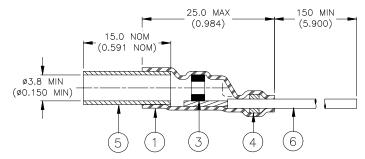
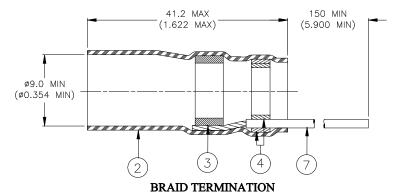
CUSTOMER DRAWING



PRIMARY CONDUCTOR TERMINATION



Product Name	Pre-installed Wire AWG				
B-015-20	20				
B-015-22	22				

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- 3. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

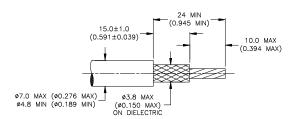
FLUX: TYPE ROL0 per ANSI-J-STD-004.

- 4. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: blue.
- 5. DIELECTRIC BARRIER: Cross-linked polyvinylidene fluoride. Color: yellow.
- 6. CONDUCTOR LEAD: Raychem 55A0111-AWG stranded tin-plated copper wire. Color: white.
- 7. GROUND LEAD: Raychem 55A0111-AWG stranded tin plated copper. Color: blue. See table above for AWG information.

APPLICATION

- 1. These controlled soldering devices are designed for termination of the tin or silver-plated copper braid and primary conductor of coaxial cables having insulation rated for at least 85°C.
- 2. Temperature range: -55°C to +125°C.
- 3. For installation, see RPIP-500-02.

For best results, prepare that cable as shown:



TE Connectivity					Raychem Devices	TITLE: COAXIAL TERMINATION LOW TEMPERATURE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: B-015-20/B-015-22				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	ANGLES: N/A TE Connectivity reserves the right to ame drawing at any time. Users should evaluate suitability of the product for their application.			should evaluate the	DOCUMENT REVISION: B		REVISION ISSUE DATE: 12-MAR-2020		
DRAWN BY: M. FORONDA	Ą	DATE: 18-DEC-20	000	CAGE CODE 06090	:	ECO NUMBER: ECO-20	-003669	SCALE: None	SIZE:	SHEET: 1 of 1