



NOTES

1. PART No. BREAKDOWN EXAMPLE:- DEUTSCH ASHD624-44420SN-025

SERIES PREFIX SHELL STYLE SHELL SIZE
 POWER CONTACT CRIMP BUCKET SIZE
 SHELL KEYING: N, A, B, C, D or E
 CONTACT TYPE: P=PIN, S=SOCKET
 INSERT ARRANGEMENT - 4 x SIZE 4 CONTACTS
 - 4 x SIZE 20 CONTACTS

KEY ORIENTATION					
B°±1°	A	B	C	D	N
	80	69	121	110	95

2. CONTACT CAVITY IDENTIFICATION, PIN CLOCKWISE, SOCKET ANTI-CLOCKWISE.

							MATERIAL		© THE COPYRIGHT OF THIS DRAWING IS RESERVED BY DEUTSCH UK. IT IS ISSUED ON CONDITION THAT IT IS NOT COPIED, REPRODUCED OR DISCLOSED TO A THIRD PARTY EITHER WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF DEUTSCH UK.		GENERAL TOLERANCES UNLESS OTHERWISE STATED. ±0.4mm ON WHOLE NUMBERS ±0.2mm ON ONE PLACE DECIMALS ±0.1mm ON TWO PLACE DECIMALS ±1/2° ON ANGLES ±0.05mm ON DRILLED HOLES ALL DIAMETERS TO 0.10 REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED. DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.		ST LEONARDS ON SEA, EAST SUSSEX, TN38 9RF TEL. +44 (0)1424 852721		TITLE ASHD PLUG ASSY 44420 PLANFORM ENVELOPE DETAILS		DRAWING NUMBER 610729-ENV	
							HEAT TREATMENT & FINISH											
							PACKAGING											
A	54386	NDL	JAK	JAK	IKG	26/06/07												
ISSUE	CHANGE NOTE	DRAWN	CHECKED	APP. ENG.	APP. MARKETING	DATE	APP. I.E.D.	SCALE	2:1									