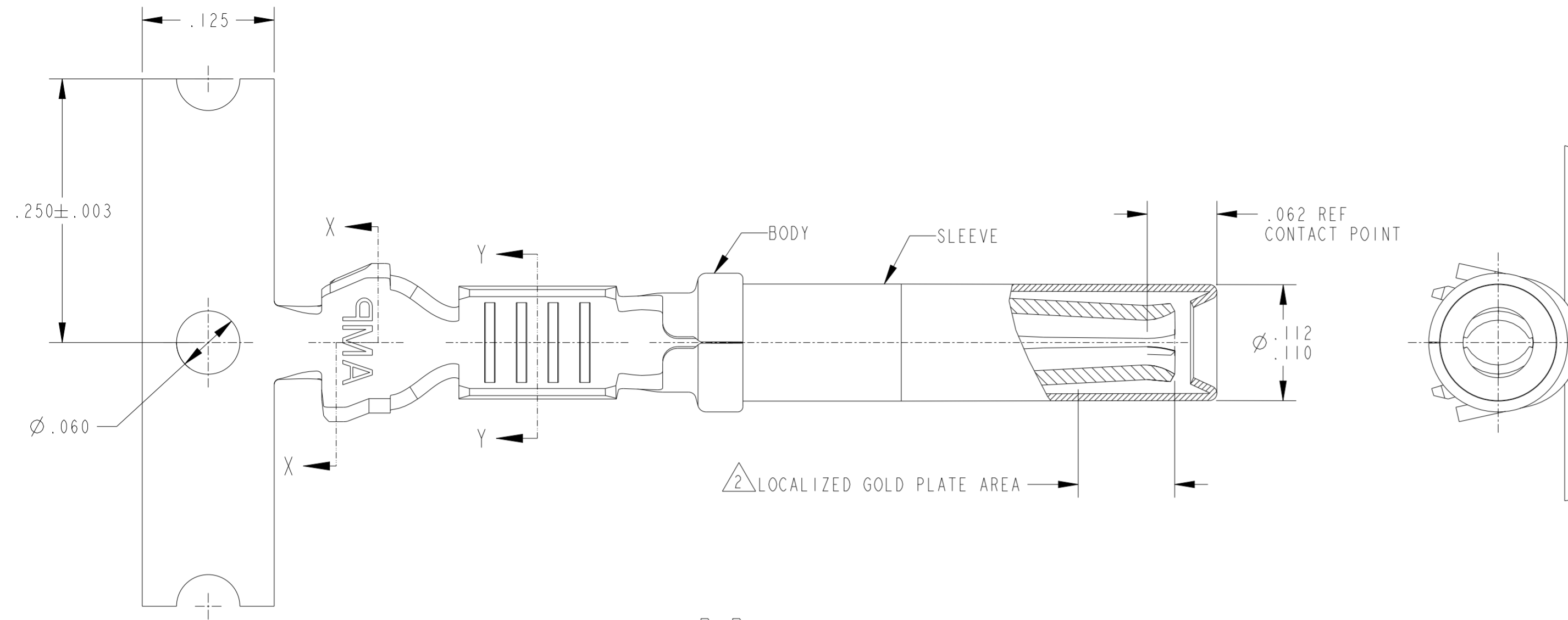
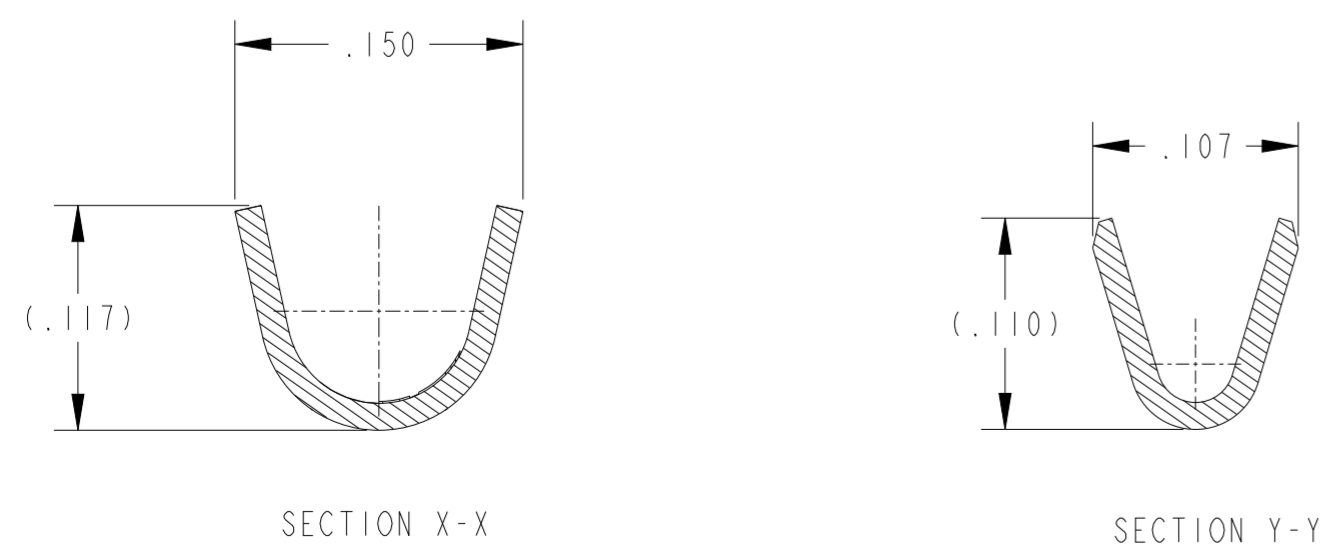
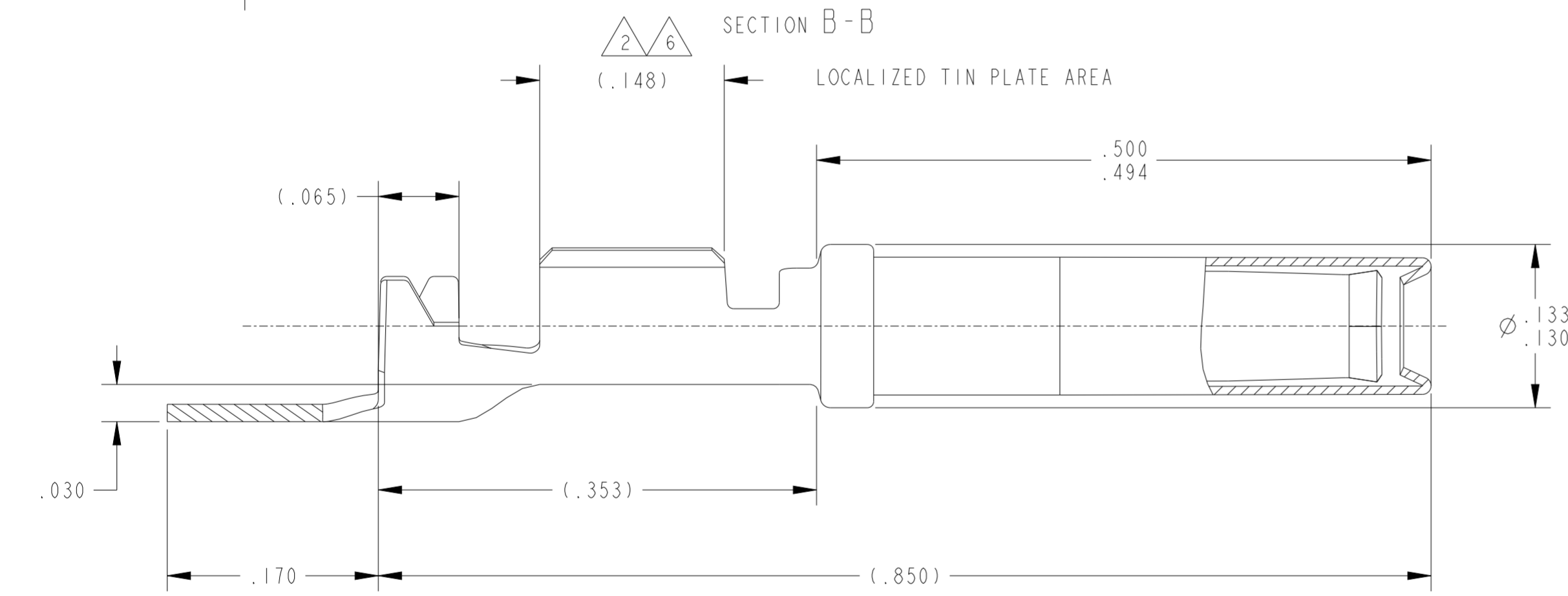


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
B		REV PER ECO-09-007254	26MAR2009	DD	MT
BI		REV PER PCN-22-147458	12JUL2022	GB	FC



- 1 MATERIAL:
BODY: .014 THK. COPPER ALLOY.
SLEEVE: .007 THK. STAINLESS STEEL
- 2 FINISH:
BODY: .000030 MIN SELECT GOLD IN LOCALIZED GOLD PLATE AREA, AND .000100-.000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040-.000080 THK. NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.
- 3. CONTACT TO BE LUBED WITH LUBRICANT PER TYCO ELECTRONICS P/N 22014-4.
- 4. WIRE RANGE: 20-18 AWG WITH INSULATION DIAMETERS OF .050 - .107 INCHES.
- 5. SLEEVE MUST WITHSTAND PULL OFF FORCE IN DIRECTION PARALLEL TO CENTRE OF TERMINAL OF 10 LBS MINIMUM.
- 6 MATERIAL:
BODY: .000100 - .000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040 - .000080 THK NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.



6	1924464-2
2	1924464-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN DL DRUMMOND 27AUG2007	STE TE Connectivity	
DIMENSIONS: INCHES		CHK MP TRULL 27AUG2007		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MP TRULL 27AUG2007	NAME ASSEMBLY, SOCKET	
0 PLC ±-	1 PLC ±-	PRODUCT SPEC 118-2422	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
2 PLC ±.02	3 PLC ±.005	APPLICATION SPEC 114-13045	A2	00779
4 PLC ±-	ANGLES ±-	WEIGHT -	C-1924464	
FINISH SEE TABLE		CUSTOMER DRAWING	SCALE 10:1	SHEET 1 OF 1
1		REV BI		