# File E28476 Project 01ME05381

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REPORT

On

COMPONENT - CONNECTORS FOR USE IN DATA, SIGNAL, CONTROL AND POWER APPLICATIONS

Tyco Electronics Corp., Harrisburg, PA

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## DESCRIPTION

## PRODUCT COVERED:

USR/CNR Component Connector, Series Micro Mate-N-Lok.

Cat. Nos. 794616, 2-794616-4, 794617, 2-794617-4, 794608, 794608-1, 794608-2, 794608-3, 1-794608-0, 1-794608-1, 1-794608-2, 794606, 794606-1, 794606-2, 794606-3, 1-794606-1, 1-794606-2, 1-794606-3, 2315758, 2315758-2, 2315758-4, 2315759, 2315759-2, 2315759-4, 2315785, 2315785-2, 2315785-3, 2315785-4, 2315786, 2315786-2, 2315786-3, 2315786-4, 2315744, 2315744-2, 2315744-4, 2315752, 2315752-2, 2315752-3, 2315752-4, 794609, 1-794609-0, 1-794609-1, 1-794609-2, 794607, 1-794607-1, 1-794607-2

#### GENERAL:

These devices are multi-pole connectors intended for factory assembly stranded copper conductors and printed wiring boards where the acceptability of combinations is determined by Underwriters Laboratories Inc.

#### RATINGS:

5 Amps, 250 Volts USR indicates investigation to United States Standards, UL 1977.

CNR indicates investigation to Canadian National Standards, C22.2 No. 182.3M-1987.

## ENGINEERING CONSIDERATIONS (NOT FOR UL REPRESENTATIVE USE):

 $\underline{\text{Use}}$  - For use only in or with complete equipment where the acceptability of the combination is determined by Underwriters Laboratories Inc.

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## INTERRUPTION OF CURRENT:

1. These devices have not been tested for interrupting the flow of current by connecting or disconnecting the mating connector. These devices should be used only where they will not interrupt the current.

# Current-Carrying Capability and Current Ratings -

2. These devices have been subjected to the Temperature test described in UL 1977 (the Standard for Component Connectors for Use in Data, Signal, Control and Power Applications) and CSA C22.2 No. 182.3M-198 (Standard Special Use Attachment Plugs, Receptacles, and Connectors), with the rated currents and maximum temperature rise values tabulated below (using 20 AWG wire only). The use of any other wire AWGs is to be reviewed in the end-use.

	maximum					
Connector	Contact	Current (A)	Temp. Rise °C	Wire AWG		
6 pin	794606-1	5	20.9	20		
24 pin	794606-1	5	22.8	20		
24 pin	794606-1	5.5	30	20		

			Maximum Te	emperature °C
Series	Current, A	Wire Size (AWG - Cu str)	Rise	Recorded Temperature
PLUG HOUSING CAT. NO. 2-794616-4 with contact Cat. No. 794608-2	5	20	21.2	51.2
RECEPTACLE HOUSING CAT. NO. 2-794617-4 with contact Cat. No. 1-794606-2	5		22.5	52.5

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## Spacings and Voltage Ratings -

3. These devices may be used at potentials not exceeding 250 V based on Dielectric Voltage-Withstand testing conducted at 1500 V dc in accordance with UL 1977, the Standard for Component Connectors for Use in Data, Signal, Control and Power Applications and CSA Standard C22.2 No. 182.3-M1987.

# Insulating Materials -

4. The insulating materials used in these devices comply with the requirements of UL 1977, the Standard for Component Connectors for Use in Data, Signal, Control and Power Applications and CSA Standard C22.2 No. 182.3-M1987. The operating temperature of these devices shall not exceed 120°C based upon the minimum thermal index ratings of the insulating materials.

Cat. No.	Insulating Material (#)	Measured Minimum Thickness	Flame Class	HWI	HAI	RTI Elec	Max Operating Temp, <sup>0</sup> C
PLUG HOUSING CAT. NO. 2- 794616-4 and RECEPTACLE HOUSING CAT. NO. 2- 794617-4	A	0.38mm	V0	4	0	120	120

## Note:

- (#) Code for Insulating Body Material.
- A. TE RM 705287
  - 1. Dielectric strength (kV/mm): --
  - 2. CTI: 0

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4A. These devices employ insulating materials with properties as tabulated below at the minimum thickness employed in the connector housing, the suitability of the insulating materials based on the documented values shall be determined in the end-use application. Please note the values specified in the table when multiple materials are indicated represent the minimum values for the group of materials.

Cat. No.	Insulating Material (#)	Measured Minimum Thickness	Flame Class	HWI	HAI	RTI Elec	Max Operating Temp, <sup>0</sup> C
PLUG HOUSING CAT. NO. 2315758, 2315759, 2315785, 2315786 RECEPTACLE HOUSING CAT. NO. 2315744, 2315752	В	0.38mm	V-0	0	0	130	105

# Note:

- (#) Code for Insulating Body Material.
- B. TE RM 2136700
  - 1. Dielectric strength (kV/mm): 17
  - 2. CTI: 2

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#### 5. Deleted

## Terminations -

- 6. These devices employ terminals that are not suitable for field wiring.
- 7. The factory assembled contacts have been subjected to the Conductor Secureness test from UL 1977, the Standard for Component Connectors for Use in Data, Signal, Control and Power Applications, at the maximum tensile forces indicated when wired by the connector manufacturer on the following wire ranges. These values are to be reviewed to determine whether they are sufficient to represent actual forces exerted on the connection in the enduse equipment.

	Wire	Tensile
Part No.	Range AWG	Force (lb)
794606-1	20 - 24	8.0
794607-1	26	7.7
794607-1	28	5.3
794607-1	30	4.6

8. The printed-wiring-board terminals have not been evaluated for mechanical secureness. The construction of the connector is to be reviewed when it is assembled to the particular printed wiring board used in the end-use application.

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## Mounting -

- 9. The suitability of the mounting means shall be determined in the end use.
- 10. The placement of these devices within the equipment enclosure should be such that spacings between the live parts and the equipment are suitable for the particular application.
- 11. The electrical and mechanical contact between the connector and the printed wiring board is to be judged in the end-use equipment.
- 12. The need to provide additional mounting hardware to mechanically secure the connector to the printed wiring board is to be determined in the end-use.

## Mating Connectors

13. These devices have only been assessed for use with specific types of connectors within their product family. They have not been assessed to operate with any other similar devices from any other manufacturer.