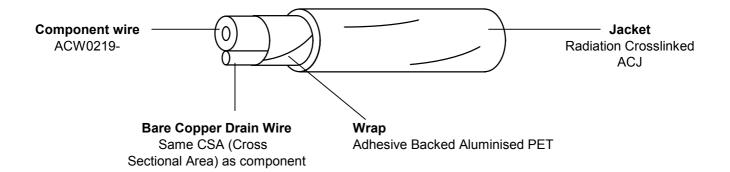


Specification Control Drawing

ACW6219 Issue 1 12th July 2006 Page 1 of 1

SINGLE COMPONENT, DRAIN WIRE, WRAPPED AND JACKETED AUTOMOTIVE SENSOR CABLE.

The complete requirements for procuring the wire described herein shall consist of this document.



Part Number	Wrap Outer Diameter	Overall Diameter (mm)		Nominal Weight (kg/ km)	Copper Weight Information
	(mm)	Min.	Max.		only (gm/ m)
ACW6219-0.50-X*-X	2.5	3.6	4.0	21	9.8
ACW6219-0.75-X*-X	3.0	4.3	4.7	28	14.5
ACW6219-1.00-X*-X	3.4	4.5	4.9	30	19.0

Note: All dimensions are nominal unless otherwise stated

COLOUR CODE: When required the component shall have two co-extruded longitudinal stripes

of colour indicated by *. Black jacket only available.

The "X" shall indicate the outer jacket and the component primary colour. The "X" and "*" in the part number shall be replaced by a standard colour

code designator in accordance with MIL-STD-681.

e.g. ACW6219-0.75-97-0, component white with two violet stripes, outer jacket black.

PERFORMANCE

To be tested to and meet all the requirements of the issue in effect of WSD 1800

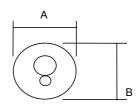
REQUIREMENTS:

ADDITIONAL Wrap: 30% nominal overlap

REQUIREMENTS: Circularity: 80% minimum measured as shown

Strip force: 15 N minimum - 120 N maximum

50 mm strip length



Circularity Measurement

Calculate:

x 100

APPROVAL: Electronic sign off - no signatures will appear.

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