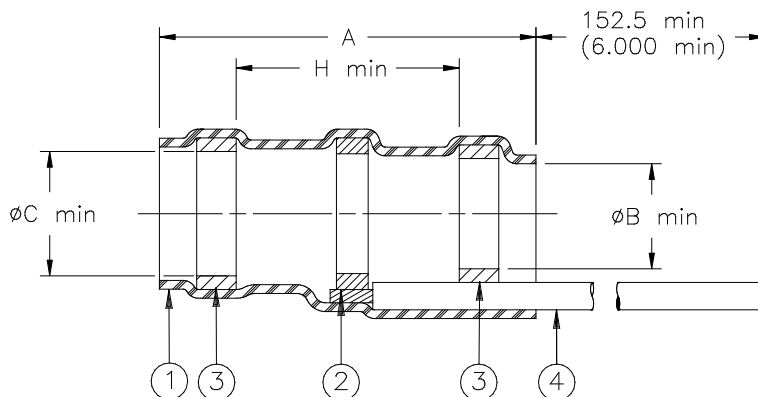


## CUSTOMER DRAWING



Product Name	Product Dimensions				Cable Dimensions				
	A±1.75	Ø B	Ø C	H	Ø E	Ø F	Ø G	Ø D	J±0.5
24 AWG	(A±0.07)	min	min	min	max	min	min	max	(J±0.02)
S02-11-R-S	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)	1.90 (0.075)	7.5 (0.295)
S02-12-R-S	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)	2.65 (0.105)	7.5 (0.295)
S02-13-R-S	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)	4.30 (0.170)	7.5 (0.295)
S02-14-R-S	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)	5.95 (0.235)	7.5 (0.295)
S02-15-R-S	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)	7.00 (0.275)	7.5 (0.295)

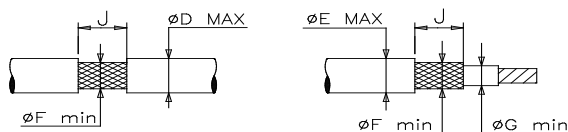
### MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:  
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.  
 FLUX: TYPE ROL1 per ANSI-J-STD-004.  
 THERMAL INDICATOR: Color change: violet to colorless.
- MELTABLE RING: Environment resistant thermoplastic. Color: blue.
- GROUND LEAD: RAYCHEM 55A0114 in accordance with MIL-W-22759/33. See Table for AWG. ETFE insulated, Silver-plated HSCA. COLOR White with Blue Stripe.

### APPLICATION

- These parts are designed to provide an environment resistant shield termination on cables meeting the following criteria:  
 Dimensions: Per table. Jacket rating: 125°C.  
 Shield plating: Tin or silver. Jacket material: Consult TE Connectivity.
- When installed per Raychem process standard RCPS-100-70, assemblies will meet requirements of Raychem Specification RT-1404.
- For assembly information, refer to Raychem document RCPS-100-70.

For best results, prepare the cable as shown:



		<b>Raychem DEVICES</b>	<b>TITLE: SOLDERSLEEVE* SHIELD TERMINATOR, SILVER PLTD GRND WIRE IMMERSION RESISTANT, SAE-AS83519</b>		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			<b>DOCUMENT NO.:</b> <b>S02-XX-R-S</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV : <b>D1</b>	DATE : <b>27OCT2023</b>	
PREPARED BY: <b>D. MALLIKA</b>	CAGE CODE: <b>06090</b>	ECN: <b>ECN-23-234831</b>	SCALE: <b>NTS</b>	SIZE: <b>A</b>	SHEET: <b>1 of 1</b>

# CUSTOMER DRAWING

Unless otherwise specified dimensions are in millimeters.  
(Inches dimensions are shown in brackets)

DOCUMENT NO.: <b>D-150-0253</b>	REV: A	ECO NUMBER: XXXX	DATE: 30-May-03	SHEET: 2 of 2
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Print Date: 27-Oct-23

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