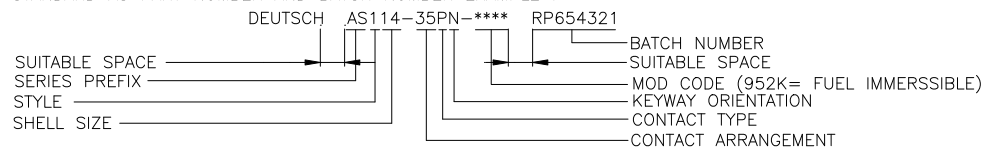
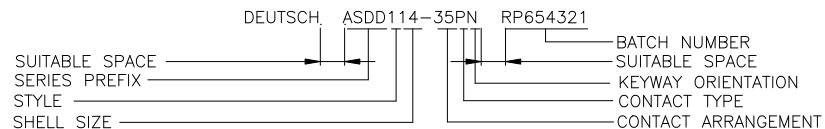


SHELL SIZE	ØA +0.0 -0.13	B +0.0 -0.13	C MAX	D MAX	ØE ±0.10	ØF ±0.05	G' ± 1°					ØH ±0.10	J ±0.10	RK ±0.20
							A	B	C	D	N			
8	12.00	16.05	33.50	17.20	11.20	10.00	77	--	--	113	95	2.00	1.05	5.27
10	15.00	16.05	33.50	20.80	14.22	12.95	81	67	123	109	95	2.00	1.05	6.90
12	19.05	16.05	33.50	25.20	17.39	16.15	75	63	127	115	95	2.00	1.32	8.80
14	22.22	16.05	33.50	28.40	20.55	19.15	74	61	129	116	95	2.00	1.32	10.38
16	25.40	16.05	33.50	30.70	23.72	22.35	77	65	125	113	95	2.00	1.32	11.97
18	28.57	16.05	33.50	34.10	26.89	25.35	77	65	125	113	95	2.00	1.32	13.23
20	31.75	15.29	33.50	37.50	30.06	28.50	77	65	125	113	95	2.00	1.32	14.83
22	34.90	15.29	33.50	40.80	33.24	31.70	80	69	121	110	95	2.00	1.32	16.41
24	38.10	15.29	33.50	44.60	36.41	34.85	80	69	121	110	95	3.20	1.32	18.00

STANDARD AS PART NUMBER AND BATCH NUMBER EXAMPLE :



ASDD PART NUMBER AND BATCH NUMBER EXAMPLE :



ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE	ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE	APP. BUS. UNIT
B	57517	ADH	JAK	JAK	06/08/09									M.MEPHAM
A	53388	NDL	JAK	JAK	23/11/06									

MATERIAL

HEAT TREATMENT & FINISH

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GENERAL TOLERANCES UNLESS OTHERWISE STATED.
±0.4mm ON WHOLE NUMBERS
±0.2mm ON ONE PLACE DECIMALS
±0.1mm ON TWO PLACE DECIMALS
±1/2° ON ANGLES
±0.05mm ON DRILLED HOLES
REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.

BS 308
THIRD ANGLE
PROJECTION



DEUTSCH LTD

EAST GRINSTEAD, WEST SUSSEX, RH19 1RW TEL:- (01342) 410033

TITLE
IN-LINE RECEIPT
AS & ASDD TYPE 1
ENVELOPE DETAILS

DRAWING NUMBER
603594-ENV

SCALE
NTS

DIMS. IN MILLIMETRES