

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

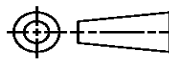
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±
FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

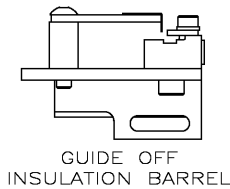
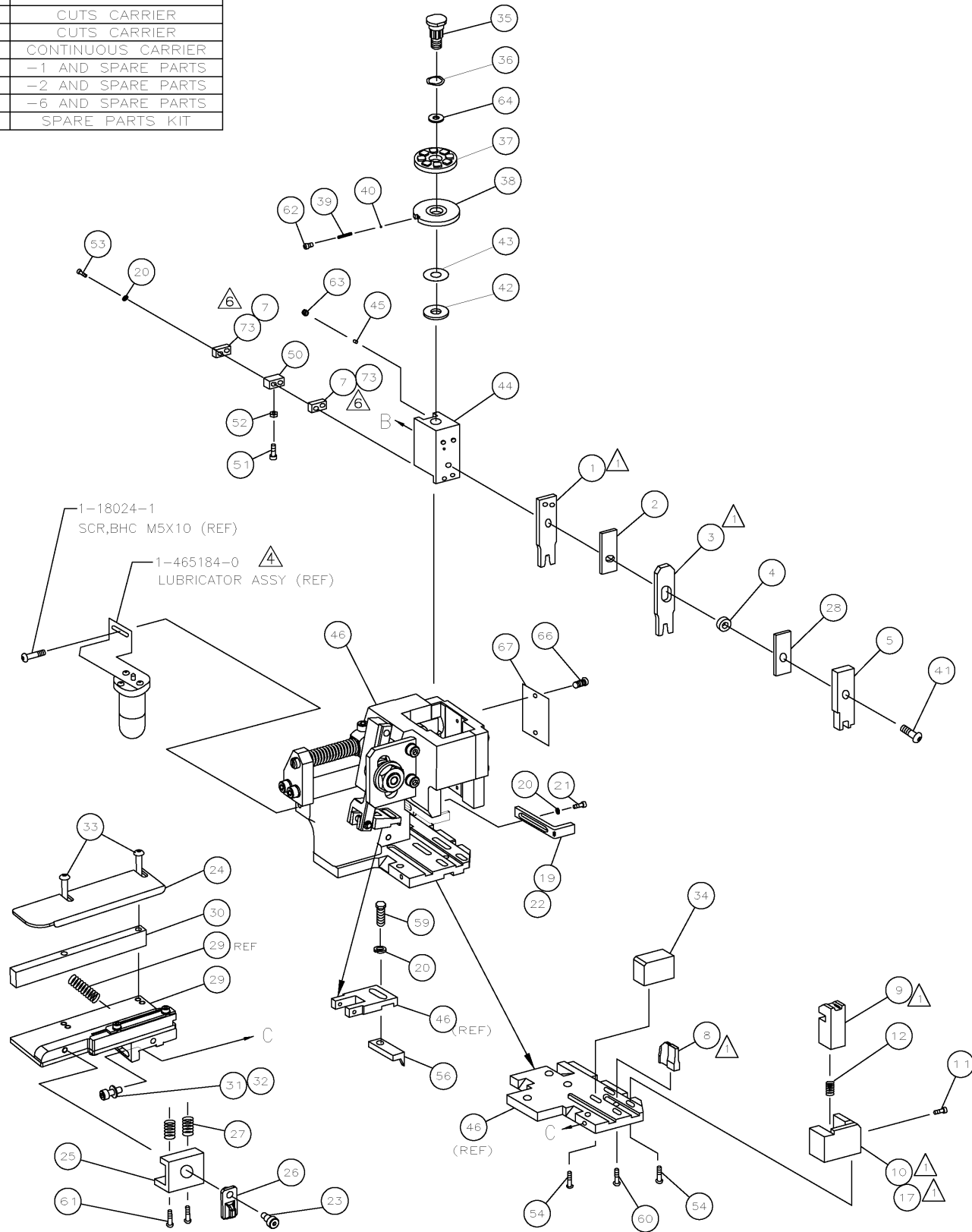
[illegible]

- VIEW B ROTATED 180°**

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

44 (REF) 49 47 48



-	1	1	1	1	1	1	5-240641-9	SPACER, DEP (1.02THK)	73	
-	1	1	1	1	1	1	1238044	PRINT, APPLICATOR LOG SHEET	72	
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71	
									70	
									69	
									68	
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66	
									65	
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63	
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62	
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	61	
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60	
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59	
									58	
									57	
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56	
									55	
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54	
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	53	
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52	
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49	
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	
-	1	1	1	1	1	1	1338660-1	RAM	44	
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43	
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42	
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41	
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40	
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39	
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38	
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36	
-	1	1	1	1	1	1	690212-1	POST, RAM	35	
-	1	1	1	1	1	1	1424186-4	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33	
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31	
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29	
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28	
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27	
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	1	1	240792-5	DRAG, TERMINAL	25	
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23	
-	1	-	1	1	-	1	690472-2	STRIPPER	22	
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21	
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20	
-	-	-	-	-	-	-	690472-1	STRIPPER	19	
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	
									16	
									15	
									14	
									13	
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12	
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11	
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10	
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9	
1	2	2	2	1	1	1	1338692-1	ANVIL	8	
-	1	1	1	1	1	1	240641-7	SPACER, DEP (2.8THK)	7	
									6	
-	1	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR (FRONT)	5	
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4	
1	2	2	2	1	1	1	4-456134-8	CRIMPER, INSULATION	3	
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2	
1	2	2	2	1	1	1	1-456404-8	CRIMPER, WIRE	1	
-77	-76	-72	-71	-6	-2	-1	PART NO DESCRIPTION		ITEM NO	
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY RECD PER ASSY							PARTS LIST			
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±.05 [.02 IN] 2 PLC DEC ±. 3 PLC DEC ±. ANGLES ±. SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX							MATL -		HT TR -	FIN -
DR V. FURLER 13JUN00 APP 13JUN00 TELBIN							CHK -		REL -	AMP AMP Incorporated Harrisburg, PA 17105-3608
NAME SIDE FEED HD-I APPLICATOR							MACHINE REF HD-I APPL			
SCALE -							DWG NO 1238044		SHEET 1 OF 1	REV F2
PAGE CODE 00779							CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO -	