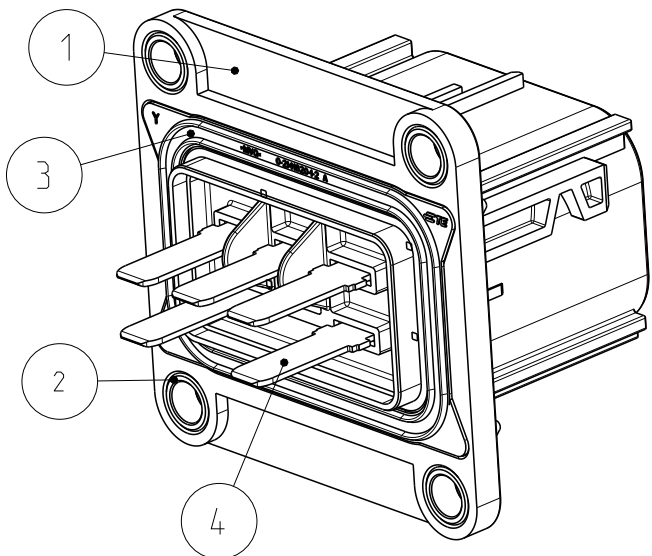
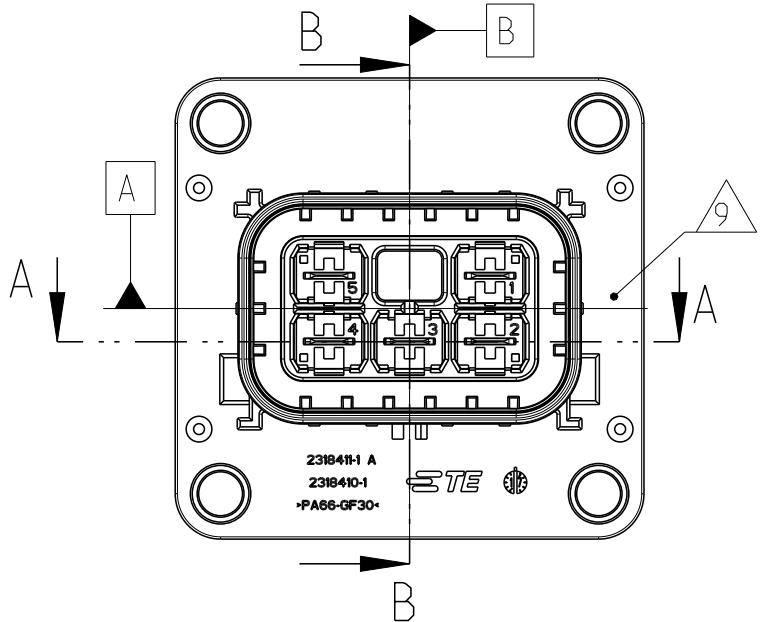


PROJECT NO. PRJ-17-902665		REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
	A	NEW DRAWING	17AUG2017	EL	SR	
	A1	VARIATION 2318410-2 ADDED	21NOV2018	EL	HS	

D



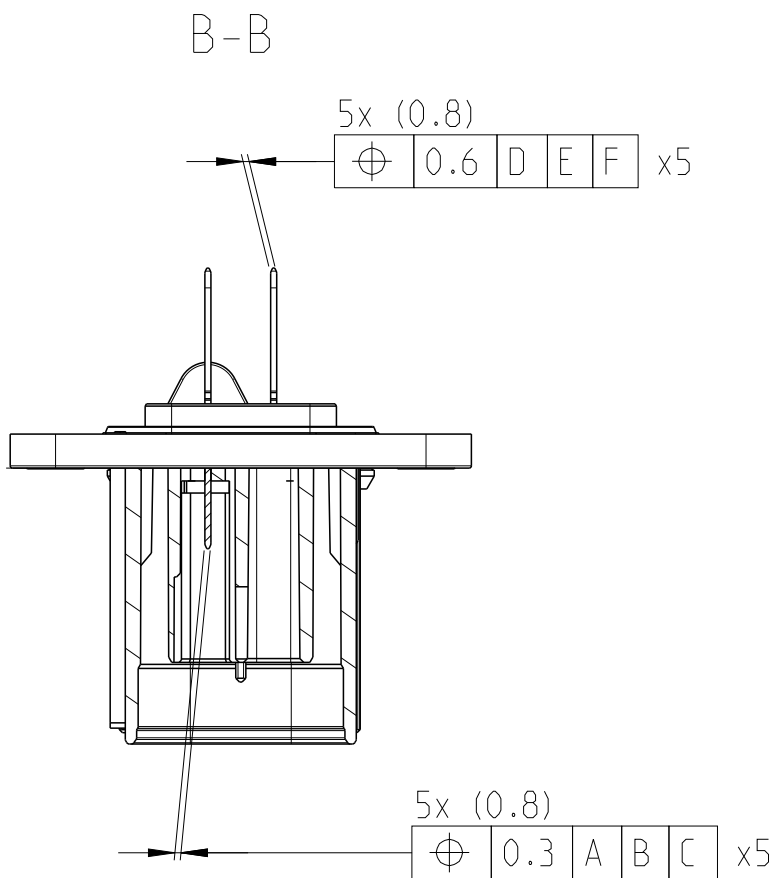
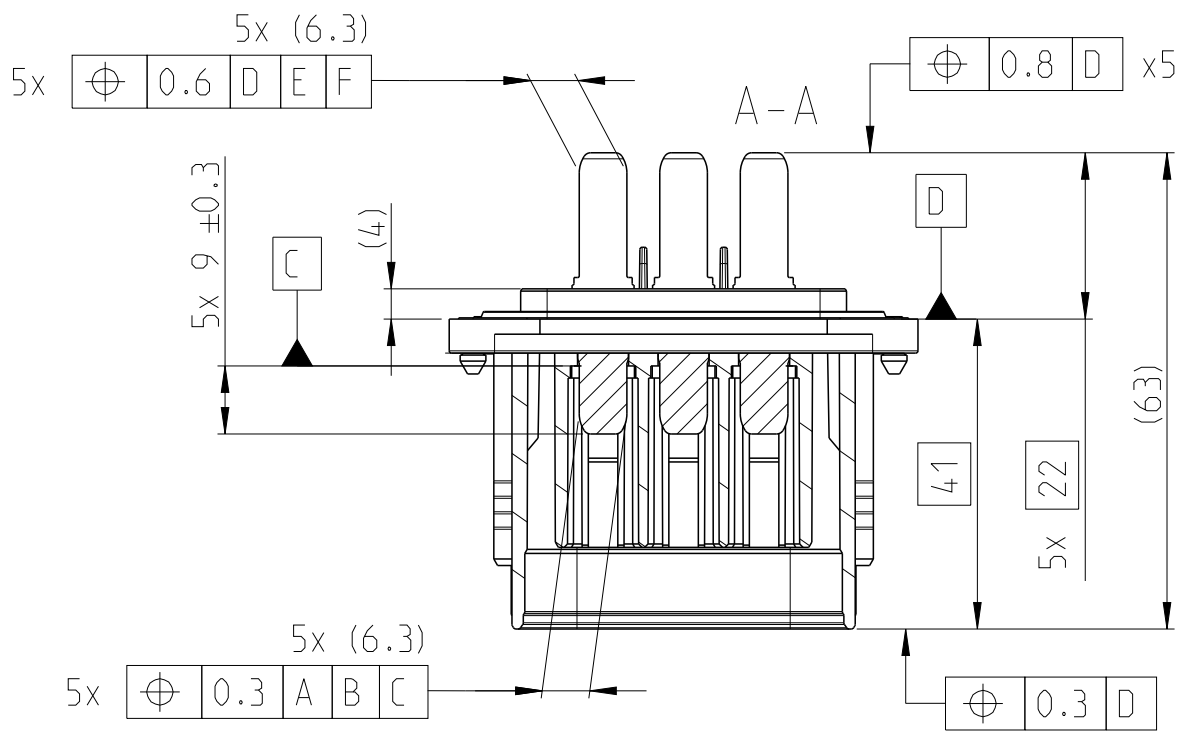
NOTES
Bemerkungen

- 1
- IN CASE OF DOUBT GERMAN TEXT IS VALID
Im Zweifelsfall gilt der deutsche Text
- 2
- PRESS OUT FORCE tbd
Kontaktausdrueckkraft tbd
- A1

3

INTERFACE ACC. 1EA.900.962.C 04.04.2017
Schnittstelle nach 1EA.900.962.C 04.04.2017
- 4
- CORRESPONDING TO RECEPTACLE HOUSING PN 9-2319386-1
Passend zu Buchsengehaeuse PN 9-2319386-1
- 5
- ELECTRICAL INSPECTION / Elektrische Pruefung:
PIN 1 - SHIELDING 1 / PIN 2 - SHIELDING 2
-DIELECTRIC WITHSTAND VOLTAGE / Spannungsfestigkeit:
TEST VOLTAGE SERIES / Pruefspannung Serie: 2500 VAC
TEST VOLTAGE PILOT / Pruefspannung Pilot: 2000 VAC
LABATORY-TEST FOR FIRST 10 PILOTPARTS WITH 2500 VAC
Labortest fuer ersten 10 Pilotteile mit 2500 VAC
INSPECTION DURATION / Pruefdauer 1s
MAX. LEAKAGE CURRENT / max. Leckstrom 10 mA
-ISOLATION RESISTANCE / Isolationswiderstand
TEST VOLTAGE / Pruefspannung: 1000 VDC
INSPECTION DURATION / Pruefdauer: 1s
MIN. RISO = 200 MOhm
- 6
- TOLERANCE ACC. TO DIN EN ISO 8015, DIN EN ISO 14405-1
GENERAL TOL. ACC. TO DIN 16742, EXCEPT ANGLE DIM. (SEE TITLE BLOCK)
Tolerierung nach DIN EN ISO 8015, DIN EN ISO 14405-1
Allgemeintoleranzen nach DIN 16742, ausser Winkelmasse (siehe Schriftkopf)
- 7
- PACKAGING: STORAGE PACKAGING
Verpackung: Lagenverpackung
- 8
- GAUGE INSPECTION OF INTERFACE AND PCB SIDE
Lehrenpruefung Schnittstellen- und Leiterplattenseite
- 9
- FOR LABELING WITH NEEDLE PRINTER OR BAR CODE FOLLOW DETAILS MUST BE INCLUDED:
PRODUCTIONDATE: CALENDER-WEEK/YEAR: REVISION
Fuer Markierung mit Nadeldrucker oder Barcode muessen nachfolgende Angaben vorhanden sein:
Produktionsdatum: Kalenderwoche/Jahr, Revision
- 10
- INSPECTION OF:
-ALL PLASTIC COMPONENTS AND FINGERPROTECTIONS ASSEMBLED IN THE CORRECT POSITION.
-ALL FUNCTION- RELEVANT SEALS ARE MOUNTED CORRECT
-CORRECT CODING
Ueberpruefung auf:
-richtige Position aller Kunststoffkomponenten und des Fingerschutzes
-richtige Montage von allen funktionsrelevanten Dichtungen
-korrekte Kodierung

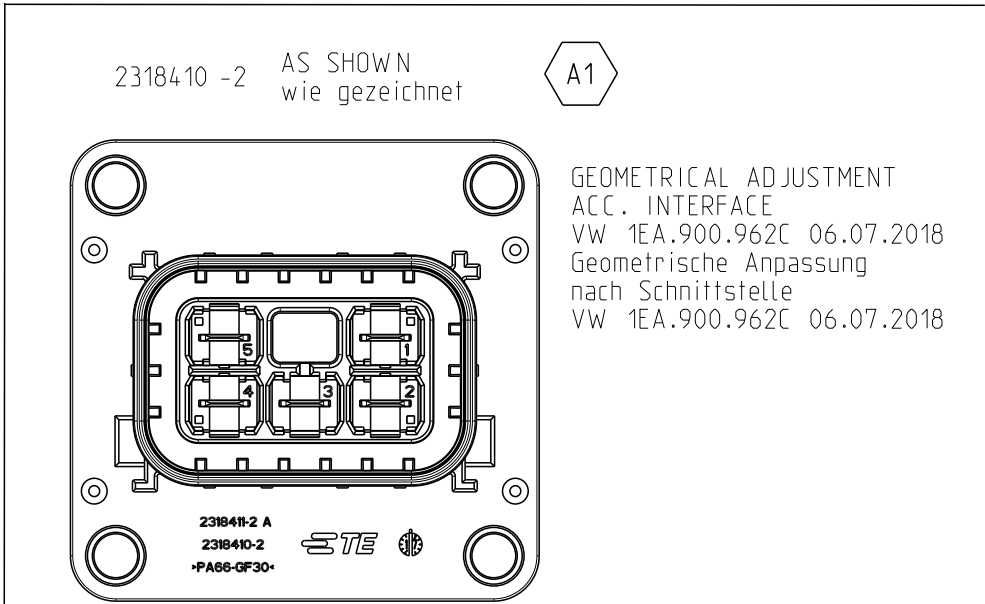
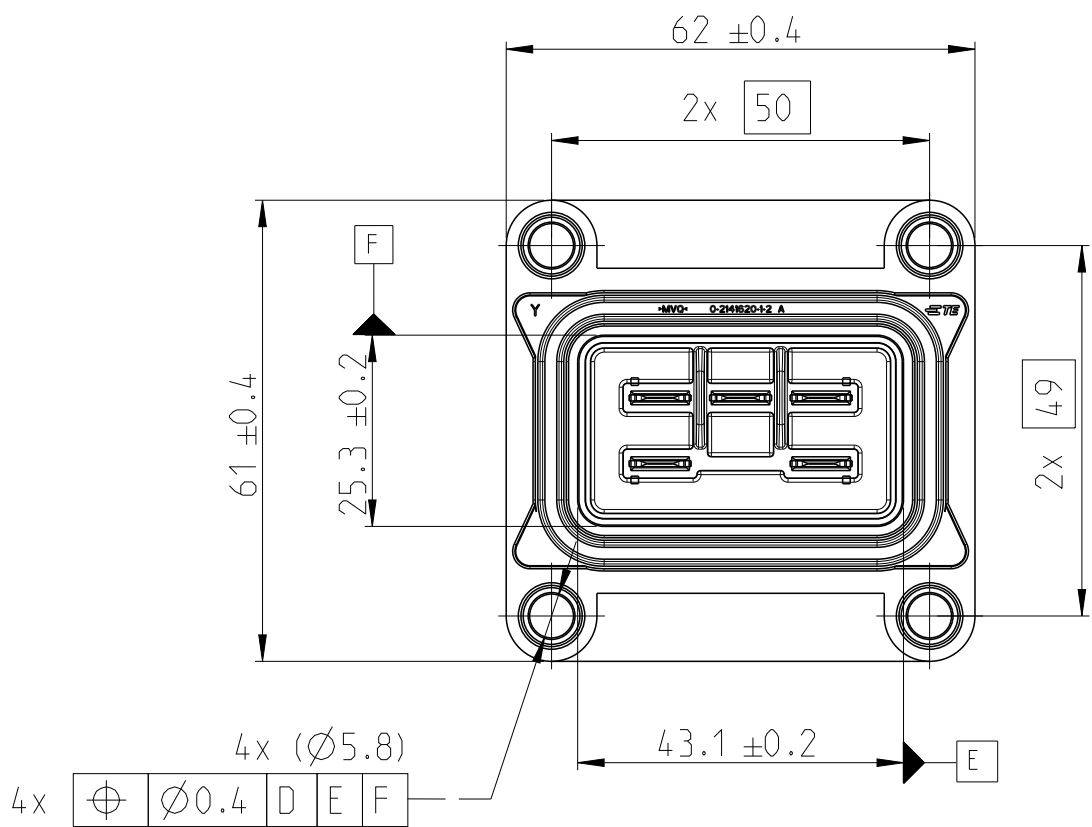
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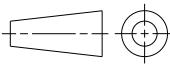


B

Nur fuer Prototypen !
FOR PROTOTYPES ONLY !

A



A1									
2318410-2	5	1-2318405-1	A	TAB6.3x0.8.SOLDER	CuSn 0.15	Ag OVER Ni	188	4	
	1	2141620	B	FACE SEAL	NON-LUBRICATED SILICONE	GREEN	1851	3	
	4	1670016-1	C	COMPRESSION LIMITER	CARBON STEEL	CLEAR OR BLUE BRIGHT	112.5	2	
	1	2318411-2	A	5POS.TAB6.3x0.8.HDR INNER HSG	PA66-GF30	RAL 2003	31195	1	
2318410-1	5	1-2318405-1	A	TAB6.3x0.8.SOLDER	CuSn 0.15	Ag OVER Ni	188	4	
	1	2141620	B	FACE SEAL	NON-LUBRICATED SILICONE	GREEN	1851	3	
	4	1670016-1	C	COMPRESSION LIMITER	CARBON STEEL	CLEAR OR BLUE BRIGHT	112.5	2	
	1	2318411-1	A	5POS.TAB6.3x0.8.HDR INNER HSG	PA66-GF30	RAL 2003	31438	1	
TE-ASSY-NO	QTY	TE-PART-NO	REV	DESCRIPTION	Material	SURFACE/COLOR	VOLUME (mm^3)	ITEM NO	
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN Eike Luellich 08AUG2017 CHK Holger Starke 08AUG2017 APVD -	TE Connectivity				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME 5POS TAB6.3x0.8 HDR ASSY			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL		FINISH		WEIGHT		A2 00779 C=2318410			
-		-		-		SCALE 5:1 SHEET 1 OF 1 REV A1			
-		-		CUSTOMER DRAWING					