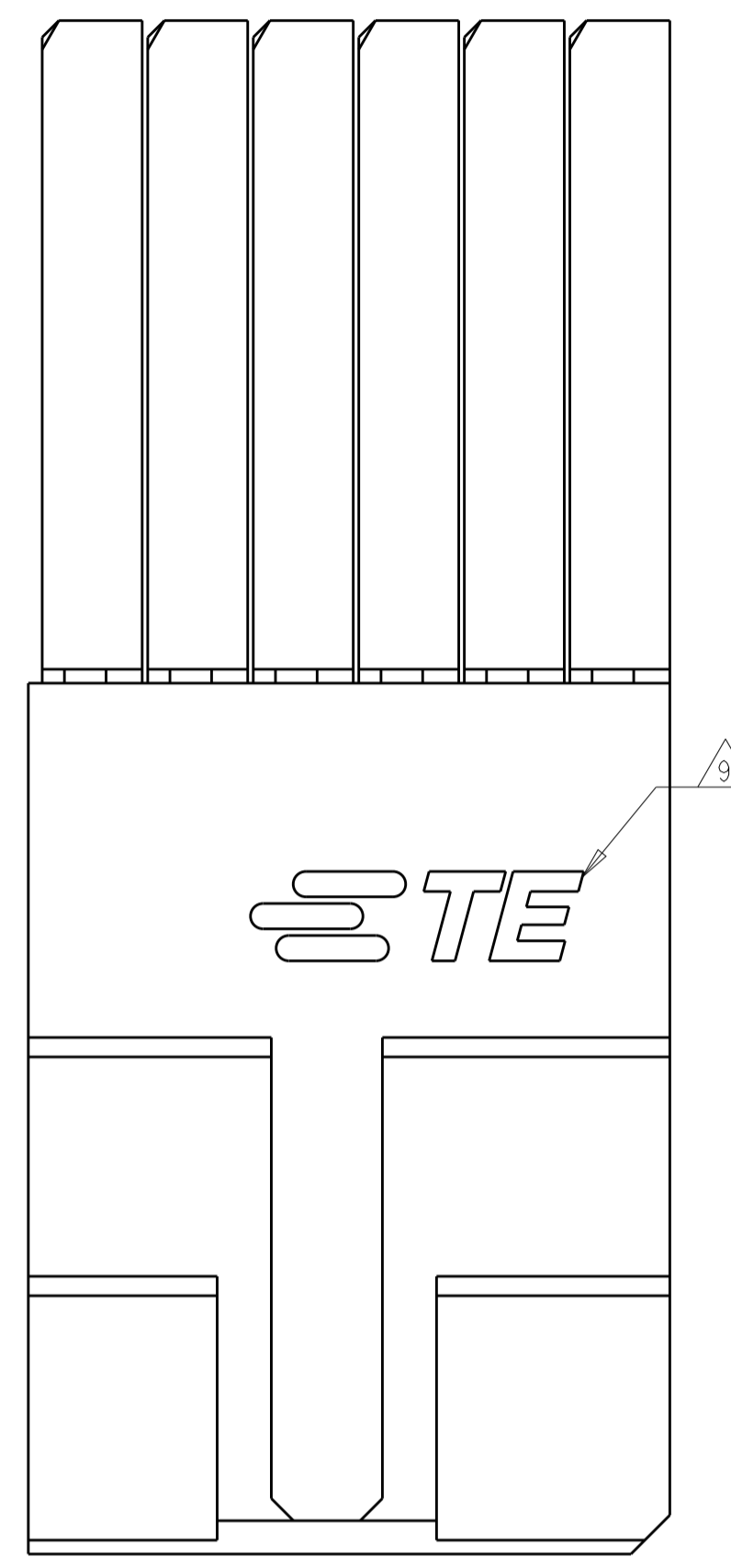
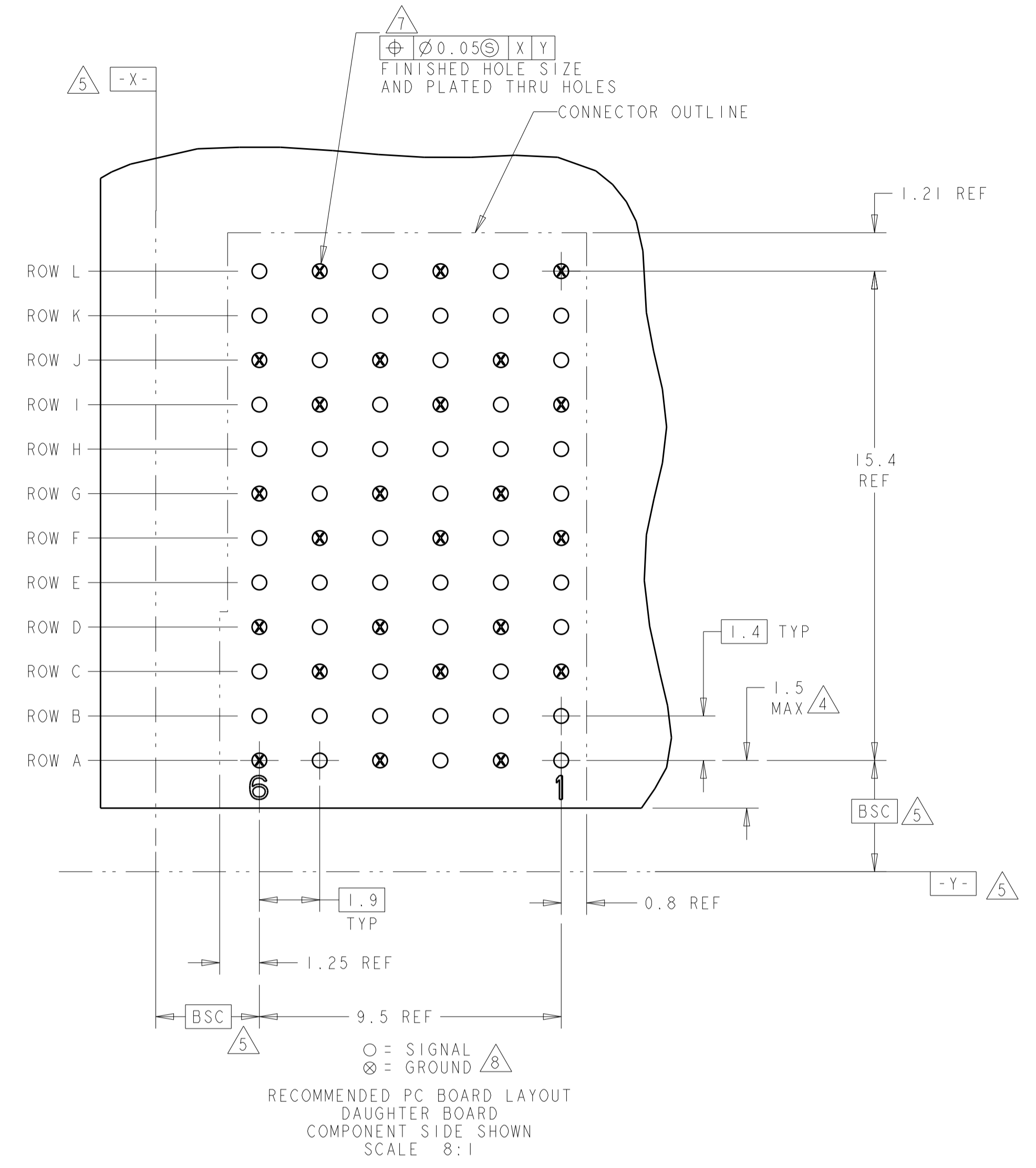
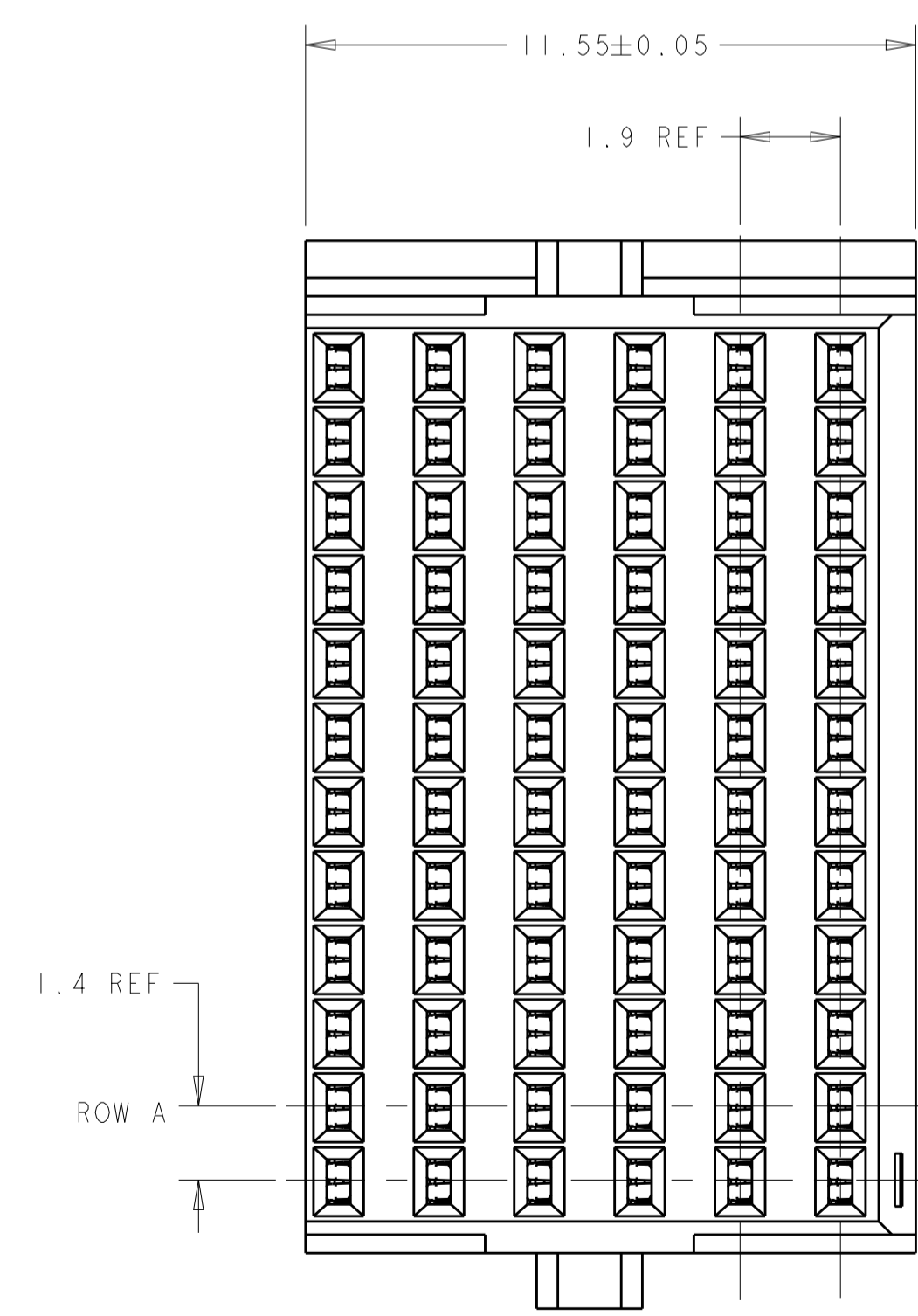
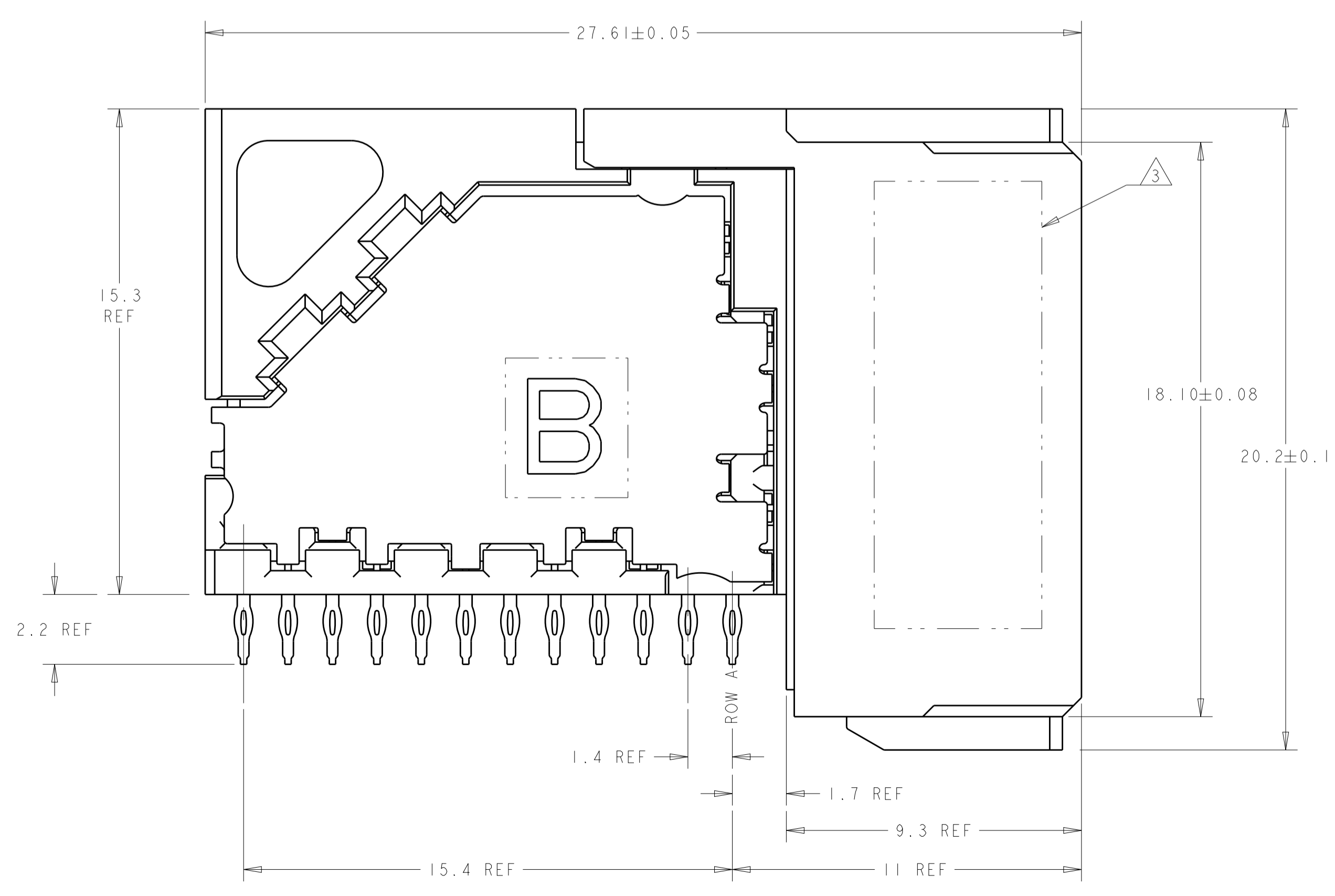


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
C		REVISED PER ECO-13-002771	22FEB2013	KH	RP
D		REVISED PER ECO-19-012987	23AUG2019	AP	SY



- 1 MATERIAL:  
CONTACT AND SHIELD - PHOS BRONZE  
HOUSING AND CHICKLET - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA - 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.  
SHIELD 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED ON EITHER SIDE OF HOUSING WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN.
- 4 DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 7 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 8 THE GROUNDS IN EACH COLUMN ARE COMMONED.
- 9 SHOWN LOGO OR OTHER TE OWNED LOGOS IN APPROXIMATE AREA



1934223-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 08APR2009	TE Connectivity NAME RECEPTACLE ASSEMBLY, 4 PAIR, 6 COLUMN
DIMENSIONS:		CHK R. PATTERSON 08APR2009	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD R. PATTERSON 08APR2009	PRODUCT SPEC
0 PLC	±	APPLICATION SPEC	SIZE
1 PLC	±	WEIGHT	CAGE CODE
2 PLC	±	CUSTOMER DRAWING	DRAWING NO
3 PLC	±	SCALE 3:1	SHEET 1 OF 1
4 PLC	±		REV D
ANGLES	±		
MATERIAL	FINISH		