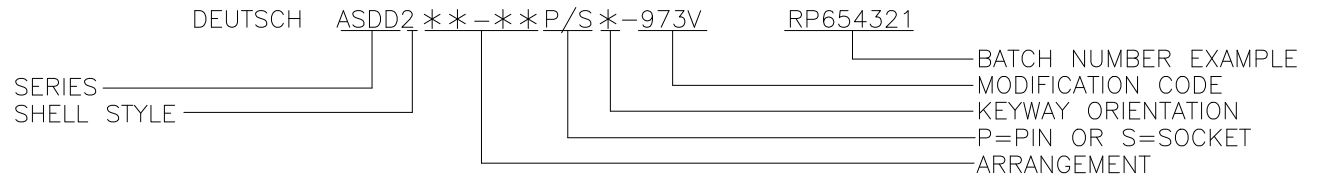


NOTE:-

1. BATCH No. & PART No. BREAKDOWN.



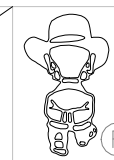
SHELL SIZE	A REF	B ±0.20	φC ±0.10	φD +0.0/-0.13	E +0.15/-0.0	F ±0.10	φG MAX	φH ±0.10	L MAX
8	16.50	21.40	3.25	12.00	17.17	15.98	11.10	14.50	27.20
10	19.50	25.90	3.25	15.00	17.17	15.98	14.27	17.40	32.00
12	24.00	29.10	3.25	19.05	17.17	15.98	17.44	21.90	35.20
14	27.00	32.50	3.25	22.22	17.17	15.98	20.60	25.00	38.40

A	53019	NDL	JAK	JAK	MM	25/09/06			
ISSUE	CHANGE NOTE	DRAWN	CHECKED	APP. ENG.	APP. B.U.	DATE	APP. I.E.D.		

MATERIAL	
HEAT TREATMENT & FINISH	

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GENERAL TOLERANCES UNLESS OTHERWISE STATED.
 ±0.4mm ON WHOLE NUMBERS
 ±0.2mm ON ONE PLACE DECIMALS
 ±0.1mm ON TWO PLACE DECIMALS
 ±1/2° ON ANGLES
 ±0.05mm ON DRILLED HOLES
 REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.



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SCALE N.T.S. DIMS. IN MILLIMETRES