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		REVISIONS			
Р	LTR	DESCRIPTION	DATE	DWN	APVD
	2	UPDATED TO REFLECT COMPONENT CHANGES	30AUG2017	RGV	AT
	А	REV PER ECR-18-011841	26JUL2018	MK	WS
	A 1	REV PER ECR-18-017021	26 OCT 2018	WS	AT
	Α2	REV PER ECR-18-018118	16NOV2018	WS	ΑT

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BODY MATERIAL: (1.00) THICK COPPER ALLOY

2. NOTE REMOVED

BODY FINISH: SELECTIVE TIN PLATING OVER NICKEL IN GRIP AREA

A BODY FINISH: SELECTIVE SILVER PLATING OVER NICKEL IN CONTACT AREA

5 SPRING (0.25) THICK COPPER ALLOY

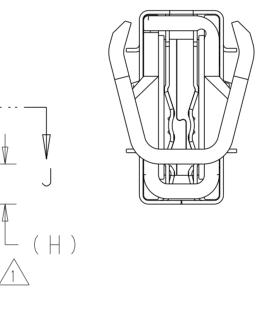
WEEK (YWW) LASER MARKED 0.65 HGH CHARACTERS, LOCATED APPROX AS SHOWN

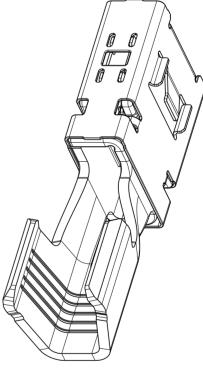
NOTE REMOVED

( A 2 )

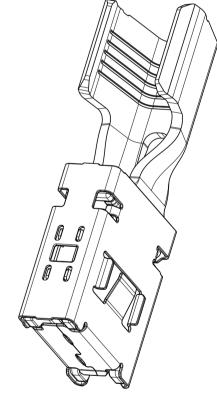
8 SPRING FINISH: SELECTIVE TIN OVER NICKEL PLATING

9 SPRING FINISH: SELECTIVE SILVER OVER NICKEL PLATING









SCALE 3:1

	9.60	9.45	2.00	9.00	10-16	LOOSE PIECE	1 - 2840573 - 2	
	7.80	8.00	2.00	7.00	5 - 8	LOOSE PIECE	1 - 2840573 - 1	
	(G)	(F)	(E)	(B)	WIRE RANGE (mm <sup>2</sup> )	DESCRIPTION	PART NO	R E V
	_	THIS DRAWING IS A			26NOV2016 26NOV2016	<b>≤</b> TE	TE Connectivity	
	-	mm	TOLERANCES UNL OTHERWISE SPECIF 0 PLC ±- 1 PLC ±0.3 2 PLC ±0.10	TIED: APVD W. SAMSA PRODUCT SPEC -		RECEPTACLE ASSY PCON12	, 90 DEG.	
	-		☐ 3 PLC ±0.010 4 PLC ±0.0001 ANGLES ±	-   4- 6	S 1 7			STRICTED TO
)	SHOWN I	MATERIAL –	FINISH -	WEIGHT	7.08g A (	200779 C $-28405$	73	-
-		NOTED	NOTED	CUSTOMER D	RAWING	SCALE	е <u>4:1</u> SHEET 1 ОF 2	Rev A 2

4		3	
THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	-	
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EC No.

ECR-18-017021

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Dim. ID No.

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1471-9 (3/13)

1-2840573-2 SHOWN

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REVISIONS

Ρ	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			

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	TOOL SPECIFIC EC (TSE)TABLE							
(DIMENSIONS MARKED WITH TSE BALOONS HAVE TOOL SPECIFIC TOLERANCES ASSOCIATED WITH THEM)								
Tool No.	Dwg/Cav Spec. No.	Sheet No.	Zone	Design Dim.	Actual Dim.	Process Min.	Process Max.	Verification Data Loc.
152093	C-2840573	1	C/3	7.30 +/-0.1	7.18 +/-0.08	7.10	7.26	MECH TEST #20180762ACL

THIS DRAWING IS A CONTROLLED DOCUMENT.		рим 26NOV2016 VISHWA A снк 26NOV2016 A TYLER	TE Connectivity
DIMENSIONS : MM	TOLERANCES UNLESS OTHERWISE SPECIFIED:	A TYLER Apvd 26 JUL 2018 W. SAMSAIR	NAME RECEPTACLE ASSY, 90 DEG.
	0 PLC ±- 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±0.010	PRODUCT SPEC	PCON12 -
т -	4 PLC ±0.0001 ANGLES ±-	114-162014	SIZE CAGE CODE DRAWING NO
MATERIAL -	FINISH -	weight 7.08g	A 2 0 0 7 7 9 C - 2840573 -
NOTED	NOTED	CUSTOMER DRAWING	SCALE 4:1 SHEET 2 OF 2 REV A 2

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