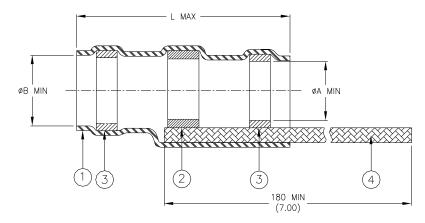
CUSTOMER DRAWING



Product Name	Product Dimensions			Cable Dimensions				
	øΑ	øΒ	L	øD	øΕ	øF	øG	J
	min	min	max	max	min	min	max	
CWT-5-9030	4.30	4.80	29.30	4.80	2.00	1.50	4.30	9.00±0.50
	(0.169)	(0.189)	(1.154)	(0.189)	(0.079)	(0.059)	(0.169)	(0.354 ± 0.020)
CWT-7-9030	6.40	7.30	32.50	7.30	3.30	2.80	6.40	11.00±1.00
	(0.252)	(0.287)	(1.280)	(0.287)	(0.130)	(0.110)	(0.252)	(0.433 ± 0.040)

MATERIALS

- 1. INSULATION SLEEVE: Transparent heat-shrinkable radiation cross-linked modified polyolefin.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Cd18 per ANSI/J-STD-006. FLUX:

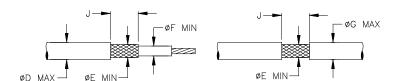
TYPE ROM1 per ANSI/J-STD-004.

- 3. MELTABLE SEALING RING: Thermally stabilized thermoplastic.
- 4. BRAID STRAP: Tin plated copper alloy PD-135 strands. CMA: 1000.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a bare or tin-plated copper shield on a cable having an insulation rated for at least +85°C, meeting the dimensional criteria listed in the table above.
- 2. Temperature range: -55°C to +125°C.
- 3. When installed properly, these devices will meet the requirements of Tyco Electronics/Raychem Specification RT-1404.
- 4. For installation procedure and application equipment, consult Tyco Electronics/Raychem RPIP 824-00.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, and SolderSleeve are trademarks

=	T	E.	Rayc	SOLDERSLEEVE DEVICE WITH PRE-INSTALLED BRAID STRAP				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] TOLERANCES: ANGLES: N/A TE Connectivity reserves the right to amend this					DOCUMENT NO.: CWT-X-9030			
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON		drawing at any time. User suitability of the product for	rs should evaluate the	Revision: B	Issue Date: April 2020		
DRAWN BY: P.TALLY		CAGE CODE: 06090	DATE: 20-Feb-07	ECO: ECO-20-004959	SCALE: NTS	SIZE:	SHEET: 1 of 1	