

4

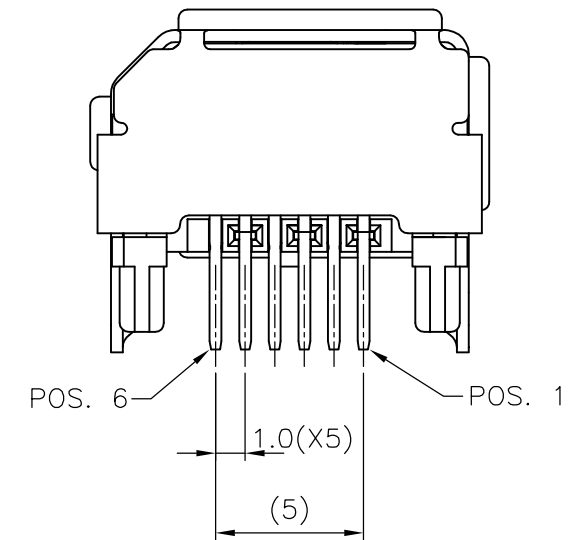
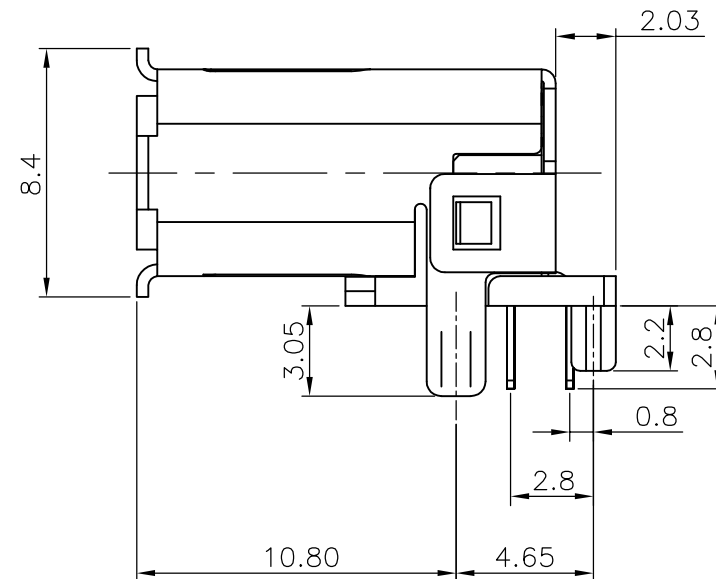
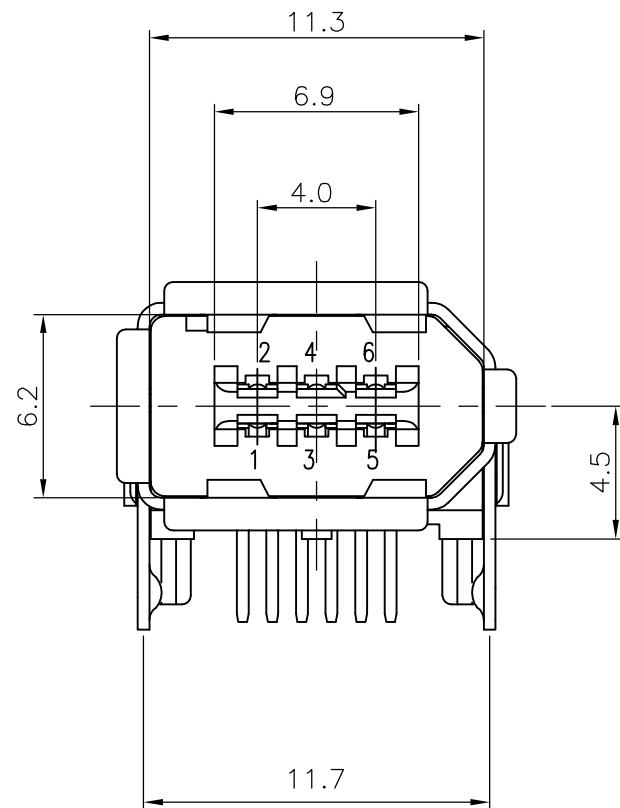
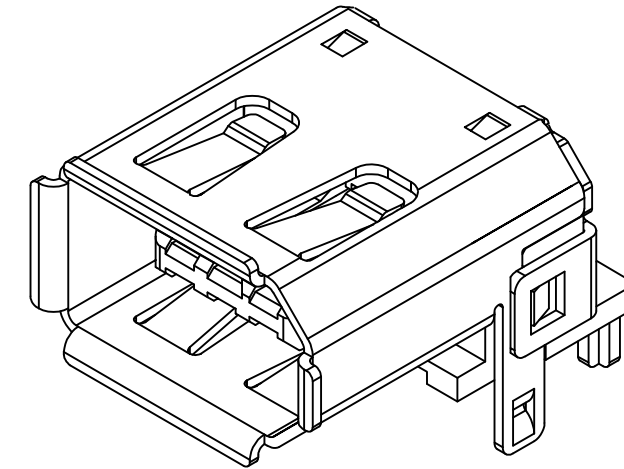
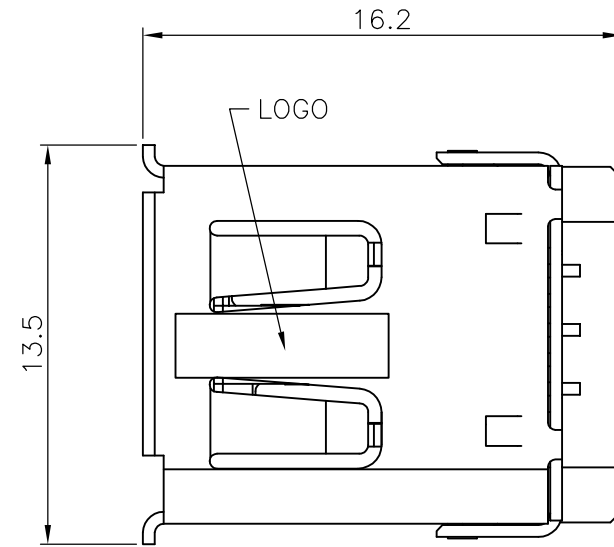
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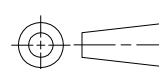
1

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-		A	RELEASED	15JUN2013	HW	PY
			A1	REVISED	30JUL2013	HW	XX
			A2	ECR-14-008826	13JUL2014	HW	XX



2232260-1  
PART NUMBER

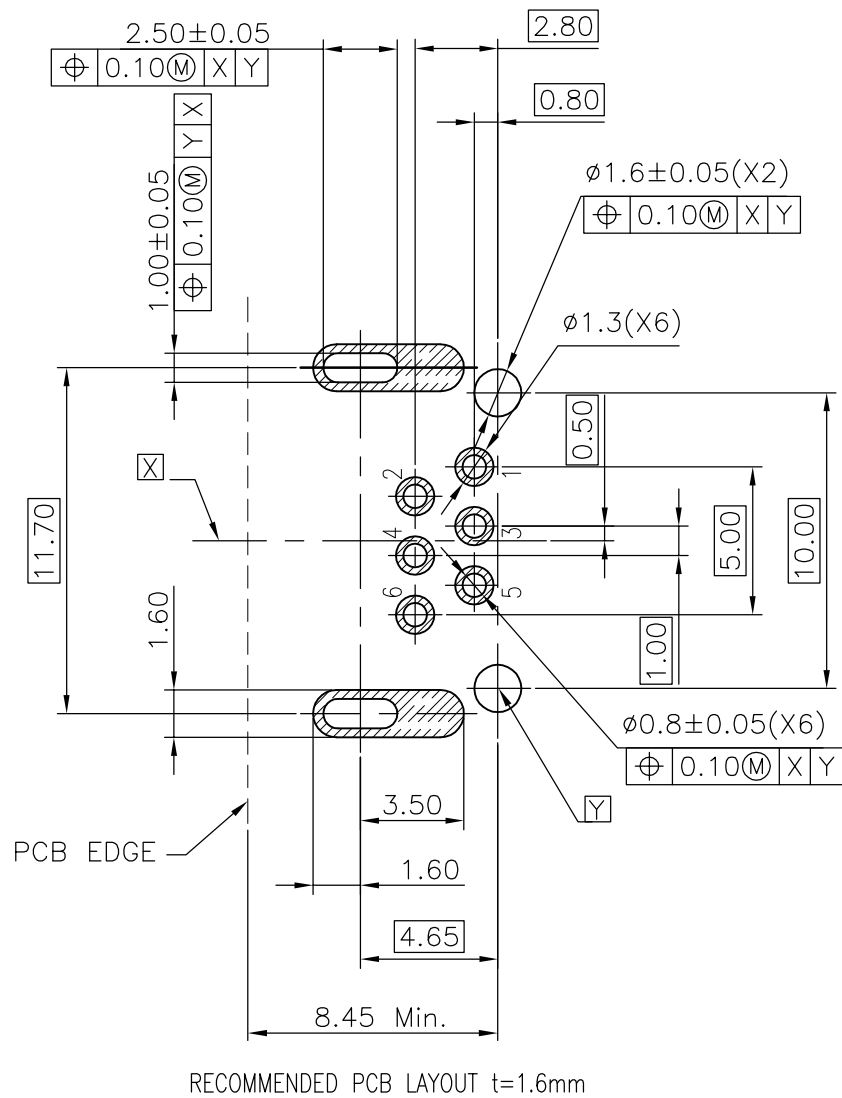
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 15JAN2013 HOWELL WANG	 TE Connectivity	
		CHK 15JAN2013 KOBBY ZHAO		
		APVD 15JAN2013 PETER YIN	NAME 1394_A RECEPTACLE R/A THRU HOLE TYPE	
DIMENSIONS: MM		PRODUCT SPEC 108-106127	-	
		QUALIFICATION TEST REPORT -	RESTRICTED TO -	
MATERIAL SEE NOTE		FINISH SEE NOTE	SIZE A3	CAGE CODE -
		WEIGHT -	DRAWING NO C=2232260	SCALE 4:1
		CUSTOMER DRAWING	SHEET 1 OF 4	REV A2

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-	-						



NOTE:

- MATERIAL:  
HOUSING: PBT WITH 30% GF, BLACK COLOR.  
CONTACTS: BRASS.  
SHELL: PHOSPHOR BRONZE.
- FINISH:  
CONTACTS: 0.75µm [30µ"] MIN. GOLD PLATED ON CONTACT AREA,  
2.54µm [100µ"] MIN. BRIGHT-TIN ON SOLDER TAIL, WITH  
ENTIRE CONTACT UNDERPLATED 1.27µm [50µ"] MIN. NICKEL.  
SHELL: 1.27µm [50µ"] MIN. BRIGHT-TIN PLATED OVER 1.27µm [50µ"] MIN. NICKEL PLATED.
- WAVE SOLDER CAPABLE TO 265°C PER TE TEST SPEC.  
109-202, CONDITION B.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 15JAN2013 HOWELL WANG														
DIMENSIONS: MM		CHK 15JAN2013 KOBBY ZHAO														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 15JAN2013 PETER YIN	NAME 1394_A RECEPTACLE R/A THRU HOLE TYPE													
<table border="0"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± 0.3</td></tr> <tr><td>2 PLC</td><td>± 0.2</td></tr> <tr><td>3 PLC</td><td>± 0.15</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± 3'</td></tr> </table>		0 PLC	± -	1 PLC	± 0.3	2 PLC	± 0.2	3 PLC	± 0.15	4 PLC	± -	ANGLES	± 3'	PRODUCT SPEC	-	
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ANGLES	± 3'															
MATERIAL		QUALIFICATION TEST REPORT	-													
FINISH		WEIGHT	-													
-		CUSTOMER DRAWING	SIZE A3	RESTRICTED TO -												
-		SCALE 4:1	DRAWING NO. C=2232260	SHEET 2 OF 4												
-			REV A2													

4

3

2

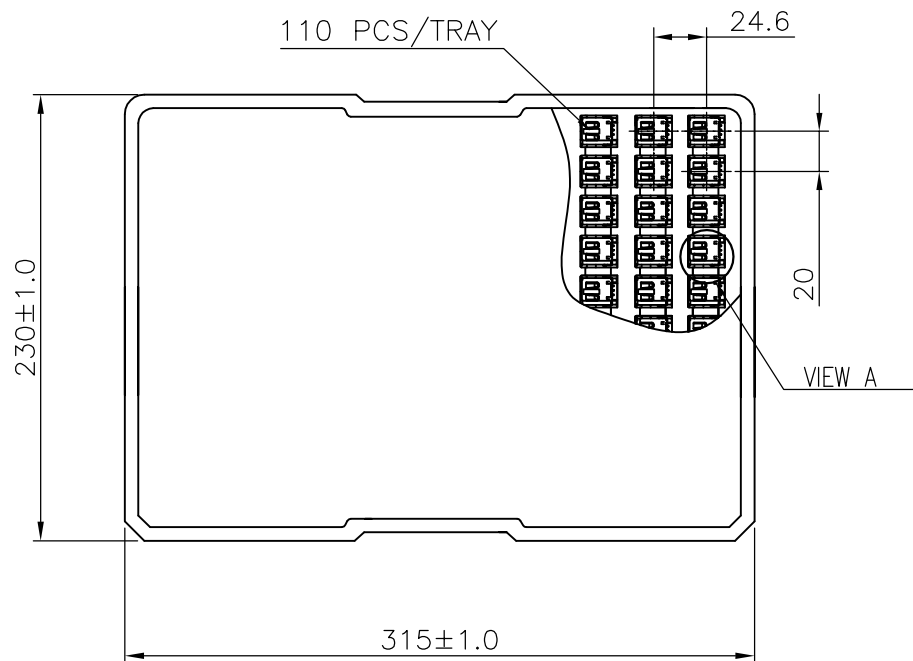
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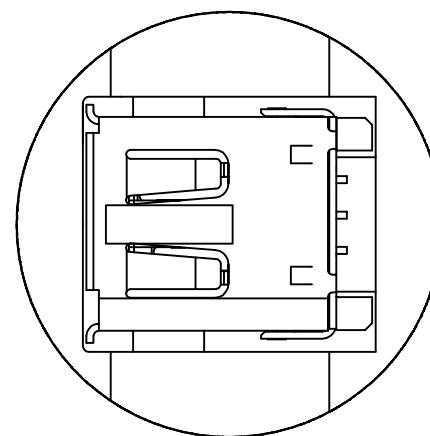


NOTE:

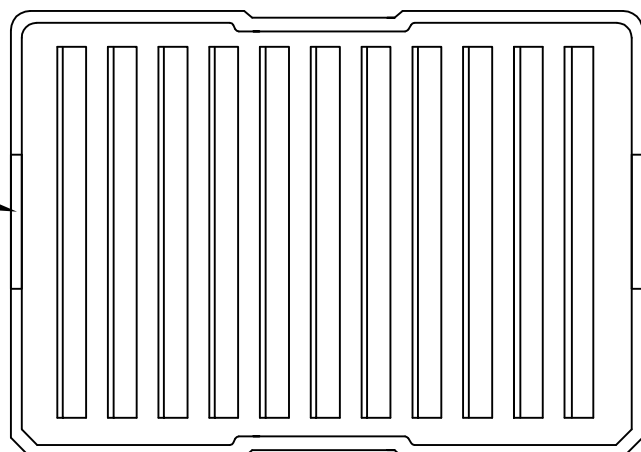
1. PACKAGING MATERIAL IN PLASTIC, RUBBER, INK, PIGMENT AND PAINT MUST MEET CONTROLLED SUBSTANCES SPEC PER 230-702.


\* CADMIUM AND CADMIUM COMPOUNDS NOT TO EXCEED: 5 PPM.

\* LEAD, CADMIUM, CHROM VI AND MERCURY NOT TO EXCEED: 100 PPM (COMBINED).



USE THE TAPE TO FIX THE TRAY(4X)



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DIMENSIONS: MM		CHK 15JAN2013 KOBBY ZHAO														
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ANGLES	± 3'															
MATERIAL		QUALIFICATION TEST REPORT	-													
FINISH		WEIGHT	SIZE A3	RESTRICTED TO -												
-		CUSTOMER DRAWING	CAGE CODE -	DRAWING NO. ©=2232260												
		SCALE 4:1	SHEET 3 OF 4	REV A2												

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LOC DIST

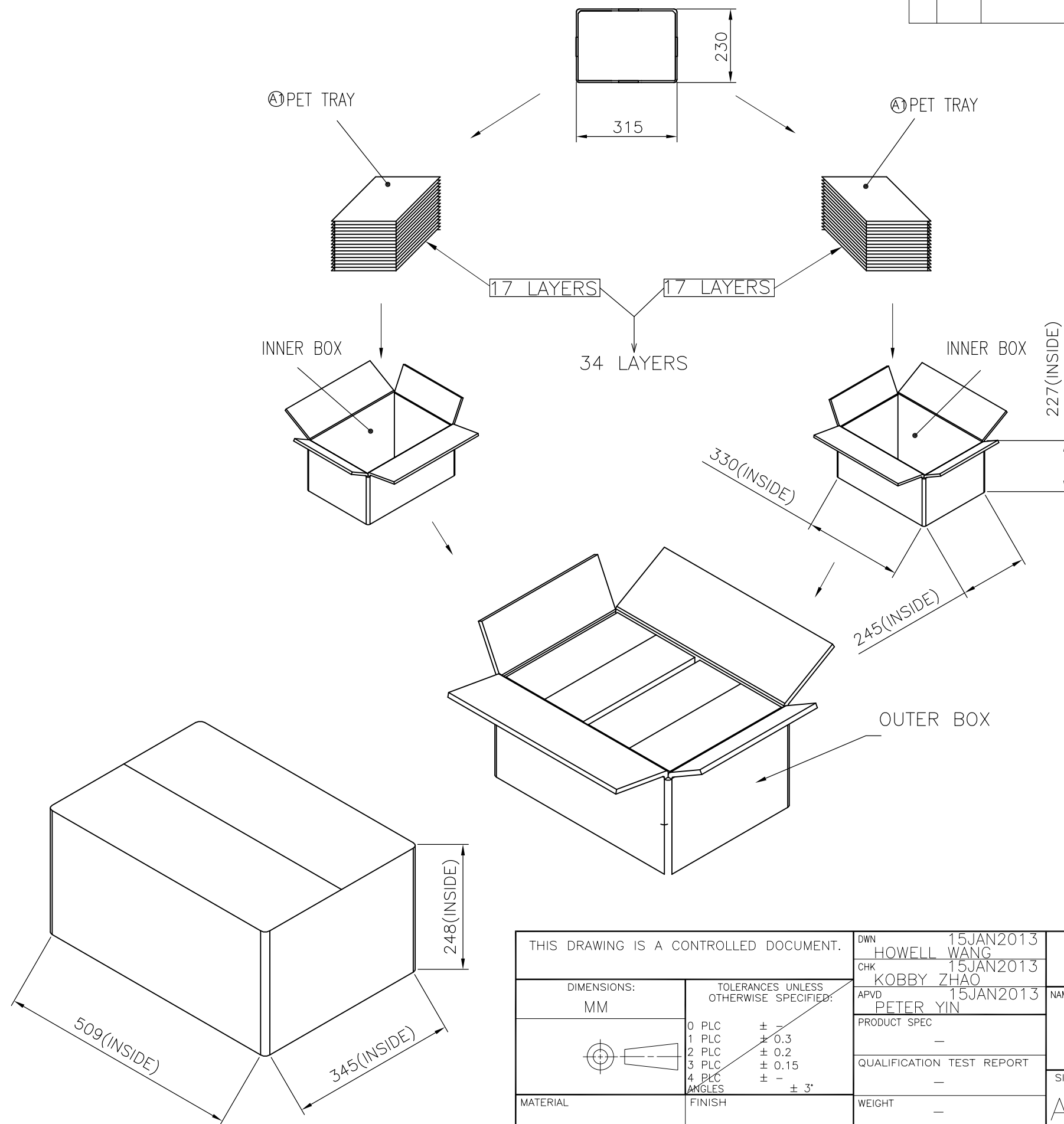
REVISIONS


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P	LTR	DESCRIPTION	DATE	DWN	APVD

D  
C  
B  
A

D  
C  
B  
A



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DIMENSIONS: MM		CHK 15JAN2013 KOBBY ZHAO			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 15JAN2013 PETER YIN	NAME 1394_A RECEPTACLE R/A THRU HOLE TYPE		
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MATERIAL -		FINISH -	QUALIFICATION TEST REPORT -	SIZE A3	RESTRICTED TO -
CUSTOMER DRAWING		WEIGHT -	SCALE 4:1	DRAWING NO C=2232260	SHEET 4 OF 4
					REV A2