

| Product Name | Product Dimensions |  |  | Cable Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\emptyset \mathrm{A}$ | $\emptyset \mathrm{B}$ | L | $\emptyset \mathrm{D}$ | $\emptyset \mathrm{E}$ | $\emptyset \mathrm{F}$ |
|  | $\min$ | $\min$ | $\max$ | $\max$ | $\min$ | $\min$ |
| B-005-00 | 2.8 | 3.2 | 31 | 3.2 | 1.6 | 1.5 |
|  | $(0.110)$ | $(0.125)$ | $(1.220)$ | $(0.125)$ | $(0.065)$ | $(0.060)$ |
| B-005-01 | 4.5 | 5.0 | 30 | 5.2 | 2.3 | 2.2 |
|  | $(0.180)$ | $(0.195)$ | $(1.180)$ | $(0.205)$ | $(0.090)$ | $(0.085)$ |
| B-005-02 | 7.0 | 7.6 | 39 | 7.6 | 3.4 | 3.2 |
|  | $(0.275)$ | $(0.300)$ | $(1.535)$ | $(0.300)$ | $(0.135)$ | $(0.125)$ |

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROM1 per ANSI-J-STD-004.

## APPLICATION

1. These controlled soldering devices are designed for termination of a bare copper shield on a cable having an insulation rated for at least $+125^{\circ} \mathrm{C}$.
2. Temperature range: $-55^{\circ} \mathrm{C}$ to $+150^{\circ} \mathrm{C}$.
3. For application tooling, consult your local TE Connectivity/Raychem technical service.

For best results, prepare the cable as shown:


The cable shield should be folded back over the jacket and trimmed to the length as shown.

| c |  |  | Raychem THERMOFIT DEVICES | SOLDERSLEEVE * SHIELD TERMINATOR |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] |  |  |  | DOCUMENT NO.: $\quad$ B-005-00/ -01/ -02 |  |  |
| $\begin{aligned} & \hline \text { TOLERANCES: } \\ & 0.00 \mathrm{~N} / \mathrm{A} \\ & 0.0 \mathrm{~N} / \mathrm{A} \\ & 0 \mathrm{~N} / \mathrm{A} \\ & \hline \end{aligned}$ | ANGLES: N/A ROUGHNESS IN MICRON |  | TE Connectivity reserves the right to amend this drawing a any time. Users should evaluate the suitability of the product for their application. | REV: 6 | DATE : | APR-2020 |
| DRAWN BY: <br> M. FORON |  | $\begin{aligned} & \hline \text { DATE: } \\ & \text { 6-Nov-98 } \end{aligned}$ | $\begin{aligned} & \text { ECO: } \\ & \text { ECO-20-005247 } \end{aligned}$ | SCALE: <br> NTS | $\begin{array}{r} \hline \text { SIZE: } \\ \text { A } \end{array}$ | SHEET: <br> 1 of 1 |

[^0]
[^0]:    © 2020 TE Connectivity Ltd. Family of Companies. All Rights Reserved.
    If this document is printed it becomes uncontrolled. Check for the latest revision.
    *TE Connectivity, TE connectivity (logo), Raychem, THERMOFIT, SolderSleeve are trademarks

