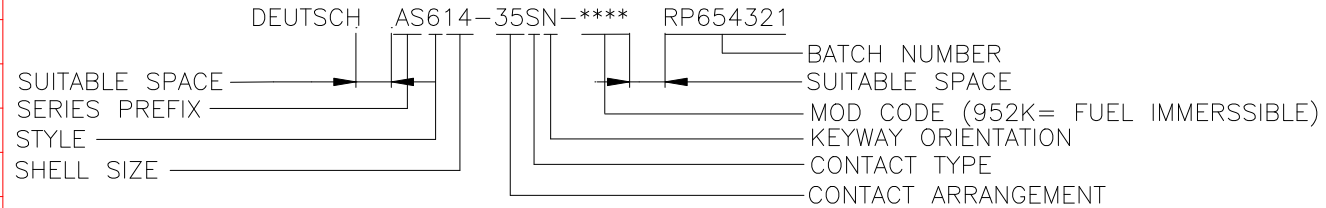
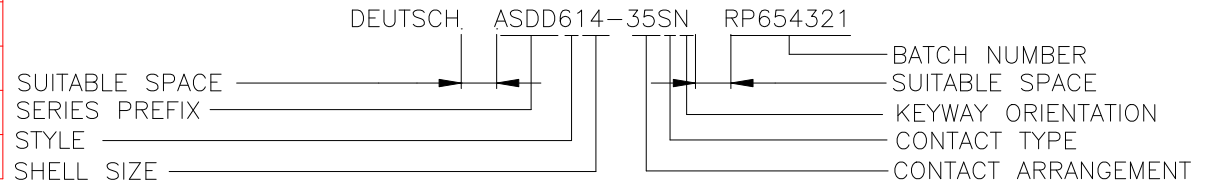


SHELL SIZE	ØA MAX	B MAX	C MAX	D°±1°				
				A	B	C	D	N
8	17.70	33.50	15.0	77	--	--	113	95
10	20.80	33.50	15.0	81	67	123	109	95
12	25.20	33.50	15.0	75	63	127	115	95
14	28.40	33.50	15.0	74	61	129	116	95
16	31.50	33.50	15.0	77	65	125	113	95
18	34.80	33.50	15.0	77	65	125	113	95
20	38.10	33.50	15.0	77	65	125	113	95
22	41.20	33.50	15.0	80	69	121	110	95
24	44.50	33.50	15.0	80	69	121	110	95

STANDARD AS PART NUMBER AND BATCH NUMBER EXAMPLE :



ASDD PART NUMBER AND BATCH NUMBER EXAMPLE :



ISSUE	CHANGE NOTE	DRAWN	CHECKED	APP. ENG.	DATE	APP. BUS. UNIT
C	57517	ADH	JAK	JAK	06/08/09	M.MEPHAM
B	53388	NDL	JAK	JAK	24/11/06	
A	034177	JV	IKG	IKG	09/10/97	

MATERIAL	HEAT TREATMENT & FINISH
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GENERAL TOLERANCES UNLESS OTHERWISE STATED.
 ±0.4mm ON WHOLE NUMBERS
 ±0.2mm ON ONE PLACE DECIMALS
 ±0.1mm ON TWO PLACE DECIMALS
 ±1/2° ON ANGLES
 ±0.05mm ON DRILLED HOLES
 REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.
 DIMS. IN MILLIMETRES

DEUTSCH LTD

EAST GRINSTEAD, WEST SUSSEX, RH19 1RW TEL:- (01342) 410033

TITLE PLUG ASSEMBLY AS & ASDD TYPE 6 ENVELOPE DETAILS	DRAWING NUMBER 603595-ENV
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