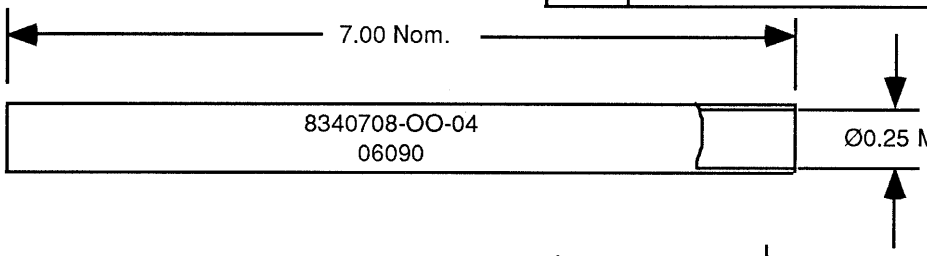
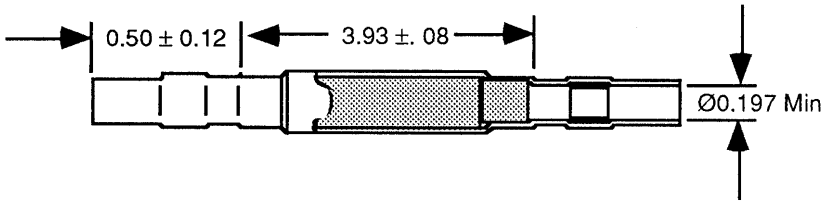
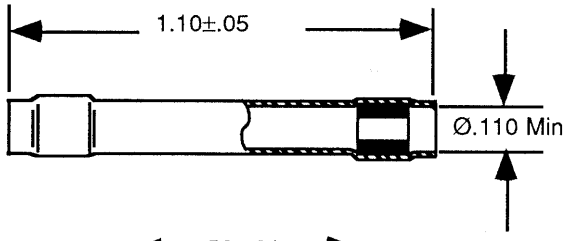
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE PER ECN T-17315	92Jul 7	ZET
A	REVISED PER ECN T-18617	93Oct25	ZET
B	REVISED PER ECN T-18756	93 Nov 23	3a5



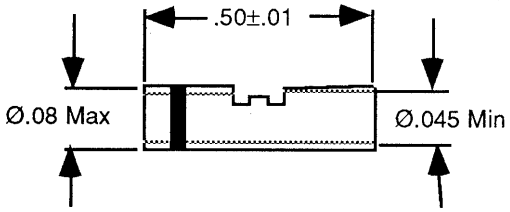
1
SEALING/STRAIN RELIEF SLEEVE



2
SHIELD SPLICE SLEEVE



3
SEALING SLEEVE
2 Per Kit



4
CRIMP
2 Per Kit

1 Outer heat - shrinkable tubing with a hot-melt adhesive liner, black.

2 Heat-shrinkable tubing with two solder-impregnated,flux-coated copper wire braids and two sealing rings.

3 Heat-shrinkable tubing with two fluorocarbon-based thermoplastic sealing rings.

4 Crimp ferrules (2), red stripe code.

If this document is printed it becomes uncontrolled.
Check for the latest revision.

Specification Control Drawing

tyco Electronics

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.

DECIMALS
.XXX ± [mm]
.XX ± [mm]
ANGLES
.X ±

WEIGHT
lbs [g]

DRAWN	3a5	92JuL7
CHECKED	J.B.K.	93 NOV 23
APPROVED		
APPROVED		
CAD NAME		

THIRD ANGLE PROJECTION

Raychem

Raychem Corporation
300 Constitution Drive
MenloPark, California 94025

TITLE

DOUBLE SHIELD CRIMP SPLICE KIT

SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	D-150-0708-4	B

DO NOT SCALE THIS DRAWING | SCD | SHEET 1 OF 2

1. MATERIALS

1.1 Sealing/strain relief sleeve, heat-shrinkable radiation cross linked polyolefin with a hot-melt adhesive liner, black

1.2 Shield splice sleeve, heat-shrinkable radiation cross linked modified polyvinylidene fluoride with two solder-impregnated, flux-coated copper wire braids and two fluorocarbon-based thermoplastic sealing rings.
Solder/Flux: Sn63Pb37 per QQ-S-571/Flux Type RA.

1.3 Sealing sleeve, heat-shrinkable radiation cross linked modified polyvinylidene fluoride with two fluorocarbon-based thermoplastic sealing rings.

1.4 Crimp , copper alloy (C10200) per ASTM B75. Tin plated per MIL-T-10727.

2. APPLICATION

2.1 This splice kit is designed to facilitate the assembly or maintenance of pre-cabled digital harness components for MIL-STD-1553B networks

2.2. To be used where flexing is not a functional requirement.

2.3 Cables accommodated: 10613, and 10614.

2.4 Installation procedure, and tooling: RCPS-150-01.

2.6 For applications other than above, consult Raychem technical services.

3. TEMPERATURE RATING

3.1 Operating temperature: -65°C to +125°C.