## CUSTOMER DRAWING



## MATERIAL

1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL0 per ANSI J-STD-004.
3. MELTABLE RING: Thermally stabilized thermoplastic. Color: red.
4. CONDUCTOR LEAD: Raychem 55A0111-XY in accordance with MIL-W-22759/32 AWGXY (see table) stranded tin plated copper wire. Color: white.

## APPLICATION

1. These controlled soldering devices are designed to terminate with a stranded extension lead:
-A metallic pin or
-the primary of a coaxial cable or
-one or several tin or silver plated wire(s), having an insulation rated for at least $+125^{\circ} \mathrm{C}$.
2. Temperature range: $-55^{\circ} \mathrm{C}$ to $+150^{\circ} \mathrm{C}$.
3. Install using TE Connectivity-approved convection or infrared tools in accordance with Raychem installation procedure RPIP-82500.

For best results, prepare the wire(s) as shown:


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| $\square 11=$ |  | RaychemTHERMOFITDEVICES |  | TITLE: <br> SOLDERSLEEVE DEVICE EXTENSION |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS. |  |  |  | document no.: B-801-6X |  |  |  |
| $\begin{aligned} & \hline \text { TOLERANCES: } \\ & 0.00 \mathrm{~N} / \mathrm{A} \\ & 0.0 \mathrm{~N} / \mathrm{A} \\ & 0 \mathrm{~N} / \mathrm{A} \\ & \hline \end{aligned}$ | ANGLES: N/A ROUGHNESS IN MICRON | TE Connectivity reserves the right to amend this drawing at any time. User should evaluate the suitability of the product for their application |  | Revision: 4 |  |  | ue Date; ch 2020 |
| DRAWN BY: <br> R. MAPALO |  | DATE: 16-Oct-98 | ECO: ECO-20-003568 |  | SCALE: <br> NONE | $\begin{array}{r} \text { SIZE: } \\ \text { A } \end{array}$ | SHEET: 1 of 1 |

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