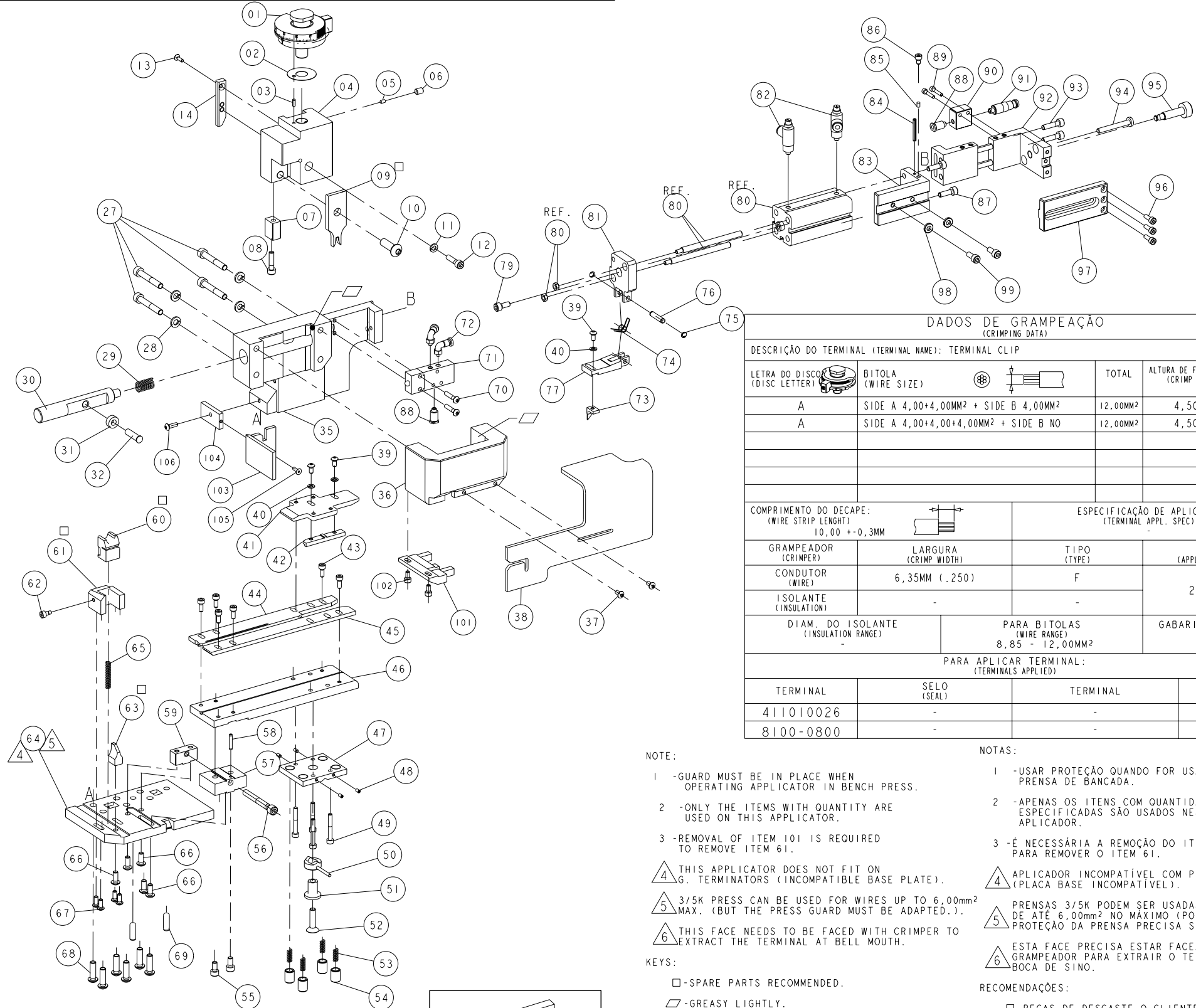


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A		RELEASED	05NOV2014	DSO	CCL
B		ECO-15-011143	11AUG2015	DSO	WAO



DADOS DE GRAMPEAÇÃO (CRIMPING DATA)				
DESCRIÇÃO DO TERMINAL (TERMINAL NAME): TERMINAL CLIP				
LETRA DO DISCO (DISC LETTER)	BITOLA (WIRE SIZE)	TOTAL	ALTURA DE FECHAMENTO (CRIMP HEIGHT)	
A	SIDE A 4,00+4,00MM <sup>2</sup> + SIDE B 4,00MM <sup>2</sup>	12,00MM <sup>2</sup>	4,50MM (.177)	
A	SIDE A 4,00+4,00+4,00MM <sup>2</sup> + SIDE B NO	12,00MM <sup>2</sup>	4,50MM (.177)	

COMPRIMENTO DO DECAPE (WIRE STRIP LENGTH)		ESPECIFICAÇÃO DE APLICAÇÃO (TERMINAL APPL. SPEC)		
10,00 ±0,3MM				
GRAMPEADOR (CRIMPER)	LARGURA (CRIMP WIDTH)	TIPO (TYPE)	PASSO (APPLICATOR FEED)	
	6,35MM (.250)	F	23,00MM	
CONDUTOR (WIRE)				
ISOLANTE (INSULATION)				
DIAM. DO ISOLANTE (INSULATION RANGE)	PARA BITOLAS (WIRE RANGE) 8,85 - 12,00MM <sup>2</sup>		GABARITO DE MONT. (GAUGE)	
PARA APLICAR TERMINAL: (TERMINALS APPLIED)				
TERMINAL	SELO (SEAL)	TERMINAL	SELO (SEAL)	
411010026	-	-	-	
8100-0800	-	-	-	

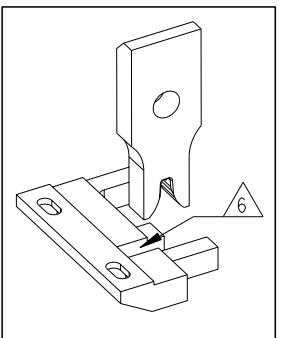
- NOTE:
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH PRESS.
  - ONLY THE ITEMS WITH QUANTITY ARE USED ON THIS APPLICATOR.
  - REMOVAL OF ITEM 101 IS REQUIRED TO REMOVE ITEM 61.
- 4 THIS APPLICATOR DOES NOT FIT ON G. TERMINATORS (INCOMPATIBLE BASE PLATE).
- 5 3/5K PRESS CAN BE USED FOR WIRES UP TO 6,00mm<sup>2</sup> MAX. (BUT THE PRESS GUARD MUST BE ADAPTED.).
- 6 THIS FACE NEEDS TO BE FACED WITH CRIMPER TO EXTRACT THE TERMINAL AT BELL MOUTH.

KEYS:  
 □ - SPARE PARTS RECOMMENDED.  
 ▢ - GREASY LIGHTLY.

- NOTAS:
- USAR PROTEÇÃO QUANDO FOR USADO EM PREENSA DE BANCADA.
  - APENAS OS ITENS COM QUANTIDADES ESPECIFICADAS SÃO USADOS NESTE APLICADOR.
  - É NECESSÁRIA A REMOÇÃO DO ITEM 101 PARA REMOVER O ITEM 61.
- 4 APLICADOR INCOMPATÍVEL COM PREENSA G. (PLACA BASE INCOMPATÍVEL).
- 5 PREENSAS 3/5K PODEM SER USADAS PARA FIOS DE ATÉ 6,00mm<sup>2</sup> NO MÁXIMO (PORÉM A PROTEÇÃO DA PREENSA PRECISA SER ADAPTADA).
- 6 ESTA FACE PRECISA ESTAR FACEADA COM O GRAMPEADOR PARA EXTRAIR O TERMINAL NA BOCA DE SINO.
- RECOMENDAÇÕES:  
 □ - PEÇAS DE DESGASTE O CLIENTE SERÁ RESPONSÁVEL PELA REPOSIÇÃO.  
 ▢ - ENGRAXAR LEVEMENTE.

QTY	ITEM	DESCRIPTION	DESCRIPTION	ITEM
1	18024-8	PARAF. CAB. BOL. (M4x12) PROTEÇÃO	SCREW, BUTTON SOCKET HEAD	106
1	985575-3	PARAF. CAB. CHA. (M3x10) PROTEÇÃO	SCREW, FLAT HEAD	105
1	2076882-1	SUPORTE DA PROTEÇÃO FRONTAL	SAFETY GUARD, SUPPORT	104
1	2076883-1	PROTEÇÃO FRONTAL	SAFETY GUARD, FRONT	103
2	1-18023-0	PARAF. ALL (M4x8) EXTRATOR	PARAF. ALL (M4x8) EXTRATOR	102
1	2076867-4	EXTRATOR	STRIPPER	101
1	4-2076140-0	TUBO DE POLIURETANO (1,100 MM)	TUBE	100
2	1-18023-9	PARAF. ALL (M5x12) PLACA DE REG.	SCREW, SOCKET HEAD	99
2	624445-2	ARRUELA ESPECIAL	SPECIAL WASHER	98
1	624365-3	PLACA DE REGULAGEM DO CILINDRO	PLATE, CYLINDER ADJUSTMENT	97
3	1-18023-2	PARAF. ALL (M5x12) REG. DO CILINDRO	SCREW, SOCKET HEAD	96
1	624368-2	PARAFUSO DE REGUL. DO CILINDRO	SCREW, CYLINDER ADJUSTMENT	95
1	5-519003-5	PARAF. DE REGUL. DO STOP DO CILINDRO	SCREW, SLOTTED PAN HEAD	94
2	2-18023-1	PARAF. ALL (M5x20) CILINDRO	SCREW, SOCKET HEAD	93
1	2076798-1	SUPORTE DO CONJ. DE ALIMENTAÇÃO	SUPPORT, SET FEEDING	92
1	3-197574-9	CONEXÃO RETA (OSM-M5-6) FESTO	COUPLING	91
1	624366-2	SUPORTE DO ENGATE	FAST COUPLER SUPPORT	90
2	18023-6	PARAF. ALL (M3x16) SUP. DO ENGATE	SCREW, SOCKET HEAD	89
2	9-197017-3	CONEXÃO RETA (OSM-M5-4-1) FESTO	COUPLING	88
2	1-18023-0	PARAF. ALL (M5x16) CILINDRO	SCREW, SOCKET HEAD	87
1	18023-9	PARAF. ALL (M4x16) STOP DO CILINDRO	SCREW, SOCKET HEAD	86
1	690191-1	PLUG DE NYLON	PLUG, NYLON	85
1	5-21028-9	PINO ELÁSTICO (DIA 3,2X25,4) SUP.	PIN, SLOTTED SPRING	84
1	624364-3	SUPORTE DO CILINDRO	CYLINDER SUPPORT	83
2	9-197017-1	REGULADORA DE FLUXO (GRLA-M5-Q5-4B) FESTO	FLOW CONTROL	82
1	107009-6	SUPORTE DO DEDO	HOLDER, FINGER FEED	81
1	197574-1	CILINDRO DUPLA AÇÃO (ADVUL-20-30-PA) FESTO	CYLINDER	80
1	1-18023-9	PARAF. ALL (M5x12) CILINDRO	SCREW, SOCKET HEAD	79
1	2076825-2	SUPORTE DO DEDO AVANÇO	HOLDER, FEED FINGER	77
1	240624-1	PINO DO DEDO	FEED FINGER PIN	76
2	21045-3	ANEL ELÁSTICO (DIA 4,75) DEDO	RING RETAINING	75
1	691499-1	MOLA DO DEDO	SPRING, FEED FINGER	74
1	107078-9	DEDO DE AVANÇO	FEED FINGER	73
2	9-197017-2	CONEXÃO EM "L" OSM-M5-4 FESTO	COUPLING 90°	72
1	624424-1	VALVULA 5/2 VIAS 105,52,11,1 IBERMAC	PNEUMATIC VALVE (5/2 WAYS)	71
2	1-18024-0	PARAF. ALL (M4x20) VÁLVULA	SCREW, SOCKET HEAD	70
2	2-21030-2	PINO AJUSTE	PIN, DOWEL	69
6	2-18024-0	PARAF. CAB. BOL. (M6x20)	SCREW, BUTTON, SKT HEAD	68
4	18024-7	PARAF. CAB. BOL. (M4x10)	SCREW, BUTTON, SKT HEAD	67
5	1-18024-2	PARAF. CAB. BOL. (M5x12)	SCREW, BUTTON, SKT HEAD	66
1	5-22281-1	MOLA DA FACA	COMPRESSION SPRING	65
1	2076854-1	BASE	BASE PLATE	64
1	2076855-5	BIGORNA	ANVIL	63
1	624428-2	LIMITADOR DA FACA	STOP SHEAR	62
1	2076860-1	CAPA DA FACA	SHEAR HOLDER, FRONT	61
1	2076859-1	FACA FLUTUANTE	FLOATING SHEAR FRONT	60
1	1070765-2	BLOCO DO PARAFUSO	SCREW BLOCK	59
1	5-21028-1	PINO ELÁSTICO	PIN, SLOTTED SPRING	58
1	2076857-2	BLOCO DA PLACA GUIA	BASE BLOCK, ADJUSTMENT	57
1	197352-3	AJUSTADOR DA GUIA	ADJUSTMENT SCREW	56
2	1-18023-8	PARAF. ALL (M5x10)	SCREW, SOCKET HEAD	55
4	624536-1	PARAFUSO ESPECIAL	SPECIAL SCREW	54
4	2-22280-9	MOLA DE COMPRESSÃO	SPRING, COMPRESSION	53
1	3-985575-4	PARAF. CAB. CHAN. (M5x25) LIB. DO FREIO	SCREW, CAP, FLAT HEAD	52
1	624535-2	BLOCO ESPACADOR DO FREIO	BLOCK, DRAG SPACER	51
1	624534-2	LIBERADOR DO FREIO	LEVER, DRAG RELEASE	50
4	1-18023-7	PARAF. ALL (M4x40) FREIO	SCREW, SOCKET HEAD	49
4	18032-1	PARAF. S7 CAB. (M3x5) FREIO	SCREW, SOCKET, FLAT POINT	48
1	2076706-1	SUPORTE DO FREIO	SUPPORT, DRAG	47
1	2076858-3	PLACA GUIA DA FITA	STRIP GUIDE PLATE	46
1	2076862-5	GUIA DIANTEIRA	FRONT STRIP GUIDE	45
1	2076864-5	GUIA TRASEIRA	REAR STRIP GUIDE	44
6	1-18023-3	PARAF. ALL (M4x16)	SCREW, SOCKET HEAD	43
1	2076866-5	FREIO INFERIOR	DRAG, TERMINAL	42
1	2076777-3	FREIO SUPERIOR	DRAG, TERMINAL	41
3	18025-2	ARRUELA DE PRESSÃO (M4)	WASHER, SPRING LOCK	40
3	18024-6	PARAF. CAB. BOL. (M4x8)	SCREW, BUTTON, SKT HEAD	39
1	2076861-1	PROTECTOR	APPLICATOR GUARD	38
2	18024-6	PARAF. CAB. BOL. (M4x8) PROTEÇÃO	SCREW, BUTTON, SKT HEAD	37
1	2076856-1	CAPA DO BATENTE	CAP, RAM	36
1	2076855-1	ALOJAMENTO	HOUSING	35
1	1070204-1	PINO ACIONADOR DO CAME	PIN, ROLLER CAM	32
1	240658-1	ACIONADOR DO CAME	ROLLER CAM	31
1	2076800-1	EIXO ACIONADOR DO CAME	ROD FEED	30
1	1-22284-1	MOLA DE COMPRESSÃO	SPRING, COMPRESSION	29
4	18025-4	ARRUELA DE PRESSÃO (M6)	WASHER, SPRING LOCK	28
4	3-18023-2	PARAF. ALL (M6x40) ALOJAMENTO	SCREW, SOCKET HEAD	27
1	107007-2	CAME	CAM	14
1	985575-3	PARAF. CAB. CHANFRADA (M3x10)	SCREW, CAP, FLAT HEAD	13
1	2-18023-1	PARAF. ALL (M5x20) CAME	SCREW, SOCKET HEAD	12
1	18025-3	ARRUELA DE PRESSÃO (M5)	WASHER, SPRING LOCK	11
1	2-18024-6	PARAF. CAB. BOL. (M5x25) GRAMPEADOR	SCREW, BUTTON, SKT HEAD	10
1	2076864-5	GRAMPEADOR DO CONDUTOR	WIRE CRIMPER	09
1	2-18023-1	PARAF. ALL (M5x20) PISADOR	SCREW, SOCKET HEAD	08
1	2076876-1	DEPRESSOR	DEPRESSOR, SHEAR REAR	07
1	18032-8	PARAF. S/CAB. (M6x8) BATENTE	SCREW, SOCKET, FLAT POINT	06
1	690191-1	PLUG DE NYLON	PLUG, NYLON	05
1	2076853-2	BATENTE	APPLICATOR RAM	04
1	1-992946-4	PINO DE AJUSTE 3,0 DIA.X8	PIN, DOWEL	03
1	1070150-3	ARRUELA LISA	WASHER, FLAT	02
1	107291-1	DISCO DE AJUSTE FINO	WIRE DISC, FINE ADJUSTMENT	01

RECOMMENDED PRESSES CRIMPATIC 970 WITH BASE PLATE ADAPTER OR SIMILAR.



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN EVERALDO 28AUG2014	TE Connectivity
0 PLC ±	1 PLC ±	CHK C. LIMA 28AUG2014	MID SIZE WIRE APPLICATOR (END FEED INVERTED)
2 PLC ±	3 PLC ±	APVD C. LIMA 28AUG2014	
4 PLC ±	ANGLES ±	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO
MATERIAL	FINISH	APPLICATION SPEC	A200779C-2276062
		WEIGHT	SCALE 3:10 SHEET 1 OF 1 REV B
		CUSTOMER DRAWING	