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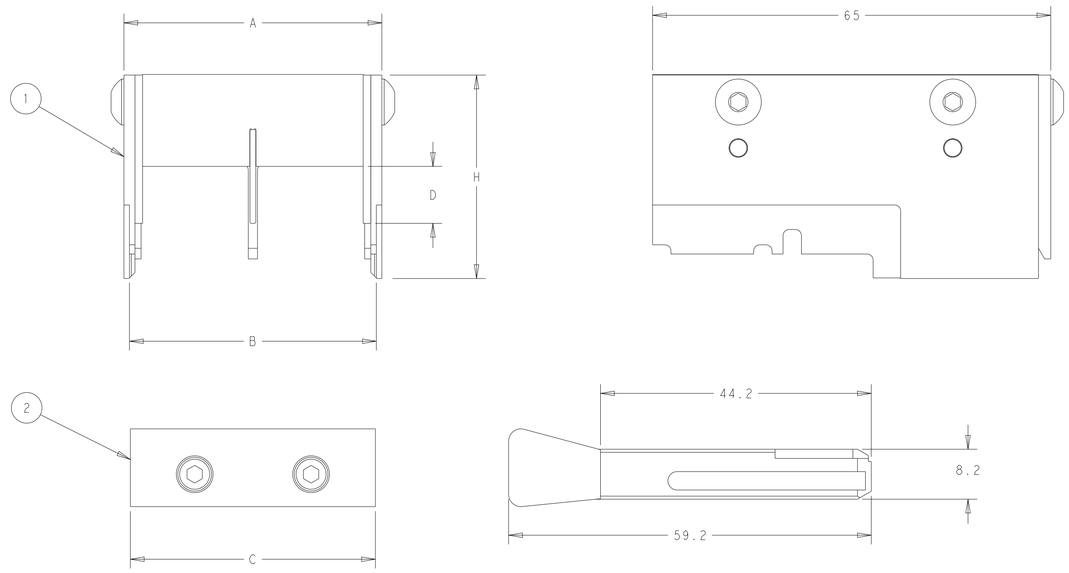
PART NUMBER	REV	FIRST USED	TOP TOOL ASSEMBLY (1) PN	TOP TOOL ASSEMBLY (1) QTY	INSERT SUPPORT ASSEMBLY (2) PN	INSERT SUPPORT ASSEMBLY (2) QTY	A	B	C	D	H	SIZE
2185264-1	A	2324313-1, 2325185-1, 2330359-1	2215771-1		2-2215093-5		42.1	40.3	40	9.3	33.2	1X2
2185264-2	A	2324313-2, 2325185-2, 2330359-2	2215771-2		2-2215093-5		42.1	40.3	40	5.1	33.2	1X2
2185264-3	A	2337452-1,-3	2215771-3		2-2215093-5		42.1	40.3	40	9.3	34.2	1X2
2185264-4	A	2337452-2,-4	2215771-4		2-2215093-5		42.1	40.3	40	6.3	34.2	1X2
2185264-5	A	2324313-6	2215771-5		2-2215093-5		42.1	40.3	40	4.27	33.2	1X2
2185264-6	A	2330355-1	2215771-6		3-2215093-1		118.1	116.3	116	3.6	42.1	1X6
2185264-7	A	2327362-5	2215771-7		3-2215093-2		23.1	-	21	3.25	33.2	1X1
2185264-8	A	2325125-1	2215771-8		3-2215093-5		42.1	-	40	12.5	36.9	1X2
2185264-9	A	2325125-2	2215771-9		3-2215093-5		42.1	-	40	4.55	33.2	1X2
1-2185264-0	A	2343986-1,-11 / 2343987-1,-11	1-2215771-0		3-2215093-3		99.1	-	97	3.25	33.2	1X5
1-2185264-1	A	2343986-2,-12 / 2343987-2,-12	1-2215771-1		3-2215093-3		99.1	-	97	5.55	33.2	1X5
1-2185264-2	A	2343986-3,-13 / 2343987-3,-13	1-2215771-2		3-2215093-3		99.1	-	97	12.55	36.9	1X5
1-2185264-3	A	2343986-4	1-2215771-3		3-2215093-3		99.1	-	97	8.05	33.2	1X5
1-2185264-4	A	2327362-1	1-2215771-4		3-2215093-2		23.1	-	21	6.3	33.2	1X1
1-2185264-5	A	2327362-2	1-2215771-5		3-2215093-2		23.1	-	21	6.8	33.2	1X1
1-2185264-6	A	2327362-3	1-2215771-6		3-2215093-2		23.1	-	21	4.3	33.2	1X1
1-2185264-7	A	2327362-4	1-2215771-7		3-2215093-2		23.1	-	21	15.3	39.2	1X1
1-2185264-8	A	2325125-3	1-2215771-8		3-2215093-5		42.1	-	40	4.3	33.2	1X2
1-2185264-9	A	2325125-4	1-2215771-9		3-2215093-5		42.1	-	40	4.1	33.2	1X2
2-2185264-0	A	2342933-1, 2342934-1	2-2215771-0		3-2215093-2		23.1	-	21	3.25	33.2	1X1
2-2185264-1	A	2342933-2, 2342934-2	2-2215771-1		3-2215093-2		23.1	-	21	5.55	33.2	1X1
2-2185264-2	A	2342933-3, 2342934-3	2-2215771-2		3-2215093-2		23.1	-	21	12.55	36.9	1X1
2-2185264-3	A	2342935-1, 2342936-1	2-2215771-3		3-2215093-5		42.1	-	40	3.25	33.2	1X2
2-2185264-4	A	2342935-2, 2342936-2	2-2215771-4		3-2215093-5		42.1	-	40	5.55	33.2	1X2
2-2185264-5	A	2342935-3, 2342936-3	2-2215771-5		3-2215093-5		42.1	-	40	12.55	36.9	1X2
2-2185264-6	A	2324882-3	2-2215771-6		2-2215093-8		80.1	-	78	3.25	33.2	1X4
2-2185264-7	A	2324882-4	2-2215771-7		2-2215093-8		80.1	-	78	4.55	33.2	1X4
2-2185264-8	A	2324882-2,-12	2-2215771-8		2-2215093-8		80.1	-	78	5.55	33.2	1X4
2-2185264-9	A	2324882-1	2-2215771-9		2-2215093-8		80.1	-	78	12.5	36.9	1X4
3-2185264-0	A	2324784-1	3-2215771-0		3-2215093-3		99.1	-	97	12.5	36.9	1X5
3-2185264-1	A	2342886-1 / 2342888-1	3-2215771-1		2-2215093-4		61.1	-	59	3.25	33.2	1X3
3-2185264-2	A	2342886-2 / 2342888-2	3-2215771-2		2-2215093-4		61.1	-	59	5.55	33.2	1X3
3-2185264-3	A	2342886-3 / 2342888-3	3-2215771-3		2-2215093-4		61.1	-	59	12.55	36.9	1X3
3-2185264-4	A	2343988-1,-4,-11 / 2343989-1,-11	3-2215771-4		2-2215093-8		80.1	-	78	3.25	33.2	1X4
3-2185264-5	A	2343988-2,-12 / 2343989-2,-12	3-2215771-5	1	2-2215093-8	1	80.1	-	78	5.55	33.2	1X4
3-2185264-6	A	2343988-3,-13 / 2343989-3,-13	3-2215771-6		2-2215093-8		80.1	-	78	12.55	36.9	1X4
3-2185264-7	A	2342891-1 / 2342892-1	3-2215771-7		3-2215093-1		118.1	-	116	3.25	33.2	1X6
3-2185264-8	A	2342891-2 / 2342892-2	3-2215771-8		3-2215093-1		118.1	-	116	5.55	33.2	1X6
3-2185264-9	A	2342891-3 / 2342892-3	3-2215771-9		3-2215093-1		118.1	-	116	12.55	36.9	1X6
4-2185264-0	A	2324883-1,-2	4-2215771-0		2-2215093-8		80.1	-	78	5.55	33.2	1X4
4-2185264-1	A	2324489-1,-2	4-2215771-1		3-2215093-3		99.1	-	97	5.55	33.2	1X5
4-2185264-2	A	2331930-1	4-2215771-2		2-2215093-8		80.1	-	78	5.55	33.2	1X4
4-2185264-3	A	1-2331930-2	4-2215771-3		2-2215093-8		80.1	-	78	5.55	33.2	1X4
4-2185264-4	A	2338060-1	4-2215771-4		2-2215093-4		61.1	-	59	4.6	33.2	1X3
4-2185264-5	A	2327362-9	4-2215771-5		3-2215093-2		23.1	-	21	3.1	33.2	1X1
4-2185264-6	A	2325125-5	4-2215771-6		2-2215093-5		42.1	-	40	3.1	33.2	1X2
4-2185264-7	A	2338060-2	4-2215771-7		2-2215093-4		61.1	-	59	4.6	33.2	1X3
4-2185264-8	A	2354410-1	4-2215771-8		2-2215093-5		42.1	40.3	40	9.5	33.2	1X2
4-2185264-9	A	2354410-2	4-2215771-9		2-2215093-5		42.1	40.3	40	3	33.2	1X2
5-2185264-0	B	1-2325185-4	5-2215771-0		2-2215093-5		42.1	-	40	12.55	36.9	1X2
5-2185264-1	B	2324193-9	5-2215771-1		3-2215093-2		23.1	-	21	12.55	36.9	1X1
5-2185264-2	B	1-2324193-0	5-2215771-2		3-2215093-2		23.1	-	21	12.55	36.9	1X1
5-2185264-3	C	1-2342888-4	5-2215771-3		2-2215093-4		61.1	-	59	3.25	33.2	1X3
5-2185264-4	B	2357659-1,3	5-2215771-4		2-2215093-5		42.1	-	40	5.65	33.2	1X2
5-2185264-5	B	2357659-2,4	5-2215771-5		2-2215093-5		42.1	-	40	8.35	33.2	1X2
5-2185264-6	B	2328508-5	5-2215771-6		2-2215093-5		42.1	-	40	21.5	46	1X2
5-2185264-7	B	2375132-2	5-2215771-7		2-2215093-4		61.2	-	59	2.8	33.3	1X3
5-2185264-8	B	2375132-3	5-2215771-8		2-2215093-4		61.2	-	59	2.8	33.3	1X3
5-2185264-9	B	2375348-1	5-2215771-9		2-2215093-5		42.1	-	40	3.05	33.3	1X2
6-2185264-0	B	2333126-2	6-2215771-0		3-2215093-2		23.1	-	21	12.55	29.5	1X1
6-2185264-1	B	1-2333126-1	6-2215771-1		3-2215093-2		23.1	-	21	12.55	29.5	1X1
6-2185264-2	B	2373908-1	6-2215771-2		3-2215093-1		118.1	-	116	11.6	37	1x6
6-2185264-3	B	2345017-3,2345017-5	6-2215771-3		3-2215093-2		23.1	-	21	7.55	33.3	1X1
6-2185264-4	B	2-2345017-2	6-2215771-4		3-2215093-2		23.1	-	21	11.7	37	1X1
6-2185264-5	B	2373908-1	6-2215771-5		3-2215093-1		118.1	-	116	11.7	37	1X6
6-2185264-6	B	2388275-1,1-2388275-2	6-2215771-6		2-2215093-4		61.2	-	59	7.55	33.3	1X3
6-2185264-7	B	2388744-1	6-2215771-7		2-2215093-4		61.2	-	59	3.6	37	1X3
6-2185264-8	B	2388275-2,-3	6-2215771-8		2-2215093-4		61.1	-	59	12.55	37	1X3
6-2185264-9	B	1-2403729-1	6-2215771-9		2-2215093-7		23.1	-	21	6.2	35	1X1
7-2185264-0	B	1-2403729-2	7-2215771-0		2-2215093-7		28.35	-	21	6.83	28	1X1

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B8	ADD -63 TO -67	24MAR2022	DC	-
	B9	ADD -68	27MAR2023	EC	-
	B10	ADD -69 AND -70	07MAY2023	WZ	-
	C	ECR-24-209033	16MAY2024	GV	CE



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-

MATERIAL - -

FINISH - -

DWN C.ZHU 28SEP2017
CHK E.PRICE 28SEP2017
APVD D.PEAUTZ 28SEP2017

PRODUCT SPEC SEE FIRST USED

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME ASSY SEATING TOOL - -

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-2185264 | RESTRICTED TO

CUSTOMER DRAWING | SCALE 2:1 | SHEET 1 OF 1 | REV C

4805 (3/13)