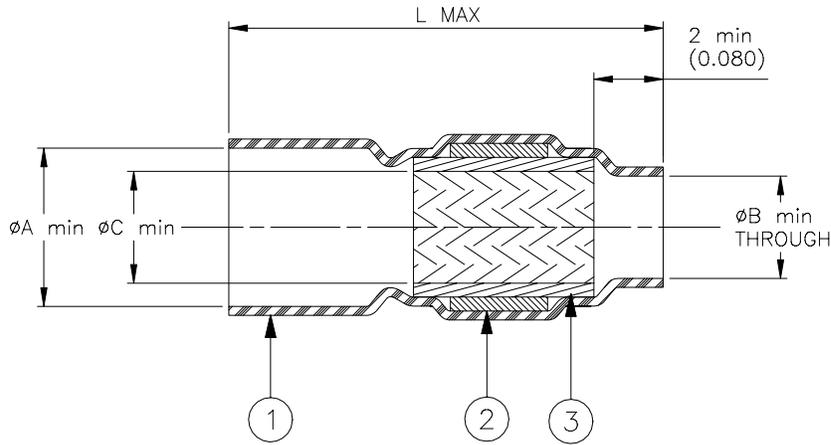


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions				
Product Name		øA min	øB min	øC min	L max	øE min	øE max	øD max	F max	M±1 (M±0.04)
B-070-12-08	B	7.0 (0.275)	5.3 (0.210)	5.5 (0.215)	26.5 (1.045)	2.4 (0.095)	5.5 (0.215)	7.0 (0.275)	5.3 (0.210)	12 (0.470)
B-070-12-11	B	9.0 (0.355)	5.3 (0.210)	6.4 (0.250)	30.0 (1.180)	3.5 (0.140)	6.4 (0.250)	9.0 (0.355)	5.3 (0.210)	12 (0.470)

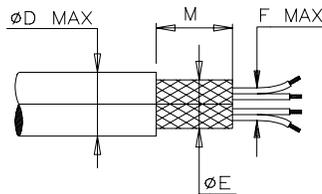
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.
- SHIELD: Solder impregnated, flux coated, tin plated copper braid.
 - SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 - FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

- These controlled soldering devices are designed for shield termination of a tin, silver or nickel plated shielded cable, having an insulation rated for at least 125°C.
- Temperature range: -55°C to +175°C.
- Installation Procedure: RPIP-500-07.

For best results, prepare the cable as shown:—



Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSHIELD* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO B-070-12-08/-11			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980599		REPLACES: B0701208	
DRAWN BY: M. FORONDA		DATE: 6-Nov-98		PROD. REV. SEE TABLE		DOC ISSUE: 3	SCALE: None	SIZE: A	SHEET: 1 of 1

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