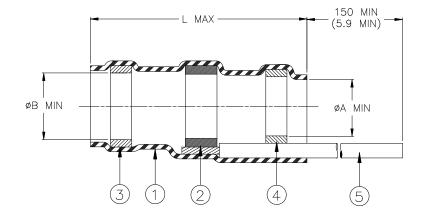
CUSTOMER DRAWING



	"GA" = WIRE GAUGE (AWG)									
Product	Pro	oduct Dimensio	ns	Cable Dimensions						
Name	øΑ	øΒ	L	øD	øΕ	J±1.3	AWG			
	min	min	max	max	min	(± 0.050)				
D-142-64-55-24-5	9.01	10.42	24.40	8.80	5.30		24			
	(0.355)	(0.410)	(0.960)	(0.355)	(0.210)					
D-142-65-55-22-5	10.80	11.65	30.00	10.80	5.70	9.40	22			
	(0.425)	(0.460)	(1.180)	(0.425)	(0.225)	(0.370)				
D-142-66-55-22-5	13.35	13.85	31.00	13.35	8.90		22			
	(0.525)	(0.545)	(1.220)	(0.525)	(0.350)					

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Color: natural.
- 2. SOLDER PREFORM WITH FLUX:

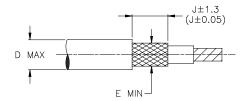
SOLDER: TYPE Cd18 per ANSI J-STD-006.

- FLUX: TYPE ROM1 per ANSI-J-STD-004.
- 3. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: blue. 4. MELTABLE SEALING RING: Thermally stabilized thermoplastic. Color: Natural.
- 5. GROUND LEAD: Raychem 55A0111-GA-5 in accordance with MIL-W-22759/32, AWG "GA" (see table), stranded tin plated. Color: green.

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 105°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields.
- 2. Temperature range: -55°C to +125°C.
- 3. Install using TE Connectivity-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
- 4. Assemblies will meet requirements of Raychem specification RT-1404.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, Thermofit, and SolderSleeve are trademarks

<i>≡<u>TE</u></i>			THE	nychem ERMOFIT EVICES	Tľ	TLE: SOLDERSLEEVE SHIELD TERMINATOR				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: D-142-6X-55-GA-5				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N ROUGHNES MICRON	this of evaluation	TE Connectivity reserves the right to amen this drawing at any time. Users should evaluate the suitability of the product for their application.		nd	Revision:		Issue Date: April 2020		
DRAWN BY: DATE: M. FORONDA 06-Sept-		ept-00	ECO: ECO-20-004959		SCALE: None	SIZE:	SHEET: 1 of 1			