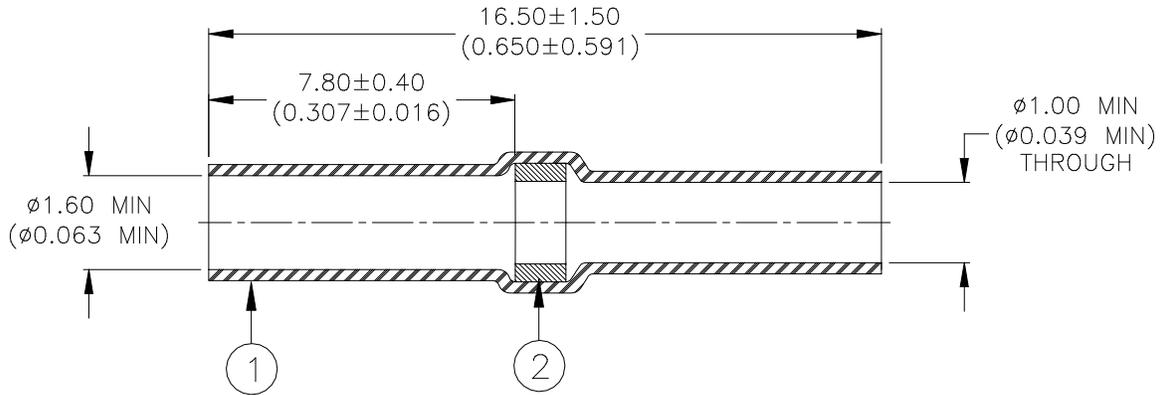


CUSTOMER DRAWING



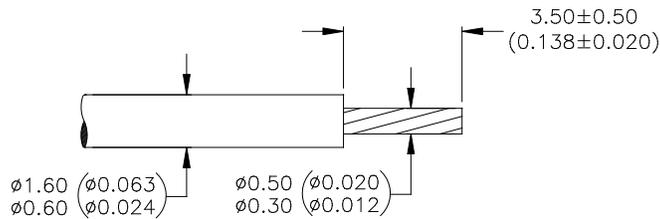
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Pb36 per ANSI-J-STD-006.
 - FLUX: TYPE ROL0 per ANSI-J-STD-004.

APPLICATION

1. This controlled soldering device is designed for termination of a stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C, onto a pin (0.5mm sq.).
2. Temperature range: -55°C to +150°C.

For best results, prepare the wire as shown:



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		Raychem THERMOFIT DEVICES	TITLE : SOLDERSLEEVE DEVICE			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.			DOCUMENT NO.: W-040-03			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	Revision: 2	Issue Date: March 2020		
DRAWN BY: M. FORONDA	DATE: 9-Oct-01	ECO: ECO-20-003566	SCALE: None	SIZE: A	SHEET: 1 of 1	

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